ComfortStar®

14 SEER AIR HANDLER SYSTEM

TECHNICAL MANUAL

For R410A/60Hz

LUC18-14	BAR18-14
LUC24-14	BAR24-14
LUC30-14	BAR30-14
LUC36-14	BAR36-14
LUC42-14	BAR42-14
LUC48-14	BAR48-14
LUC60-14	BAR60-14

Content

R410A 60Hz Universal Outdoor series

Part 1. General Information

1. Model Names of Indoor/Outdoor Units

1.1 Indoor Units

Model name	Dimension(W×H×D) (inch)	Power supply
SEER 14 Cooling Only		
LUC18-14	20 x46 x22	208~230V-1Ph-60Hz
LUC24-14	20 x46 x22	208~230V-1Ph-60Hz
LUC30-14	20 x46 x22	208~230V-1Ph-60Hz
LUC36-14	20 x46 x22	208~230V-1Ph-60Hz
LUC42-14	20 x46 x22	208~230V-1Ph-60Hz
LUC48-14	22 x55 x24	208~230V-1Ph-60Hz
LUC60-14	22 x55 x24	208~230V-1Ph-60Hz

1.2 Outdoor Units

Model name	Dimension (W×H×D) (inch)	Power supply
Cooling Only		
BAR18-14	22 x22 x25	208~230V-1Ph-60Hz
BAR18-14	22 x22 x25	208~230V-1Ph-60Hz
BAR30-14	22 x22 x25	208~230V-1Ph-60Hz
BAR36-14	29 x29 x25	208~230V-1Ph-60Hz
BAR42-14	29 x29 x33	208~230V-1Ph-60Hz
BAR48-14	29 x29 x33	208~230V-1Ph-60Hz
BAR60-14	29 x29 x33	208~230V-1Ph-60Hz

2. External Appearance

2.1 Indoor unit

Air Handler

2.2 Outdoor unit

Top-discharge(Metal grill)

Note: Standard outdoor unit is using plastic grill. Metal grill can be customized.

3. Features

3.1 Wide operation range, down to -7℃ for heating.

3.2 Well known brand fixed compressor, reliable quality.

3.3 Intelligent defrost programs, unit will choose different defrost program according to real condition.

3.4 Condenser coils constructed with copper tubing and enhanced aluminum fins.

3.5 Use TXV as expansion device(14 SEER air handler).

3.6 Direct drive motors, 3-speed, provide selections of air flow to meet desired applications.

3.7 24V control, time delay relay, fan relay and transformer included.

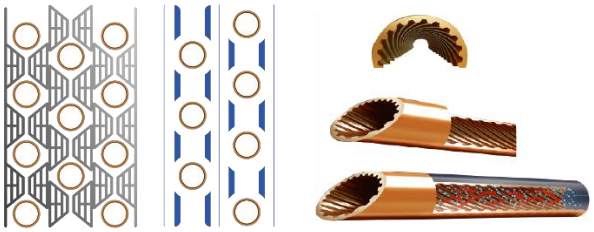
3.8 R410A environment friendly refrigerant.

3.9 AHRI certification, ETL certification.

Part 2. Indoor Unit

1. Features

(1) “A” shape coils,constructed with copper tubing and enhanced aluminum fins



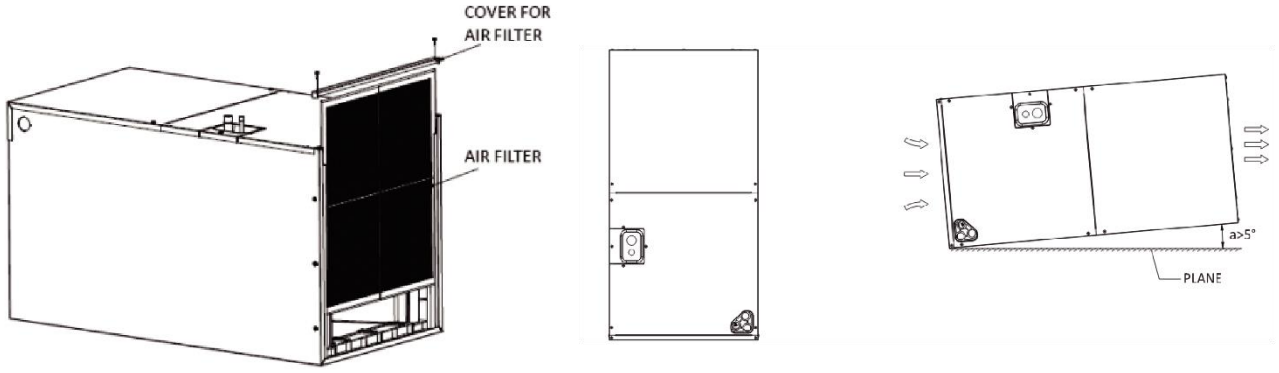
(2)Direct dirve motors,3 speed,provide slections of air flow to meet desired applications.

Φ10” big fan,powerful wind. Motor is covered with thermal insulator,keep motor running in safety status.

(3)Use TXV as expansion device(14 SEER air handler)

(4)Detachable air filter for cleaning or renewal

Versatile 4-way convertible design for vertical up airflow,horizontal right airflow.



2. Specification

Model			LUC18-14	LUC24-14	LUC30-14
Power supply		V/Ph/Hz	208~230V/1N/60Hz	208~230V/1N/60Hz	208~230V/1N/60Hz
Cooling	Capacity	Btu/h	18000	24000	30000
	SEER	Btu/h.W	14.00	14.00	14.00
Indoor external static pressure		Pa	25	25	37
Throttle type			TXV	TXV	TXV
Indoor coil	Number of row		3(row)×2(piece)	4(row)×2(piece)	4(row)×2(piece)
	Tube pitch(a)xrow pitch(b)	in	0.83×0.53	0.83×0.53	0.83×0.53
	Fin spacing	in	1/16	1/16	1/16
	Fin material		Hydrophilic	Hydrophilic	Hydrophilic
	Tube outside diameter	in	Φ 0.276	Φ 0.276	Φ 0.276
	Tube material		inner grooved	inner grooved	inner grooved
	Coil length x height x width	in	17 7/16×14 7/8×1 37/64	17 7/16×16 17/32×2 7/64	17 7/16×16 17/32×2 7/64
	Number of circuit		6	8	8
Indoor fan motor	Brand		Kangbao	Kangbao	Kangbao
	Type		PSC	PSC	PSC
	Input	W	180	206	288
	Output	W	100	135	180
	Capacitor	μF	6	6	6
	Speed (Hi/Me/Lo)	rpm	440/390/340	570/530/490	670/600/530
blower	diameter	in	12 5/16	12 5/16	12 5/16
	width	in	12 29/32	12 29/32	12 29/32
Indoor air flow		CFM	723/610/500	938/804/738	1204/1060/919
Indoor noise level		dB(A)	40	42	48
Indoor dimension	Unit (WxHxD)	in	19.70×45.70×22.05	19.70×45.70×22.05	19.70×45.70×22.05
	Packing (WxHxD)	in	22.40×47.50×24.90	22.40×47.50×24.90	22.40×47.50×24.90

Model			LUC36-14	LUC42-14	LUC48-14	LUC60-14
Power supply		V/Ph/Hz	208~230V/1N/60Hz	208~230V/1N/60Hz	208~230V/1N/60Hz	208~230V/1N/60Hz
Cooling	Capacity	Btu/h	34500	42000	48000	56500
	SEER	Btu/h.W	14.00	14.00	14.00	14.00
Indoor external static pressure		Pa	37	37	50	50
Throttle type			TXV	TXV	TXV	TXV
Indoor coil	Number of row		4(row)×2(piece)	4(row)×2(piece)	5(row)×2(piece)	5(row)×2(piece)
	Tube pitch(a)xrow pitch(b)	in	0.83×0.53	0.83×0.53	0.83×0.53	0.83×0.53
	Fin spacing	in	1/16	1/16	1/16	1/16
	Fin material		Hydrophilic	Hydrophilic	Hydrophilic	Hydrophilic
	Tube outside diameter	in	Φ 0.276	Φ 0.276	Φ 0.276	Φ 0.276
	Tube material		inner grooved	inner grooved	inner grooved	inner grooved
	Coil length x height x width	in	17 7/16×16 17/32×2 7/64	17 7/16×16 17/32×2 7/64	19 27/32×21 1/2×2 5/8	19 27/32×21 1/2×2 5/8
	Number of circuit		8	8	12	12
Indoor fan motor	Brand		Kangbao	Kangbao	Kangbao	Kangbao
	Type		PSC	PSC	PSC	PSC
	Input	W	398	463	578	578
	Output	W	220	270	300	300
	Capacitor	μF	10	10	12	12
	Speed (Hi/Me/Lo)	rpm	805/730/690	839/723/610	920/870/820	920/870/820
blower	diameter	in	12 5/16	12 5/16	12 5/16	12 5/16
	width	in	12 29/32	12 29/32	12 29/32	12 29/32
Indoor air flow		CFM	1376/1235/1161	1562/1385/1208	1695/1574/1434	1695/1574/1434
Indoor noise level		dB(A)	51	54	55	55
Indoor dimension	Unit (WxHxD)	in	19.70×45.70×22.05	19.70×45.70×22.05	22.05×53.11×24.45	22.05×53.11×24.45
	Packing (WxHxD)	in	22.40×47.50×24.90	22.40×47.50×24.90	24.80×54.76×27.32	24.80×54.76×27.32

Notes:

1. Nominal cooling capacities are based on the following conditions:
Indoor temp: 27°CDB, 19°CWB; Outdoor temp: 35°CDB; Equivalent ref. piping: 5m (horizontal)
2. Nominal heating capacities are based on the following conditions:
Indoor temp: 20°CDB; Outdoor temp: 7°CDB, 6°CWB; Equivalent ref. piping: 5m (horizontal)
3. Actual noise level may differ, depending on the room structure, etc., since these noise values are from an anechoic room.

3. Dimension

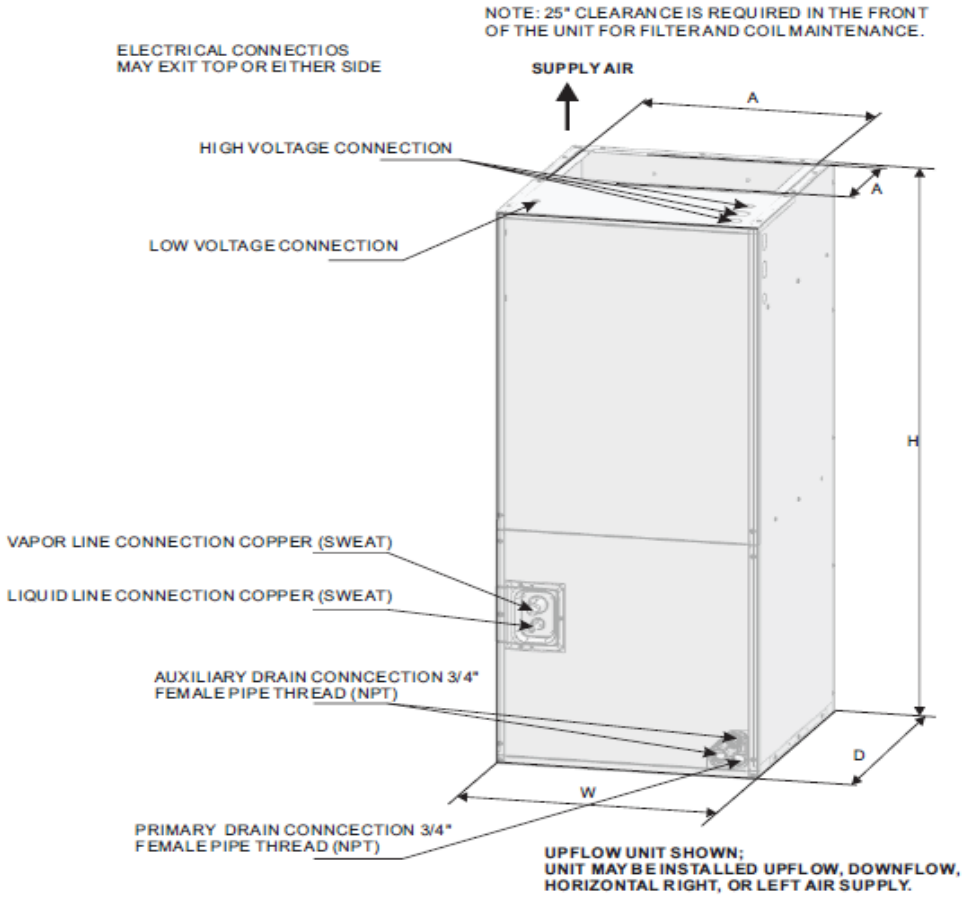


Fig.1 DIMENSIONS

DIMENSIONAL DATA

MODEL SIZE	Dimensions				
	UNIT HEIGHT "H" /mm	UNIT WIDTH "W" /mm	UNIT LENGHT "D" /mm	SUPPLY DUCT"A" /mm	LIQUID LINE/ VAPOR LINE IN
18K	1163	500	560	454	3/8" / 7/8"
24K	1163	500	560	454	3/8" / 7/8"
30K	1163	500	560	454	3/8" / 7/8"
36K	1163	500	560	454	3/8" / 7/8"
42K	1163	500	560	454	3/8" / 7/8"
48K	1350	560	622	496	3/8" / 7/8"
60K	1350	560	622	496	3/8" / 7/8"

