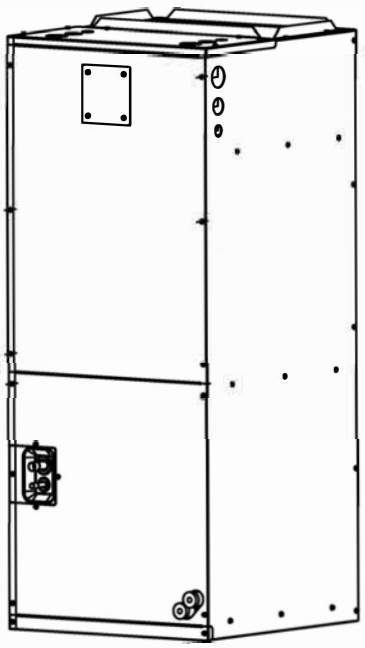
AIR-HANDLER AIR CONDITIONERS

Service Manual

ComfortStar®

Indoor Unit: AHU18-SG2 AHU24-SG2 AHU30-SG2 AHU36-SG2 AHU48-SG2 AHU60-SG2

Outdoor Unit: CPR18CD(O) CPR24CD(O) CPR30CD(O) CPR36CD(O) CPR48CD(O) CPR60CD(O)



IMPORTANT NOTE:

Read this manual carefully before installing or operating your new air conditioning unit. Make sue to save this manual for future reference.

Please check the applicable models, technical data, F-GAS(if any) and manufacturer information from the "Owner's Manual" in the packaging of the outdoor unit.

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Safety Precautions

Contents

1. Precautions

To prevent personal injury, or property or unit damage, adhere to all precautionary measures and instructions outlined in this manual. Before servicing a unit, refer to this service manual and its relevant sections.

Failure to adhere to all precautionary measures listed in this section may result in personal injury, damage to the unit or to property, or in extreme cases, death.

WARNING indicates a potentially hazardous situation which if not avoided could result in serious personal injury, or death.

CAUTION indicates a potentially hazardous situation which if not avoided could result in minor or moderate personal injury, or unit damage.

1.1 In case of Accidents or Emergency

WARNING

- If a gas leak is suspected, immediately turn off the gas and ventilate the area if a gas leak is suspected before turning the unit on.
- If strange sounds or smoke is detected from the unit, turn the breaker off and disconnect the power supply cable.
- If the unit comes into contact with liquid, contact an authorized service center.
- If liquid from the batteries makes contact with skin or clothing, immediately rinse or wash the area well with clean water.
- Do not insert hands or other objects into the air inlet or outlet while the unit is plugged in.
- Do not operate the unit with wet hands.
- Do not use a remote controller that has previously been exposed to battery damage or battery leakage.

CAUTION

- Clean and ventilate the unit at regular intervals when operating it near a stove or near similar devices.
- Do not use the unit during severe weather conditions. If possible, remove the product from the window before such occurrences.

1.2 Pre-Installation and Installation

WARNING

- Use this unit only on a dedicated circuit.
- Damage to the installation area could cause the unit to fall, potentially resulting in personal injury, property damage, or product failure.
- Only qualified personnel should disassemble, install, remove, or repair the unit.
- Only a qualified electrician should perform electrical work. For more information, contact your dealer, seller, or an authorized service center.

CAUTION

- While unpacking be careful of sharp edges around the unit as well as the edges of the fins on the condenser and evaporator.

1.3 Operation and Maintenance

WARNING

- Do not use defective or under-rated circuit breakers.
- Ensure the unit is properly grounded and that a dedicated circuit and breaker are installed.
- Do not modify or extend the power cable. Ensure the power cable is secure and not damaged during operation.
- Do not unplug the power supply plug during operation.
- Do not store or use flammable materials near the unit.
- Do not open the inlet grill of the unit during operation.
- Do not touch the electrostatic filter if the unit is equipped with one.
- Do not block the inlet or outlet of air flow to the unit.
- Do not use harsh detergents, solvents, or similar items to clean the unit. Use a soft cloth for cleaning.
- Do not touch the metal parts of the unit when removing the air filter as they are very sharp.
- Do not step on or place anything on the unit or outdoor units.
- Do not drink water drained from the unit
- Avoid direct skin contact with water drained from the unit.
- Use a firm stool or step ladder according to manufacturer procedures when cleaning or maintaining the unit.

CAUTION

- Do not install or operate the unit for an extended period of time in areas of high humidity or in an environment directly exposing it to sea wind or salt spray.
- Do not install the unit on a defective or damaged installation stand, or in an unsecure location.
- Ensure the unit is installed at a level position
- Do not install the unit where noise or air discharge created by the outdoor unit will negatively impact the environment or nearby residences.
- Do not expose skin directly to the air discharged by the unit for prolonged periods of time.
- Ensure the unit operates in areas water or other liquids.
- Ensure the drain hose is installed correctly to ensure proper water drainage.
- When lifting or transporting the unit, it is recommended that two or more people are used for this task.
- When the unit is not to be used for an extended time, disconnect the power supply or turn off the breaker.

2. Information servicing(For flammable materials)

2.1 Checks to the area

- Prior to beginning work on systems containing flammable refrigerants, safety checks are necessary to ensure that the risk of ignition is minimized.
- For repair to the refrigerating system, the following precautions shall be complied with prior to conducting work on the system.

2.2 Work procedure

- Work shall be undertaken under a controlled procedure so as to minimise the risk of a flammable gas or vapour being present while the work is being performed.

2.3 Work procedure

- All maintenance staff and others working in the local area shall be instructed on the nature of work being carried out.
- Work in confined spaces shall be avoided.
- The area around the work space shall be sectioned off. Ensure that the conditions within the area have been made safe by control of flammable material.

2.4 Checking for presence of refrigerant

- The area shall be checked with an appropriate refrigerant detector prior to and during work, to ensure the technician is aware of potentially flammable atmospheres.
- Ensure that the leak detection equipment being used is suitable for use with flammable refrigerants, i.e. no sparking, adequately sealed or intrinsically safe.

2.5 Presence of fire extinguisher

- If any hot work is to be conducted on the refrigeration equipment or any associated parts, appropriate fire extinguishing equipment shall be available to hand.
- Have a dry powder or CO2 fire extinguisher adjacent to the charging area.

2.6 No ignition sources

- No person carrying out work in relation to a refrigeration system which involves exposing any pipe work that contains or has contained flammable refrigerant shall use any sources of ignition in such a manner that it may lead to the risk of fire or explosion.
- All possible ignition sources, including cigarette smoking, should be kept sufficiently far away from the site of installation, repairing, removing and disposal, during which flammable refrigerant can possibly be released to the surrounding space.
- Prior to work taking place, the area around the equipment is to be surveyed to make sure that there are no flammable hazards or ignition risks.
- NO SMOKING signs shall be displayed.

2.7 Ventilated area

- Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

2.8 Checks to the refrigeration equipment

- Where electrical components are being changed, they shall be fit for the purpose and to the correct specification. At all times the manufacturer's maintenance and service guidelines shall be followed. If in doubt consult the manufacturer's technical department for assistance. The following checks shall be applied to installations using flammable refrigerants:
  - the charge size is in accordance with the room size within which the refrigerant containing parts are installed;
  - the ventilation machinery and outlets are operating adequately and are not obstructed;
  - if an indirect refrigerating circuit is being used, the secondary circuit shall be checked for the presence of refrigerant; marking to the equipment continues to be visible and legible.
  - markings and signs that are illegible shall be corrected;
  - refrigeration pipe or components are installed in a position where they are unlikely to be exposed to any substance which may corrode refrigerant containing components, unless the components are constructed of materials which are inherently resistant to being corroded or are suitably protected against being so corroded.

2.9 Checks to electrical devices

- Repair and maintenance to electrical components shall include initial safety checks and component inspection procedures. If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with. If the fault cannot be corrected immediately but it is necessary to continue operation, an adequate temporary solution shall be used. This shall be reported to the owner of the equipment so all parties are advised. Initial safety checks shall include:

- that capacitors are discharged: this shall be done in a safe manner to avoid possibility of sparking;
- that there no live electrical components and wiring are exposed while charging, recovering or purging the system;
- that there is continuity of earth bonding.

2.10 Repairs to sealed components

- During repairs to sealed components, all electrical supplies shall be disconnected from the equipment being worked upon prior to any removal of sealed covers, etc. If it is absolutely necessary to have an electrical supply to equipment during servicing, then a permanently operating form of leak detection shall be located at the most critical point to warn of a potentially hazardous situation.
- Particular attention shall be paid to the following to ensure that by working on electrical components, the casing is not altered in such a way that the level of protection is affected. This shall include damage to cables, excessive number of connections, terminals not made to original specification, damage to seals, incorrect fitting of glands, etc.
  - Ensure that apparatus is mounted securely.
  - Ensure that seals or sealing materials have not degraded such that they no longer serve the purpose of preventing the ingress of flammable atmospheres. Replacement parts shall be in accordance with the manufacturer's specifications.

NOTE: The use of silicon sealant may inhibit the effectiveness of some types of leak detection equipment. Intrinsically safe components do not have to be isolated prior to working on them.

2.11 Repair to intrinsically safe components

- Do not apply any permanent inductive or capacitance loads to the circuit without ensuring that this will not exceed the permissible voltage and current permitted for the equipment in use. Intrinsically safe components are the only types that can be worked on while live in the presence of a flammable atmosphere. The test apparatus shall be at the correct rating.
- Replace components only with parts specified by the manufacturer. Other parts may result in the ignition of refrigerant in the atmosphere from a leak.

2.12 Cabling

- Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other adverse environmental effects. The check shall also take into account the effects of aging or continual vibration from sources such as compressors or fans.

2.13 Detection of flammable refrigerants

- Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used.

2.14 Leak detection methods

- The following leak detection methods are deemed acceptable for systems containing flammable refrigerants. Electronic leak detectors shall be used to detect flammable refrigerants, but the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall be calibrated in a refrigerant-free area.) Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed and the appropriate percentage of gas (25 % maximum) is confirmed. Leak detection fluids are suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work.
  - If a leak is suspected, all naked flames shall be removed or extinguished.
  - If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the systemremote from the leak. Oxygen free nitrogen (OFN) shall then be purged through the system both before and during the brazing process.

2.15 Removal and evacuation

- When breaking into the refrigerant circuit to make repairs or for any other purpose, conventional procedures shall be used. However, it is important that best practice is followed since flammability is a consideration.
- The following procedure shall be adhered to:
  - remove refrigerant;
  - purge the circuit with inert gas;
  - evacuate;
  - purge again with inert gas;
  - open the circuit by cutting or brazing.

- The refrigerant charge shall be recovered into the correct recovery cylinders. The system shall be flushed with OFN to render the unit safe. This process may need to be repeated several times. Compressed air or oxygen shall not be used for this task. Flushing shall be achieved by breaking the vacuum in the system with OFN and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum. This process shall be repeated until no refrigerant is within the system. When the final OFN charge is used, the system shall be vented down to atmospheric pressure to enable work to take place. This operation is absolutely vital if brazing operations on the pipe-work are to take place.
- Ensure that the outlet for the vacuum pump is not close to any ignition sources and there is ventilation available.

2.16 Charging procedures

- In addition to conventional charging procedures, the following requirements shall be followed:
  - Ensure that contamination of different refrigerants does not occur when using charging equipment. Hoses or lines shall be as short as possible to minimize the amount of refrigerant contained in them.
  - Cylinders shall be kept upright.
  - Ensure that the refrigeration system is earthed prior to charging the system with refrigerant.
  - Label the system when charging is complete (if not already).
  - Extreme care shall be taken not to overfill the refrigeration system.
  - Prior to recharging the system it shall be pressure tested with OFN. The system shall be leak tested on completion of charging but prior to commissioning. A follow up leak test shall be carried out prior to leaving the site.

2.17 Decommissioning

Before carrying out this procedure, it is essential that the technician is completely familiar with the equipment and all its detail. It is recommended good practice that all refrigerants are recovered safely. Prior to the task being carried out, an oil and refrigerant sample shall be taken.

In case analysis is required prior to re-use of reclaimed refrigerant. It is essential that electrical power is available before the task is commenced.

- Become familiar with the equipment and its operation.
- Isolate system electrically.
- Before attempting the procedure ensure that:
  - mechanical handling equipment is available, if required, for handling refrigerant cylinders;
  - all personal protective equipment is available and being used correctly;
  - the recovery process is supervised at all times by a competent person;
  - recovery equipment and cylinders conform to the appropriate standards.
- Pump down refrigerant system, if possible.
- If a vacuum is not possible, make a manifold so that refrigerant can be removed from various parts of the system.
- Make sure that cylinder is situated on the scales before recovery takes place.
- Start the recovery machine and operate in accordance with manufacturer's instructions.
- Do not overfill cylinders. (No more than 80 % volume liquid charge).
- Do not exceed the maximum working pressure of the cylinder, even temporarily.
- When the cylinders have been filled correctly and the process completed, make sure that the cylinders and the equipment are removed from site promptly and all isolation valves on the equipment are closed off.
- Recovered refrigerant shall not be charged into another refrigeration system unless it has been cleaned and checked.

2.18 Labelling

- Equipment shall be labelled stating that it has been de-commissioned and emptied of
- refrigerant. The label shall be dated and signed. Ensure that there are labels on the equipment stating the equipment contains flammable refrigerant.

2.19 Recovery

- When removing refrigerant from a system, either for servicing or decommissioning, it is recommended good practice that all refrigerants are removed safely.
- When transferring refrigerant into cylinders, ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct numbers of cylinders for holding the total system charge are available. All cylinders to be used are designated for the recovered refrigerant and labelled for that refrigerant (i.e. special cylinders for the recovery of refrigerant). Cylinders shall be complete with pressure relief valve and associated shut-off valves in good working order.

- Empty recovery cylinders are evacuated and, if possible, cooled before recovery occurs.
- The recovery equipment shall be in good working order with a set of instructions concerning the equipment that is at hand and shall be suitable for the recovery of flammable refrigerants. In addition, a set of calibrated weighing scales shall be available and in good working order.
- Hoses shall be complete with leak-free disconnect couplings and in good condition. Before using the recovery machine, check that it is in satisfactory working order, has been properly maintained and that any associated electrical components are sealed to prevent ignition in the event of a refrigerant release. Consult manufacturer if in doubt.
- The recovered refrigerant shall be returned to the refrigerant supplier in the correct recovery cylinder, and the relevant Waste Transfer Note arranged. Do not mix refrigerants in recovery units and especially not in cylinders.
- If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant. The evacuation process shall be carried out prior to returning the compressor to the suppliers. Only electric heating to the compressor body shall be employed to accelerate this process. When oil is drained from a system, it shall be carried out safely.

Model Reference

Contents

1. Model Reference

Refer to the following table to determine the specific indoor and outdoor unit model number of your purchased equipment.

Indoor Unit Model		Outdoor Unit Model	Capacity (Btu/h)	Power Supply
AHU	AHU18-SG2	CPR18CD(O)	18k	1Φ, 208-230V~, 60Hz
	AHU24-SG2	CPR24CD(O)	24k	
	AHU30-SG2	CPR30CD(O)	30k	
	AHU36-SG2	CPR36CD(O)	36k	
	AHU48-SG2	CPR48CD(O)	48k	
	AHU60-SG2	CPR60CD(O)	60k	

2. External Appearance

2.1 Indoor Unit

Air handler


2.2 Outdoor Unit

Single Fan Outdoor Unit	Double Fan Outdoor Unit
	

Indoor Unit-Air Handler

Contents

1. Feature

1.1 Full Multi-position installation

- This AHU is capable of upflow, downflow, horizontal left, or horizontal right configurations.

1.2 Installation Convenience

- It simplifies the airflow volume adjustment process and saves lots of installation efforts. The traditional adjustment method needs the installers to manually set the motor speed, according to the installation instruction and ducting design. It takes lots of time if this thing doesn't go well and decreases the marginal profits.

1.3 Easy Fault Code Checking

- Thanks to advanced mutual data communication technology, the AHU system can intelligently self-detecting the failure cause and generate a corresponding code.
- Installer or user can easily check the fault code displayed on the electric function board by just opening the lid.
- It helps you proactively determine the failure cause, prepare for repairing parts ahead of field maintenance work, greatly improve the work efficiency.

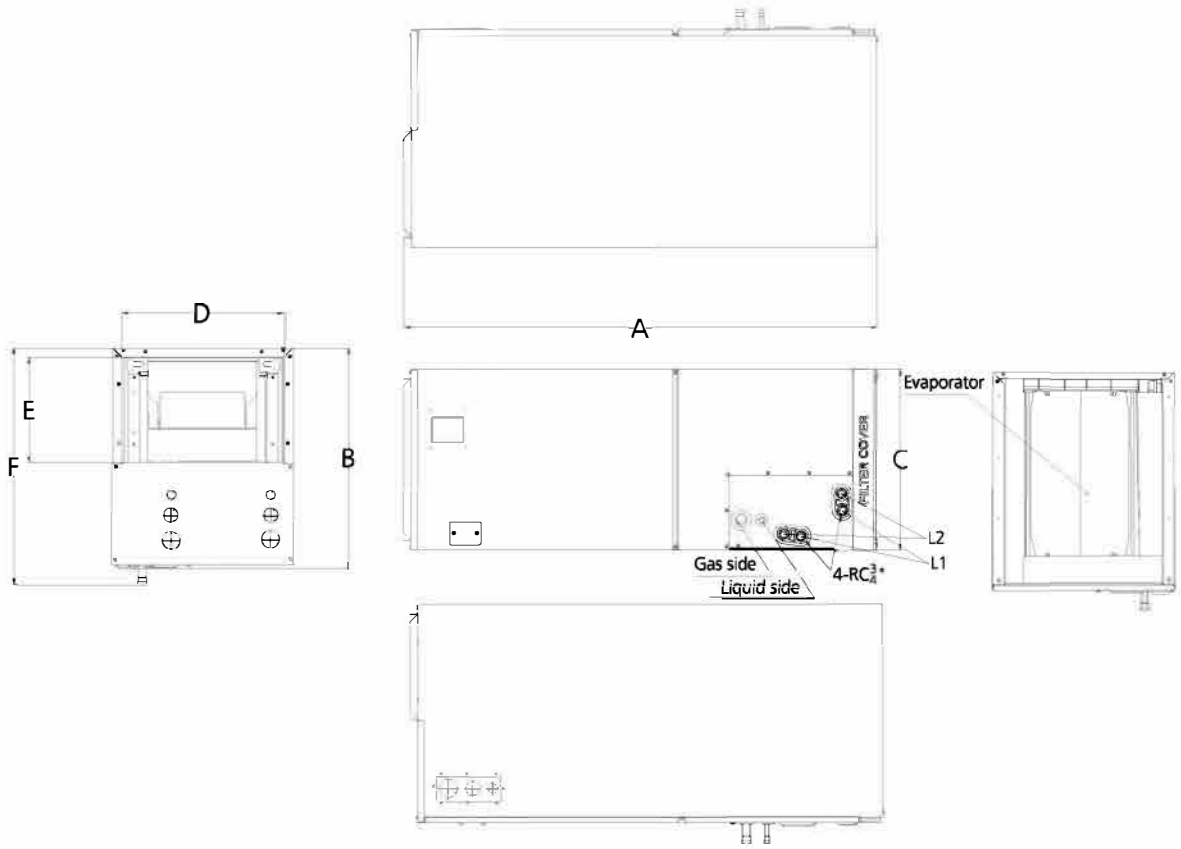
1.4 Nitrogen Charge and Leakage Check Valve

- AHU indoor unit is standard with Nitrogen injection to maintain positive pressure of the indoor unit. It is easy to check from the check valve whether there is leakeage in the evaporator or not.