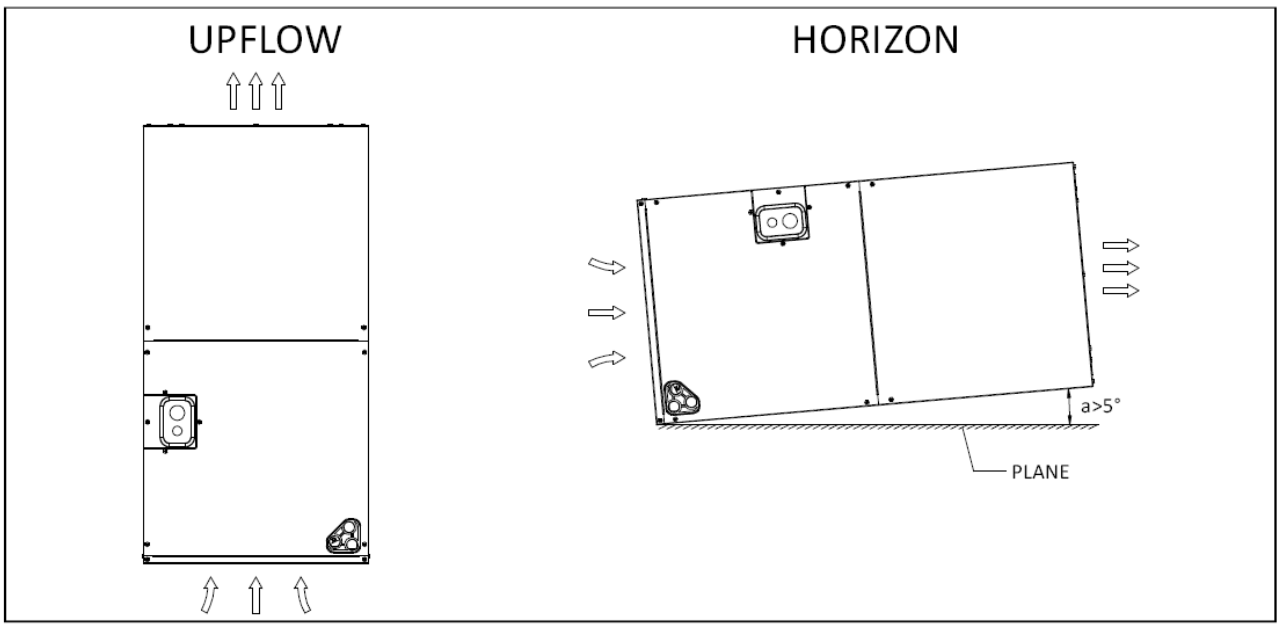
4. Service Space

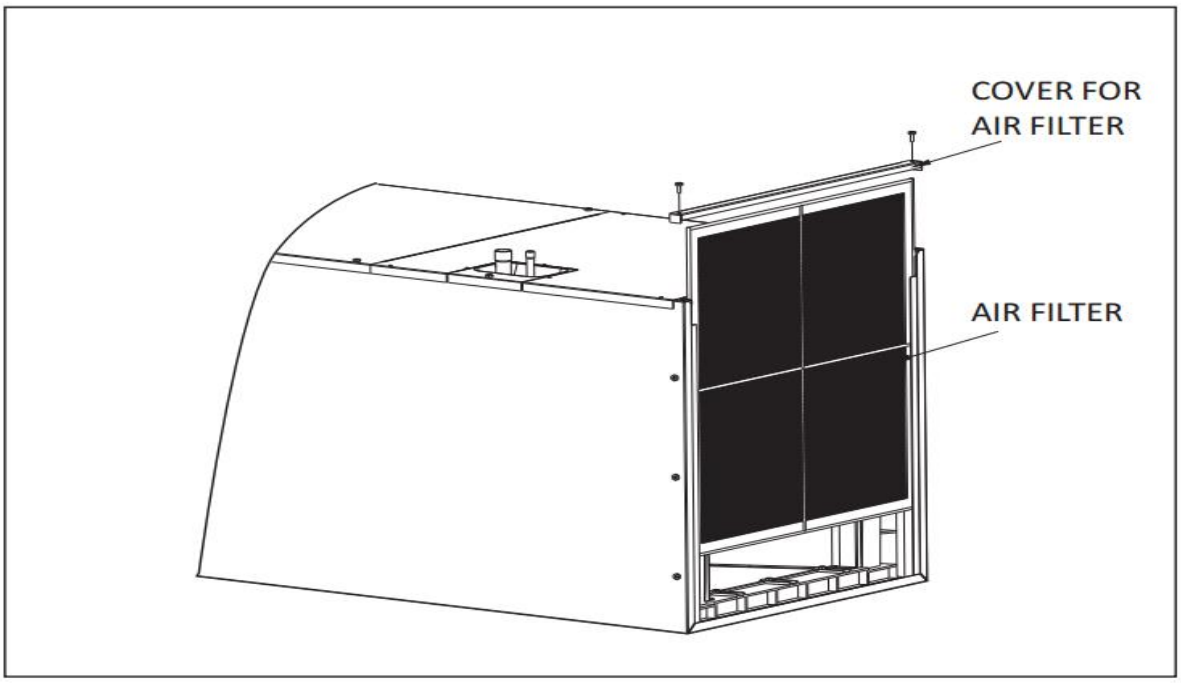
The indoor unit should be installed in a location that meets the following requirements:
INSTALLATION NOTES: .

1. When up hand discharge , how to trap or plug all drains is see the left Figure.

2. When right hand discharge , how to trap or plug all drains is see the top Figure.

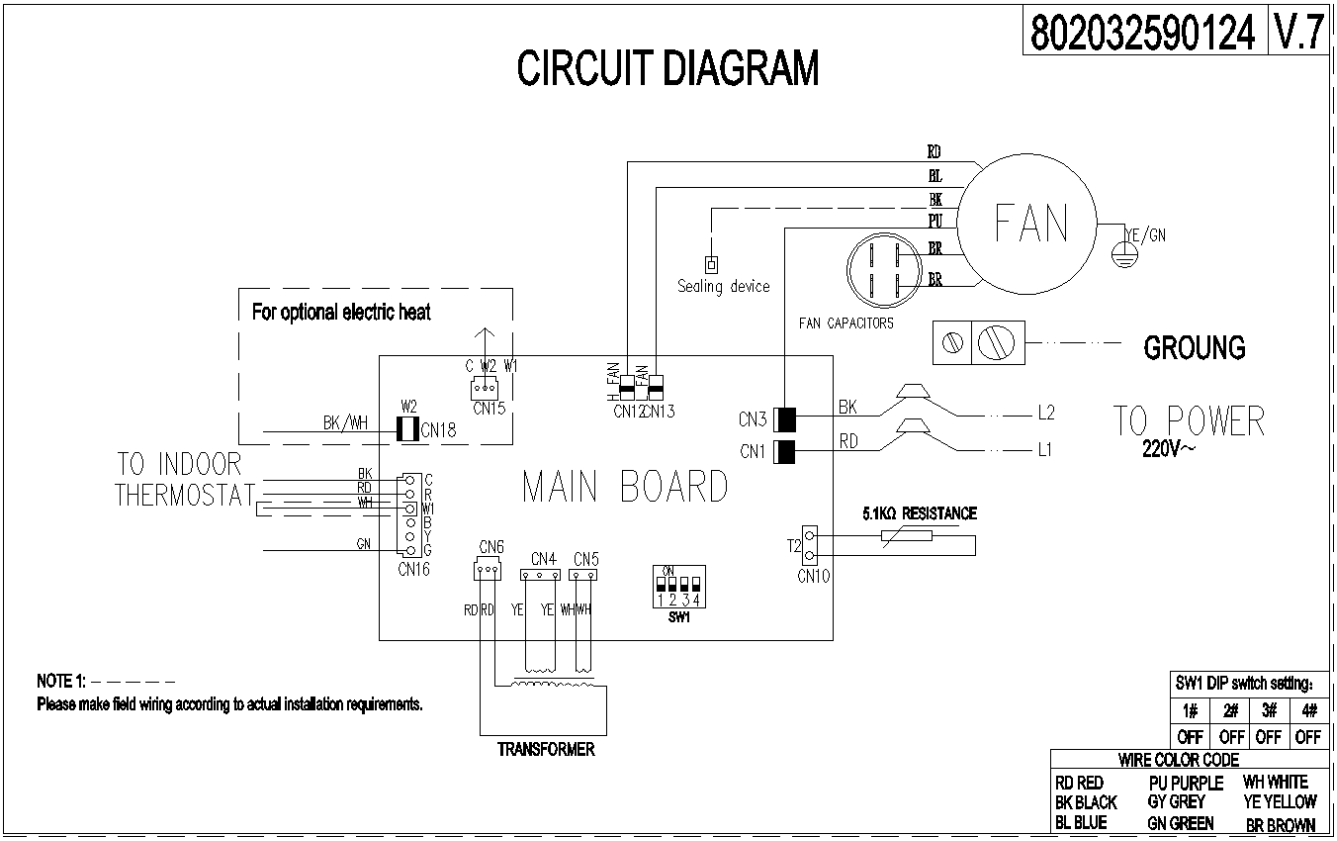
3. The seal-plugs are supplied as accessories , and be screwed tightly only with hand.



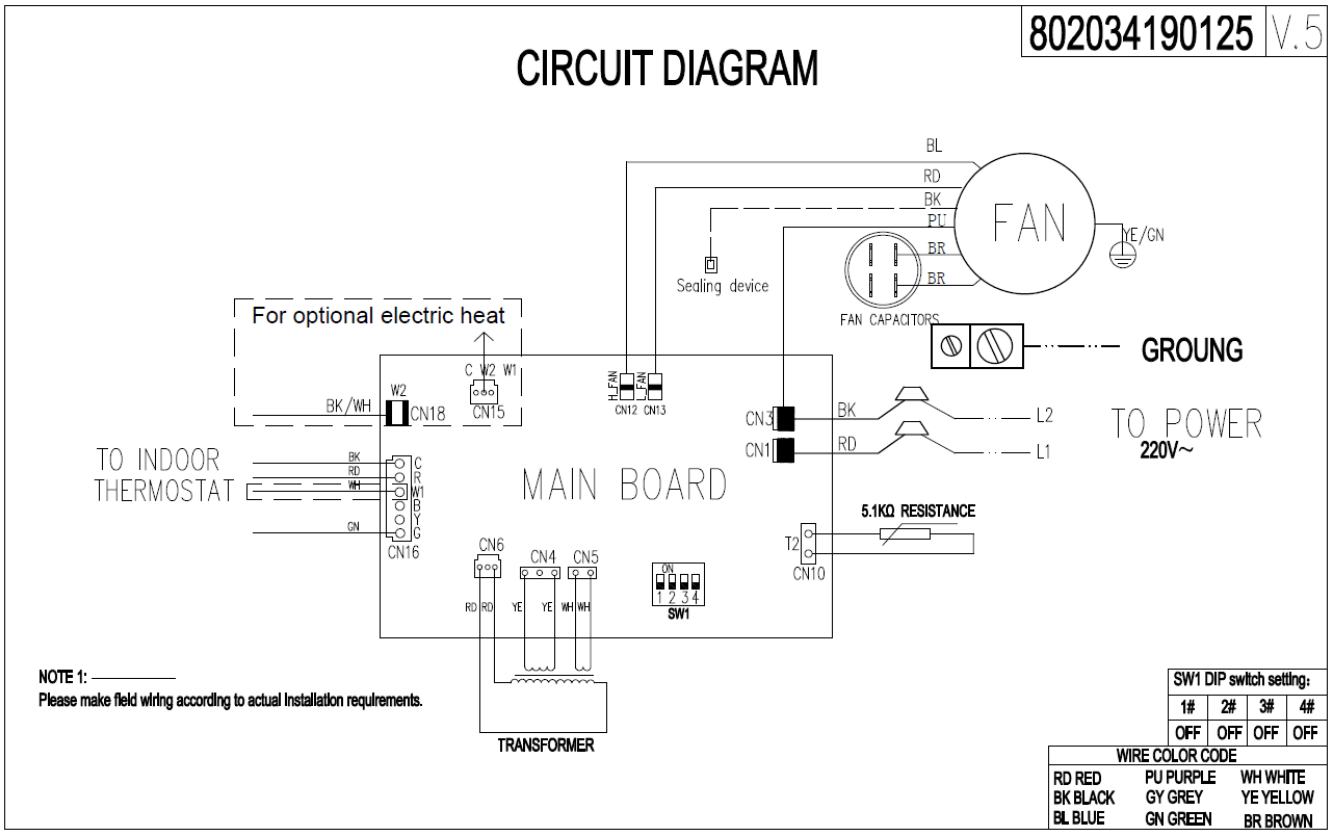


5. Wiring Diagrams

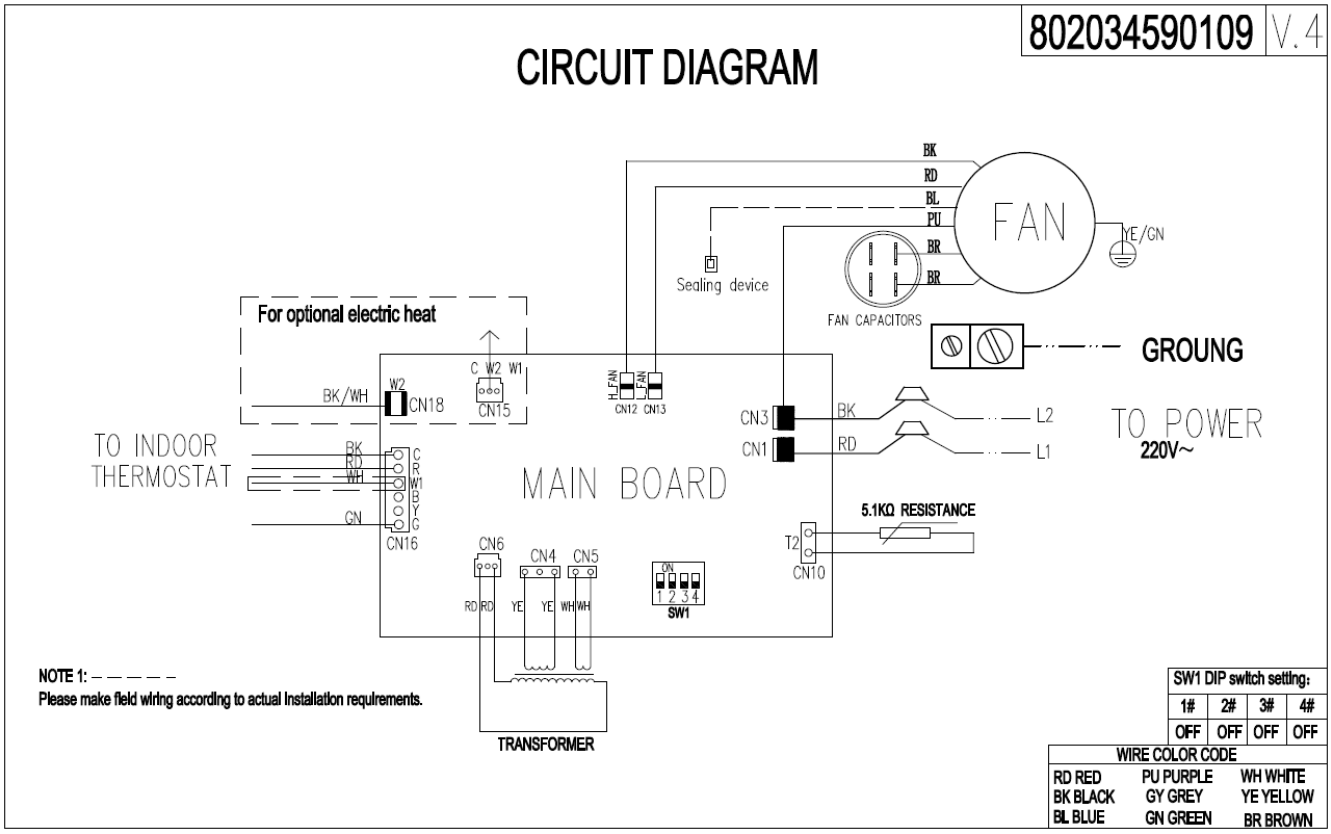
18K/24K/30K/36K/42K



48K



60K


802034590109 V.4
CIRCUIT DIAGRAM
BK
RD
BL
PU
BR
BR
FAN
YE/GN
Sealing device
FAN CAPACITORS
GROUNG
For optional electric heat
C W2 W1
BK/WH
W2
CN18
CN15
H.FAN
FAN
CN12 CN13
CN3
CN1
BK
RD
L2
L1
TO POWER
220V~
TO INDOOR
THERMOSTAT
BK
RD
WH
GN
C
R
W1
B
Y
G
CN16
MAIN BOARD
5.1KΩ RESISTANCE
T2
CN10
CN6
CN4
CN5
RD RD
YE
YE
WH WH
ON
1 2 3 4
SW1
TRANSFORMER
NOTE 1: – – – – –
Please make field wiring according to actual installation requirements.
SW1 DIP switch setting:
1# 2# 3# 4#
OFF OFF OFF OFF
WIRE COLOR CODE
RD RED
BK BLACK
BL BLUE
PU PURPLE
GY GREY
GN GREEN
WH WHITE
YE YELLOW
BR BROWN