1.5 Automatic Airflow Adjustment

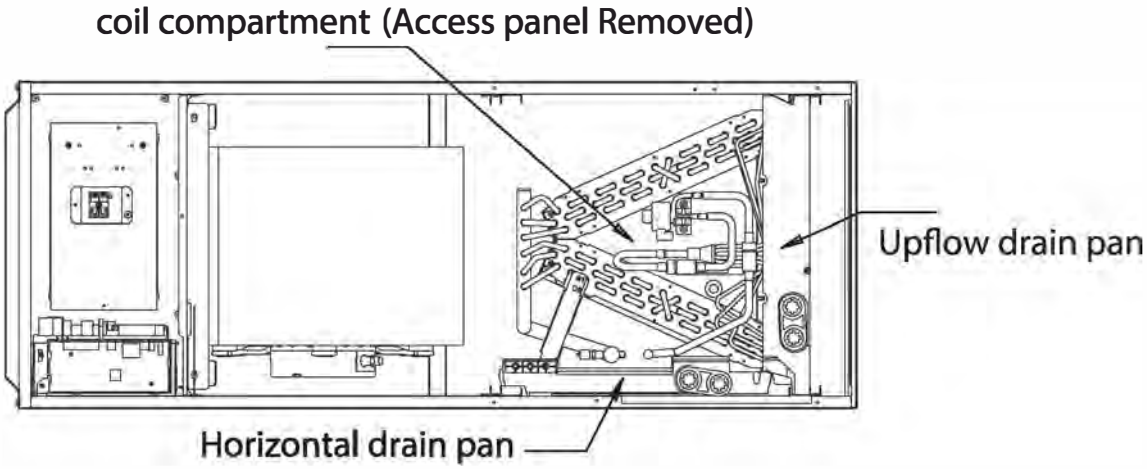
- During the operation, when the dust filter or evaporator is clogged with dust, the load of the system and motor torque increases. The MPU(microprocessor) on the unit can detect this change and adjust the fan speed to keep the CFM stable.

2. Dimensional Drawings

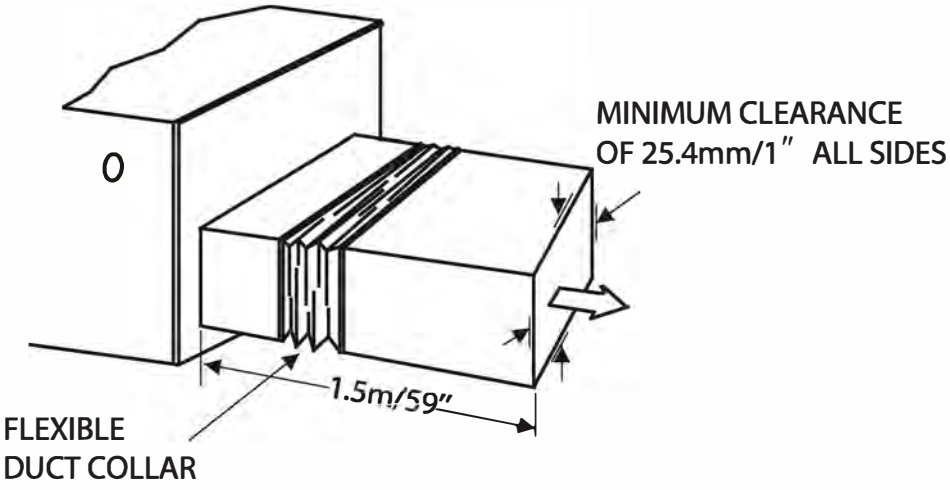


Model	Unit	Dimensions(mm)						Drain hole	
		A	B	C	D	E	F	L1	L2
18k~24k	mm	1143	534	445	400	260	585	Main drain	Overflow drain
	inch	45	21	17-1/2	15-3/4	10-1/4	23		
30k-48k	mm	1245	534	534	490	260	585		
	inch	49	21	21	19-5/16	10-1/4	23		
60k	mm	1346	534	622	580	260	585		
	inch	53	21	24-1/2	22-7/8	10-1/4	23		

3. Part names

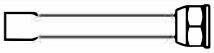
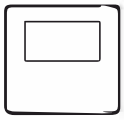


4. Service Place



5. Accessories

The air conditioning system comes with the following accessories. Use all of the installation parts and accessories to install the air conditioner. Improper installation may result in water leakage, electrical shock and fire, or equipment failure.

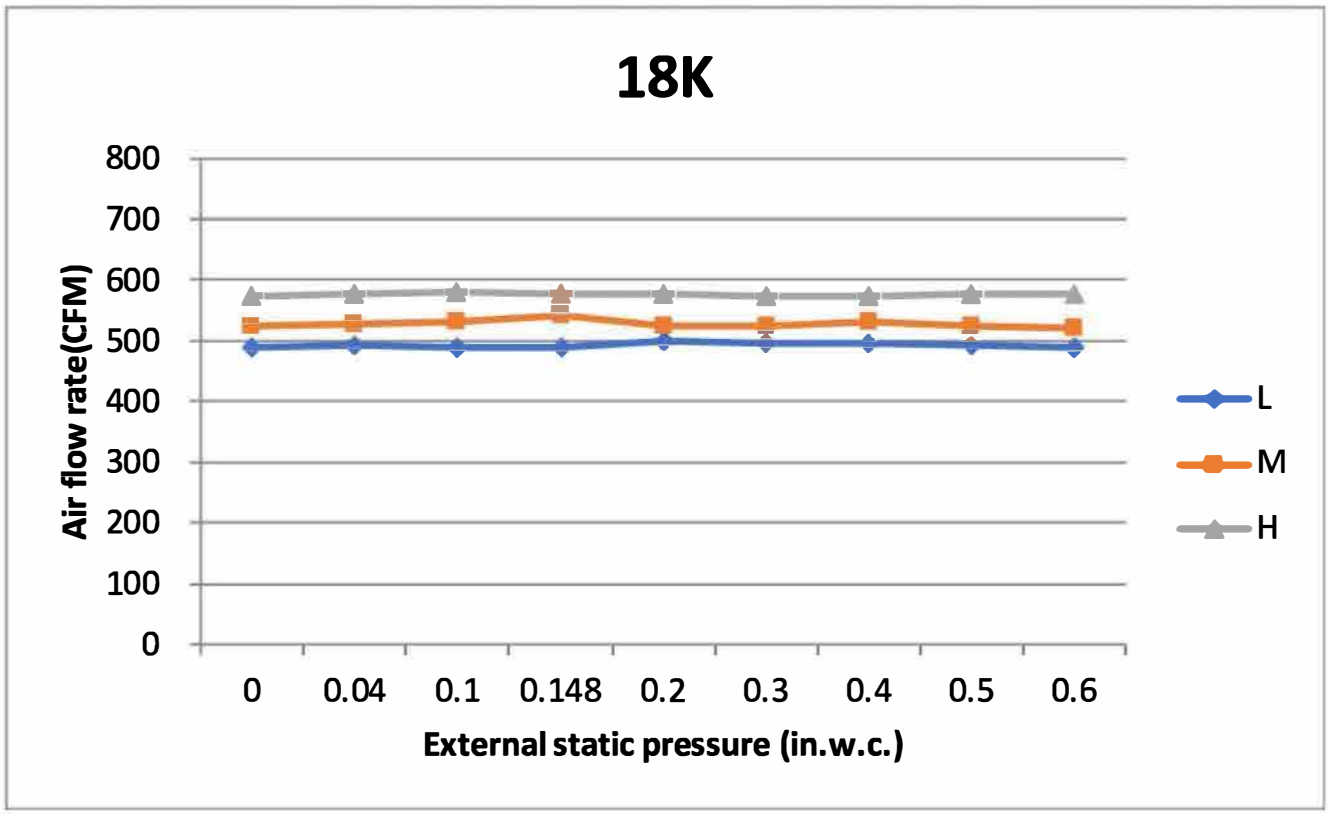
Name	Shape	Quantity
Owner's manual&Installation manual		1
Remote controller		1
Battery		2
Transfer connector		2
Wired remote controller		1
Fasten belt		2
Drain joint		1
Seal		1

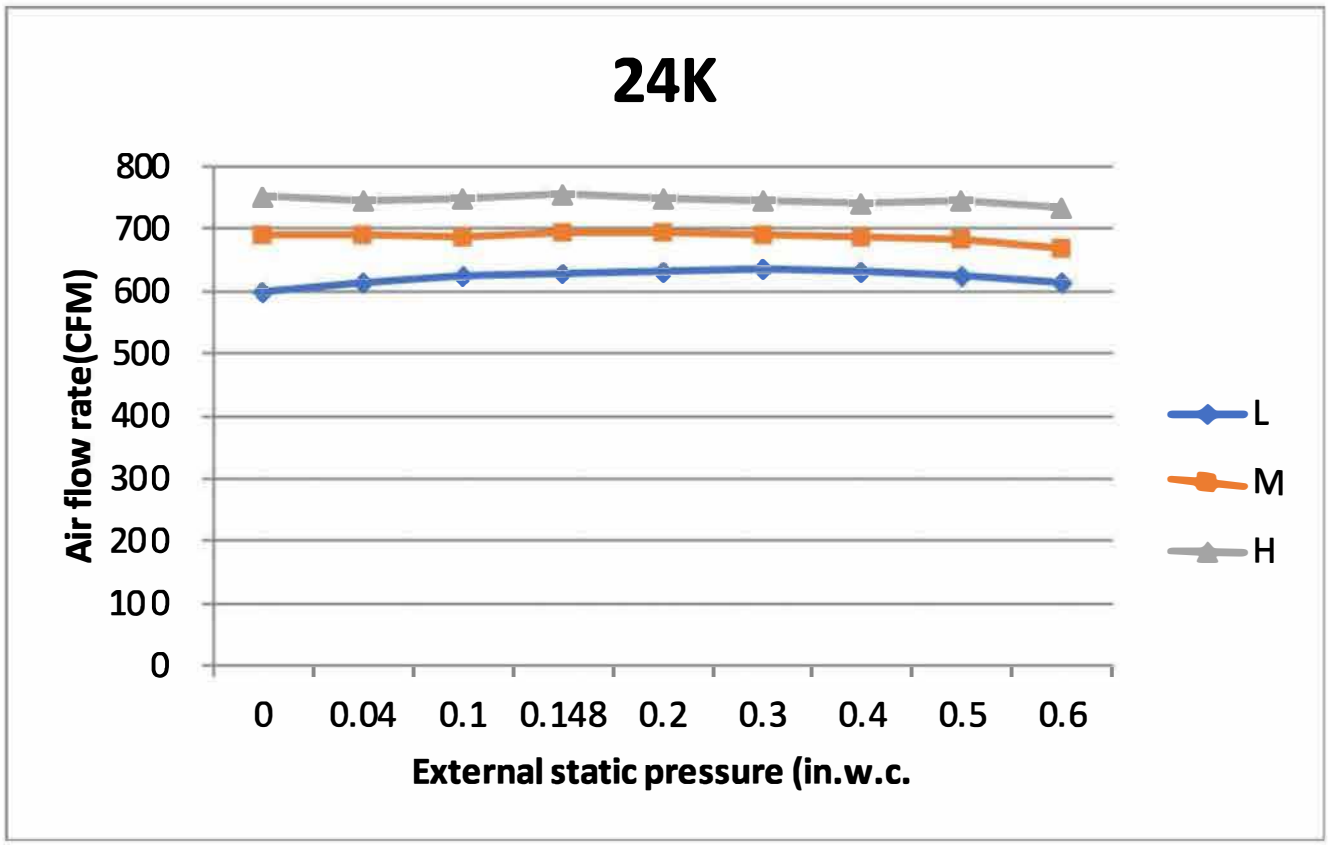
Note:The remote control is only used to adjust the parameters.

Installation of Electric Auxiliary Heat Module(for some models)(not supplied)

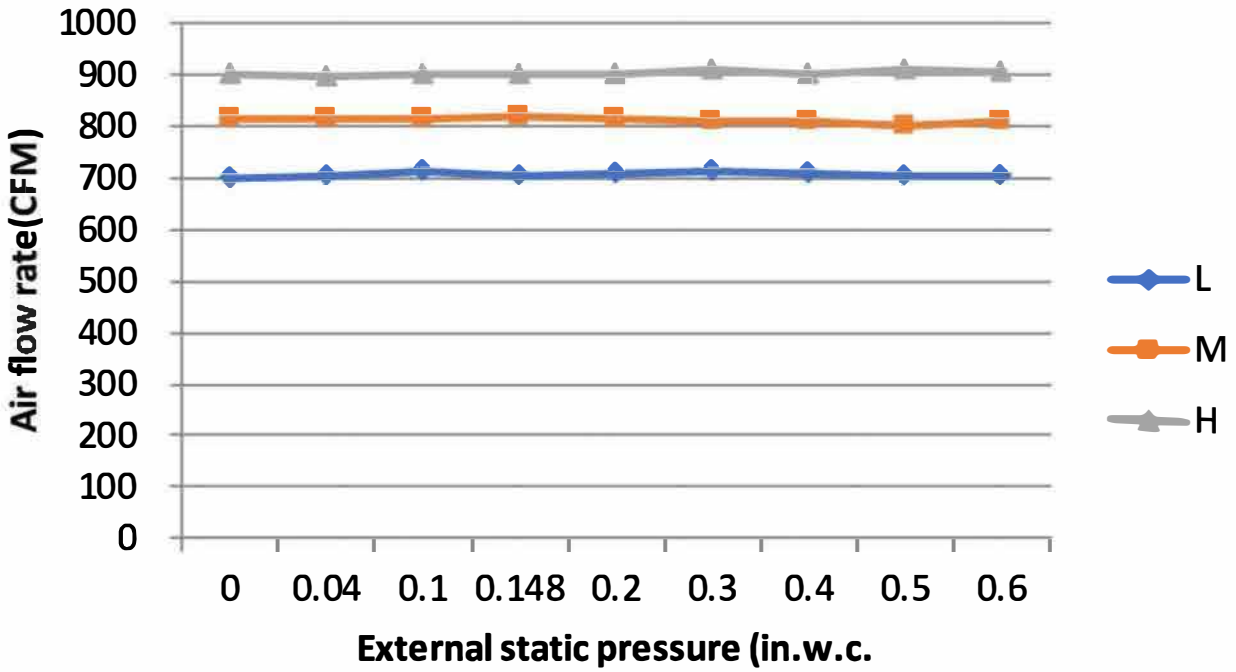
Name	Shape	Quantity
Owner's manual&Installation manual		1
Seal sponge		1
Screw		2
Rubber cap		1
Electric auxiliary heating wiring diagram	/	1
Air switch label	/	1

6. Fan Performance





30K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External static pressure (in.w.c.
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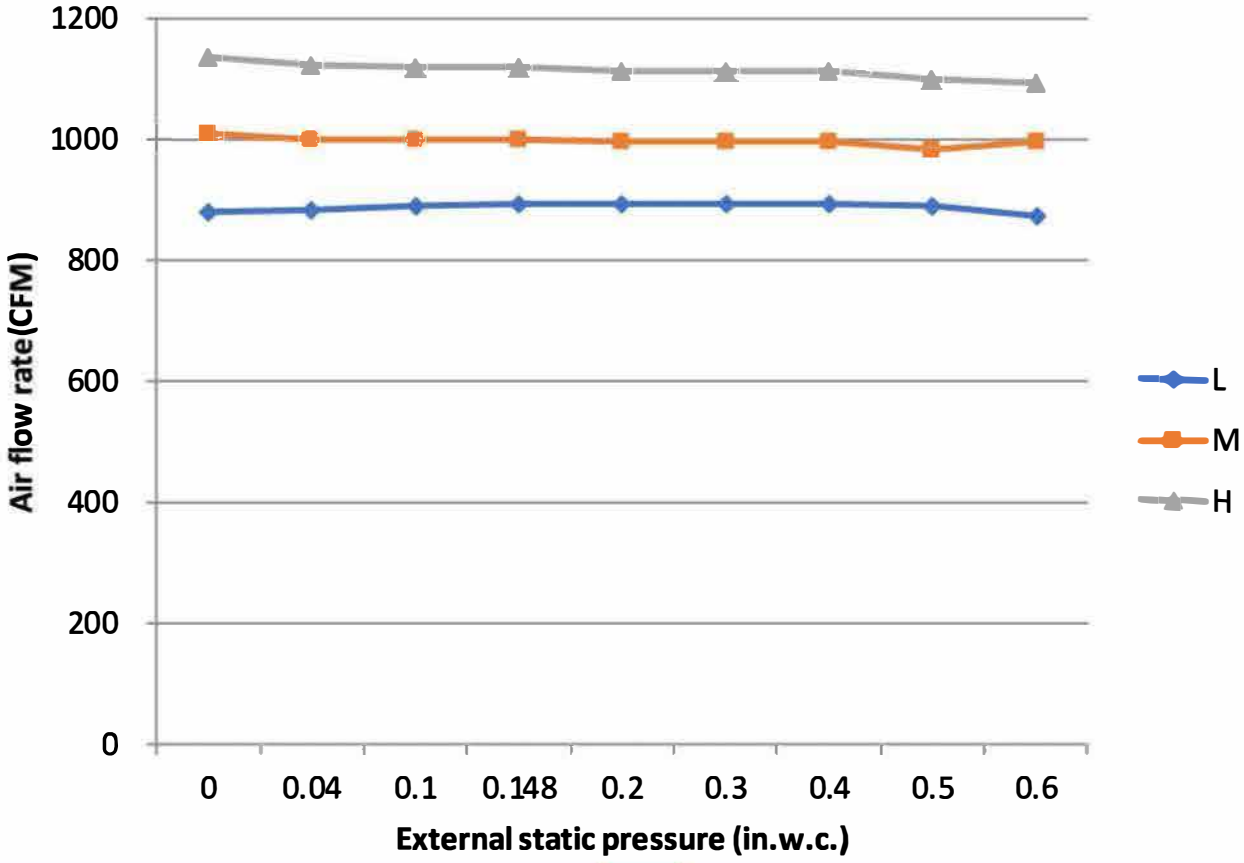
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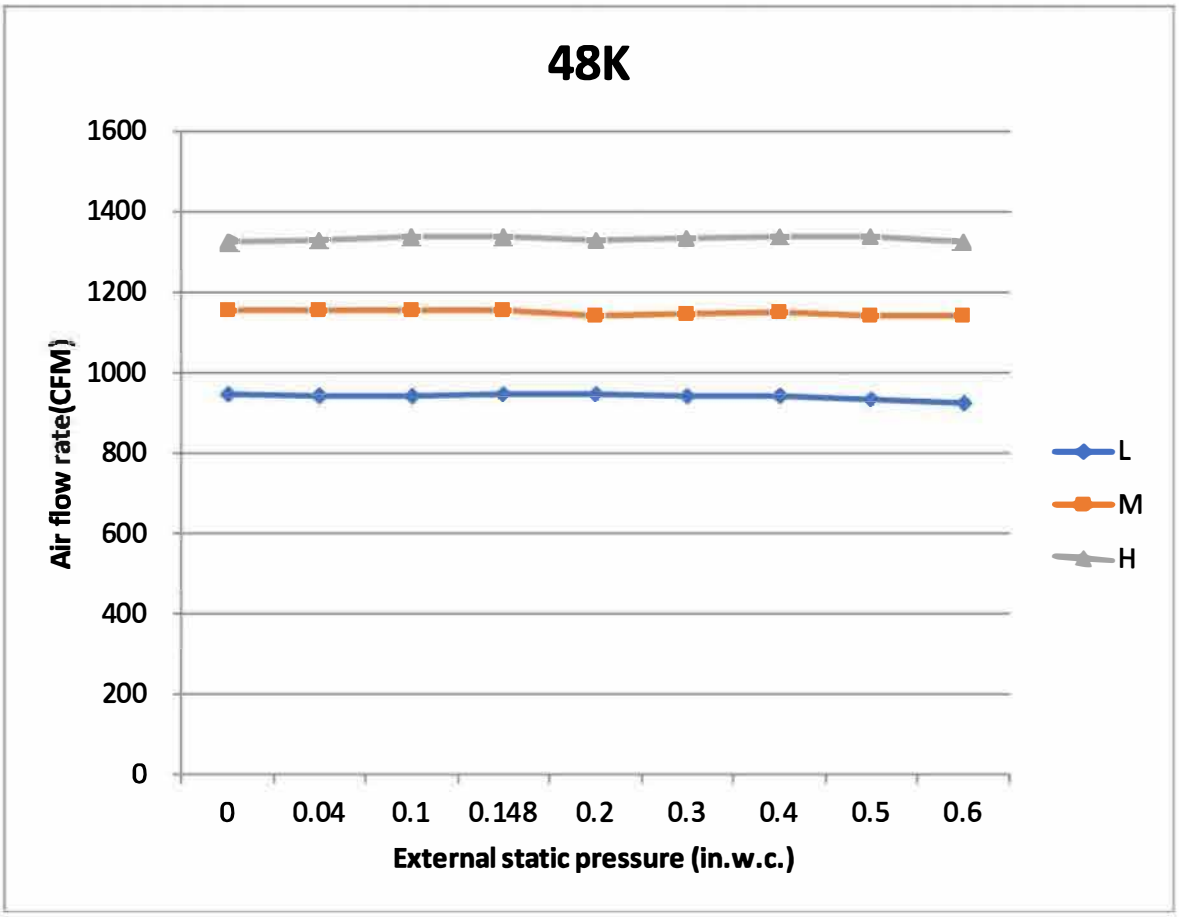
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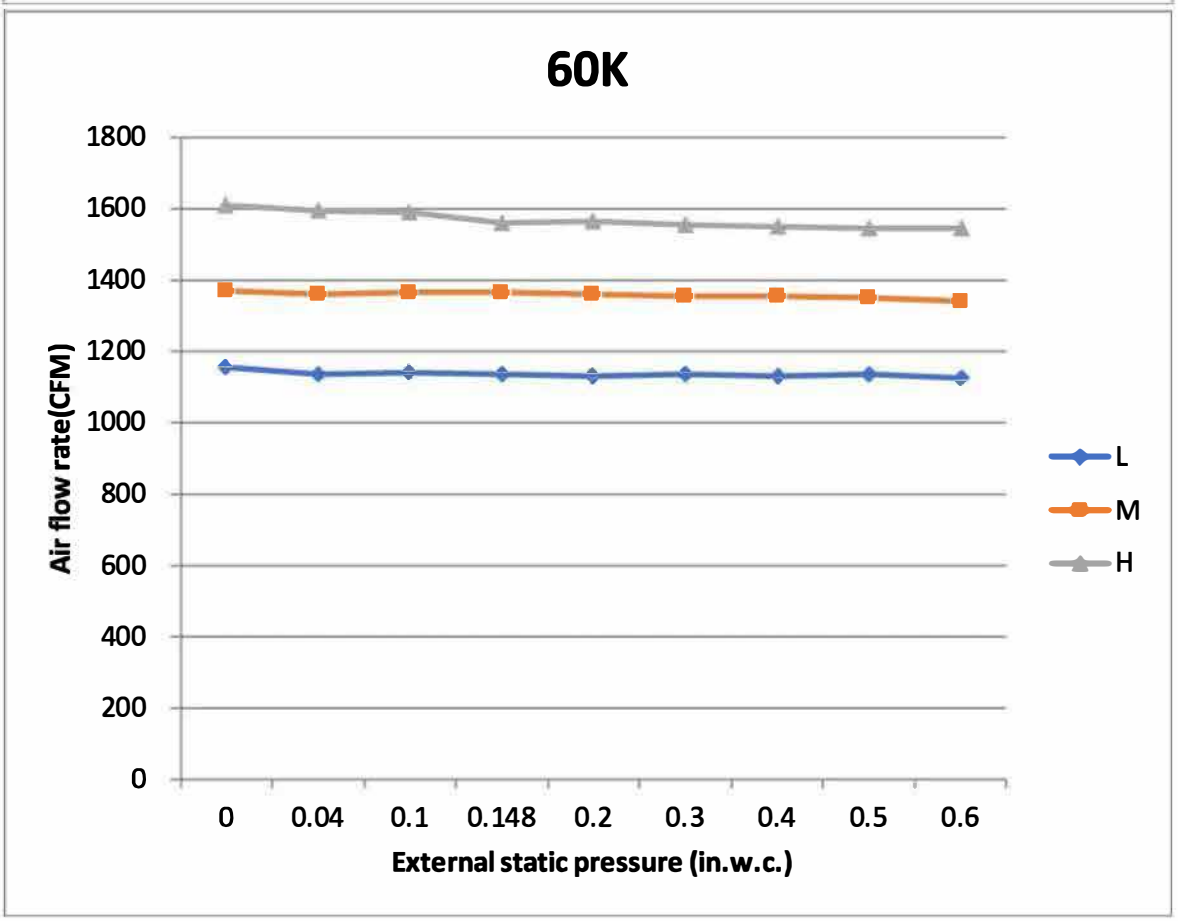
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7. Capacity Tables

7.1 Cooling

AHU18-SG2+CPR18CD(O)																	
INDOOR AIR FLOW (CFM)	OUTDOOR DB(°F)	ID WB (°F)	60.8				64.4				66.2				71.6			
		ID DB (°F)	73.4	77.0	80.6	84.2	73.4	77.0	80.6	84.2	73.4	77.0	80.6	84.2	73.4	77.0	80.6	84.2
489	5	TC	5.50	5.50	5.56	5.62	5.78	5.90	5.90	5.96	5.93	5.93	5.93	5.93	6.28	6.28	6.28	6.28
		S/T	0.73	0.84	0.94	0.97	0.58	0.68	0.77	0.87	0.50	0.60	0.70	0.78	0.34	0.42	0.51	0.60
		PI	1.08	1.09	1.09	1.08	1.08	1.08	1.08	1.08	1.08	1.08	1.08	1.08	1.07	1.07	1.07	1.07
	14	TC	5.46	5.47	5.53	5.59	5.75	5.87	5.87	5.93	5.90	5.90	5.90	5.90	6.25	6.25	6.25	6.25
		S/T	0.74	0.84	0.94	0.97	0.58	0.68	0.78	0.87	0.50	0.60	0.70	0.79	0.34	0.43	0.51	0.60
		PI	1.08	1.08	1.08	1.08	1.07	1.07	1.07	1.07	1.08	1.08	1.08	1.08	1.07	1.07	1.07	1.07
	23	TC	5.43	5.43	5.49	5.55	5.73	5.85	5.85	5.91	5.88	5.88	5.88	5.88	6.24	6.24	6.24	6.24
		S/T	0.74	0.85	0.95	0.98	0.59	0.68	0.78	0.88	0.51	0.60	0.70	0.79	0.34	0.43	0.52	0.60
		PI	1.08	1.08	1.08	1.08	1.07	1.07	1.07	1.07	1.08	1.08	1.08	1.08	1.08	1.08	1.08	1.08
	32	TC	5.40	5.41	5.47	5.53	5.71	5.83	5.83	5.88	5.87	5.87	5.87	5.87	6.23	6.23	6.23	6.23
		S/T	0.74	0.85	0.95	0.98	0.59	0.69	0.78	0.88	0.51	0.61	0.71	0.79	0.34	0.43	0.52	0.61
		PI	1.08	1.08	1.08	1.08	1.08	1.08	1.08	1.08	1.08	1.08	1.08	1.08	1.08	1.08	1.08	1.08
	41	TC	5.38	5.38	5.44	5.50	5.68	5.80	5.80	5.86	5.85	5.85	5.85	5.85	6.23	6.23	6.23	6.23
		S/T	0.75	0.86	0.96	0.99	0.59	0.69	0.79	0.89	0.51	0.61	0.71	0.80	0.34	0.43	0.52	0.61
		PI	1.09	1.09	1.09	1.09	1.09	1.09	1.09	1.09	1.09	1.09	1.09	1.09	1.09	1.09	1.09	1.09
	50	TC	5.34	5.35	5.41	5.46	5.66	5.78	5.78	5.83	5.82	5.82	5.82	5.82	6.21	6.21	6.21	6.21
		S/T	0.75	0.86	0.96	0.99	0.59	0.69	0.79	0.89	0.51	0.61	0.71	0.80	0.35	0.44	0.52	0.61
		PI	1.11	1.11	1.11	1.11	1.10	1.10	1.10	1.10	1.11	1.11	1.11	1.11	1.10	1.10	1.10	1.10
	59	TC	5.30	5.30	5.36	5.42	5.62	5.74	5.74	5.80	5.79	5.79	5.79	5.79	6.19	6.19	6.19	6.19
		S/T	0.76	0.87	0.97	1.00	0.60	0.70	0.80	0.90	0.52	0.62	0.72	0.81	0.35	0.44	0.53	0.62
		PI	1.14	1.14	1.14	1.13	1.13	1.13	1.13	1.13	1.13	1.13	1.13	1.13	1.12	1.12	1.12	1.12
	68	TC	5.24	5.24	5.30	5.36	5.56	5.56	5.56	5.62	5.73	5.73	5.73	5.73	6.13	6.13	6.13	6.13
		S/T	0.76	0.87	0.97	1.00	0.60	0.70	0.80	0.90	0.52	0.62	0.72	0.81	0.35	0.44	0.53	0.62
		PI	1.17	1.18	1.18	1.17	1.17	1.17	1.17	1.17	1.17	1.17	1.17	1.17	1.16	1.16	1.16	1.16
	77	TC	4.99	5.04	5.10	5.16	5.30	5.30	5.30	5.36	5.47	5.47	5.47	5.47	5.87	5.87	5.87	5.87
		S/T	0.78	0.88	0.99	1.00	0.61	0.71	0.82	0.92	0.53	0.63	0.73	0.83	0.34	0.44	0.53	0.63
		PI	1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.30
	86	TC	4.76	4.81	4.87	4.93	5.07	5.07	5.07	5.13	5.22	5.22	5.22	5.22	5.62	5.62	5.62	5.62
		S/T	0.79	0.90	1.00	1.00	0.61	0.72	0.83	0.94	0.53	0.64	0.74	0.85	0.34	0.44	0.54	0.64
		PI	1.41	1.41	1.41	1.41	1.42	1.42	1.42	1.42	1.42	1.42	1.42	1.42	1.42	1.42	1.42	1.42
	95	TC	4.53	4.59	4.64	4.70	4.81	4.81	4.81	4.87	4.96	4.96	5.04	4.96	5.36	5.36	5.36	5.36
		S/T	0.81	0.92	1.00	1.00	0.62	0.74	0.85	0.96	0.54	0.65	0.75	0.87	0.34	0.44	0.55	0.65
		PI	1.55	1.55	1.55	1.55	1.55	1.55	1.55	1.55	1.56	1.56	1.56	1.56	1.57	1.57	1.57	1.57
	104	TC	4.28	4.33	4.37	4.41	4.56	4.56	4.57	4.61	4.70	4.70	4.75	4.73	5.08	5.08	5.08	5.08
		S/T	0.84	0.97	1.00	1.00	0.64	0.76	0.89	1.00	0.54	0.67	0.79	0.91	0.33	0.45	0.56	0.67
		PI	1.71	1.71	1.71	1.71	1.71	1.71	1.71	1.71	1.72	1.72	1.72	1.72	1.73	1.73	1.73	1.73
	114.8	TC	3.97	4.00	4.02	4.05	4.23	4.23	4.25	4.28	4.37	4.37	4.37	4.43	4.71	4.71	4.71	4.71
		S/T	0.85	0.99	1.00	1.00	0.65	0.78	0.91	1.00	0.55	0.68	0.80	0.93	0.33	0.45	0.57	0.69
		PI	1.90	1.90	1.90	1.90	1.91	1.91	1.91	1.91	1.91	1.91	1.91	1.91	1.93	1.93	1.93	1.93
	122	TC	3.71	3.74	3.77	3.79	3.97	3.97	4.00	4.02	4.11	4.11	4.11	4.14	4.46	4.46	4.46	4.46
		S/T	0.88	1.00	1.00	1.00	0.66	0.80	0.94	1.00	0.56	0.69	0.83	0.96	0.33	0.45	0.58	0.70
		PI	2.06	2.06	2.06	2.06	2.07	2.07	2.07	2.07	2.07	2.07	2.07	2.07	2.09	2.09	2.09	2.09