6. Electric Characteristics

Model	Indoor Units				Indoor Fan Motor
	Hz	Voltage	Min.	Max.	kW
SEER 14 Cooling Only					
LUC18-14	60	208-230V	198V	242V	0.18
LUC24-14	60	208-230V	198V	242V	0.21
LUC30-14	60	208-230V	198V	242V	0.29
LUC36-14	60	208-230V	198V	242V	0.40
LUC42-14	60	208-230V	198V	242V	0.46
LUC48-14	60	208-230V	198V	242V	0.58
LUC60-14	60	208-230V	198V	242V	0.58

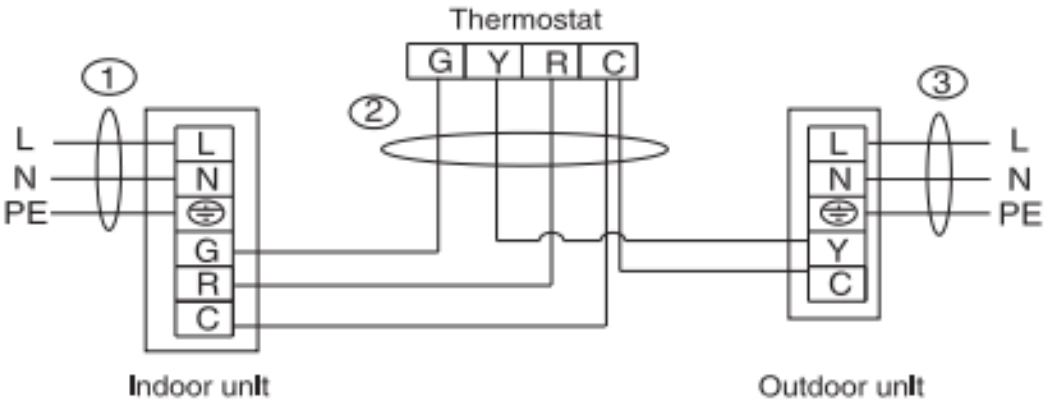
7. The Specification of Wiring

Note:
The cross-section areas of wires or lines should not be less than the corresponding ones listed in the table below;Besides, if the power wires is quite long from the unit, please choose the windings with larger cross-section area to guarantee the normal power supply.

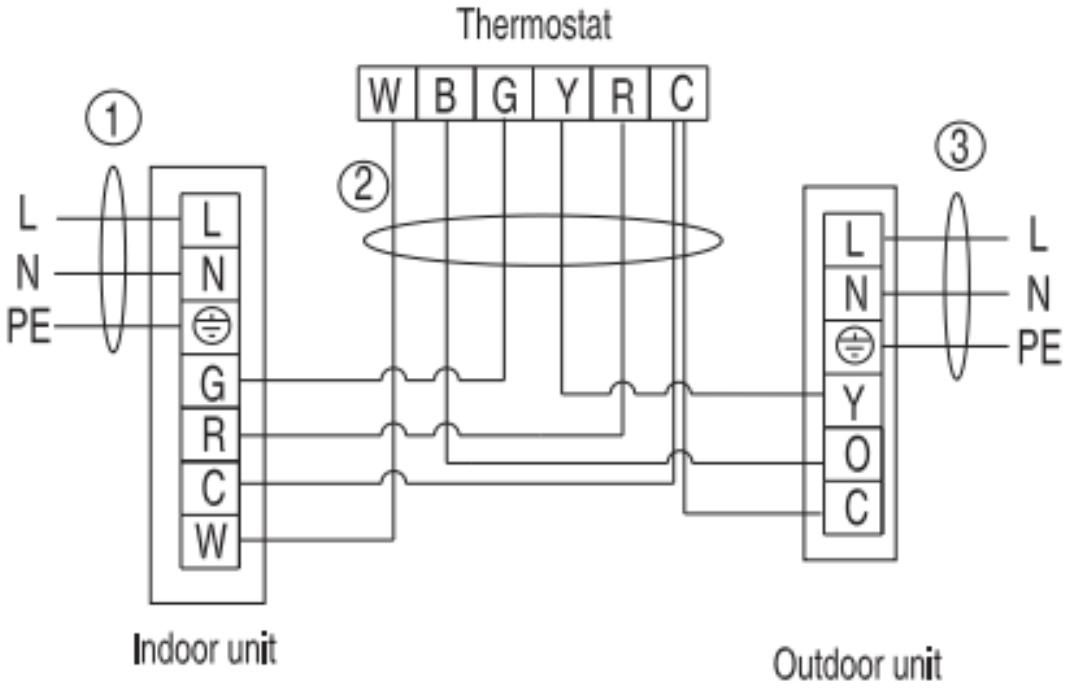
Model	Type	Indoor power wiress	Thermostat communication wiress		Outdoor power wiress
			Indoor	Outdoor	
18 K series（single phase）	Cooling only	3*1.0mm²	3*0.75mm²	2*0.75mm²	3*1.0mm²
24 K series（single phase）	Cooling only		3*0.75mm²	2*0.75mm²	3*2.5mm²
30 K series（single phase）	Cooling only		3*0.75mm²	2*0.75mm²	
36 K series（single phase）	Cooling only		3*0.75mm²	2*0.75mm²	
42 K series（single phase）	Cooling only		3*0.75mm²	2*0.75mm²	3*4mm²
48 K series（single phase）	Cooling only		3*0.75mm²	2*0.75mm²	
60 K series（single phase）	Cooling only		3*0.75mm²	2*0.75mm²	

8. Field Wiring

1. To avoid the electrical shock, please connect the air conditioner with the ground lug. The main power plug in the air conditioner has been joined with the ground wiring, please don't change it freely.
2. The power socket is used as the air conditioner specially.
3. Don't pull the power wiring hard.
4. When connecting the air conditioner with the ground, observe the local codes.
5. If necessary, use the power fuse or the circuit, breaker or the corresponding scale ampere.



Applicable for 18k, 24k, 30k, 36k, 42k, 48k, 60k cooling only type



Applicable for 18k, 24k, 30k, 36k, 42k, 48k, 60k cooling & heating type

Part 3 Outdoor Unit

1. Specification

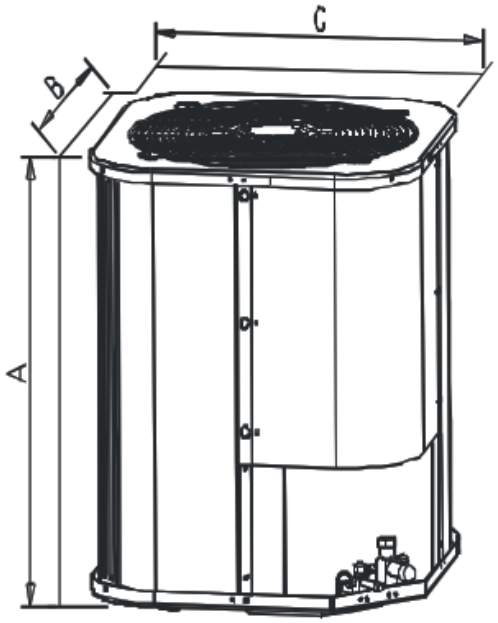
Model			BAR18-14	BAR24-14	BAR30-14	BAR36-14
Outdoor power supply		V/Ph/Hz	230V/1N/60HZ	230V/1N/60HZ	230V/1N/60HZ	230V/1N/60HZ
Cooling	Capacity	Btu/h	18000	24000	30000	34500
	Input	W	1475	1960	2460	2830
	EER	Btu/h .W	11.70	12.20	11.60	11.70
	SEER (AHRI Certified)	Btu/h .W	14	14	14	14
Max. input consumption		W	1843.75	2450.00	3075.00	3573.50
Max. current		A	8.44	11.21	14.07	16.19
Compressor	Brand		HITACHI	HITACHI	HITACHI	HITACHI
	Model		ASL145DG-C7EU	ASH201DG-C8LU1L	ASH239DG-C8DU	ASH280DG-C8DU
	Type		rotary	rotary	rotary	rotary
	Capacity	W	4240	5970	7055	8260
	Input	W	1390	1950	2290	2700
	Rated current(RLA)	A	6.10	8.7	10.2	11.9
	Locked rotor Amp(LRA)	A	33	44	56	60
	Thermal protector	uf	40	40	55	70
	Refrigerant oil	ml	480	570	570	570
Outdoor fan motor	Brand		chigo	chigo	chigo	chigo
	Model		S.TB-DQ-YDK-60-6P2-AL	S.TB-DQ-YDK-85-6P2-AL	S.TB-DQ-YDK-85-6P2-AL	S.TB-DQ-YDK-110-8P2-AL
	Input	W	145	178	178	207
	Output	W	60	85	85	110
	Capacitor	μF	6.00	6.00	6.00	6.00
	Speed	rpm	870	970	970	850
Outdoor coil	Number of row		1	2	2	2
	Fin spacing	in	0.055	0.055	0.055	0.055
	Fin material		non-Hydrophilic Aluminium Fin	non-Hydrophilic Aluminium Fin	non-Hydrophilic Aluminium Fin	non-Hydrophilic Aluminium Fin
	Tube outside diameter	in	Φ 0.276	Φ 0.276	Φ 0.276	Φ 0.276
	Tube material		Inner Grooved	Inner Grooved	Inner Grooved	Inner Grooved
	Coil length x height x width	in	56.22×23.15×0.53	56.22×23.15×1.05	56.22×23.15×1.05	84.65×23.15×1.05
	Number of circuit		3	4	4	6
Outdoor noise level		dB(A)	57	60	60	60
Outdoor dimension	Unit (WxHxD)	in	22×22×25	22×22×25	22×22×25	29×29×25
	Packing (WxHxD)	in	23×23×26	23×23×26	23×23×26	30×30×26
Refrigerant	Type		R410A	R410A	R410A	R410A
	Charge	ozs	70.55	93.47	95.23	123.46
Refrigerant pipe	Liquid side	in	Φ3/8	Φ3/8	Φ3/8	Φ3/8
	Gas side	in	Φ5/8	Φ5/8	Φ5/8	Φ3/4
	Max. refrigerant pipe length	ft	65 39⁄64	65 39⁄64	65 39⁄64	65 39⁄64
	Max. difference in level	ft	32 13⁄16	32 13⁄16	32 13⁄16	32 13⁄16
Design pressure		MPa	4.0/1.2	4.0/1.2	4.0/1.2	4.0/1.2
Max pressure		MPa	4.20	4.20	4.20	4.20

Model			BAR42-14	BAR48-14	BAR6014
Outdoor power supply		V/Ph/Hz	230V/1N/60HZ	230V/1N/60HZ	230V/1N/60HZ
Cooling	Capacity	Btu/h	42000	46000	56500
	Input	W	3450	4088	4920
	EER	Btu/h.W	11.70	11.20	11.20
	SEER (AHRI Certified)	Btu/h.W	14	14	14
Max. input consumption		W	4312.50	5110.00	6150.00
Max. current		A	19.74	23.39	28.15
Compressor	Brand		LG	LG	LG
	Model		ABG036KAC	ABG042KAC	ABG051KAC
	Type		scroll	scroll	scroll
	Capacity	W	10551	12309	14974
	Input	W	3429	3962	4722
	Rated current(RLA)	A	15.2	17.3	21.0
	Locked rotor Amp(LRA)	A	112	108	128
	Thermal protector	uf	45	70	70
	Refrigerant oil	ml	1280	1280	1280
Outdoor fan motor	Brand		chigo	xinjun	xinjun
	Model		S.TB-DQ-YDK-110-8P2-AL	S.TB-DQ-YDK-230-6P2	S.TB-DQ-YDK-230-6P2
	Input	W	207	510	510
	Output	W	110	230	230
	Capacitor	μF	6.00	12.00	12.00
	Speed	rpm	850	1095	1095
Outdoor coil	Number of row		2	2	2.7
	Fin spacing	in	0.055	0.055	0.055
	Fin material		non-Hydrophilic Aluminium Fin	non-Hydrophilic Aluminium Fin	non-Hydrophilic Aluminium Fin
	Tube outside diameter	in	Φ 0.276	Φ 0.276	Φ 0.276
	Tube material		Inner Grooved	Inner Grooved	Inner Grooved
	Coil length x height x width	in	84.65×31.48×1.05	84.65×31.48×1.05	84.65×31.48×1.05
	Number of circuit		8	8	8
Outdoor noise level		dB(A)	60	63	63
Outdoor dimension	Unit (WxHxD)	in	29×29×33	29×29×33	29×29×33
	Packing (WxHxD)	in	30×30×34	30×30×34	30×30×34
Refrigerant	Type		R410A	R410A	R410A
	Charge	ozs	126.98	148.15	178.13
Refrigerant pipe	Liquid side	in	Φ3/8	Φ3/8	Φ3/8
	Gas side	in	Φ3/4	Φ3/4	Φ7/8
	Max. refrigerant pipe length	ft	65 39⁄64	65 39⁄64	65 39⁄64
	Max. difference in level	ft	32 13⁄16	32 13⁄16	32 13⁄16
Design pressure		MPa	4.0/1.2	4.0/1.2	4.0/1.2
Max pressure		MPa	4.20	4.20	4.20

2. Dimension

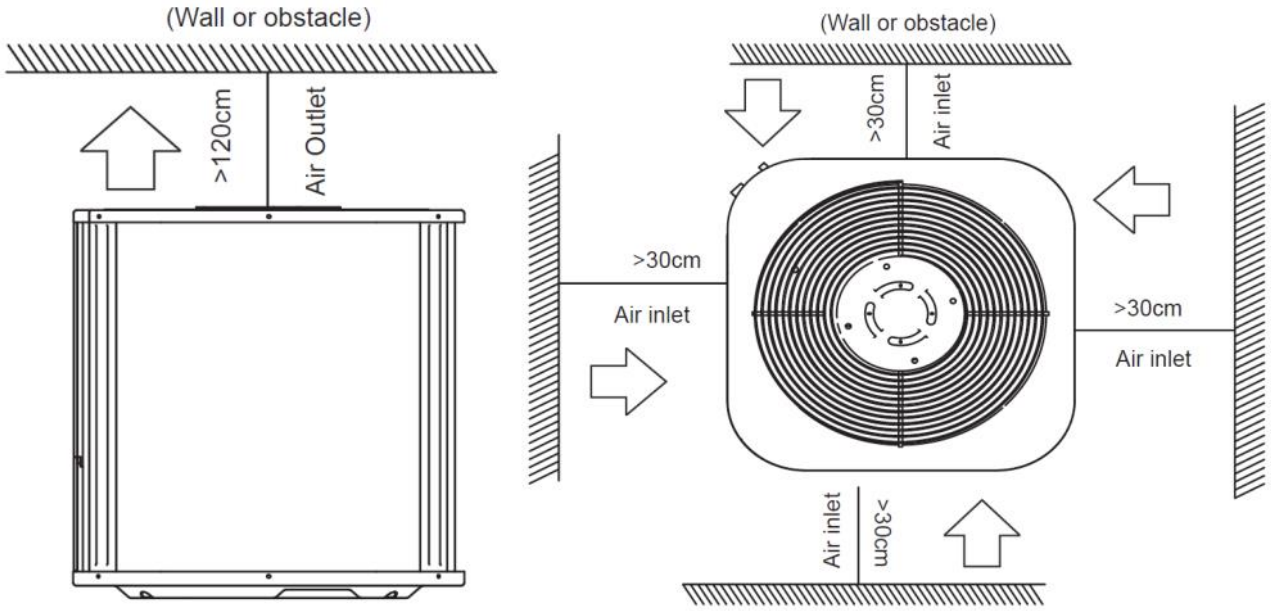
All dimensions are in mm. They are subject to change without notice. Certified dimensions will be provided upon request.

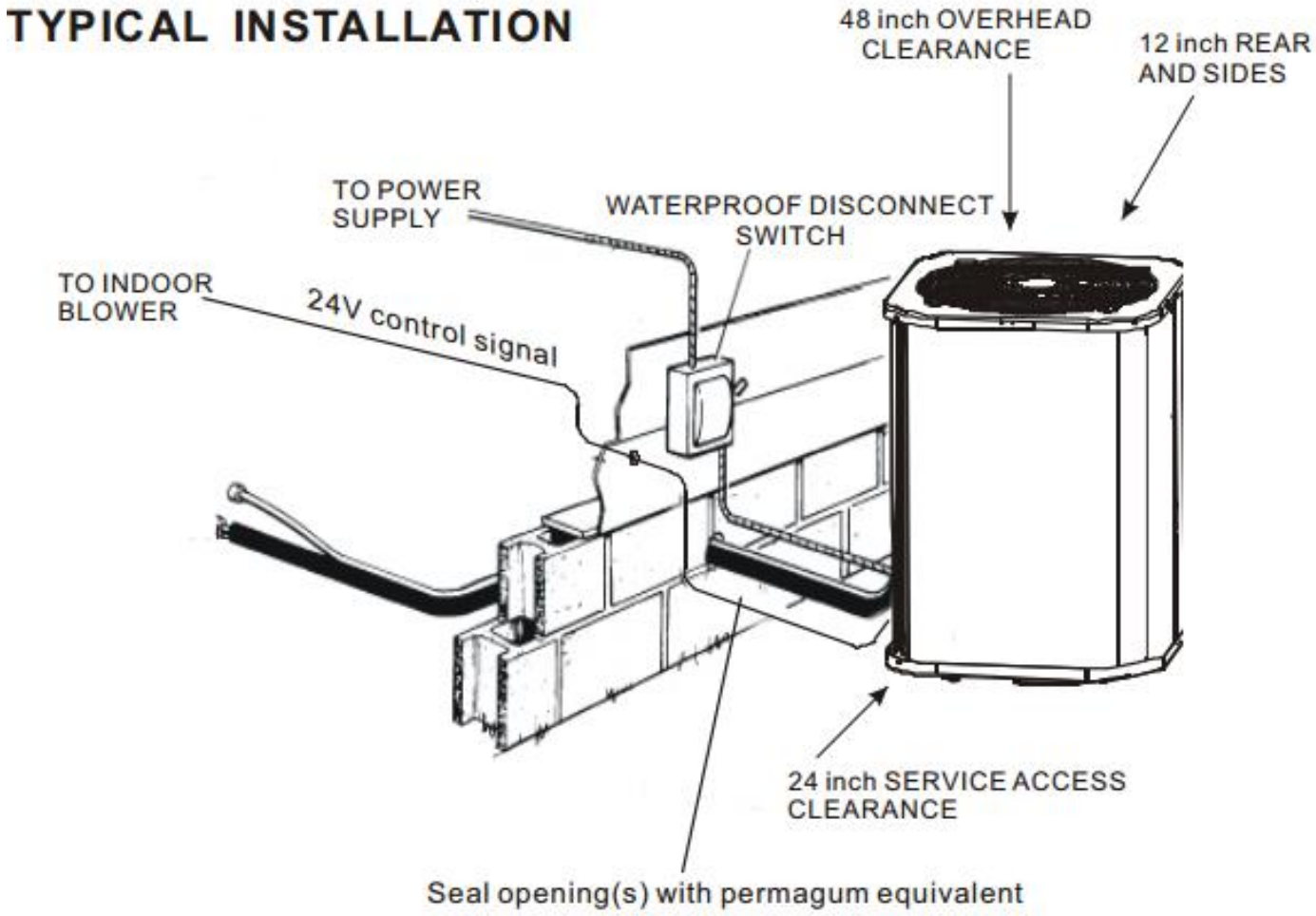
Unit Model	Dimensions(mm)			Refrigerant Connection Line Size(mm)			
	A	B	C	Liquid(Φ)		Vapor(?)	
				LF	RF	LF	RF
18	633	554	554	9.52		19.05	
24(30)	633	554	554				
30	633	554	554				
36	633	740	740				
42	835	740	740				
48	835	740	740			22	
60	835	740	740				



NOTE: LF means cooling only model; RF means heat pump model.

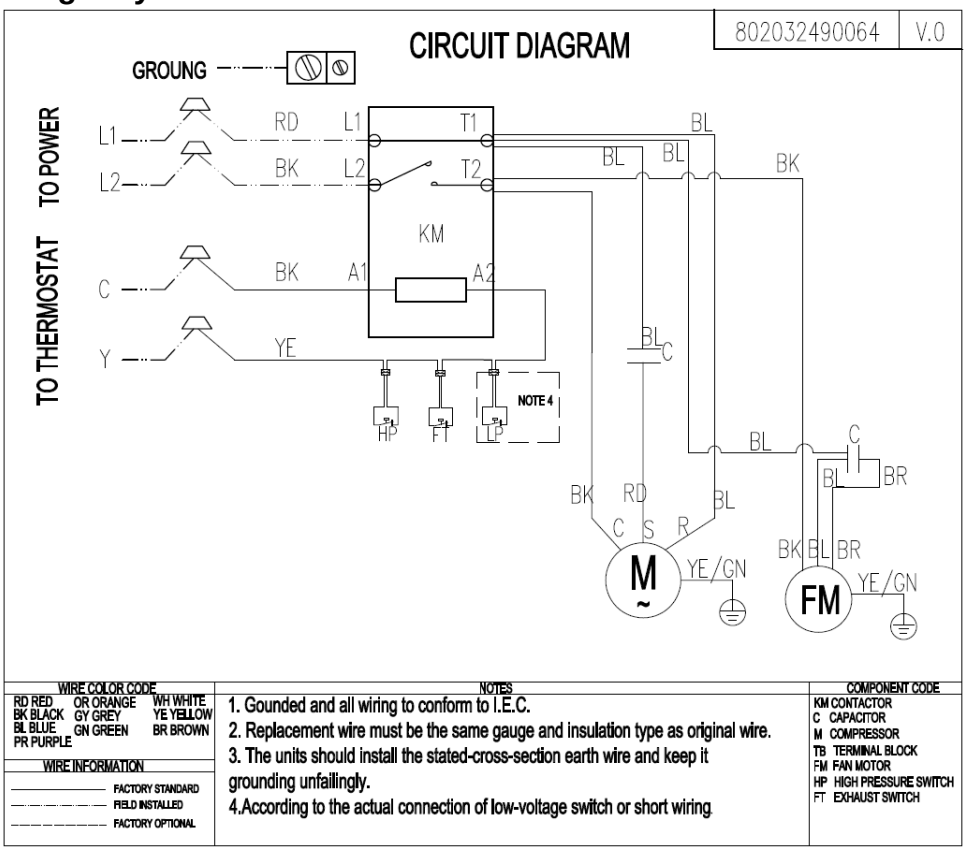
3. Service Space





4. Wiring Diagrams

SEER 14 Cooling only

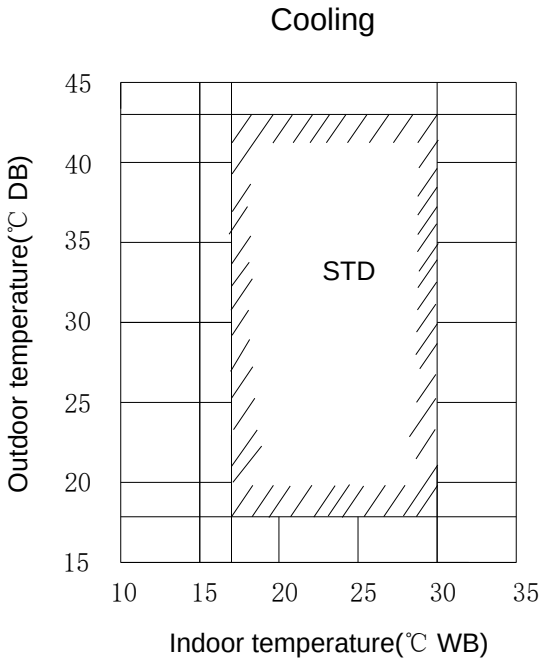


5. Electric Characteristics

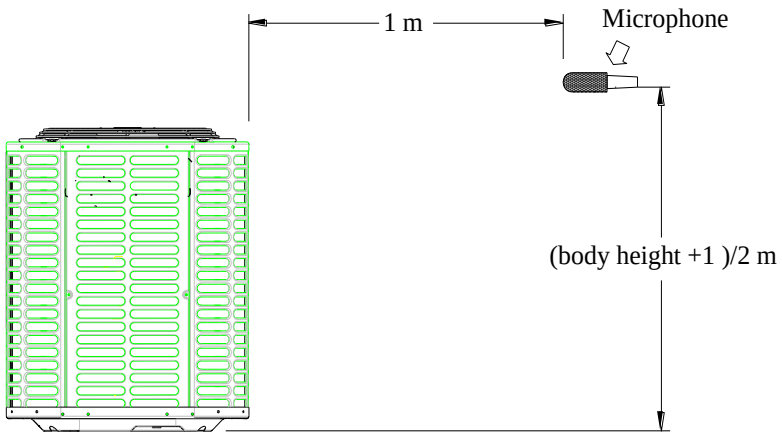
Model	Outdoor Unit				
	Hz	Voltage	Min.	Max.	Outdoor motor (kw)
BAR18-14	60	208~230V	198V	242V	0.15
BAR24-14	60	208~230V	198V	242V	0.18
BAR30-14	60	208~230V	198V	242V	0.21
BAR36-14	60	208~230V	198V	242V	0.21
BAR42-14	60	208~230V	198V	242V	0.21
BAR48-14	60	208~230V	198V	242V	0.51
BAR60-14	60	208~230V	198V	242V	0.51

6. Operation Limits

Operation mode	Outdoor temperature(℃)	Room temperature(℃)
Cooling operation	18~43	17~30



7. Sound Levels

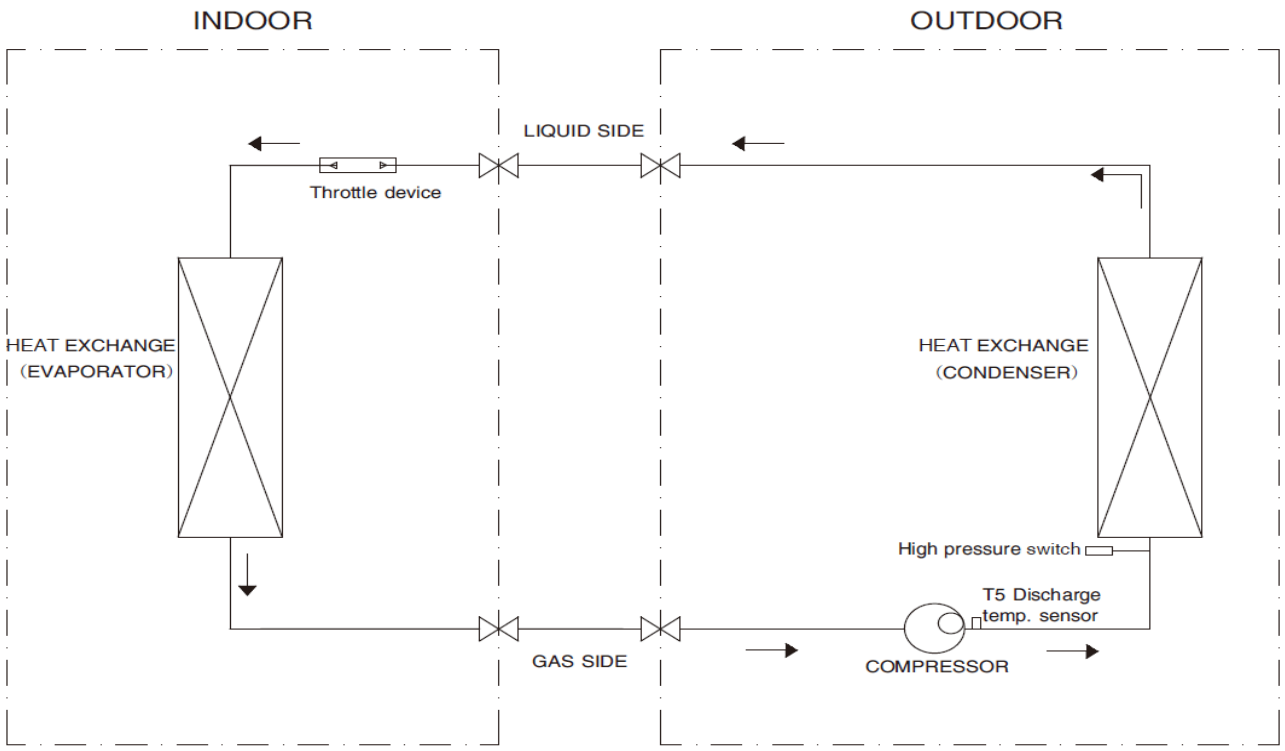


Model	Noise level dB(A)
BAR18-14	57
BAR24-14	56
BAR30-14	60
BAR36-14	60
BAR42-14	60
BAR48-14	63
BAR60-14	63