530	5	TC	5.62	5.68	5.74	5.80	5.90	5.90	5.90	5.96	6.06	6.06	6.06	6.06	6.43	6.43	6.43	6.43
		S/T	0.75	0.86	0.98	1.00	0.59	0.69	0.79	0.89	0.51	0.61	0.70	0.81	0.33	0.42	0.52	0.61
		PI	1.10	1.10	1.10	1.10	1.10	1.10	1.10	1.10	1.10	1.10	1.10	1.10	1.10	1.10	1.10	1.10
	14	TC	5.59	5.65	5.71	5.77	5.87	5.87	5.87	5.93	6.03	6.03	6.03	6.03	6.40	6.40	6.40	6.40
		S/T	0.76	0.86	0.99	1.00	0.59	0.69	0.80	0.89	0.51	0.61	0.71	0.82	0.33	0.43	0.52	0.61
		PI	1.10	1.10	1.10	1.10	1.09	1.09	1.09	1.09	1.09	1.09	1.09	1.09	1.10	1.10	1.10	1.10
	23	TC	5.56	5.62	5.67	5.73	5.85	5.85	5.85	5.91	6.00	6.00	6.00	6.00	6.39	6.39	6.39	6.39
		S/T	0.76	0.87	0.99	1.00	0.59	0.69	0.80	0.90	0.52	0.61	0.71	0.82	0.33	0.43	0.53	0.61
		PI	1.10	1.10	1.10	1.10	1.09	1.09	1.09	1.09	1.09	1.09	1.09	1.09	1.10	1.10	1.10	1.10
	32	TC	5.53	5.59	5.65	5.71	5.83	5.83	5.83	5.88	5.99	5.99	5.99	5.99	6.38	6.38	6.38	6.38
		S/T	0.76	0.87	1.00	1.00	0.60	0.70	0.80	0.90	0.52	0.62	0.72	0.82	0.33	0.43	0.53	0.62
		PI	1.10	1.10	1.10	1.10	1.10	1.10	1.10	1.10	1.10	1.10	1.10	1.10	1.11	1.11	1.11	1.11
	41	TC	5.50	5.56	5.62	5.68	5.80	5.80	5.80	5.86	5.97	5.97	5.97	5.97	6.38	6.38	6.38	6.38
		S/T	0.77	0.88	1.00	1.00	0.60	0.70	0.81	0.91	0.52	0.62	0.72	0.83	0.33	0.43	0.53	0.62
		PI	1.11	1.11	1.11	1.11	1.11	1.11	1.11	1.11	1.11	1.11	1.11	1.11	1.11	1.11	1.11	1.11
	50	TC	5.47	5.53	5.58	5.64	5.78	5.78	5.78	5.83	5.94	5.94	5.94	5.94	6.36	6.36	6.36	6.36
		S/T	0.77	0.88	1.00	1.00	0.60	0.70	0.81	0.91	0.52	0.62	0.72	0.83	0.34	0.44	0.53	0.62
		PI	1.13	1.13	1.13	1.13	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.13	1.13	1.13	1.13
	59	TC	5.42	5.48	5.54	5.60	5.74	5.74	5.74	5.80	5.91	5.91	5.91	5.91	6.33	6.33	6.33	6.33
		S/T	0.78	0.89	0.99	1.00	0.61	0.71	0.82	0.92	0.53	0.63	0.73	0.84	0.34	0.44	0.54	0.63
		PI	1.16	1.16	1.16	1.16	1.15	1.15	1.15	1.15	1.15	1.15	1.15	1.15	1.15	1.15	1.15	1.15
	68	TC	5.36	5.42	5.48	5.53	5.68	5.68	5.68	5.73	5.85	5.85	5.85	5.85	6.28	6.28	6.28	6.28
		S/T	0.78	0.89	0.99	1.00	0.61	0.71	0.82	0.92	0.53	0.63	0.73	0.84	0.34	0.44	0.54	0.63
		PI	1.20	1.20	1.20	1.20	1.19	1.19	1.19	1.19	1.19	1.19	1.19	1.19	1.19	1.19	1.19	1.19
	77	TC	5.10	5.16	5.22	5.28	5.42	5.42	5.42	5.48	5.59	5.59	5.59	5.59	6.02	6.02	6.02	6.02
		S/T	0.79	0.91	1.00	1.00	0.62	0.73	0.84	0.94	0.53	0.64	0.75	0.86	0.34	0.44	0.54	0.64
		PI	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32
	86	TC	4.87	4.93	4.99	5.05	5.19	5.19	5.19	5.25	5.33	5.33	5.33	5.33	5.76	5.76	5.76	5.76
		S/T	0.81	0.93	1.00	1.00	0.62	0.74	0.85	0.97	0.54	0.65	0.76	0.88	0.34	0.44	0.55	0.65
		PI	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.45	1.45	1.45	1.45	1.45	1.45	1.45	1.45
	95	TC	4.62	4.67	4.73	4.79	4.93	4.93	4.93	4.99	5.07	5.07	5.16	5.22	5.48	5.48	5.48	5.48
		S/T	0.83	0.95	1.00	1.00	0.63	0.75	0.88	0.99	0.54	0.66	0.77	0.89	0.34	0.45	0.56	0.67
		PI	1.58	1.58	1.58	1.58	1.58	1.58	1.58	1.58	1.59	1.59	1.59	1.59	1.59	1.59	1.59	1.59
	104	TC	4.34	4.39	4.43	4.47	4.63	4.63	4.66	4.71	4.77	4.77	4.82	4.88	5.16	5.16	5.16	5.16
		S/T	0.86	1.00	1.00	1.00	0.65	0.78	0.91	1.00	0.55	0.68	0.81	0.93	0.33	0.45	0.57	0.69
		PI	1.74	1.74	1.74	1.74	1.74	1.74	1.74	1.74	1.75	1.75	1.75	1.75	1.76	1.76	1.76	1.76
	114.8	TC	4.03	4.06	4.09	4.12	4.29	4.29	4.34	4.40	4.43	4.43	4.43	4.49	4.80	4.80	4.80	4.80
		S/T	0.88	1.00	1.00	1.00	0.66	0.80	0.93	1.00	0.56	0.69	0.83	0.96	0.33	0.45	0.58	0.70
		PI	1.93	1.93	1.93	1.93	1.94	1.94	1.94	1.94	1.95	1.95	1.95	1.95	1.96	1.96	1.96	1.96
	122	TC	3.77	3.80	3.83	3.86	4.03	4.03	4.06	4.09	4.17	4.17	4.17	4.20	4.52	4.52	4.52	4.52
		S/T	0.90	1.00	1.00	1.00	0.67	0.82	0.97	1.00	0.57	0.71	0.85	0.99	0.32	0.46	0.59	0.91
		PI	2.10	2.10	2.10	2.10	2.11	2.11	2.11	2.11	2.11	2.11	2.11	2.11	2.13	2.13	2.13	2.13
577	5	TC	5.74	5.80	5.86	5.92	6.05	6.05	6.05	6.11	6.20	6.20	6.20	6.20	6.57	6.57	6.57	6.57
		S/T	0.77	0.88	1.00	1.00	0.60	0.70	0.81	0.98	0.51	0.62	0.72	0.83	0.33	0.42	0.52	0.63
		PI	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12
	14	TC	5.71	5.77	5.83	5.89	6.02	6.02	6.02	6.08	6.17	6.17	6.17	6.17	6.55	6.55	6.55	6.55
		S/T	0.78	0.88	1.00	1.00	0.60	0.71	0.82	0.98	0.51	0.62	0.73	0.83	0.33	0.43	0.52	0.63
		PI	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.11	1.11	1.11	1.11	1.12	1.12	1.12	1.12
	23	TC	5.67	5.73	5.79	5.85	6.00	6.00	6.00	6.06	6.15	6.15	6.15	6.15	6.53	6.53	6.53	6.53
		S/T	0.78	0.89	1.00	1.00	0.60	0.71	0.82	0.99	0.52	0.62	0.73	0.84	0.33	0.43	0.53	0.63
		PI	1.11	1.11	1.11	1.11	1.12	1.12	1.12	1.12	1.11	1.11	1.11	1.11	1.12	1.12	1.12	1.12
	32	TC	5.65	5.71	5.76	5.82	5.97	5.97	5.97	6.03	6.13	6.13	6.13	6.13	6.53	6.53	6.53	6.53
		S/T	0.78	0.89	1.00	1.00	0.61	0.72	0.82	0.99	0.52	0.63	0.74	0.84	0.33	0.43	0.53	0.64
		PI	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.13	1.13	1.13	1.13
	41	TC	5.62	5.68	5.74	5.79	5.95	5.95	5.95	6.01	6.11	6.11	6.11	6.11	6.52	6.52	6.52	6.52
		S/T	0.79	0.90	1.00	1.00	0.61	0.72	0.83	1.00	0.52	0.63	0.74	0.85	0.33	0.43	0.53	0.64
		PI	1.13	1.13	1.13	1.13	1.13	1.13	1.13	1.13	1.13	1.13	1.13	1.13	1.13	1.13	1.13	1.13
	50	TC	5.58	5.64	5.70	5.76	5.92	5.92	5.92	5.98	6.09	6.09	6.09	6.09	6.51	6.51	6.51	6.51
		S/T	0.79	0.90	1.00	1.00	0.61	0.72	0.83	1.00	0.52	0.63	0.74	0.85	0.34	0.44	0.53	0.64
		PI	1.15	1.15	1.15	1.15	1.15	1.15	1.15	1.15	1.14	1.14	1.14	1.14	1.15	1.15	1.15	1.15
	59	TC	5.54	5.60	5.65	5.71	5.88	5.88	5.88	5.94	6.05	6.05	6.05	6.05	6.48	6.48	6.48	6.48
		S/T	0.80	0.91	1.00	1.00	0.62	0.73	0.84	0.95	0.53	0.64	0.75	0.86	0.34	0.44	0.54	0.65
		PI	1.18	1.18	1.18	1.18	1.18	1.18	1.18	1.18	1.17	1.17	1.17	1.17	1.17	1.17	1.17	1.17
	68	TC	5.48	5.53	5.59	5.65	5.82	5.82	5.82	5.88	5.99	5.99	5.99	5.99	6.42	6.42	6.42	6.42
		S/T	0.80	0.91	1.00	1.00	0.62	0.73	0.84	0.95	0.53	0.64	0.75	0.86	0.34	0.44	0.54	0.65
		PI	1.22	1.22	1.22	1.22	1.22	1.22	1.22	1.22	1.21	1.21	1.21	1.21	1.21	1.21	1.21	1.21
	77	TC	5.22	5.28	5.33	5.39	5.56	5.56	5.56	5.62	5.73	5.73	5.73	5.73	6.16	6.16	6.16	6.16
		S/T	0.81	0.93	1.00	1.00	0.62	0.74	0.86	0.97	0.54	0.65	0.77	0.88	0.34	0.44	0.55	0.66
		PI	1.35	1.35	1.35	1.35	1.35	1.35	1.35	1.35	1.35	1.35	1.35	1.35	1.35	1.35	1.35	1.35
	86	TC	4.99	5.05	5.10	5.16	5.30	5.30	5.30	5.36	5.45	5.45	5.45	5.50	5.88	5.88	5.88	5.88
		S/T	0.83	0.96	1.00	1.00	0.63	0.76	0.88	1.00	0.54	0.66	0.78	0.90	0.33	0.45	0.56	0.67
		PI	1.47	1.47	1.47	1.47	1.47	1.47	1.47	1.47	1.47	1.47	1.47	1.48	1.48	1.48	1.48	1.48
	95	TC	4.73	4.79	4.85	4.90	5.05	5.05	5.10	5.16	5.19	5.19	**5.28**	5.33	5.59	5.59	5.59	5.59
		S/T	0.85	0.98	1.00	1.00	0.64	0.77	0.90	1.00	0.55	0.67	**0.80**	0.91	0.33	0.45	0.57	0.68
		PI	1.61	1.61	1.61	1.61	1.61	1.61	1.61	1.61	1.62	1.62	**1.62**	1.62	1.63	1.63	1.63	1.63
	104	TC	4.44	4.49	4.53	4.58	4.74	4.74	4.80	4.86	4.89	4.89	4.93	4.99	5.27	5.27	5.27	5.27
		S/T	0.89	1.00	1.00	1.00	0.66	0.81	0.94	1.00	0.56	0.70	0.84	0.97	0.33	0.45	0.58	0.90
		PI	1.77	1.77	1.77	1.77	1.78	1.78	1.78	1.78	1.79	1.79	1.79	1.79	1.80	1.80	1.80	1.80
	114.8	TC	4.12	4.14	4.17	4.20	4.40	4.40	4.46	4.52	4.54	4.54	4.54	4.60	4.92	4.92	4.92	4.92
		S/T	0.90	1.00	1.00	1.00	0.67	0.82	0.96	1.00	0.57	0.71	0.85	0.99	0.32	0.46	0.59	0.92
		PI	1.97	1.97	1.97	1.97	1.98	1.98	1.98	1.98	1.99	1.99	1.99	1.99	2.00	2.00	2.00	2.00
	122	TC	3.86	3.89	3.92	3.94	4.12	4.12	4.14	4.17	4.26	4.26	4.26	4.29	4.63	4.63	4.63	4.63
		S/T	0.93	1.00	1.00	1.00	0.69	0.85	1.00	1.00	0.58	0.73	0.88	1.00	0.32	0.46	0.60	0.97
		PI	2.14	2.14	2.14	2.14	2.15	2.15	2.15	2.15	2.15	2.15	2.15	2.15	2.17	2.17	2.17	2.17

TC:Total Cooling Capacity (kW)

S/T:Sensible Cooling Capacity Ratio

PI:Power Input(kW)

Note: The table shows the case where the operation frequency of a compressor is fixed.

AHU24-SG2+CPR24CD(O)																		
INDOOR AIR FLOW (CFM)	OUTDOOR DB(°F)	ID WB (°F)	60.8				64.4				66.2				71.6			
		ID DB (°F)	73.4	77.0	80.6	84.2	73.4	77.0	80.6	84.2	73.4	77.0	80.6	84.2	73.4	77.0	80.6	84.2
630	5	TC	7.35	7.34	7.40	7.46	7.73	7.88	7.88	7.97	7.93	7.93	7.93	7.93	8.40	8.40	8.40	8.40
		S/T	0.73	0.83	0.93	0.97	0.58	0.67	0.76	0.85	0.50	0.59	0.69	0.77	0.34	0.42	0.50	0.59
		PI	1.42	1.42	1.42	1.42	1.41	1.41	1.41	1.41	1.41	1.41	1.41	1.41	1.41	1.41	1.41	1.41
	14	TC	7.31	7.30	7.36	7.42	7.69	7.84	7.84	7.93	7.89	7.89	7.89	7.89	8.37	8.37	8.37	8.37
		S/T	0.74	0.83	0.93	0.97	0.58	0.67	0.77	0.85	0.50	0.59	0.69	0.78	0.34	0.43	0.50	0.59
		PI	1.41	1.41	1.41	1.41	1.41	1.41	1.41	1.41	1.41	1.41	1.41	1.41	1.41	1.41	1.41	1.41
	23	TC	7.26	7.26	7.32	7.38	7.66	7.81	7.81	7.90	7.86	7.86	7.86	7.86	8.35	8.35	8.35	8.35
		S/T	0.74	0.84	0.94	0.98	0.59	0.67	0.77	0.86	0.51	0.59	0.69	0.78	0.34	0.43	0.51	0.59
		PI	1.41	1.41	1.41	1.41	1.41	1.41	1.41	1.41	1.41	1.41	1.41	1.41	1.41	1.41	1.41	1.41
	32	TC	7.23	7.22	7.28	7.34	7.63	7.78	7.78	7.87	7.84	7.84	7.84	7.84	8.34	8.34	8.34	8.34
		S/T	0.74	0.84	0.94	0.98	0.59	0.68	0.77	0.86	0.51	0.60	0.70	0.78	0.34	0.43	0.51	0.60
		PI	1.41	1.42	1.42	1.41	1.41	1.41	1.41	1.41	1.42	1.42	1.42	1.42	1.42	1.42	1.42	1.42
	41	TC	7.19	7.18	7.24	7.30	7.60	7.75	7.75	7.84	7.82	7.82	7.82	7.82	8.34	8.34	8.34	8.34
		S/T	0.75	0.85	0.95	0.99	0.59	0.68	0.78	0.87	0.51	0.60	0.70	0.79	0.34	0.43	0.51	0.60
		PI	1.42	1.43	1.43	1.42	1.42	1.42	1.42	1.42	1.43	1.43	1.43	1.43	1.43	1.43	1.43	1.43
	50	TC	7.15	7.14	7.20	7.26	7.56	7.71	7.71	7.80	7.79	7.79	7.79	7.79	8.31	8.31	8.31	8.31
		S/T	0.75	0.85	0.95	0.99	0.59	0.69	0.78	0.87	0.51	0.60	0.70	0.79	0.35	0.44	0.51	0.60
		PI	1.45	1.45	1.45	1.45	1.45	1.45	1.45	1.45	1.45	1.45	1.45	1.45	1.45	1.45	1.45	1.45
	59	TC	7.09	7.08	7.14	7.20	7.51	7.66	7.66	7.75	7.74	7.74	7.74	7.74	8.28	8.28	8.28	8.28
		S/T	0.76	0.86	0.96	1.00	0.60	0.69	0.79	0.88	0.52	0.61	0.71	0.80	0.35	0.44	0.52	0.61
		PI	1.48	1.49	1.49	1.48	1.48	1.48	1.48	1.48	1.48	1.48	1.48	1.48	1.48	1.48	1.48	1.48
	68	TC	7.01	7.00	7.06	7.12	7.43	7.43	7.43	7.52	7.66	7.66	7.66	7.66	8.21	8.21	8.21	8.21
		S/T	0.76	0.86	0.96	1.00	0.60	0.69	0.79	0.88	0.52	0.61	0.71	0.80	0.35	0.44	0.52	0.61
		PI	1.54	1.54	1.54	1.54	1.53	1.53	1.53	1.53	1.53	1.53	1.53	1.53	1.52	1.52	1.52	1.52
	77	TC	6.69	6.69	6.74	6.80	7.09	7.09	7.09	7.15	7.32	7.32	7.32	7.32	7.86	7.86	7.86	7.86
		S/T	0.77	0.87	0.98	1.00	0.60	0.70	0.80	0.90	0.52	0.62	0.72	0.82	0.35	0.44	0.53	0.62
		PI	1.69	1.69	1.69	1.69	1.69	1.69	1.69	1.69	1.69	1.69	1.69	1.69	1.69	1.69	1.69	1.69
	86	TC	6.37	6.43	6.49	6.54	6.77	6.77	6.77	6.83	6.97	6.97	6.97	6.97	7.52	7.52	7.52	7.52
		S/T	0.78	0.89	1.00	1.00	0.61	0.71	0.82	0.92	0.53	0.63	0.73	0.84	0.34	0.44	0.53	0.63
		PI	1.85	1.85	1.85	1.85	1.85	1.85	1.85	1.85	1.85	1.85	1.85	1.85	1.86	1.86	1.86	1.86
	95	TC	6.06	6.11	6.17	6.23	6.43	6.43	6.43	6.49	6.63	6.63	6.74	6.63	7.17	7.17	7.17	7.17
		S/T	0.80	0.91	1.00	1.00	0.62	0.73	0.84	0.95	0.53	0.64	0.74	0.86	0.34	0.44	0.54	0.64
		PI	2.03	2.03	2.03	2.03	2.03	2.03	2.03	2.03	2.04	2.04	2.04	2.04	2.05	2.05	2.05	2.05
	104	TC	5.71	5.77	5.83	5.89	6.07	6.07	6.10	6.16	6.27	6.27	6.34	6.30	6.78	6.78	6.78	6.78
		S/T	0.83	0.95	1.00	1.00	0.63	0.75	0.88	0.99	0.54	0.66	0.78	0.89	0.34	0.45	0.55	0.66
		PI	2.24	2.24	2.24	2.24	2.24	2.24	2.24	2.24	2.25	2.25	2.25	2.25	2.26	2.26	2.26	2.26
	114.8	TC	5.29	5.35	5.40	5.46	5.63	5.63	5.69	5.75	5.84	5.84	5.84	5.89	6.30	6.30	6.30	6.30
		S/T	0.84	0.97	1.00	1.00	0.64	0.77	0.89	1.00	0.55	0.67	0.79	0.91	0.33	0.45	0.56	0.68
		PI	2.48	2.48	2.48	2.48	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.52	2.52	2.52	2.52
	122	TC	4.94	5.00	5.06	5.12	5.29	5.29	5.35	5.40	5.49	5.49	5.49	5.55	5.95	5.95	5.95	5.95
		S/T	0.87	1.00	1.00	1.00	0.65	0.79	0.92	1.00	0.55	0.68	0.81	0.94	0.33	0.45	0.57	0.69
		PI	2.70	2.70	2.70	2.70	2.71	2.71	2.71	2.71	2.71	2.71	2.71	2.71	2.74	2.74	2.74	2.74
695	5	TC	7.50	7.56	7.65	7.74	7.88	7.88	7.88	7.97	8.09	8.09	8.09	8.09	8.58	8.58	8.58	8.58
		S/T	0.75	0.85	0.98	1.00	0.59	0.69	0.78	0.88	0.51	0.61	0.70	0.80	0.33	0.42	0.51	0.61
		PI	1.45	1.45	1.45	1.45	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44
	14	TC	7.45	7.51	7.60	7.69	7.84	7.84	7.84	7.93	8.05	8.05	8.05	8.05	8.55	8.55	8.55	8.55
		S/T	0.76	0.85	0.99	1.00	0.59	0.69	0.79	0.88	0.51	0.61	0.71	0.81	0.33	0.43	0.51	0.61
		PI	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44
	23	TC	7.41	7.47	7.56	7.65	7.81	7.81	7.81	7.90	8.02	8.02	8.02	8.02	8.53	8.53	8.53	8.53
		S/T	0.76	0.86	0.99	1.00	0.59	0.69	0.79	0.89	0.52	0.61	0.71	0.81	0.33	0.43	0.52	0.61
		PI	1.44	1.44	1.44	1.44	1.43	1.43	1.43	1.43	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44
	32	TC	7.37	7.43	7.52	7.61	7.78	7.78	7.78	7.87	7.99	7.99	7.99	7.99	8.52	8.52	8.52	8.52
		S/T	0.76	0.86	1.00	1.00	0.60	0.70	0.79	0.89	0.52	0.62	0.72	0.81	0.33	0.43	0.52	0.62
		PI	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44	1.44
	41	TC	7.33	7.39	7.48	7.57	7.75	7.75	7.75	7.84	7.97	7.97	7.97	7.97	8.51	8.51	8.51	8.51
		S/T	0.77	0.87	1.00	1.00	0.60	0.70	0.80	0.90	0.52	0.62	0.72	0.82	0.33	0.43	0.52	0.62
		PI	1.46	1.46	1.46	1.46	1.45	1.45	1.45	1.45	1.46	1.46	1.46	1.46	1.46	1.46	1.46	1.46
	50	TC	7.29	7.35	7.44	7.52	7.71	7.71	7.71	7.80	7.93	7.93	7.93	7.93	8.49	8.49	8.49	8.49
		S/T	0.77	0.87	1.00	1.00	0.60	0.70	0.80	0.90	0.52	0.62	0.72	0.82	0.34	0.44	0.52	0.62
		PI	1.48	1.48	1.48	1.48	1.47	1.47	1.47	1.47	1.48	1.48	1.48	1.48	1.47	1.47	1.47	1.47
	59	TC	7.23	7.29	7.38	7.46	7.66	7.66	7.66	7.75	7.89	7.89	7.89	7.89	8.46	8.46	8.46	8.46
		S/T	0.78	0.88	0.99	1.00	0.61	0.71	0.81	0.91	0.53	0.63	0.73	0.83	0.34	0.44	0.53	0.63
		PI	1.52	1.52	1.52	1.52	1.51	1.51	1.51	1.51	1.51	1.51	1.51	1.51	1.51	1.51	1.51	1.51
	68	TC	7.15	7.21	7.29	7.38	7.58	7.58	7.58	7.67	7.81	7.81	7.81	7.81	8.38	8.38	8.38	8.38
		S/T	0.78	0.88	0.99	1.00	0.61	0.71	0.81	0.91	0.53	0.63	0.73	0.83	0.34	0.44	0.53	0.63
		PI	1.57	1.57	1.57	1.57	1.56	1.56	1.56	1.56	1.56	1.56	1.56	1.56	1.55	1.55	1.55	1.55
	77	TC	6.83	6.89	6.95	7.01	7.26	7.26	7.26	7.35	7.46	7.46	7.46	7.46	8.04	8.04	8.04	8.04
		S/T	0.79	0.90	1.00	1.00	0.61	0.72	0.83	0.93	0.53	0.64	0.74	0.85	0.34	0.44	0.54	0.64
		PI	1.73	1.73	1.73	1.73	1.73	1.73	1.73	1.73	1.73	1.73	1.73	1.73	1.73	1.73	1.73	1.73
	86	TC	6.52	6.57	6.63	6.69	6.92	6.92	6.92	6.98	7.12	7.12	7.12	7.12	7.69	7.69	7.69	7.69
		S/T	0.80	0.92	1.00	1.00	0.62	0.73	0.85	0.96	0.53	0.65	0.76	0.87	0.34	0.44	0.54	0.65
		PI	1.89	1.89	1.89	1.89	1.89	1.89	1.89	1.89	1.89	1.89	1.89	1.89	1.90	1.90	1.90	1.90
	95	TC	6.17	6.23	6.29	6.34	6.57	6.57	6.57	6.63	6.78	6.78	6.89	6.95	7.32	7.32	7.32	7.32
		S/T	0.82	0.94	1.00	1.00	0.63	0.75	0.87	0.99	0.54	0.66	0.77	0.88	0.34	0.44	0.55	0.66
		PI	2.07	2.07	2.07	2.07	2.07	2.07	2.07	2.07	2.08	2.08	2.08	2.08	2.08	2.08	2.08	2.08
	104	TC	5.83	5.89	5.95	6.00	6.21	6.21	6.23	6.29	6.41	6.41	6.47	6.53	6.93	6.93	6.93	6.93
		S/T	0.85	0.99	1.00	1.00	0.65	0.78	0.90	1.00	0.55	0.68	0.80	0.93	0.33	0.45	0.57	0.69
		PI	2.28	2.28	2.28	2.28	2.29	2.29	2.29	2.29	2.29	2.29	2.29	2.29	2.30	2.30	2.30	2.30
	114.8	TC	5.41	5.46	5.52	5.58	5.75	5.75	5.81	5.87	5.95	5.95	5.95	6.01	6.44	6.44	6.44	6.44
		S/T	0.87	1.00	1.00	1.00	0.65	0.79	0.93	1.00	0.55	0.69	0.82	0.95	0.33	0.45	0.57	0.70
		PI	2.53	2.53	2.53	2.53	2.55	2.55	2.55	2.55	2.55	2.55	2.55	2.55	2.57	2.57	2.57	2.57
	122	TC	5.06	5.12	5.18	5.23	5.41	5.41	5.46	5.52	5.61	5.61	5.61	5.67	6.07	6.07	6.07	6.07
		S/T	0.90	1.00	1.00	1.00	0.67	0.81	0.96	1.00	0.56	0.70	0.85	0.98	0.33	0.46	0.59	0.91
		PI	2.75	2.75	2.75	2.75	2.76	2.76	2.76	2.76	2.77	2.77	2.77	2.77	2.79	2.79	2.79	2.79

759	5	TC	7.68	7.77	7.86	7.95	8.06	8.06	8.06	8.15	8.26	8.26	8.26	8.26	8.79	8.79	8.79	8.79
		S/T	0.76	0.88	1.00	1.00	0.60	0.70	0.81	0.98	0.51	0.62	0.72	0.83	0.33	0.42	0.52	0.62
		PI	1.47	1.47	1.47	1.47	1.47	1.47	1.47	1.47	1.47	1.47	1.47	1.47	1.46	1.46	1.46	1.46
	14	TC	7.63	7.72	7.81	7.90	8.02	8.02	8.02	8.10	8.22	8.22	8.22	8.22	8.76	8.76	8.76	8.76
		S/T	0.77	0.88	1.00	1.00	0.60	0.71	0.82	0.98	0.51	0.62	0.73	0.83	0.33	0.43	0.52	0.62
		PI	1.47	1.47	1.47	1.47	1.46	1.46	1.46	1.46	1.47	1.47	1.47	1.47	1.47	1.47	1.47	1.47
	23	TC	7.59	7.68	7.77	7.85	7.99	7.99	7.99	8.07	8.19	8.19	8.19	8.19	8.73	8.73	8.73	8.73
		S/T	0.77	0.89	1.00	1.00	0.60	0.71	0.82	0.99	0.52	0.62	0.73	0.84	0.33	0.43	0.53	0.62
		PI	1.46	1.46	1.46	1.46	1.46	1.46	1.46	1.46	1.47	1.47	1.47	1.47	1.47	1.47	1.47	1.47
	32	TC	7.55	7.64	7.73	7.82	7.96	7.96	7.96	8.04	8.17	8.17	8.17	8.17	8.73	8.73	8.73	8.73
		S/T	0.77	0.89	1.00	1.00	0.61	0.72	0.82	0.99	0.52	0.63	0.74	0.84	0.33	0.43	0.53	0.63
		PI	1.47	1.47	1.47	1.47	1.47	1.47	1.47	1.47	1.47	1.47	1.47	1.47	1.47	1.47	1.47	1.47
	41	TC	7.51	7.60	7.69	7.78	7.93	7.93	7.93	8.01	8.14	8.14	8.14	8.14	8.72	8.72	8.72	8.72
		S/T	0.78	0.90	1.00	1.00	0.61	0.72	0.83	1.00	0.52	0.63	0.74	0.85	0.33	0.43	0.53	0.63
		PI	1.48	1.48	1.48	1.48	1.48	1.48	1.48	1.48	1.48	1.48	1.48	1.48	1.48	1.48	1.48	1.48
	50	TC	7.47	7.55	7.64	7.73	7.89	7.89	7.89	7.98	8.11	8.11	8.11	8.11	8.70	8.70	8.70	8.70
		S/T	0.78	0.90	1.00	1.00	0.61	0.72	0.83	1.00	0.52	0.63	0.74	0.85	0.34	0.44	0.53	0.63
		PI	1.51	1.51	1.51	1.51	1.50	1.50	1.50	1.50	1.51	1.51	1.51	1.51	1.50	1.50	1.50	1.50
	59	TC	7.40	7.49	7.58	7.67	7.83	7.83	7.83	7.92	8.06	8.06	8.06	8.06	8.66	8.66	8.66	8.66
		S/T	0.79	0.91	1.00	1.00	0.62	0.73	0.84	0.95	0.53	0.64	0.75	0.86	0.34	0.44	0.54	0.64
		PI	1.55	1.55	1.55	1.55	1.54	1.54	1.54	1.54	1.54	1.54	1.54	1.54	1.53	1.53	1.53	1.53
	68	TC	7.32	7.41	7.49	7.58	7.75	7.75	7.75	7.84	7.98	7.98	7.98	7.98	8.58	8.58	8.58	8.58
		S/T	0.79	0.91	1.00	1.00	0.62	0.73	0.84	0.95	0.53	0.64	0.75	0.86	0.34	0.44	0.54	0.64
		PI	1.60	1.60	1.60	1.60	1.59	1.59	1.59	1.59	1.59	1.59	1.59	1.59	1.58	1.58	1.58	1.58
	77	TC	6.98	7.03	7.09	7.15	7.41	7.41	7.41	7.49	7.64	7.64	7.64	7.64	8.21	8.21	8.21	8.21
		S/T	0.81	0.93	1.00	1.00	0.62	0.74	0.86	0.97	0.54	0.65	0.76	0.88	0.34	0.44	0.55	0.65
		PI	1.76	1.76	1.76	1.76	1.76	1.76	1.76	1.76	1.76	1.76	1.76	1.76	1.76	1.76	1.76	1.76
	86	TC	6.63	6.69	6.75	6.80	7.06	7.06	7.06	7.12	7.29	7.29	7.29	7.38	7.84	7.84	7.84	7.84
		S/T	0.83	0.95	1.00	1.00	0.63	0.75	0.88	0.99	0.54	0.66	0.78	0.89	0.34	0.45	0.56	0.67
		PI	1.92	1.92	1.92	1.92	1.93	1.93	1.93	1.93	1.93	1.93	1.93	1.93	1.94	1.94	1.94	1.94
	95	TC	6.32	6.37	6.43	6.49	6.72	6.72	6.78	6.83	6.92	6.92	**7.03**	7.09	7.46	7.46	7.46	7.46
		S/T	0.84	0.98	1.00	1.00	0.64	0.77	0.89	1.00	0.55	0.67	**0.79**	0.91	0.33	0.45	0.56	0.68
		PI	2.10	2.10	2.10	2.10	2.11	2.11	2.11	2.11	2.12	2.12	**2.12**	2.12	2.13	2.13	2.13	2.13
	104	TC	5.96	6.02	6.08	6.13	6.35	6.35	6.41	6.47	6.54	6.54	6.60	6.66	7.07	7.07	7.07	7.07
		S/T	0.88	1.00	1.00	1.00	0.66	0.80	0.94	1.00	0.56	0.70	0.83	0.96	0.33	0.45	0.58	0.90
		PI	2.32	2.32	2.32	2.32	2.33	2.33	2.33	2.33	2.34	2.34	2.34	2.34	2.35	2.35	2.35	2.35
	114.8	TC	5.52	5.58	5.64	5.69	5.90	5.90	5.95	6.01	6.07	6.07	6.07	6.13	6.59	6.59	6.59	6.59
		S/T	0.90	1.00	1.00	1.00	0.67	0.82	0.96	1.00	0.56	0.71	0.85	0.99	0.32	0.46	0.59	0.92
		PI	2.58	2.58	2.58	2.58	2.59	2.59	2.59	2.59	2.60	2.60	2.60	2.60	2.62	2.62	2.62	2.62
	122	TC	5.18	5.23	5.29	5.35	5.52	5.52	5.58	5.64	5.72	5.72	5.72	5.78	6.18	6.18	6.18	6.18
		S/T	0.93	1.00	1.00	1.00	0.68	0.84	0.99	1.00	0.57	0.72	0.88	1.00	0.32	0.46	0.60	0.97
		PI	2.80	2.80	2.80	2.80	2.81	2.81	2.81	2.81	2.82	2.82	2.82	2.82	2.84	2.84	2.84	2.84

TC:Total Cooling Capacity (kW)

S/T:Sensible Cooling Capacity Ratio

PI:Power Input(kW)

Note: The table shows the case where the operation frequency of a compressor is fixed.