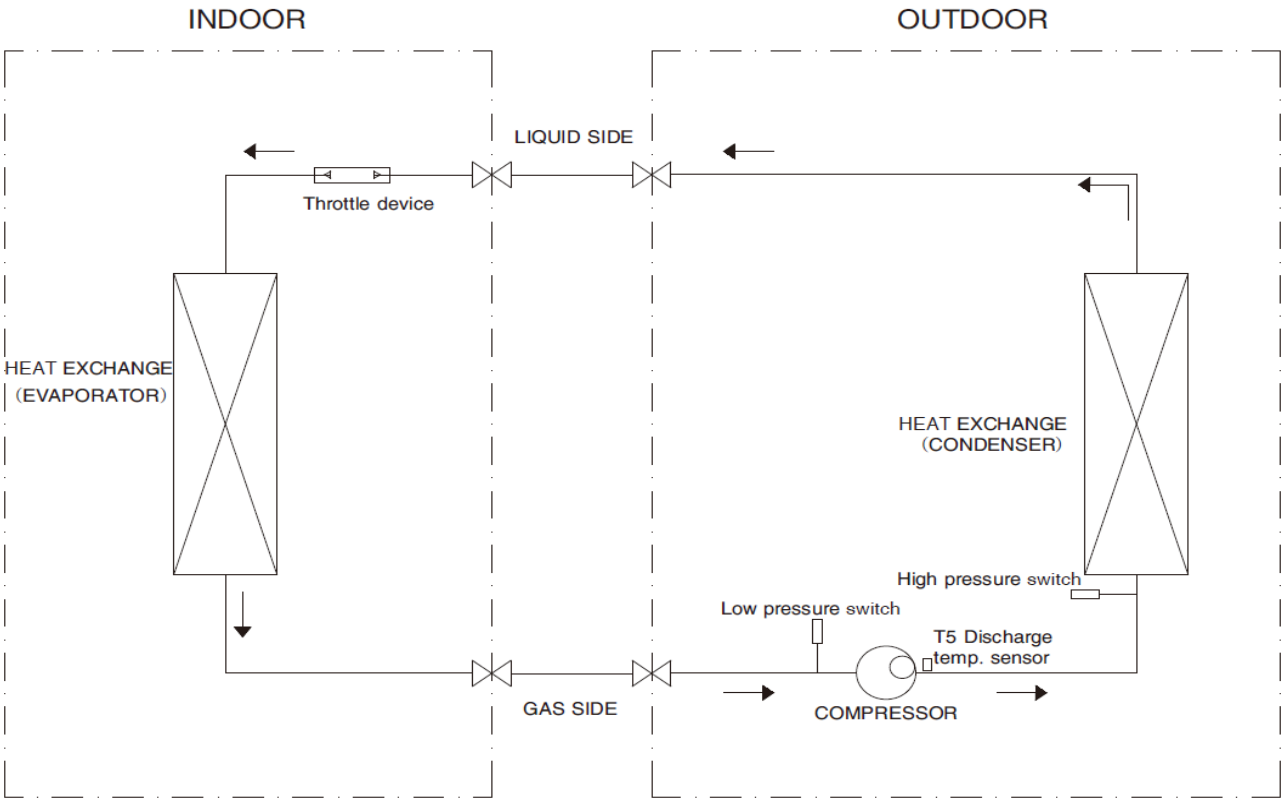
Note: Sound level is measured at a point 1 m in front of the unit, at a height of (Unit body height +1)/2 m.

8. Refrigerate diagram

Applicable for 18K,24K,30K,36K cooling only type



Applicable for 42K,48K, 60K cooling only type



Part 4 Installation

1. Precaution on Installation

1.1. Measure the necessary length of the connecting pipe, and make it by the following way.

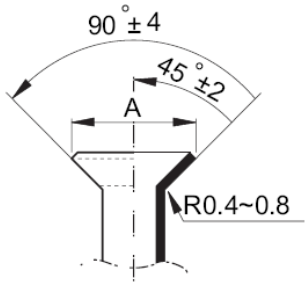
a. Connect the indoor unit at first, then the outdoor unit.

Bend the tubing in proper way. Do not harm them.

CAUTIONS:

- Daub the surfaces of the flare pipe and the joint nuts with frozen oil, and wrench it for 3~4 rounds
- With hands before fasten the flare nuts.

Be sure to use two wrenches simultaneously when you connect or disconnect the pipes.

Pipe gauge	Tightening torque	Flare dimension A Min (mm) Max		Flare shape
Φ6.35	15～16N.m (153～163 kgf.cm)	8.3	8.7	
Φ9.52	25～26N.m (255～265kgf.cm)	12.0	12.4	
Φ12.7	35～36N.m (357～367kgf.cm)	15.4	15.8	
Φ15.9	45～47N.m (459～480 kgf.cm)	18.6	19.1	
Φ19.1	65～67N.m (663～684kgf.cm)	22.9	23.3	

b. The stop value of the outdoor unit should be closed absolutely (as original state). Every time you connect it, first loosen the nuts at the part of stop value, then connect the flare pipe immediately (in 5 minutes). If the nuts have been loosened for a long time, dusts and other impurities may enter the pipe system and may cause malfunction later. So please expel the air out of the pipe with refrigerant before connection.

c. Expel the air after connecting the refrigerant pipe with the indoor unit and the outdoor unit. Then fasten the nuts at the repair-points.

1.2. Locate The Pipe

a. Drill a hole in the wall (suitable just for the size of the wall conduit), then set on the fittings such as the wall conduit and its cover.

b. Bind the connecting pipe and the cables together tightly with binding tapes. Do not let air in, which will cause water leakage by condensation.

c. Pass the bound connecting pipe through the wall conduit from outside. Be careful of the pipe allocation to do no damage to the tubing.

1.3. Connect the pipes.

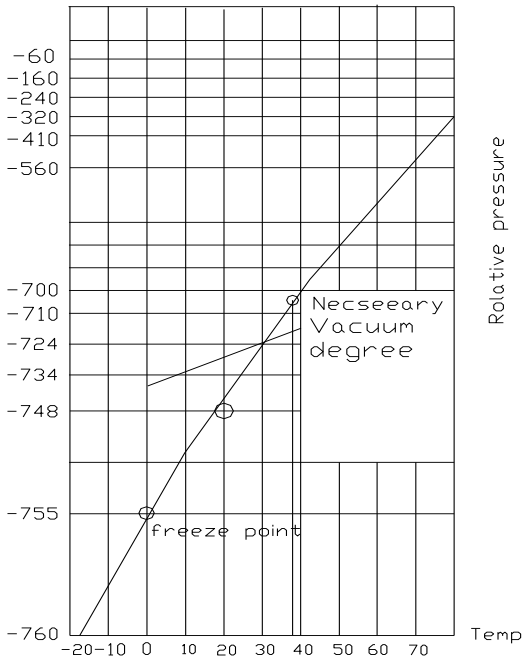
1.4. Then, open the stem of stop values of the outdoor unit to make the refrigerant pipe connecting the indoor unit with the outdoor unit in fluent flow.

1.5. Be sure of no leakage by checking it with leak detector or soap water.

1.6. Cover the joint of the connecting pipe to the indoor unit with the soundproof / insulating sheath (fittings), and bind it well with the tapes to prevent leakage.

2. Vacuum Dry and Leakage Checking

2.1 Vacuum Dry: use vacuum pump to change the moisture (liquid) into steam (gas) in the pipe and discharge it out of the pipe to make the pipe dry. Under one atmospheric pressure, the boiling point of water(steam temperature) is 100℃. Use vacuum pump to make the pressure in the pipe near vacuum state, the boiling point of water falls relatively. When it falls under outdoor temperature, the moisture in the pipe will be vaporized.

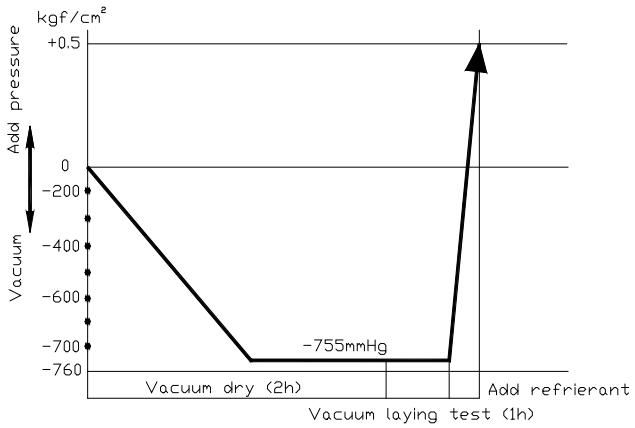


2.2 Vacuum dry procedure

There are two methods of vacuum dry due to different construction environment: common vacuum dry, special vacuum dry.

①. Common vacuum dry procedure

- Vacuum dry (for the first time)---connect the all-purpose detector to the inlet of liquid pipe and gas pipe, and run the vacuum pump more than two hours (the vacuum pump should be below -755mmHg)
- If the pump can't achieve below -755mmHg after pumping 2 hours, moisture or leakage point will still exist in the pipe. At this time, it should be pumped 1 hour more.
- If the pump can't achieve -755mmHg after pumping 3 hours, please check if there are some leakage points.
- Vacuum placement test: place 1 hour when it achieves -755mmHg, pass if the vacuum watch shows no rising. If it rises, it shows there's moisture or leakage point.
- Vacuuming from liquid pipe and gas pipe at the same time.
- Sketch map of common vacuum dry procedure.



②. Special vacuum dry procedure

- This vacuum dry method is used in the following conditions:
- There's moisture when flushing the refrigerant pipe.
- Rainwater may enter into the pipe.
- Vacuum dry for the first time ····· 2h pumping

③. Vacuum destroy for the second time ····· Fill nitrogen to 0.5Kgf/cm^2

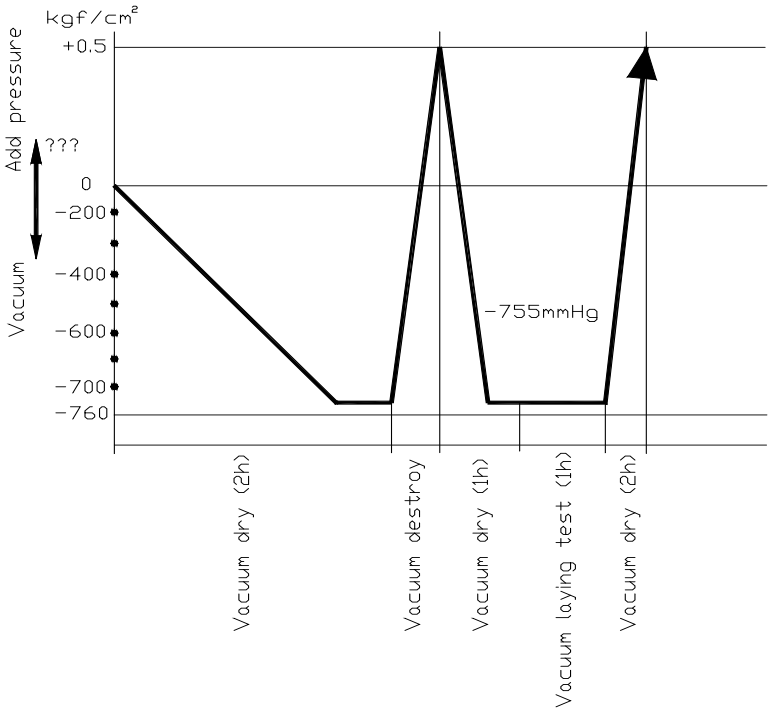
Because nitrogen is for drying gas, it has vacuum drying effect during vacuum destroy. But if the moisture is too much, this method can't dry thoroughly. So, please pay more attention to prevent water entering and forming condensation water.

④. Vacuum dry for the second time·····1h pumping

Determinant: Pass if achieving below -755mmHg. If -755mmHg can't be achieved in 2h, repeat procedure ③ and ④.

⑤. Vacuum placing test ····· 1h

⑥. Sketch map of special vacuum dry procedure



3. Additional Refrigerant Charge

Caution

● Refrigerant cannot be charged until field wiring has been completed.

● Refrigerant may only be charged after performing the leak test and the vacuum pumping.

● When charging a system, care shall be taken that its maximum permissible charge is never exceeded, in view of the danger of liquid hammer.

● Charging with an unsuitable substance may cause explosions and accidents, so always ensure that the appropriate refrigerant is charged.

● Refrigerant containers shall be opened slowly.

● Always use protective gloves and protect your eyes when charging refrigerant.

The outdoor unit is factory charged with refrigerant. Calculate the added refrigerant according to the diameter and the length of the liquid side pipe of the outdoor unit/indoor unit

R(g) D(mm) / L(m)	φ6.35	Φ9.52	Φ12.7
Less than 5m (One-way)	—	—	—
Added Refrigerant When Over 5m(One-way)	20g/m×(L-5)	40g/m×(L-5)	60g/m×(L-5)

Remark:

R (g): Additional refrigerant to be charged

L (m): The length of the refrigerant pipe (one-way)

D (mm): Liquid side piping

4. Insulation Work

4.1 Insulation material and thickness

4.1.1. Insulation material

Insulation material should adopt the material which is able to endure the pipe's temperature: no less than 70℃ in the high-pressure side, no less than 120℃ in the low-pressure side(For the cooling type machine, no requirements at the low-pressure side.)