AHU30-SG2+CPR30CD(O)																		
INDOOR AIR FLOW (CFM)	OUTDOOR DB(°F)	ID WB (°F)	60.8				64.4				66.2				71.6			
		ID DB (°F)	73.4	77.0	80.6	84.2	73.4	77.0	80.6	84.2	73.4	77.0	80.6	84.2	73.4	77.0	80.6	84.2
712	5	TC	9.20	9.22	9.22	9.22	9.68	9.89	9.89	9.89	9.90	9.90	9.90	9.90	10.52	10.52	10.52	10.52
		S/T	0.66	0.70	0.76	0.82	0.55	0.60	0.66	0.71	0.50	0.55	0.61	0.66	0.39	0.43	0.48	0.53
		PI	1.83	1.83	1.83	1.83	1.82	1.82	1.82	1.82	1.82	1.82	1.82	1.82	1.82	1.82	1.82	1.82
	14	TC	9.15	9.16	9.16	9.16	9.62	9.83	9.83	9.83	9.85	9.85	9.85	9.85	10.49	10.49	10.49	10.49
		S/T	0.66	0.71	0.77	0.82	0.55	0.61	0.66	0.72	0.50	0.55	0.61	0.66	0.39	0.44	0.49	0.53
		PI	1.82	1.82	1.82	1.82	1.82	1.82	1.82	1.82	1.82	1.82	1.82	1.82	1.82	1.82	1.82	1.82
	23	TC	9.09	9.11	9.11	9.11	9.59	9.80	9.80	9.80	9.82	9.82	9.82	9.82	10.46	10.46	10.46	10.46
		S/T	0.66	0.71	0.77	0.83	0.56	0.61	0.66	0.72	0.51	0.56	0.61	0.66	0.39	0.44	0.49	0.54
		PI	1.82	1.82	1.82	1.82	1.82	1.82	1.82	1.82	1.82	1.82	1.82	1.82	1.83	1.83	1.83	1.83
	32	TC	9.05	9.06	9.06	9.06	9.55	9.76	9.76	9.76	9.79	9.79	9.79	9.79	10.45	10.45	10.45	10.45
		S/T	0.67	0.72	0.77	0.83	0.56	0.61	0.67	0.73	0.51	0.56	0.62	0.67	0.39	0.44	0.49	0.54
		PI	1.83	1.83	1.83	1.83	1.82	1.82	1.82	1.82	1.83	1.83	1.83	1.83	1.83	1.83	1.83	1.83
	41	TC	9.00	9.02	9.02	9.02	9.51	9.72	9.72	9.72	9.76	9.76	9.76	9.76	10.44	10.44	10.44	10.44
		S/T	0.67	0.72	0.78	0.84	0.56	0.62	0.67	0.73	0.51	0.56	0.62	0.67	0.39	0.44	0.49	0.54
		PI	1.84	1.84	1.84	1.84	1.84	1.84	1.84	1.84	1.84	1.84	1.84	1.84	1.85	1.85	1.85	1.85
	50	TC	8.95	8.96	8.96	8.96	9.47	9.68	9.68	9.68	9.72	9.72	9.72	9.72	10.42	10.42	10.42	10.42
		S/T	0.67	0.72	0.78	0.84	0.56	0.62	0.67	0.73	0.51	0.56	0.62	0.67	0.40	0.45	0.50	0.54
		PI	1.88	1.87	1.87	1.88	1.87	1.87	1.87	1.87	1.87	1.87	1.87	1.87	1.87	1.87	1.87	1.87
	59	TC	8.87	8.89	8.89	8.89	9.41	9.61	9.61	9.61	9.66	9.66	9.66	9.66	10.37	10.37	10.37	10.37
		S/T	0.68	0.73	0.79	0.85	0.57	0.62	0.68	0.74	0.52	0.57	0.63	0.68	0.40	0.45	0.50	0.55
		PI	1.92	1.92	1.92	1.92	1.91	1.91	1.91	1.91	1.91	1.91	1.91	1.91	1.91	1.91	1.91	1.91
	68	TC	8.77	8.79	8.79	8.79	9.31	9.31	9.31	9.31	9.56	9.56	9.56	9.56	10.28	10.28	10.28	10.28
		S/T	0.68	0.73	0.79	0.85	0.57	0.63	0.68	0.74	0.52	0.57	0.63	0.68	0.40	0.45	0.50	0.55
		PI	1.99	1.99	1.99	1.99	1.98	1.98	1.98	1.98	1.98	1.98	1.98	1.98	1.97	1.97	1.97	1.97
	77	TC	8.36	8.36	8.36	8.36	8.90	8.90	8.90	8.90	9.16	9.16	9.16	9.16	9.85	9.85	9.85	9.85
		S/T	0.68	0.74	0.80	0.86	0.57	0.63	0.68	0.74	0.52	0.57	0.63	0.68	0.40	0.45	0.50	0.55
		PI	2.19	2.19	2.19	2.19	2.19	2.19	2.19	2.19	2.19	2.19	2.19	2.19	2.19	2.19	2.19	2.19
	86	TC	7.98	7.98	7.98	7.98	8.47	8.47	8.47	8.47	8.73	8.73	8.73	8.73	9.42	9.42	9.42	9.42
		S/T	0.68	0.75	0.81	0.88	0.57	0.63	0.69	0.75	0.51	0.57	0.63	0.69	0.39	0.44	0.50	0.55
		PI	2.40	2.40	2.40	2.40	2.41	2.41	2.41	2.41	2.41	2.41	2.41	2.41	2.42	2.42	2.42	2.42
	95	TC	7.58	7.58	7.58	7.67	8.07	8.07	8.07	8.07	8.33	8.33	8.44	8.33	8.96	8.96	8.96	8.96
		S/T	0.69	0.76	0.82	0.89	0.57	0.63	0.70	0.76	0.51	0.57	0.64	0.70	0.38	0.44	0.50	0.56
		PI	2.62	2.62	2.62	2.62	2.63	2.63	2.63	2.63	2.64	2.64	2.64	2.64	2.65	2.65	2.65	2.65
	104	TC	7.12	7.12	7.12	7.19	7.59	7.59	7.59	7.59	7.82	7.82	7.88	7.82	8.44	8.44	8.44	8.44
		S/T	0.70	0.77	0.85	0.92	0.57	0.64	0.71	0.78	0.51	0.58	0.65	0.72	0.38	0.44	0.50	0.56
		PI	2.89	2.89	2.89	2.89	2.90	2.90	2.90	2.90	2.91	2.91	2.91	2.91	2.93	2.93	2.93	2.93
	114.8	TC	6.58	6.58	6.58	6.64	7.04	7.04	7.04	7.04	7.24	7.24	7.24	7.24	7.84	7.84	7.84	7.84
		S/T	0.70	0.78	0.86	0.93	0.57	0.65	0.72	0.79	0.51	0.58	0.65	0.73	0.37	0.44	0.50	0.57
		PI	3.21	3.21	3.21	3.21	3.23	3.23	3.23	3.23	3.23	3.23	3.23	3.23	3.26	3.26	3.26	3.26
	122	TC	6.18	6.18	6.18	6.24	6.61	6.61	6.61	6.61	6.81	6.81	6.81	6.81	7.39	7.39	7.39	7.39
		S/T	0.71	0.80	0.88	0.96	0.58	0.65	0.73	0.81	0.51	0.59	0.66	0.74	0.37	0.44	0.51	0.58
		PI	3.48	3.48	3.48	3.48	3.50	3.50	3.50	3.50	3.51	3.51	3.51	3.51	3.53	3.53	3.53	3.53
806	5	TC	9.40	9.40	9.49	9.58	9.89	9.89	9.89	9.89	10.12	10.12	10.12	10.12	10.76	10.76	10.76	10.76
		S/T	0.70	0.77	0.98	1.00	0.56	0.64	0.71	0.79	0.49	0.57	0.65	0.72	0.35	0.42	0.49	0.56
		PI	1.88	1.88	1.88	1.88	1.87	1.87	1.87	1.87	1.86	1.86	1.86	1.86	1.87	1.87	1.87	1.87
	14	TC	9.35	9.35	9.44	9.53	9.83	9.83	9.83	9.83	10.06	10.06	10.06	10.06	10.73	10.73	10.73	10.73
		S/T	0.70	0.78	0.99	1.00	0.56	0.64	0.72	0.80	0.49	0.57	0.65	0.73	0.35	0.43	0.49	0.56
		PI	1.87	1.87	1.87	1.87	1.86	1.86	1.86	1.86	1.86	1.86	1.86	1.86	1.87	1.87	1.87	1.87
	23	TC	9.29	9.29	9.38	9.47	9.80	9.80	9.80	9.80	10.03	10.03	10.03	10.03	10.70	10.70	10.70	10.70
		S/T	0.70	0.78	0.99	1.00	0.57	0.64	0.72	0.80	0.50	0.58	0.65	0.73	0.35	0.43	0.50	0.57
		PI	1.86	1.86	1.86	1.86	1.86	1.86	1.86	1.86	1.86	1.86	1.86	1.86	1.87	1.87	1.87	1.87
	32	TC	9.24	9.24	9.33	9.42	9.76	9.76	9.76	9.76	10.00	10.00	10.00	10.00	10.69	10.69	10.69	10.69
		S/T	0.71	0.78	1.00	1.00	0.57	0.65	0.73	0.80	0.50	0.58	0.66	0.74	0.35	0.43	0.50	0.57
		PI	1.87	1.87	1.87	1.87	1.87	1.87	1.87	1.87	1.87	1.87	1.87	1.87	1.88	1.88	1.88	1.88
	41	TC	9.20	9.20	9.29	9.37	9.72	9.72	9.72	9.72	9.97	9.97	9.97	9.97	10.68	10.68	10.68	10.68
		S/T	0.71	0.79	1.00	1.00	0.57	0.65	0.73	0.81	0.50	0.58	0.66	0.74	0.35	0.43	0.50	0.57
		PI	1.89	1.89	1.89	1.89	1.89	1.89	1.89	1.89	1.88	1.88	1.88	1.88	1.89	1.89	1.89	1.89
	50	TC	9.14	9.14	9.23	9.32	9.68	9.68	9.68	9.68	9.93	9.93	9.93	9.93	10.65	10.65	10.65	10.65
		S/T	0.71	0.79	1.00	1.00	0.57	0.65	0.73	0.81	0.50	0.58	0.66	0.74	0.36	0.44	0.50	0.57
		PI	1.92	1.92	1.92	1.92	1.91	1.91	1.91	1.91	1.91	1.91	1.91	1.91	1.92	1.92	1.92	1.92
	59	TC	9.07	9.07	9.15	9.24	9.61	9.61	9.61	9.61	9.87	9.87	9.87	9.87	10.61	10.61	10.61	10.61
		S/T	0.72	0.80	0.88	0.96	0.58	0.66	0.74	0.82	0.51	0.59	0.67	0.75	0.36	0.44	0.51	0.58
		PI	1.97	1.97	1.97	1.97	1.96	1.96	1.96	1.96	1.95	1.95	1.95	1.95	1.96	1.96	1.96	1.96
	68	TC	8.96	8.96	9.05	9.14	9.51	9.51	9.51	9.51	9.77	9.77	9.77	9.77	10.52	10.52	10.52	10.52
		S/T	0.72	0.80	0.88	0.96	0.58	0.66	0.74	0.82	0.51	0.59	0.67	0.75	0.36	0.44	0.51	0.58
		PI	2.04	2.04	2.04	2.04	2.03	2.03	2.03	2.03	2.02	2.02	2.02	2.02	2.02	2.02	2.02	2.02
	77	TC	8.53	8.53	8.62	8.71	9.08	9.08	9.08	9.08	9.34	9.34	9.34	9.34	10.06	10.06	10.06	10.06
		S/T	0.73	0.81	0.90	0.98	0.58	0.66	0.75	0.83	0.51	0.60	0.68	0.76	0.36	0.44	0.51	0.59
		PI	2.24	2.24	2.24	2.24	2.24	2.24	2.24	2.24	2.24	2.24	2.24	2.24	2.24	2.24	2.24	2.24
	86	TC	8.13	8.13	8.22	8.30	8.65	8.65	8.65	8.65	8.91	8.91	8.91	8.91	9.63	9.63	9.63	9.63
		S/T	0.73	0.83	0.92	1.00	0.59	0.67	0.76	0.85	0.52	0.60	0.69	0.77	0.36	0.44	0.51	0.59
		PI	2.46	2.46	2.46	2.46	2.46	2.46	2.46	2.46	2.46	2.46	2.46	2.46	2.47	2.47	2.47	2.47
	95	TC	7.73	7.73	7.82	7.90	8.25	8.25	8.25	8.25	8.48	8.48	8.62	8.48	9.17	9.17	9.17	9.17
		S/T	0.75	0.84	0.94	1.00	0.59	0.68	0.77	0.87	0.52	0.61	0.69	0.79	0.35	0.44	0.52	0.60
		PI	2.68	2.68	2.68	2.68	2.69	2.69	2.69	2.69	2.70	2.70	2.70	2.70	2.70	2.70	2.70	2.70
	104	TC	7.21	7.23	7.31	7.38	7.69	7.69	7.69	7.73	7.92	7.92	8.00	7.92	8.57	8.57	8.57	8.57
		S/T	0.77	0.88	0.98	1.00	0.60	0.70	0.80	0.90	0.52	0.62	0.72	0.82	0.35	0.44	0.53	0.62
		PI	2.96	2.96	2.96	2.96	2.97	2.97	2.97	2.97	2.98	2.98	2.98	2.98	3.00	3.00	3.00	3.00
	114.8	TC	6.68	6.74	6.79	6.85	7.14	7.14	7.14	7.22	7.36	7.36	7.36	7.36	7.96	7.96	7.96	7.96
		S/T	0.78	0.89	1.00	1.00	0.61	0.71	0.82	0.92	0.53	0.63	0.73	0.83	0.35	0.44	0.53	0.63
		PI	3.29	3.29	3.29	3.29	3.31	3.31	3.31	3.31	3.32	3.32	3.32	3.32	3.35	3.35	3.35	3.35
	122	TC	6.25	6.31	6.37	6.43	6.68	6.68	6.68	6.74	6.91	6.91	6.91	6.91	7.51	7.51	7.51	7.51
		S/T	0.80	0.92	1.00	1.00	0.62	0.73	0.84	0.95	0.53	0.64	0.75	0.86	0.34	0.44	0.54	0.91
		PI	3.57	3.57	3.57	3.57	3.59	3.59	3.59	3.59	3.60	3.60	3.60	3.60	3.63	3.63	3.63	3.63

895	5	TC	9.58	9.67	9.76	9.85	10.07	10.07	10.07	10.16	10.32	10.32	10.32	10.32	10.97	10.97	10.97	10.97
		S/T	0.75	0.86	1.00	1.00	0.59	0.69	0.79	0.98	0.51	0.61	0.70	0.80	0.33	0.42	0.51	0.61
		PI	1.91	1.91	1.91	1.91	1.91	1.91	1.91	1.91	1.91	1.91	1.91	1.91	1.90	1.90	1.90	1.90
	14	TC	9.53	9.62	9.71	9.80	10.01	10.01	10.01	10.10	10.27	10.27	10.27	10.27	10.93	10.93	10.93	10.93
		S/T	0.76	0.86	1.00	1.00	0.59	0.69	0.80	0.98	0.51	0.61	0.71	0.81	0.33	0.43	0.51	0.61
		PI	1.90	1.90	1.90	1.90	1.90	1.90	1.90	1.90	1.90	1.90	1.90	1.90	1.91	1.91	1.91	1.91
	23	TC	9.47	9.56	9.65	9.74	9.98	9.98	9.98	10.06	10.23	10.23	10.23	10.23	10.90	10.90	10.90	10.90
		S/T	0.76	0.87	1.00	1.00	0.59	0.69	0.80	0.99	0.52	0.61	0.71	0.81	0.33	0.43	0.52	0.61
		PI	1.90	1.90	1.90	1.90	1.90	1.90	1.90	1.90	1.90	1.90	1.90	1.90	1.91	1.91	1.91	1.91
	32	TC	9.42	9.51	9.60	9.69	9.94	9.94	9.94	10.03	10.21	10.21	10.21	10.21	10.89	10.89	10.89	10.89
		S/T	0.76	0.87	1.00	1.00	0.60	0.70	0.80	0.99	0.52	0.62	0.72	0.81	0.33	0.43	0.52	0.62
		PI	1.91	1.91	1.91	1.91	1.91	1.91	1.91	1.91	1.91	1.91	1.91	1.91	1.91	1.91	1.91	1.91
	41	TC	9.37	9.46	9.55	9.64	9.90	9.90	9.90	9.99	10.17	10.17	10.17	10.17	10.88	10.88	10.88	10.88
		S/T	0.77	0.88	1.00	1.00	0.60	0.70	0.81	1.00	0.52	0.62	0.72	0.82	0.33	0.43	0.52	0.62
		PI	1.92	1.92	1.92	1.92	1.92	1.92	1.92	1.92	1.93	1.93	1.93	1.93	1.93	1.93	1.93	1.93
	50	TC	9.32	9.41	9.49	9.58	9.85	9.85	9.85	9.94	10.13	10.13	10.13	10.13	10.86	10.86	10.86	10.86
		S/T	0.77	0.88	1.00	1.00	0.60	0.70	0.81	1.00	0.52	0.62	0.72	0.82	0.34	0.44	0.52	0.62
		PI	1.96	1.96	1.96	1.96	1.95	1.95	1.95	1.95	1.95	1.95	1.95	1.95	1.95	1.95	1.95	1.95
	59	TC	9.24	9.33	9.42	9.50	9.79	9.79	9.79	9.87	10.07	10.07	10.07	10.07	10.81	10.81	10.81	10.81
		S/T	0.78	0.89	0.99	1.00	0.61	0.71	0.82	0.92	0.53	0.63	0.73	0.83	0.34	0.44	0.53	0.63
		PI	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00
	68	TC	9.14	9.22	9.31	9.40	9.68	9.68	9.68	9.77	9.97	9.97	9.97	9.97	10.72	10.72	10.72	10.72
		S/T	0.78	0.89	0.99	1.00	0.61	0.71	0.82	0.92	0.53	0.63	0.73	0.83	0.34	0.44	0.53	0.63
		PI	2.07	2.07	2.07	2.07	2.07	2.07	2.07	2.07	2.07	2.07	2.07	2.07	2.06	2.06	2.06	2.06
	77	TC	8.71	8.79	8.88	8.96	9.25	9.25	9.25	9.34	9.54	9.54	9.54	9.54	10.26	10.26	10.26	10.26
		S/T	0.79	0.91	1.00	1.00	0.61	0.72	0.83	0.94	0.53	0.64	0.75	0.85	0.34	0.44	0.54	0.64
		PI	2.29	2.29	2.29	2.29	2.29	2.29	2.29	2.29	2.29	2.29	2.29	2.29	2.29	2.29	2.29	2.29
	86	TC	8.30	8.39	8.48	8.56	8.82	8.82	8.82	8.91	9.11	9.11	9.11	9.11	9.80	9.80	9.80	9.80
		S/T	0.81	0.92	1.00	1.00	0.62	0.74	0.85	0.96	0.54	0.65	0.76	0.87	0.34	0.44	0.55	0.65
		PI	2.51	2.51	2.51	2.51	2.52	2.52	2.52	2.52	2.52	2.52	2.52	2.52	2.53	2.53	2.53	2.53
	95	TC	7.90	7.99	8.07	8.16	8.39	8.39	8.39	8.48	8.65	8.65	**8.79**	8.88	9.34	9.34	9.34	9.34
		S/T	0.82	0.95	1.00	1.00	0.63	0.75	0.87	0.99	0.54	0.66	**0.77**	0.88	0.34	0.44	0.55	0.66
		PI	2.74	2.74	2.74	2.74	2.75	2.75	2.75	2.75	2.76	2.76	**2.76**	2.76	2.77	2.77	2.77	2.77
	104	TC	7.35	7.43	7.50	7.57	7.84	7.84	7.88	7.96	8.08	8.08	8.16	8.24	8.74	8.74	8.74	8.74
		S/T	0.86	0.99	1.00	1.00	0.65	0.78	0.91	1.00	0.55	0.68	0.81	0.93	0.33	0.45	0.57	0.90
		PI	3.03	3.03	3.03	3.03	3.04	3.04	3.04	3.04	3.05	3.05	3.05	3.05	3.07	3.07	3.07	3.07
	114.8	TC	6.79	6.85	6.91	6.97	7.28	7.28	7.36	7.45	7.51	7.51	7.51	7.59	8.13	8.13	8.13	8.13
		S/T	0.87	1.00	1.00	1.00	0.66	0.79	0.93	1.00	0.56	0.69	0.83	0.95	0.33	0.45	0.58	0.92
		PI	3.37	3.37	3.37	3.37	3.38	3.38	3.38	3.38	3.39	3.39	3.39	3.39	3.42	3.42	3.42	3.42
	122	TC	6.40	6.45	6.51	6.57	6.82	6.82	6.88	6.94	7.05	7.05	7.05	7.11	7.65	7.65	7.65	7.65
		S/T	0.90	1.00	1.00	1.00	0.67	0.82	0.96	1.00	0.56	0.71	0.85	0.99	0.32	0.46	0.59	0.97
		PI	3.64	3.64	3.64	3.64	3.66	3.66	3.66	3.66	3.67	3.67	3.67	3.67	3.70	3.70	3.70	3.70

TC:Total Cooling Capacity (kW)

S/T:Sensible Cooling Capacity Ratio

PI:Power Input(kW)

Note: The table shows the case where the operation frequency of a compressor is fixed.