◆ Example: Heat pump type----Heat-resistant Polyethylene foam (withstand above 120℃)
Cooling only type----Polyethylene foam (withstand above 100℃)

4.1.2. Thickness choice for insulation material

Insulation material thickness is as follows:

	Pipe diameter (mm)	Adiabatic material thickness
Refrigerant pipe	Φ6.4—Φ25.4	10mm
	Φ28.6—Φ38.1	15mm
Drainage pipe	Inner diameterΦ20—Φ32	6mm

4.2 Refrigerant pipe insulation

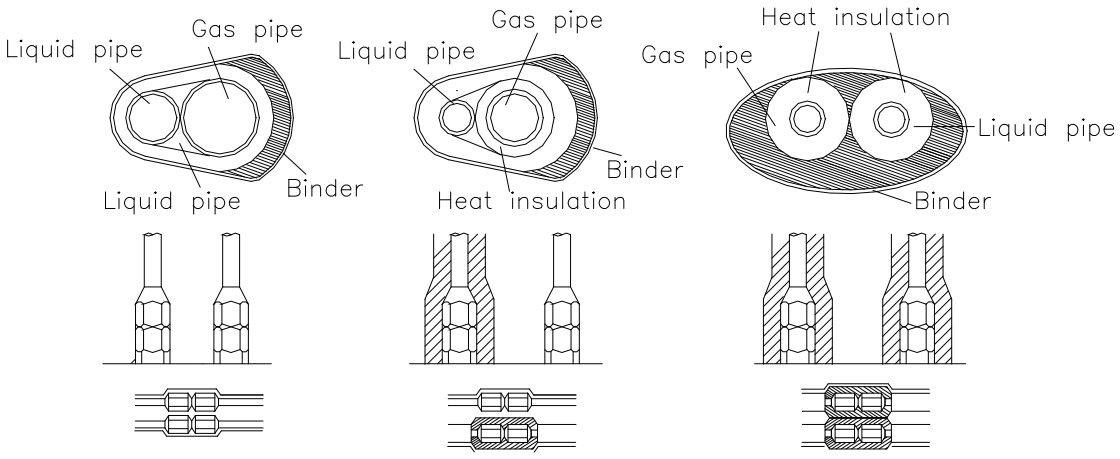
4.2.1. Work Procedure

① Before laying the pipes, the non-jointing parts and non-connection parts should be heat insulated.

② When the gas proof test is eligible, the jointing area, expanding area and the flange area should be heat insulated.

4.2.2. Insulation for non-jointing parts and non-connection parts

wrong	right	
Gas pipe and liquid pipe should not be put together to insulate	Insulate the gas pipe (cooling only)	Insulate the gas pipe and liquid pipe

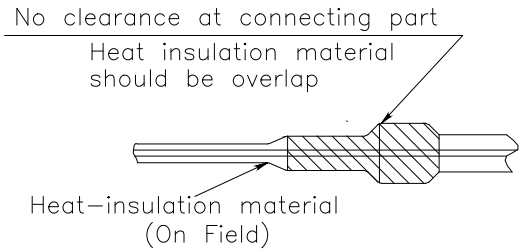


For construction convenience, before laying pipes, use insulation material to insulate the pipes to be deal with, at the same time, at two ends of the pipe, remain some length not to be insulated, in order to be welded and check the leakage after laying the pipes.

4.2.3. Insulate for the jointing area, expanding area and the flange area

① Insulate for the jointing area, expanding area and the flange area should be done after checking leakage of the pipes

② Make sure there's no clearance in the joining part of the accessorial insulation material and local preparative insulation material.



4.3 Drainage pipe insulation

The connection part should be insulated, or else water will be condensing at the non-insulation part.

4.4 Note

5.4.1 The jointing area, expanding area and the flange area should be heat insulated after passing the pressure test.

4.4.2 The gas and liquid pipe should be heat insulated individually, the connecting part should be heat insulated individually.

4.4.3 Use the attached heat-insulation material to insulate the pipe connections (pipes' tie-in ,expand nut) of the indoor unit.

5.Test Operation

(1) The test operation must be carried out after the entire installation has been completed.

(2) Please confirm the following points before the test operation.

- The indoor unit and outdoor unit are installed properly.
- Tubing and wiring are correctly completed.
- The refrigerant pipe system is leakage-checked.
- The drainage is unimpeded.
- The ground wiring is connected correctly.
- The length of the tubing and the added stow capacity of the refrigerant have been recorded.
- The power voltage fits the rated voltage of the air conditioner.
- There is no obstacle at the outlet and inlet of the outdoor and indoor units.
- The gas-side and liquid-side stop values are both opened.
- The air conditioner is pre-heated by turning on the power.

(3) According to the user's requirement, install the remote controller when the remote controller's signal can reach the indoor unit smoothly.

(4) Test operation

Set the air conditioner under the mode of "COOLING" with the remote controller, and check the following points.

Indoor unit

- Whether the switch on the remote controller works well.
- Whether the buttons on the remote controller works well.
- Whether the air flow louver moves normally.
- Whether the room temperature is adjusted well.
- Whether the indicator lights normally.
- Whether the temporary buttons works well.
- Whether the drainage is normal.
- Whether there is vibration or abnormal noise during operation.

Outdoor unit

- Whether there is vibration or abnormal noise during operation.
- Whether the generated wind, noise, or condensed of by the air conditioner have influenced your neighborhood.
- Whether any of the refrigerant is leaked.

Part 5 Unit maintenance

1. Fault indicator of indoor unit

The meaning of the fault indicator:

Display mode	Status description
Green light always on	No system alarm and error, normal standby
Red light always on	Evaporator tube temperature sensor(T 2) failure
Green light always on, yellow light flashing	Evaporator high and low temperature protection
Green light flashing	System is in normal operating status

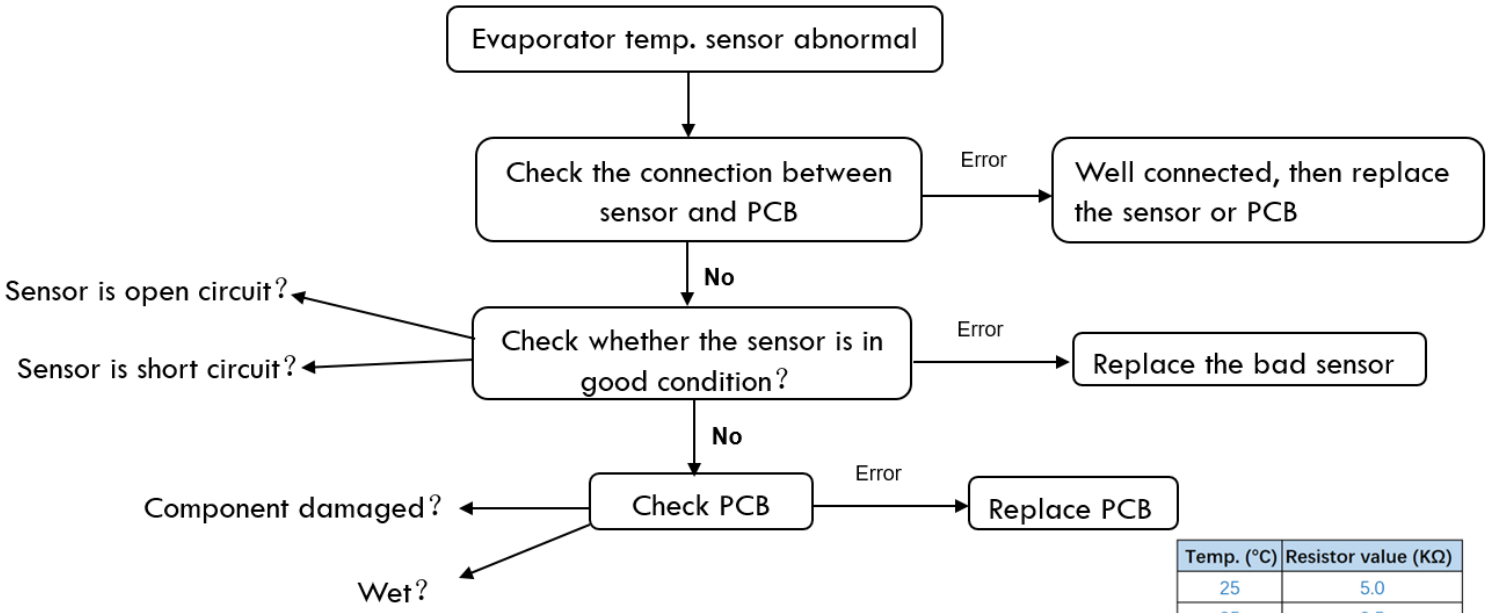
2. Fault indicator of outdoor unit

The meaning of the fault indicator:

Display content		State description
No alarm: Green light flashes Yellow lights	Green light slow flash	Normal standby
	Green light normally on	Normal operation
System Alarm: Green light slow flash Yellow light flashing	(T3)Temperature sensor fault	Yellow light flashes 2 times every 8s
	(T5)Temperature sensor fault	Yellow light flashes 8 times every 8s
	Low pressure alarm	Yellow light flashes 6 times every 8s
	High pressure alarm	Yellow light flashes 1 times every 8s
	(T3)High temperature protection	Yellow light flashes 9 times every 8s
	High exhaust temperature protection	Yellow light flashes 5 times every 8s
System lock: Green light go out Yellow light normally on	3 high/low voltage protection in 20 minutes	It needs to be reenergized and it needs to work
	Exhaust temperature is too high for 3 times within 20 minutes	
	T3 high temperature protection 3 times within 20 minutes	