AHU36-SG2+CPR36CD(O)																		
INDOOR AIR FLOW (CFM)	OUTDOOR DB(°F)	ID WB (°F)	60.8				64.4				66.2				71.6			
		ID DB (°F)	73.4	77.0	80.6	84.2	73.4	77.0	80.6	84.2	73.4	77.0	80.6	84.2	73.4	77.0	80.6	84.2
865	5	TC	11.05	11.06	11.06	11.06	11.63	11.87	11.87	11.87	11.90	11.90	11.90	11.90	12.65	12.65	12.65	12.65
		S/T	0.66	0.71	0.78	0.84	0.55	0.61	0.67	0.72	0.50	0.55	0.61	0.67	0.38	0.43	0.48	0.53
		PI	2.51	2.51	2.51	2.51	2.50	2.50	2.50	2.50	2.49	2.49	2.49	2.49	2.49	2.49	2.49	2.49
	14	TC	10.99	11.00	11.00	11.00	11.56	11.80	11.80	11.80	11.84	11.84	11.84	11.84	12.60	12.60	12.60	12.60
		S/T	0.66	0.72	0.79	0.84	0.55	0.61	0.67	0.73	0.50	0.55	0.61	0.67	0.38	0.44	0.49	0.53
		PI	2.49	2.49	2.49	2.49	2.49	2.49	2.49	2.49	2.49	2.49	2.49	2.49	2.49	2.49	2.49	2.49
	23	TC	10.92	10.93	10.93	10.93	11.52	11.76	11.76	11.76	11.80	11.80	11.80	11.80	12.57	12.57	12.57	12.57
		S/T	0.66	0.72	0.79	0.85	0.56	0.61	0.67	0.73	0.51	0.56	0.61	0.67	0.38	0.44	0.49	0.54
		PI	2.49	2.49	2.49	2.49	2.49	2.49	2.49	2.49	2.49	2.49	2.49	2.49	2.50	2.50	2.50	2.50
	32	TC	10.87	10.87	10.87	10.87	11.47	11.71	11.71	11.71	11.77	11.77	11.77	11.77	12.56	12.56	12.56	12.56
		S/T	0.67	0.73	0.79	0.85	0.56	0.61	0.68	0.74	0.51	0.56	0.62	0.68	0.38	0.44	0.49	0.54
		PI	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50
	41	TC	10.81	10.82	10.82	10.82	11.43	11.67	11.67	11.67	11.73	11.73	11.73	11.73	12.55	12.55	12.55	12.55
		S/T	0.67	0.73	0.80	0.86	0.56	0.62	0.68	0.74	0.51	0.56	0.62	0.68	0.38	0.44	0.49	0.54
		PI	2.52	2.52	2.52	2.52	2.52	2.52	2.52	2.52	2.52	2.52	2.52	2.52	2.52	2.52	2.52	2.52
	50	TC	10.75	10.75	10.75	10.75	11.38	11.61	11.61	11.61	11.68	11.68	11.68	11.68	12.52	12.52	12.52	12.52
		S/T	0.67	0.73	0.80	0.86	0.56	0.62	0.68	0.74	0.51	0.56	0.62	0.68	0.39	0.45	0.50	0.54
		PI	2.56	2.56	2.56	2.56	2.56	2.56	2.56	2.56	2.55	2.55	2.55	2.55	2.56	2.56	2.56	2.56
	59	TC	10.66	10.67	10.67	10.67	11.30	11.54	11.54	11.54	11.61	11.61	11.61	11.61	12.46	12.46	12.46	12.46
		S/T	0.68	0.74	0.81	0.87	0.57	0.62	0.69	0.75	0.52	0.57	0.63	0.69	0.39	0.45	0.50	0.55
		PI	2.63	2.63	2.63	2.63	2.62	2.62	2.62	2.62	2.61	2.61	2.61	2.61	2.61	2.61	2.61	2.61
	68	TC	10.54	10.55	10.55	10.55	11.18	11.18	11.18	11.18	11.50	11.50	11.50	11.50	12.36	12.36	12.36	12.36
		S/T	0.68	0.74	0.81	0.87	0.57	0.63	0.69	0.75	0.52	0.57	0.63	0.69	0.39	0.45	0.50	0.55
		PI	2.72	2.72	2.72	2.72	2.71	2.71	2.71	2.71	2.70	2.70	2.70	2.70	2.69	2.69	2.69	2.69
	77	TC	10.06	10.06	10.06	10.06	10.69	10.69	10.69	10.69	11.01	11.01	11.01	11.01	11.84	11.84	11.84	11.84
		S/T	0.68	0.75	0.82	0.88	0.57	0.63	0.69	0.75	0.51	0.57	0.63	0.69	0.39	0.44	0.50	0.56
		PI	2.99	2.99	2.99	2.99	2.99	2.99	2.99	2.99	2.99	2.99	2.99	2.99	2.99	2.99	2.99	2.99
	86	TC	9.57	9.57	9.57	9.66	10.20	10.20	10.20	10.20	10.49	10.49	10.49	10.49	11.32	11.32	11.32	11.32
		S/T	0.69	0.76	0.83	0.89	0.57	0.63	0.70	0.76	0.51	0.58	0.64	0.70	0.38	0.44	0.50	0.56
		PI	3.28	3.28	3.28	3.28	3.29	3.29	3.29	3.29	3.29	3.29	3.29	3.29	3.31	3.31	3.31	3.31
	95	TC	9.11	9.11	9.11	9.20	9.68	9.68	9.68	9.68	10.00	10.00	10.14	10.00	10.78	10.78	10.78	10.78
		S/T	0.69	0.77	0.84	0.91	0.57	0.64	0.71	0.78	0.51	0.58	0.64	0.71	0.38	0.44	0.50	0.56
		PI	3.58	3.58	3.58	3.58	3.60	3.60	3.60	3.60	3.60	3.60	3.61	3.60	3.63	3.63	3.63	3.63
	104	TC	8.58	8.58	8.58	8.66	9.14	9.14	9.14	9.14	9.43	9.43	9.51	9.43	10.18	10.18	10.18	10.18
		S/T	0.71	0.79	0.87	0.94	0.57	0.65	0.72	0.80	0.51	0.59	0.66	0.73	0.37	0.44	0.50	0.57
		PI	3.96	3.96	3.96	3.96	3.98	3.98	3.98	3.98	3.99	3.99	3.99	3.99	4.02	4.02	4.02	4.02
	114.8	TC	7.93	7.93	7.93	8.02	8.48	8.48	8.48	8.48	8.74	8.74	8.74	8.74	9.46	9.46	9.46	9.46
		S/T	0.71	0.80	0.88	0.96	0.58	0.66	0.73	0.81	0.51	0.59	0.66	0.74	0.37	0.44	0.51	0.58
		PI	4.40	4.40	4.40	4.40	4.43	4.43	4.43	4.43	4.44	4.44	4.44	4.44	4.47	4.47	4.47	4.47
	122	TC	7.44	7.44	7.53	7.62	7.96	7.96	7.96	7.96	8.22	8.22	8.22	8.22	8.91	8.91	8.91	8.91
		S/T	0.73	0.82	0.90	0.98	0.58	0.66	0.75	0.83	0.51	0.60	0.68	0.76	0.36	0.44	0.51	0.58
		PI	4.78	4.78	4.78	4.78	4.80	4.80	4.80	4.80	4.80	4.80	4.80	4.80	4.84	4.84	4.84	4.84
971	5	TC	11.28	11.28	11.28	11.40	11.87	11.87	11.87	11.87	12.15	12.15	12.15	12.15	12.92	12.92	12.92	12.92
		S/T	0.70	0.77	0.98	1.00	0.56	0.64	0.71	0.79	0.49	0.57	0.65	0.71	0.35	0.42	0.49	0.56
		PI	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.53	2.53	2.53	2.53	2.53	2.53	2.53	2.53
	14	TC	11.21	11.21	11.21	11.33	11.80	11.80	11.80	11.80	12.08	12.08	12.08	12.08	12.87	12.87	12.87	12.87
		S/T	0.70	0.78	0.99	1.00	0.56	0.64	0.72	0.80	0.49	0.57	0.65	0.72	0.35	0.43	0.49	0.56
		PI	2.53	2.53	2.53	2.53	2.53	2.53	2.53	2.53	2.53	2.53	2.53	2.53	2.53	2.53	2.53	2.53
	23	TC	11.14	11.14	11.14	11.26	11.76	11.76	11.76	11.76	12.04	12.04	12.04	12.04	12.84	12.84	12.84	12.84
		S/T	0.70	0.78	0.99	1.00	0.57	0.64	0.72	0.80	0.50	0.58	0.65	0.72	0.35	0.43	0.50	0.57
		PI	2.53	2.53	2.53	2.53	2.53	2.53	2.53	2.53	2.53	2.53	2.53	2.53	2.54	2.54	2.54	2.54
	32	TC	11.09	11.09	11.09	11.21	11.71	11.71	11.71	11.71	12.01	12.01	12.01	12.01	12.83	12.83	12.83	12.83
		S/T	0.71	0.78	1.00	1.00	0.57	0.65	0.73	0.80	0.50	0.58	0.66	0.73	0.35	0.43	0.50	0.57
		PI	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54
	41	TC	11.03	11.03	11.03	11.15	11.67	11.67	11.67	11.67	11.97	11.97	11.97	11.97	12.82	12.82	12.82	12.82
		S/T	0.71	0.79	1.00	1.00	0.57	0.65	0.73	0.81	0.50	0.58	0.66	0.73	0.35	0.43	0.50	0.57
		PI	2.56	2.56	2.56	2.56	2.56	2.56	2.56	2.56	2.56	2.56	2.56	2.56	2.56	2.56	2.56	2.56
	50	TC	10.96	10.96	10.96	11.08	11.61	11.61	11.61	11.61	11.92	11.92	11.92	11.92	12.78	12.78	12.78	12.78
		S/T	0.71	0.79	1.00	1.00	0.57	0.65	0.73	0.81	0.50	0.58	0.66	0.73	0.36	0.44	0.50	0.57
		PI	2.60	2.60	2.60	2.60	2.60	2.60	2.60	2.60	2.60	2.60	2.60	2.60	2.60	2.60	2.60	2.60
	59	TC	10.87	10.87	10.87	10.99	11.54	11.54	11.54	11.54	11.85	11.85	11.85	11.85	12.73	12.73	12.73	12.73
		S/T	0.72	0.80	0.88	0.96	0.58	0.66	0.74	0.82	0.51	0.59	0.67	0.74	0.36	0.44	0.51	0.58
		PI	2.67	2.67	2.67	2.67	2.66	2.66	2.66	2.66	2.65	2.65	2.65	2.65	2.65	2.65	2.65	2.65
	68	TC	10.75	10.75	10.75	10.87	11.41	11.41	11.41	11.41	11.73	11.73	11.73	11.73	12.62	12.62	12.62	12.62
		S/T	0.72	0.80	0.88	0.96	0.58	0.66	0.74	0.82	0.51	0.59	0.67	0.74	0.36	0.44	0.51	0.58
		PI	2.76	2.76	2.76	2.76	2.75	2.75	2.75	2.75	2.74	2.74	2.74	2.74	2.73	2.73	2.73	2.73
	77	TC	10.26	10.26	10.38	10.49	10.90	10.90	10.90	10.90	11.21	11.21	11.21	11.21	12.07	12.07	12.07	12.07
		S/T	0.72	0.81	0.90	0.98	0.58	0.66	0.75	0.83	0.51	0.60	0.68	0.76	0.36	0.44	0.51	0.59
		PI	3.05	3.05	3.05	3.05	3.05	3.05	3.05	3.05	3.05	3.05	3.05	3.05	3.05	3.05	3.05	3.05
	86	TC	9.77	9.77	9.86	9.95	10.41	10.41	10.41	10.41	10.72	10.72	10.72	10.72	11.53	11.53	11.53	11.53
		S/T	0.73	0.83	0.92	1.00	0.59	0.67	0.76	0.85	0.52	0.60	0.69	0.77	0.36	0.44	0.51	0.59
		PI	3.34	3.34	3.34	3.34	3.34	3.34	3.34	3.34	3.35	3.35	3.35	3.35	3.36	3.36	3.36	3.36
	95	TC	9.29	9.29	9.37	9.46	9.89	9.89	9.89	9.89	10.18	10.18	10.35	10.18	10.98	10.98	10.98	10.98
		S/T	0.74	0.84	0.94	1.00	0.59	0.68	0.77	0.87	0.52	0.61	0.69	0.79	0.35	0.44	0.52	0.60
		PI	3.64	3.64	3.64	3.64	3.66	3.66	3.66	3.66	3.66	3.66	3.67	3.66	3.66	3.66	3.66	3.66
	104	TC	8.67	8.71	8.79	8.88	9.24	9.24	9.24	9.28	9.51	9.51	9.61	9.51	10.28	10.28	10.28	10.28
		S/T	0.77	0.87	0.98	1.00	0.60	0.70	0.80	0.90	0.52	0.62	0.72	0.82	0.35	0.44	0.53	0.62
		PI	4.02	4.02	4.02	4.02	4.04	4.04	4.04	4.04	4.04	4.04	4.05	4.04	4.06	4.06	4.06	4.06
	114.8	TC	8.03	8.12	8.20	8.29	8.57	8.57	8.57	8.66	8.83	8.83	8.83	8.83	9.57	9.57	9.57	9.57
		S/T	0.78	0.89	0.99	1.00	0.61	0.71	0.82	0.92	0.53	0.63	0.73	0.83	0.35	0.44	0.53	0.63
		PI	4.47	4.47	4.47	4.47	4.49	4.49	4.49	4.49	4.50	4.50	4.50	4.50	4.54	4.54	4.54	4.54
	122	TC	7.52	7.60	7.69	7.78	8.06	8.06	8.06	8.15	8.32	8.32	8.32	8.32	9.03	9.03	9.03	9.03
		S/T	0.80	0.91	1.00	1.00	0.62	0.73	0.84	0.94	0.53	0.64	0.75	0.86	0.34	0.44	0.54	0.91
		PI	4.84	4.84	4.84	4.84	4.86	4.86	4.86	4.86	4.87	4.87	4.87	4.87	4.91	4.91	4.91	4.91

1083	5	TC	11.49	11.61	11.73	11.85	12.08	12.08	12.08	12.20	12.38	12.38	12.38	12.38	13.15	13.15	13.15	13.15
		S/T	0.74	0.85	1.00	1.00	0.59	0.69	0.78	0.98	0.51	0.61	0.70	0.80	0.34	0.42	0.51	0.61
		PI	2.60	2.60	2.60	2.60	2.59	2.59	2.59	2.59	2.59	2.59	2.59	2.59	2.58	2.58	2.58	2.58
	14	TC	11.42	11.54	11.66	11.78	12.01	12.01	12.01	12.13	12.32	12.32	12.32	12.32	13.11	13.11	13.11	13.11
		S/T	0.75	0.85	1.00	1.00	0.59	0.69	0.79	0.98	0.51	0.61	0.71	0.81	0.34	0.43	0.51	0.61
		PI	2.59	2.59	2.59	2.59	2.59	2.59	2.59	2.59	2.58	2.58	2.58	2.58	2.59	2.59	2.59	2.59
	23	TC	11.35	11.47	11.59	11.71	11.97	11.97	11.97	12.08	12.28	12.28	12.28	12.28	13.07	13.07	13.07	13.07
		S/T	0.75	0.86	1.00	1.00	0.59	0.69	0.79	0.99	0.52	0.61	0.71	0.81	0.34	0.43	0.52	0.61
		PI	2.58	2.58	2.58	2.58	2.58	2.58	2.58	2.58	2.58	2.58	2.58	2.58	2.59	2.59	2.59	2.59
	32	TC	11.29	11.41	11.53	11.65	11.92	11.92	11.92	12.04	12.24	12.24	12.24	12.24	13.06	13.06	13.06	13.06
		S/T	0.75	0.86	1.00	1.00	0.60	0.70	0.79	0.99	0.52	0.62	0.72	0.81	0.34	0.43	0.52	0.62
		PI	2.59	2.59	2.59	2.59	2.59	2.59	2.59	2.59	2.59	2.59	2.59	2.59	2.60	2.60	2.60	2.60
	41	TC	11.24	11.36	11.47	11.59	11.87	11.87	11.87	11.99	12.20	12.20	12.20	12.20	13.05	13.05	13.05	13.05
		S/T	0.76	0.87	1.00	1.00	0.60	0.70	0.80	1.00	0.52	0.62	0.72	0.82	0.34	0.43	0.52	0.62
		PI	2.62	2.62	2.62	2.62	2.62	2.62	2.62	2.62	2.61	2.61	2.61	2.61	2.62	2.62	2.62	2.62
	50	TC	11.17	11.29	11.40	11.52	11.82	11.82	11.82	11.94	12.15	12.15	12.15	12.15	13.02	13.02	13.02	13.02
		S/T	0.76	0.87	1.00	1.00	0.60	0.70	0.80	1.00	0.52	0.62	0.72	0.82	0.35	0.44	0.52	0.62
		PI	2.66	2.66	2.66	2.66	2.66	2.66	2.66	2.66	2.65	2.65	2.65	2.65	2.65	2.65	2.65	2.65
	59	TC	11.08	11.19	11.31	11.43	11.74	11.74	11.74	11.86	12.08	12.08	12.08	12.08	12.96	12.96	12.96	12.96
		S/T	0.77	0.88	0.99	1.00	0.61	0.71	0.81	0.91	0.53	0.63	0.73	0.83	0.35	0.44	0.53	0.63
		PI	2.72	2.72	2.72	2.72	2.72	2.72	2.72	2.72	2.71	2.71	2.71	2.71	2.71	2.71	2.71	2.71
	68	TC	10.95	11.07	11.18	11.30	11.61	11.61	11.61	11.73	11.96	11.96	11.96	11.96	12.85	12.85	12.85	12.85
		S/T	0.77	0.88	0.99	1.00	0.61	0.71	0.81	0.91	0.53	0.63	0.73	0.83	0.35	0.44	0.53	0.63
		PI	2.82	2.82	2.82	2.82	2.81	2.81	2.81	2.81	2.80	2.80	2.80	2.80	2.79	2.79	2.79	2.79
	77	TC	10.46	10.58	10.69	10.81	11.10	11.10	11.10	11.21	11.44	11.44	11.44	11.44	12.30	12.30	12.30	12.30
		S/T	0.79	0.90	1.00	1.00	0.61	0.72	0.83	0.93	0.53	0.64	0.74	0.85	0.34	0.44	0.54	0.64
		PI	3.11	3.11	3.11	3.11	3.10	3.10	3.10	3.10	3.10	3.10	3.10	3.10	3.11	3.11	3.11	3.11
	86	TC	9.98	10.06	10.18	10.29	10.61	10.61	10.61	10.72	10.92	10.92	10.92	10.92	11.76	11.76	11.76	11.76
		S/T	0.80	0.92	1.00	1.00	0.62	0.73	0.85	0.96	0.53	0.64	0.76	0.87	0.34	0.44	0.54	0.65
		PI	3.41	3.41	3.41	3.41	3.41	3.41	3.41	3.41	3.42	3.42	3.42	3.42	3.43	3.43	3.43	3.43
	95	TC	9.46	9.54	9.63	9.72	10.06	10.06	10.06	10.18	10.38	10.38	**10.55**	10.67	11.21	11.21	11.21	11.21
		S/T	0.82	0.94	1.00	1.00	0.63	0.75	0.87	0.98	0.54	0.66	**0.77**	0.88	0.34	0.44	0.55	0.66
		PI	3.72	3.72	3.72	3.72	3.74	3.74	3.74	3.74	3.74	3.74	**3.75**	3.74	3.77	3.77	3.77	3.77
	104	TC	8.83	8.91	9.00	9.08	9.40	9.40	9.44	9.54	9.70	9.70	9.79	9.89	10.50	10.50	10.50	10.50
		S/T	0.85	0.99	1.00	1.00	0.65	0.78	0.90	1.00	0.55	0.68	0.80	0.93	0.33	0.45	0.57	0.90
		PI	4.11	4.11	4.11	4.11	4.13	4.13	4.13	4.13	4.13	4.13	4.14	4.13	4.16	4.16	4.16	4.16
	114.8	TC	8.17	8.26	8.35	8.43	8.72	8.72	8.80	8.89	9.00	9.00	9.00	9.09	9.77	9.77	9.77	9.77
		S/T	0.87	1.00	1.00	1.00	0.65	0.79	0.92	1.00	0.55	0.69	0.82	0.95	0.33	0.45	0.57	0.92
		PI	4.57	4.57	4.57	4.57	4.59	4.59	4.59	4.59	4.60	4.60	4.60	4.60	4.64	4.64	4.64	4.64
	122	TC	7.66	7.75	7.83	7.92	8.20	8.20	8.29	8.37	8.49	8.49	8.49	8.57	9.20	9.20	9.20	9.20
		S/T	0.90	1.00	1.00	1.00	0.67	0.81	0.95	1.00	0.56	0.70	0.84	0.98	0.33	0.46	0.59	0.97
			4.95	4.95	4.95	4.95	4.97	4.97	4.97	4.97	4.98	4.98	4.98	4.98	5.02	5.02	5.02	5.02

TC:Total Cooling Capacity (kW)
S/T:Sensible Cooling Capacity Ratio
PI:Power Input(kW)

Note: The table shows the case where the operation frequency of a compressor is fixed.