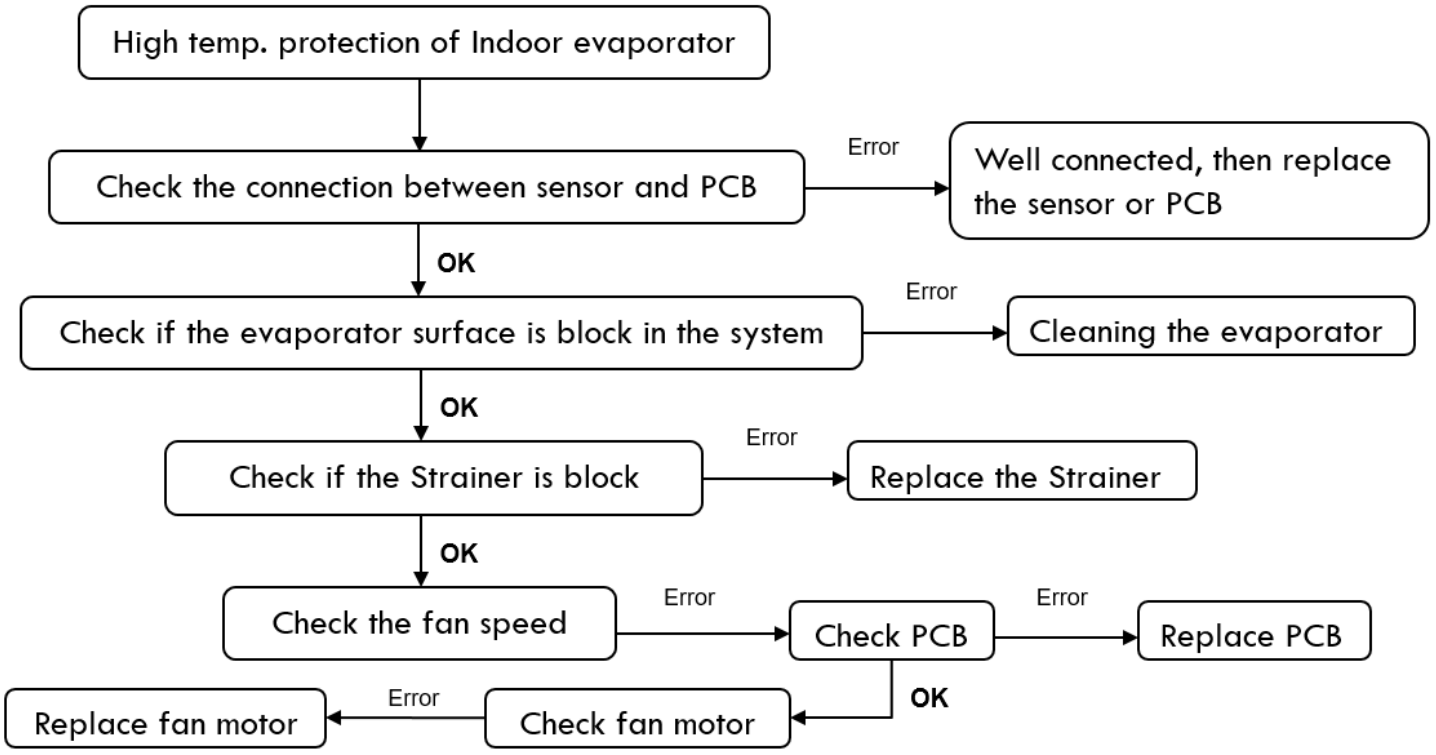
3.Flow chart of troubleshooting

3.1 Evaporator temperature sensor fault

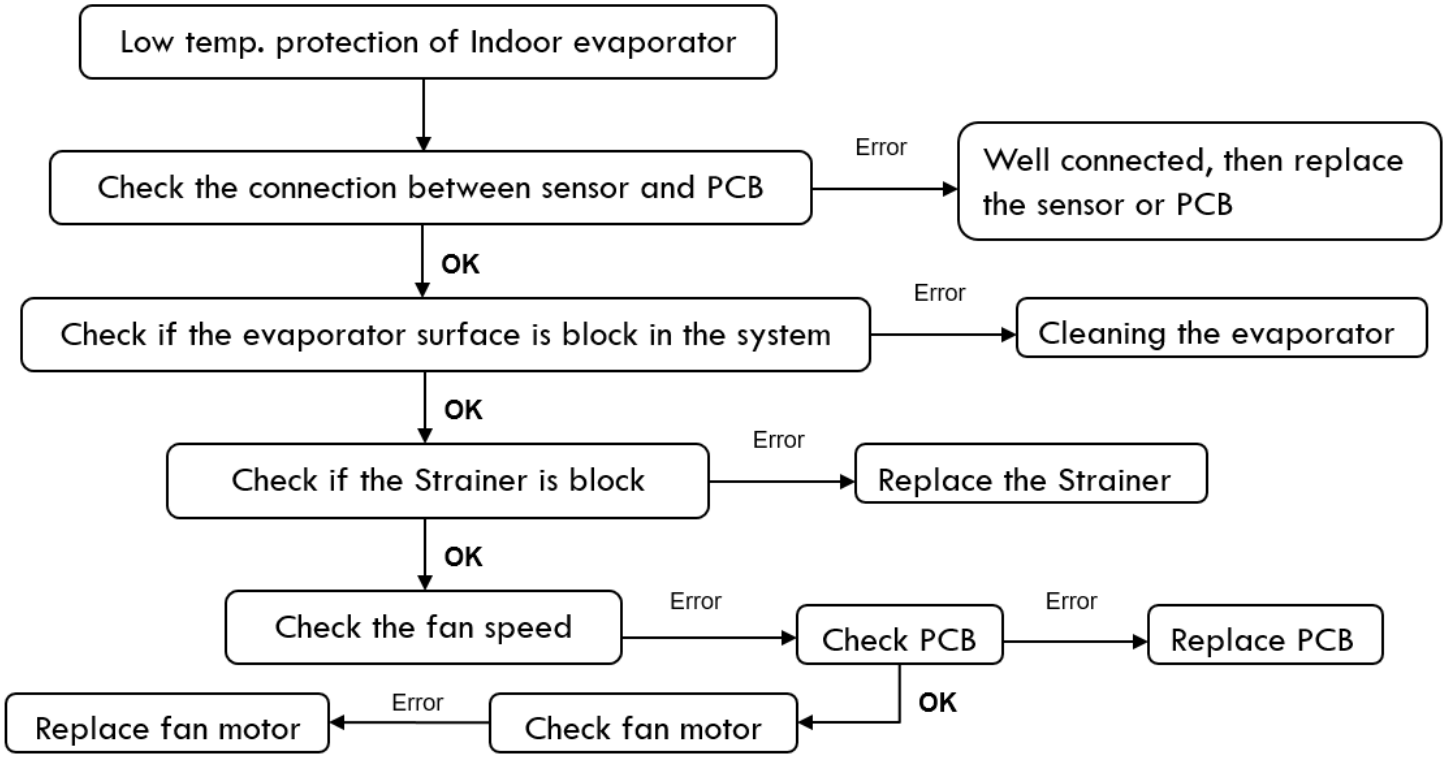


Temp. (°C)	Resistor value (KΩ)
25	5.0
35	3.5

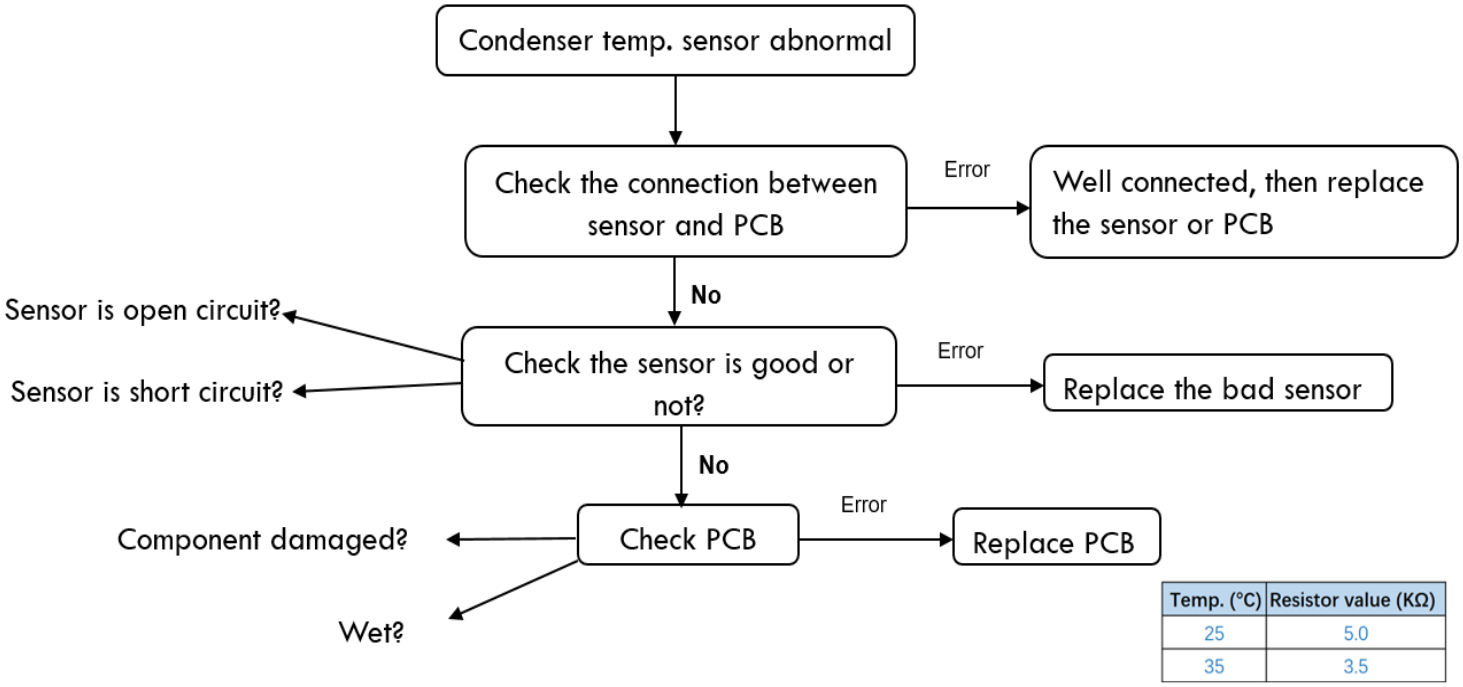
3.2 Evaporator high temperature protection(For heating mode)



3.3 Evaporator low temperature prptection(For cooling mode)

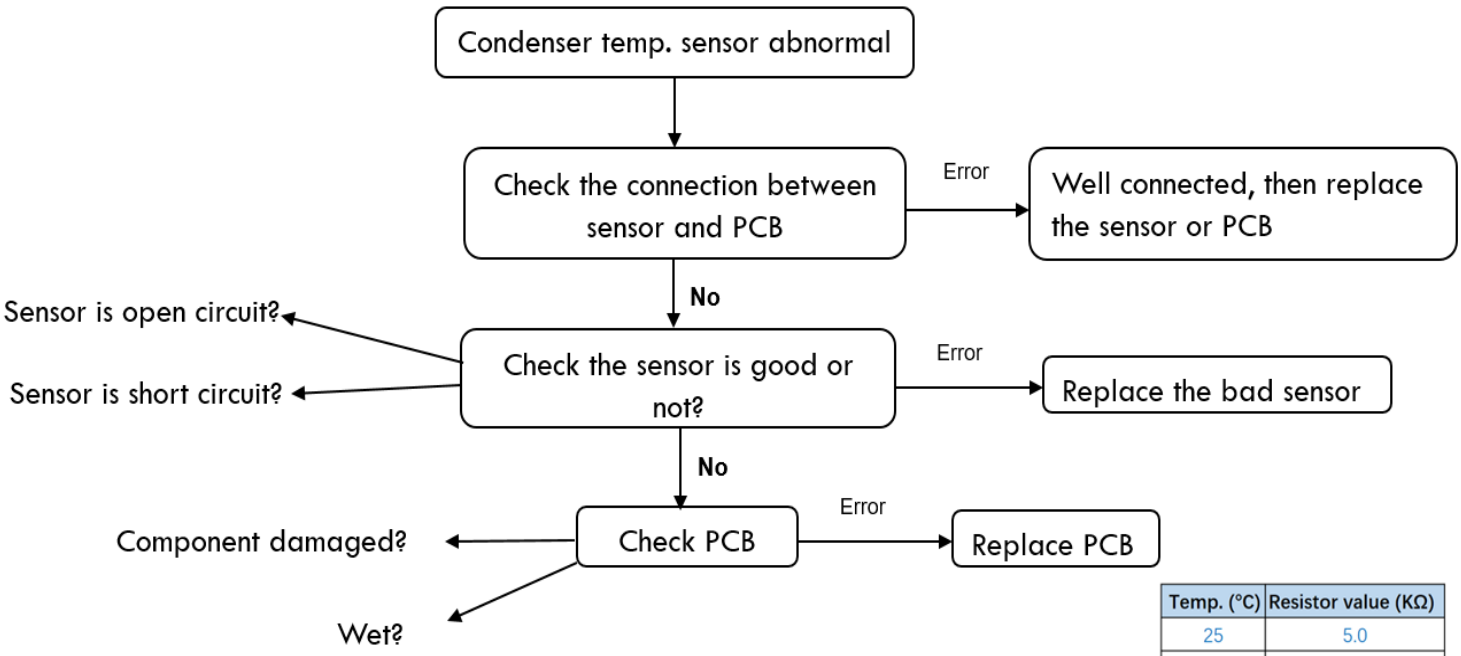


3.4 T3 Condenser Temperature sensor fault



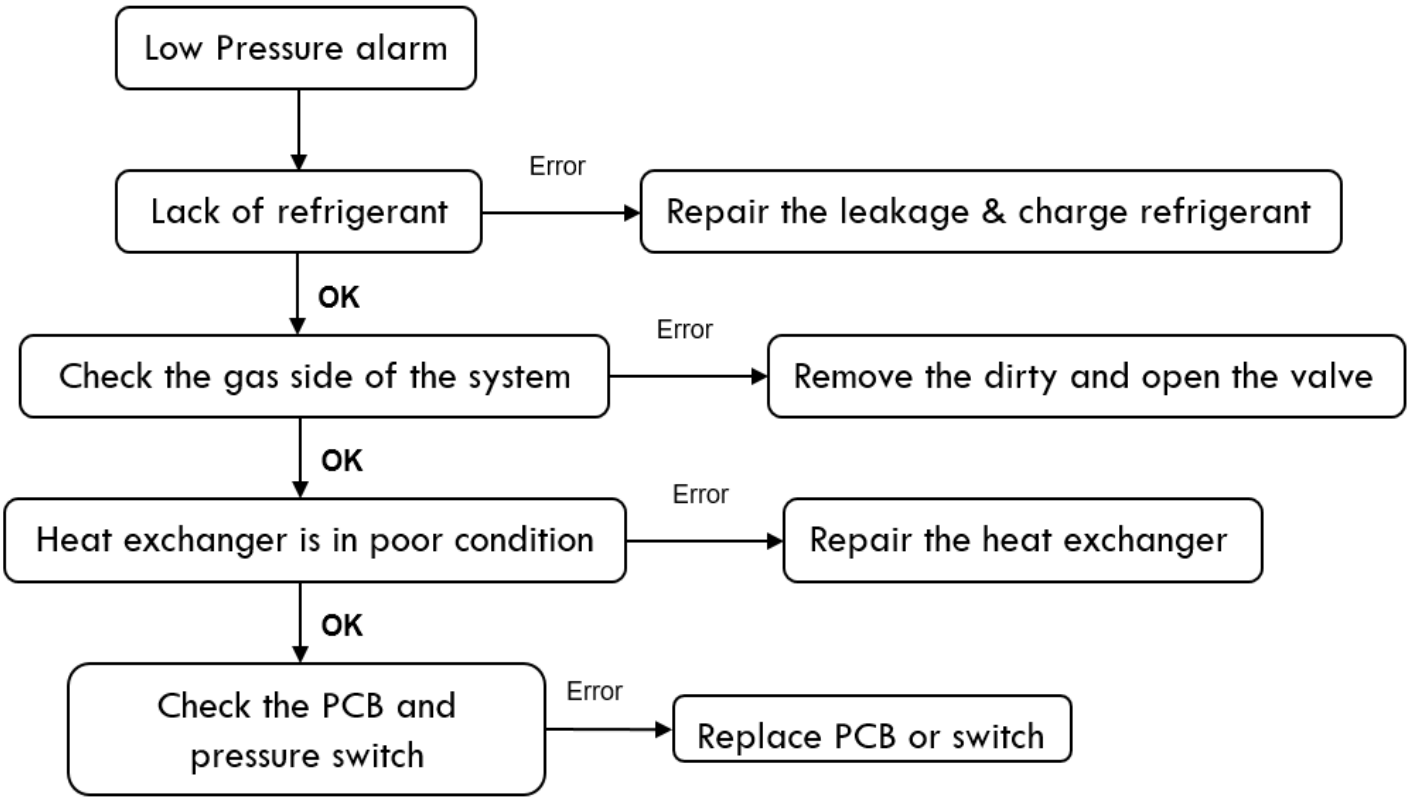
Temp. (°C)	Resistor value (KΩ)
25	5.0
35	3.5

3.5 T5 discharge temperature sensor fault

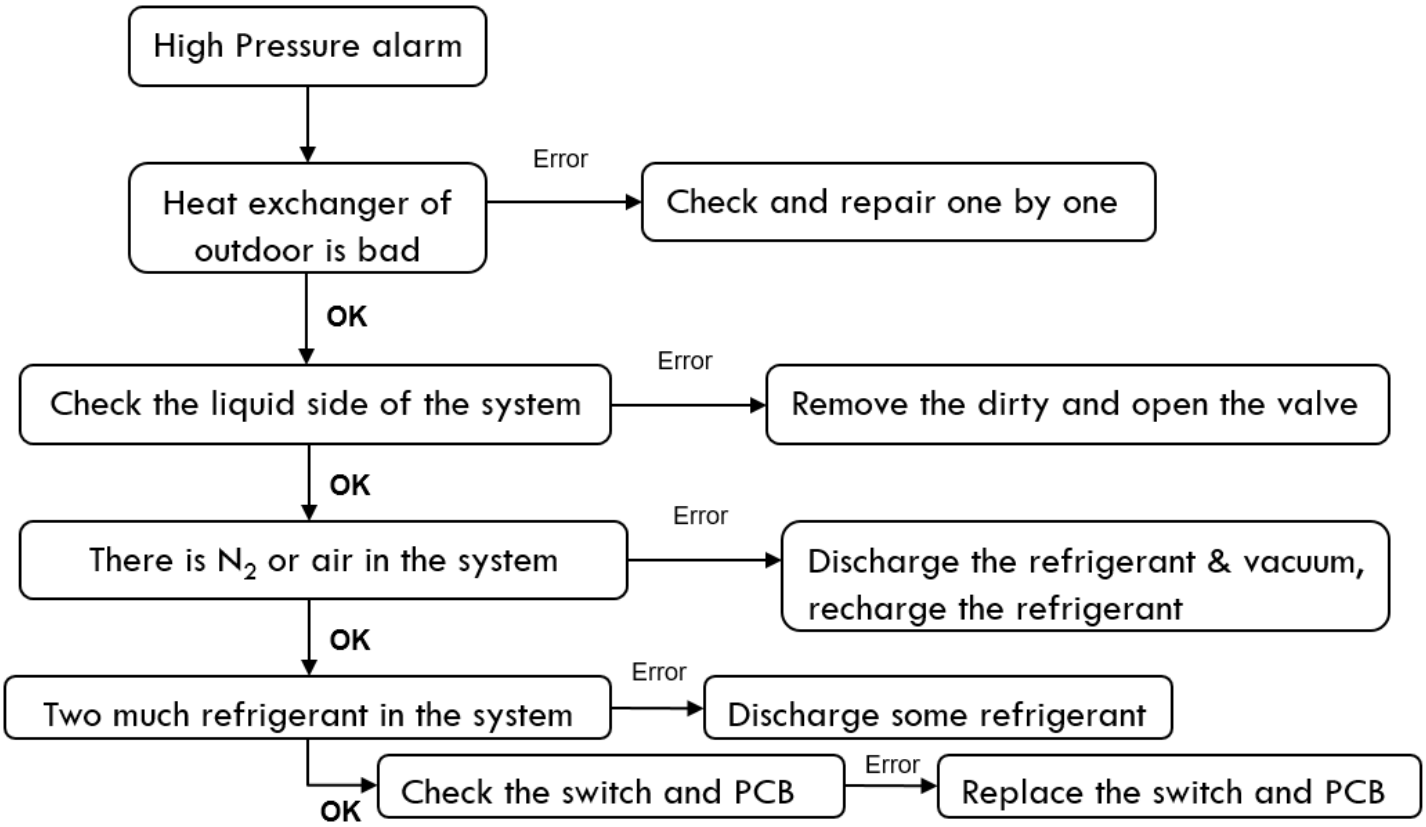


Temp. (°C)	Resistor value (KΩ)
25	5.0
35	3.5

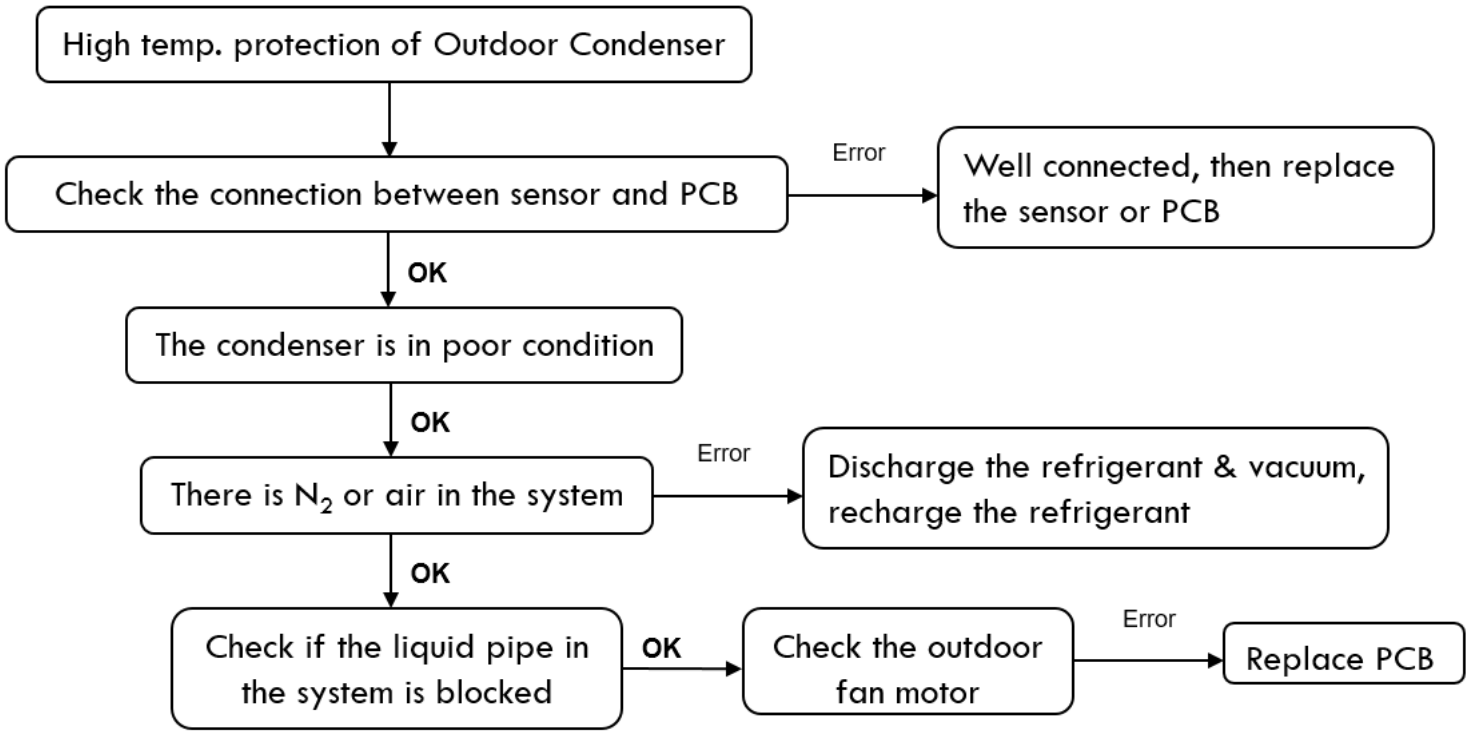
3.6 Low pressure alarm



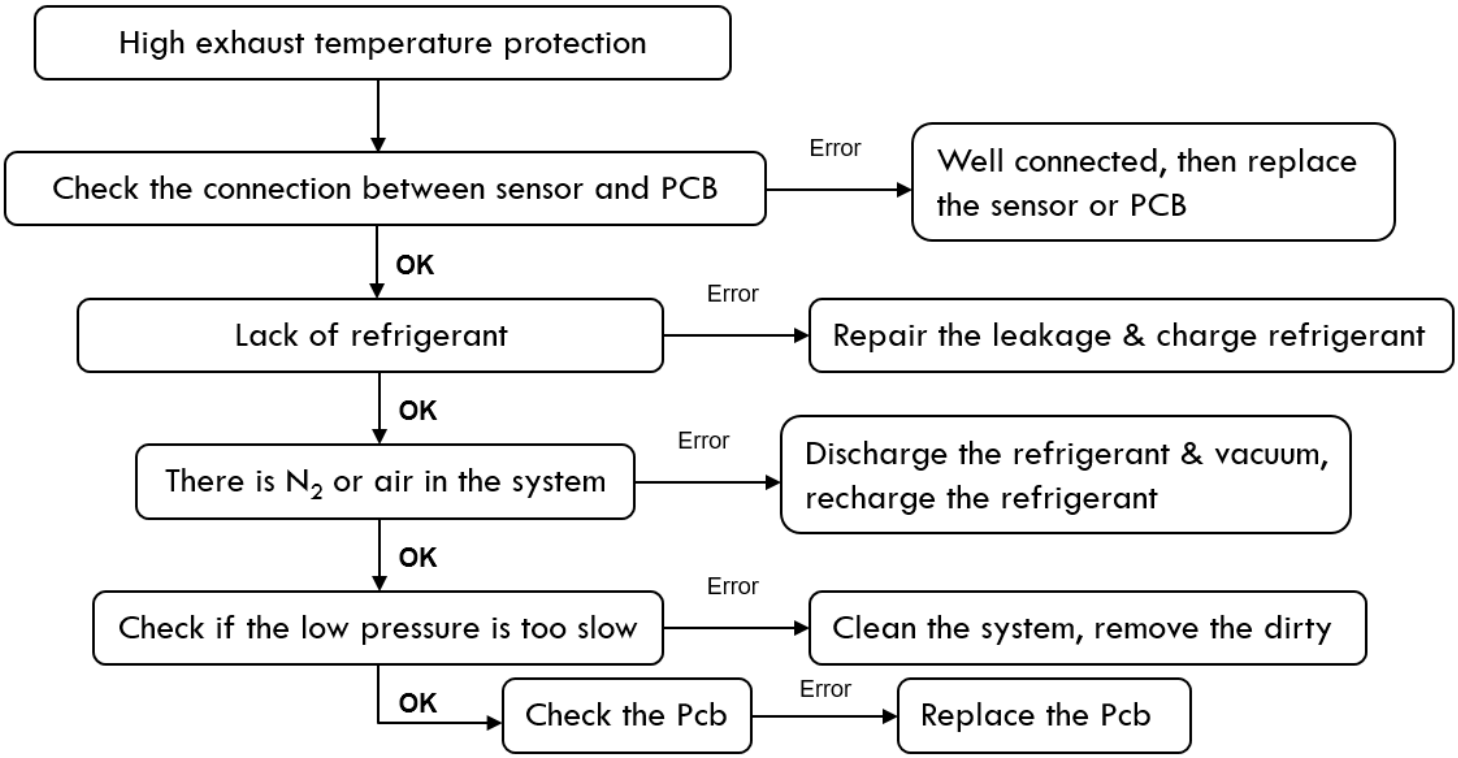
3.7 High pressure alarm



3.8 T3 High temperature protection

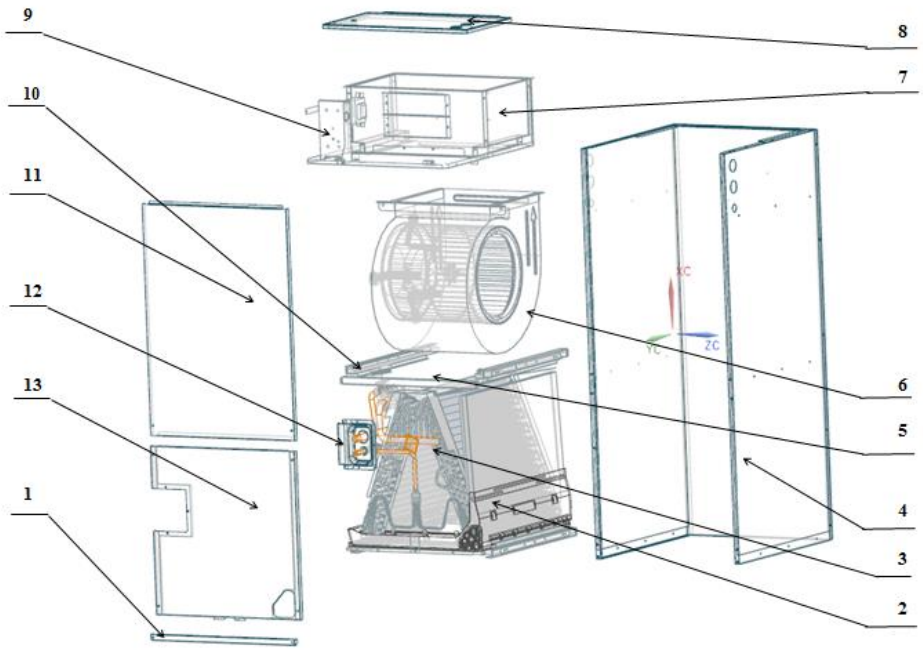


3.9 High exhaust temperature protection



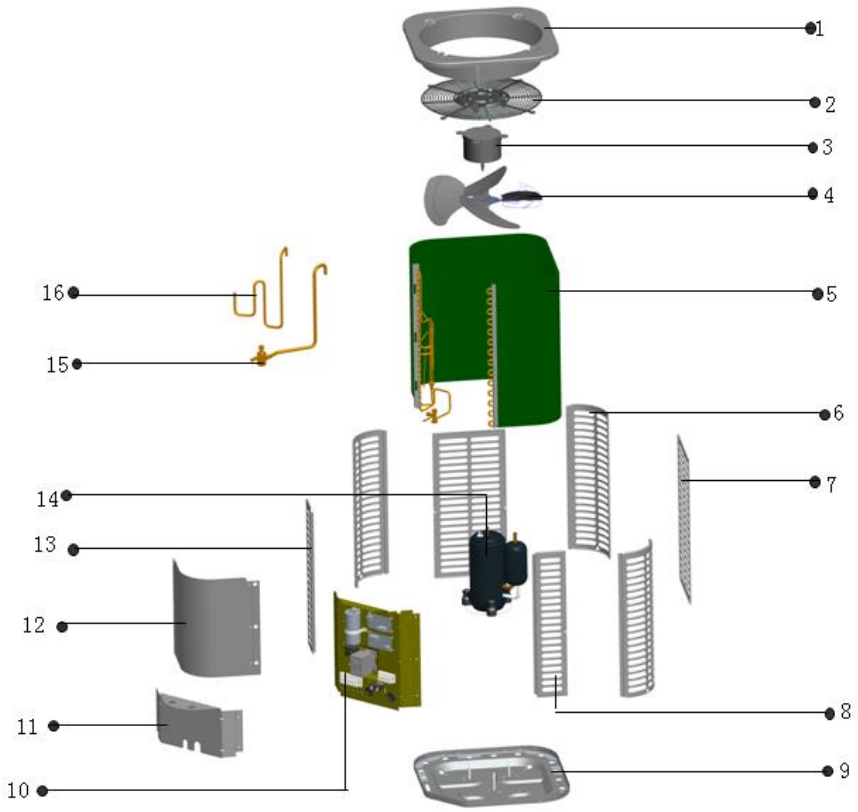
4. Exploded views and part list

Air Handler Indoor unit



No.	Part Name	Quantity	No.	Part Name	Quantity
1	Filter Cover plate	1	**7**	Fan Motor	1
2	Water pan components	1	**7.1**	Fan Motor	1
2.1	Water pan# 1	1	**7.2**	Wind Wheel	2
2.2	Water pan# 2	1	**7.3**	Fixed plate	1
2.3	Water pan fixed block	1	**7.4**	Stator	2
2.4	Water pan brace	2	**7.5**	Air duct left	1
3	Evaporator pre-welded	1	**7.6**	Air duct right	1
3.1	Air header Assembly	1	**8**	Electronicall	1
3.2	Diverter Assembly	1	**9**	ELectronic	1
3.3	Evaporator	2	**9.1**	ELectronic	1
3.4	Evaporator Baffle	1	**9.2**	Main Board	1
3.5	Evaporator Baffle	1	**9.3**	Transformer	1
3.6	Evaporator Water Baffle #1	2	**10**	Water pan	4
3.7	Evaporator Water Baffle #2	1	**11**	Upper side	1
3.8	Evaporator Water Baffle #3	1	**12**	Pipe Cover	1
3.9	Evaporator Fixing Plate #1	1	**13**	Lower side	1
3.10	Evaporator Fixing Plate #2	1			
3.11	Evaporator Junction Plate	1			
4	Chasiss assembly	1			
5	Supporter	2			
6.1	Right Volute Wind Wheel	1			
6.2	Indoor Motor	1			

Top discharge outdoor unit



No.	Part Name	Quantity	No.	Part Name	Quantity
1	Top cover assembly	1	**10**	E-part component	1
2	Top net cover	1	**10.1**	Weld assembly for e-part mounting plate	1
3	Indoor motor	1	**10.2**	Waterproof box for e-part	2
4	Propeller fan	1	**10.3**	Terminal	1
5	Condenser conponent	1	**10.4**	Contactor	1
5.1	Condenser assembly	1	**10.5**	Compressor capacitor	1
5.2	Inlet pipe for condenser	1	**10.6**	Fan capacitor	1
5.3	Outlet pipe for condenser	1	**11**	Botton separating board	1
5.4	Weld assembly for high tempreture valve	1	**12**	Upper separating board	1
5.4.1	Block valve body	1	**13**	Left separating board	1
6	Supporting board	3	**14**	Compressor	1
7	Rear separating board	2	**15**	Low pressure valves welding components	1
8	Right separating board	1	**15.1**	Block valve body	1
9	Chassis assembly	1	**16**	Discharge pipe	1