AHU48-SG2+CPR48CD(O)																		
INDOOR AIR FLOW (CFM)	OUTDOOR DB(°F)	ID WB (°F)	60.8				64.4				66.2				71.6			
		ID DB (°F)	73.4	77.0	80.6	84.2	73.4	77.0	80.6	84.2	73.4	77.0	80.6	84.2	73.4	77.0	80.6	84.2
906	5	TC	14.44	14.44	14.44	14.59	15.19	15.49	15.49	15.49	15.57	15.57	15.57	15.57	16.53	16.53	16.53	16.53
		S/T	0.68	0.74	0.82	0.89	0.55	0.62	0.69	0.75	0.49	0.56	0.63	0.70	0.36	0.42	0.48	0.55
		PI	3.37	3.37	3.37	3.37	3.36	3.36	3.36	3.36	3.35	3.35	3.35	3.35	3.35	3.35	3.35	3.35
	14	TC	14.35	14.35	14.35	14.50	15.10	15.40	15.40	15.40	15.49	15.49	15.49	15.49	16.48	16.48	16.48	16.48
		S/T	0.68	0.75	0.82	0.89	0.55	0.62	0.69	0.76	0.49	0.56	0.63	0.70	0.36	0.43	0.49	0.55
		PI	3.35	3.35	3.35	3.35	3.35	3.35	3.35	3.35	3.35	3.35	3.35	3.35	3.36	3.36	3.36	3.36
	23	TC	14.27	14.27	14.27	14.42	15.04	15.35	15.35	15.35	15.43	15.43	15.43	15.43	16.44	16.44	16.44	16.44
		S/T	0.68	0.75	0.83	0.90	0.56	0.63	0.69	0.76	0.50	0.57	0.63	0.70	0.36	0.43	0.49	0.56
		PI	3.35	3.35	3.35	3.35	3.34	3.34	3.34	3.34	3.35	3.35	3.35	3.35	3.36	3.36	3.36	3.36
	32	TC	14.20	14.20	14.20	14.35	14.99	15.29	15.29	15.29	15.39	15.39	15.39	15.39	16.42	16.42	16.42	16.42
		S/T	0.69	0.75	0.83	0.90	0.56	0.63	0.70	0.76	0.50	0.57	0.64	0.71	0.36	0.43	0.49	0.56
		PI	3.36	3.36	3.36	3.36	3.36	3.36	3.36	3.36	3.36	3.36	3.36	3.36	3.37	3.37	3.37	3.37
	41	TC	14.13	14.13	14.13	14.27	14.93	15.23	15.23	15.23	15.34	15.34	15.34	15.34	16.41	16.41	16.41	16.41
		S/T	0.69	0.76	0.84	0.91	0.56	0.63	0.70	0.77	0.50	0.57	0.64	0.71	0.36	0.43	0.49	0.56
		PI	3.39	3.39	3.39	3.39	3.39	3.39	3.39	3.39	3.39	3.39	3.39	3.39	3.40	3.40	3.40	3.40
	50	TC	14.04	14.04	14.04	14.19	14.86	15.16	15.16	15.16	15.28	15.28	15.28	15.28	16.37	16.37	16.37	16.37
		S/T	0.69	0.76	0.84	0.91	0.56	0.64	0.70	0.77	0.50	0.57	0.64	0.71	0.37	0.44	0.50	0.56
		PI	3.45	3.45	3.45	3.45	3.44	3.44	3.44	3.44	3.44	3.44	3.44	3.44	3.44	3.44	3.44	3.44
	59	TC	13.93	13.93	13.93	14.07	14.76	15.06	15.06	15.06	15.18	15.18	15.18	15.18	16.30	16.30	16.30	16.30
		S/T	0.70	0.77	0.85	0.92	0.57	0.64	0.71	0.78	0.51	0.58	0.65	0.72	0.37	0.44	0.50	0.57
		PI	3.53	3.54	3.54	3.53	3.52	3.52	3.52	3.52	3.51	3.51	3.51	3.51	3.51	3.51	3.51	3.51
	68	TC	13.77	13.77	13.77	13.91	14.60	14.60	14.60	14.60	15.03	15.03	15.03	15.03	16.16	16.16	16.16	16.16
		S/T	0.70	0.77	0.85	0.92	0.57	0.64	0.71	0.78	0.51	0.58	0.65	0.72	0.37	0.44	0.50	0.57
		PI	3.65	3.66	3.66	3.65	3.64	3.64	3.64	3.64	3.63	3.63	3.63	3.63	3.62	3.62	3.62	3.62
	77	TC	13.14	13.14	13.14	13.28	13.94	13.94	13.94	13.94	14.37	14.37	14.37	14.37	15.47	15.47	15.47	15.47
		S/T	0.70	0.78	0.86	0.94	0.57	0.65	0.72	0.80	0.51	0.58	0.66	0.73	0.37	0.44	0.50	0.57
		PI	4.02	4.02	4.02	4.02	4.02	4.02	4.02	4.02	4.02	4.02	4.02	4.02	4.02	4.02	4.02	4.02
	86	TC	12.50	12.50	12.50	12.62	13.31	13.31	13.31	13.31	13.71	13.71	13.71	13.71	14.78	14.78	14.78	14.78
		S/T	0.71	0.79	0.88	0.96	0.58	0.65	0.73	0.81	0.51	0.59	0.66	0.74	0.37	0.44	0.51	0.58
		PI	4.40	4.40	4.40	4.40	4.41	4.41	4.41	4.41	4.42	4.42	4.42	4.42	4.44	4.44	4.44	4.44
	95	TC	11.90	11.90	12.02	12.13	12.65	12.65	12.65	12.65	13.05	13.05	13.25	13.05	14.09	14.09	14.09	14.09
		S/T	0.72	0.81	0.89	0.97	0.58	0.66	0.74	0.82	0.51	0.59	0.67	0.75	0.36	0.44	0.51	0.58
		PI	4.83	4.83	4.83	4.83	4.84	4.84	4.84	4.84	4.85	4.85	4.86	4.85	4.88	4.88	4.88	4.88
	104	TC	11.20	11.20	11.32	11.43	11.92	11.92	11.92	11.92	12.30	12.30	12.41	12.30	13.29	13.29	13.29	13.29
		S/T	0.74	0.84	0.93	1.00	0.59	0.68	0.77	0.86	0.52	0.60	0.69	0.78	0.36	0.44	0.52	0.60
		PI	5.33	5.33	5.33	5.33	5.35	5.35	5.35	5.35	5.36	5.36	5.37	5.36	5.40	5.40	5.40	5.40
	114.8	TC	10.37	10.37	10.49	10.60	11.06	11.06	11.06	11.06	11.41	11.41	11.41	11.41	12.35	12.35	12.35	12.35
		S/T	0.75	0.85	0.94	1.00	0.59	0.69	0.78	0.87	0.52	0.61	0.70	0.79	0.35	0.44	0.52	0.60
		PI	5.92	5.92	5.92	5.92	5.95	5.95	5.95	5.95	5.97	5.97	5.97	5.97	6.02	6.02	6.02	6.02
	122	TC	9.71	9.71	9.80	9.88	10.40	10.40	10.40	10.51	10.74	10.74	10.74	10.74	11.64	11.64	11.64	11.64
		S/T	0.77	0.87	0.97	1.00	0.60	0.70	0.80	0.89	0.52	0.62	0.72	0.81	0.35	0.44	0.53	0.62
		PI	6.41	6.41	6.41	6.41	6.44	6.44	6.44	6.44	6.46	6.46	6.46	6.46	6.51	6.51	6.51	6.51
1095	5	TC	14.72	14.72	14.87	15.02	15.49	15.49	15.49	15.49	15.87	15.87	15.87	15.87	16.86	16.86	16.86	16.86
		S/T	0.70	0.78	0.98	1.00	0.56	0.65	0.72	0.80	0.50	0.58	0.66	0.73	0.35	0.42	0.49	0.57
		PI	3.43	3.43	3.43	3.43	3.42	3.42	3.42	3.42	3.41	3.41	3.41	3.41	3.41	3.41	3.41	3.41
	14	TC	14.63	14.63	14.78	14.93	15.40	15.40	15.40	15.40	15.79	15.79	15.79	15.79	16.81	16.81	16.81	16.81
		S/T	0.71	0.79	0.99	1.00	0.56	0.65	0.73	0.81	0.50	0.58	0.66	0.74	0.35	0.43	0.49	0.57
		PI	3.41	3.41	3.41	3.41	3.41	3.41	3.41	3.41	3.40	3.40	3.40	3.40	3.42	3.42	3.42	3.42
	23	TC	14.54	14.54	14.69	14.84	15.35	15.35	15.35	15.35	15.73	15.73	15.73	15.73	16.76	16.76	16.76	16.76
		S/T	0.71	0.79	0.99	1.00	0.57	0.65	0.73	0.81	0.51	0.59	0.66	0.74	0.35	0.43	0.50	0.58
		PI	3.41	3.41	3.41	3.41	3.40	3.40	3.40	3.40	3.40	3.40	3.40	3.40	3.42	3.42	3.42	3.42
	32	TC	14.47	14.47	14.62	14.77	15.29	15.29	15.29	15.29	15.69	15.69	15.69	15.69	16.75	16.75	16.75	16.75
		S/T	0.72	0.79	1.00	1.00	0.57	0.66	0.74	0.81	0.51	0.59	0.67	0.74	0.35	0.43	0.50	0.58
		PI	3.42	3.42	3.42	3.42	3.42	3.42	3.42	3.42	3.42	3.42	3.42	3.42	3.43	3.43	3.43	3.43
	41	TC	14.40	14.40	14.54	14.69	15.23	15.23	15.23	15.23	15.64	15.64	15.64	15.64	16.73	16.73	16.73	16.73
		S/T	0.72	0.80	1.00	1.00	0.57	0.66	0.74	0.82	0.51	0.59	0.67	0.75	0.35	0.43	0.50	0.58
		PI	3.45	3.45	3.45	3.45	3.45	3.45	3.45	3.45	3.45	3.45	3.45	3.45	3.46	3.46	3.46	3.46
	50	TC	14.31	14.31	14.46	14.60	15.16	15.16	15.16	15.16	15.57	15.57	15.57	15.57	16.69	16.69	16.69	16.69
		S/T	0.72	0.80	1.00	1.00	0.57	0.66	0.74	0.82	0.51	0.59	0.67	0.75	0.36	0.44	0.50	0.58
		PI	3.51	3.51	3.51	3.51	3.50	3.50	3.50	3.50	3.50	3.50	3.50	3.50	3.50	3.50	3.50	3.50
	59	TC	14.19	14.19	14.34	14.48	15.06	15.06	15.06	15.06	15.48	15.48	15.48	15.48	16.62	16.62	16.62	16.62
		S/T	0.73	0.81	0.90	0.98	0.58	0.67	0.75	0.83	0.52	0.60	0.68	0.76	0.36	0.44	0.51	0.59
		PI	3.60	3.60	3.60	3.60	3.58	3.58	3.58	3.58	3.58	3.58	3.58	3.58	3.58	3.58	3.58	3.58
	68	TC	14.03	14.03	14.18	14.32	14.90	14.90	14.90	14.90	15.33	15.33	15.33	15.33	16.48	16.48	16.48	16.48
		S/T	0.73	0.81	0.90	0.98	0.58	0.67	0.75	0.83	0.52	0.60	0.68	0.76	0.36	0.44	0.51	0.59
		PI	3.72	3.72	3.72	3.72	3.70	3.70	3.70	3.70	3.69	3.69	3.69	3.69	3.68	3.68	3.68	3.68
	77	TC	13.40	13.40	13.54	13.69	14.24	14.24	14.24	14.24	14.67	14.67	14.67	14.67	15.76	15.76	15.76	15.76
		S/T	0.73	0.83	0.92	1.00	0.59	0.67	0.76	0.85	0.52	0.60	0.69	0.77	0.36	0.44	0.52	0.59
		PI	4.10	4.10	4.10	4.10	4.10	4.10	4.10	4.10	4.10	4.10	4.10	4.10	4.10	4.10	4.10	4.10
	86	TC	12.77	12.77	12.88	13.00	13.57	13.57	13.57	13.57	13.98	13.98	13.98	13.98	15.07	15.07	15.07	15.07
		S/T	0.75	0.84	0.94	1.00	0.59	0.68	0.77	0.87	0.52	0.61	0.70	0.79	0.35	0.44	0.52	0.60
		PI	4.49	4.49	4.49	4.49	4.50	4.50	4.50	4.50	4.51	4.51	4.51	4.51	4.53	4.53	4.53	4.53
	95	TC	12.14	12.14	12.25	12.37	12.91	12.91	12.91	13.03	13.31	13.31	13.52	13.31	14.35	14.35	14.35	14.35
		S/T	0.76	0.86	0.96	1.00	0.60	0.69	0.79	0.88	0.52	0.62	0.71	0.80	0.35	0.44	0.52	0.61
		PI	4.91	4.91	4.91	4.91	4.93	4.93	4.93	4.93	4.94	4.94	4.94	4.94	4.94	4.94	4.94	4.94
	104	TC	11.31	11.37	11.48	11.59	12.04	12.04	12.04	12.16	12.43	12.43	12.54	12.43	13.43	13.43	13.43	13.43
		S/T	0.78	0.89	1.00	1.00	0.61	0.71	0.82	0.92	0.53	0.63	0.73	0.84	0.34	0.44	0.53	0.63
		PI	5.41	5.41	5.41	5.41	5.44	5.44	5.44	5.44	5.45	5.45	5.45	5.45	5.47	5.47	5.47	5.47
	114.8	TC	10.48	10.59	10.70	10.82	11.16	11.16	11.16	11.27	11.53	11.53	11.53	11.53	12.50	12.50	12.50	12.50
		S/T	0.79	0.91	1.00	1.00	0.61	0.73	0.84	0.94	0.53	0.64	0.75	0.85	0.34	0.44	0.54	0.64
		PI	6.02	6.02	6.02	6.02	6.05	6.05	6.05	6.05	6.06	6.06	6.06	6.06	6.11	6.11	6.11	6.11
	122	TC	9.82	9.91	9.99	10.11	10.50	10.50	10.50	10.62	10.85	10.85	10.85	10.85	11.76	11.76	11.76	11.76
		S/T	0.81	0.94	1.00	1.00	0.62	0.74	0.86	0.97	0.54	0.65	0.77	0.88	0.34	0.44	0.55	0.91
		PI	6.52	6.52	6.52	6.52	6.55	6.55	6.55	6.55	6.57	6.57	6.57	6.57	6.62	6.62	6.62	6.62

1283	5	TC	15.02	15.02	15.17	15.32	15.79	15.79	15.79	15.94	16.17	16.17	16.17	16.17	17.19	17.19	17.19	17.19
		S/T	0.73	0.83	1.00	1.00	0.58	0.67	0.76	0.98	0.50	0.60	0.69	0.77	0.34	0.42	0.50	0.59
		PI	3.50	3.50	3.50	3.50	3.49	3.49	3.49	3.49	3.48	3.48	3.48	3.48	3.47	3.47	3.47	3.47
	14	TC	14.93	14.93	15.08	15.23	15.70	15.70	15.70	15.85	16.09	16.09	16.09	16.09	17.13	17.13	17.13	17.13
		S/T	0.74	0.83	1.00	1.00	0.58	0.67	0.77	0.98	0.50	0.60	0.69	0.78	0.34	0.43	0.50	0.59
		PI	3.49	3.49	3.49	3.49	3.48	3.48	3.48	3.48	3.48	3.48	3.48	3.48	3.48	3.48	3.48	3.48
	23	TC	14.84	14.84	14.99	15.14	15.64	15.64	15.64	15.79	16.03	16.03	16.03	16.03	17.09	17.09	17.09	17.09
		S/T	0.74	0.84	1.00	1.00	0.59	0.67	0.77	0.99	0.51	0.60	0.69	0.78	0.34	0.43	0.51	0.59
		PI	3.48	3.48	3.48	3.48	3.48	3.48	3.48	3.48	3.48	3.48	3.48	3.48	3.48	3.48	3.48	3.48
	32	TC	14.77	14.77	14.91	15.06	15.58	15.58	15.58	15.73	15.98	15.98	15.98	15.98	17.07	17.07	17.07	17.07
		S/T	0.74	0.84	1.00	1.00	0.59	0.68	0.77	0.99	0.51	0.61	0.70	0.78	0.34	0.43	0.51	0.60
		PI	3.49	3.49	3.49	3.49	3.49	3.49	3.49	3.49	3.49	3.49	3.49	3.49	3.50	3.50	3.50	3.50
	41	TC	14.69	14.69	14.84	14.99	15.52	15.52	15.52	15.67	15.93	15.93	15.93	15.93	17.06	17.06	17.06	17.06
		S/T	0.75	0.85	1.00	1.00	0.59	0.68	0.78	1.00	0.51	0.61	0.70	0.79	0.34	0.43	0.51	0.60
		PI	3.53	3.53	3.53	3.53	3.52	3.52	3.52	3.52	3.52	3.52	3.52	3.52	3.52	3.52	3.52	3.52
	50	TC	14.60	14.60	14.75	14.90	15.45	15.45	15.45	15.60	15.87	15.87	15.87	15.87	17.01	17.01	17.01	17.01
		S/T	0.75	0.85	1.00	1.00	0.59	0.68	0.78	1.00	0.51	0.61	0.70	0.79	0.35	0.44	0.51	0.60
		PI	3.59	3.59	3.59	3.59	3.57	3.57	3.57	3.57	3.57	3.57	3.57	3.57	3.57	3.57	3.57	3.57
	59	TC	14.48	14.48	14.63	14.78	15.35	15.35	15.35	15.49	15.77	15.77	15.77	15.77	16.94	16.94	16.94	16.94
		S/T	0.76	0.86	0.96	1.00	0.60	0.69	0.79	0.88	0.52	0.62	0.71	0.80	0.35	0.44	0.52	0.61
		PI	3.67	3.67	3.67	3.67	3.66	3.66	3.66	3.66	3.65	3.65	3.65	3.65	3.64	3.64	3.64	3.64
	68	TC	14.32	14.32	14.47	14.61	15.18	15.18	15.18	15.33	15.62	15.62	15.62	15.62	16.79	16.79	16.79	16.79
		S/T	0.76	0.86	0.96	1.00	0.60	0.69	0.79	0.88	0.52	0.62	0.71	0.80	0.35	0.44	0.52	0.61
		PI	3.80	3.80	3.80	3.80	3.78	3.78	3.78	3.78	3.77	3.77	3.77	3.77	3.75	3.75	3.75	3.75
	77	TC	13.66	13.66	13.80	13.95	14.49	14.49	14.49	14.64	14.93	14.93	14.93	14.93	16.08	16.08	16.08	16.08
		S/T	0.77	0.87	0.98	1.00	0.60	0.70	0.80	0.90	0.52	0.62	0.72	0.82	0.35	0.44	0.53	0.62
		PI	4.18	4.18	4.18	4.18	4.18	4.18	4.18	4.18	4.18	4.18	4.18	4.18	4.18	4.18	4.18	4.18
	86	TC	13.00	13.14	13.29	13.43	13.83	13.83	13.83	13.98	14.26	14.26	14.26	14.26	15.36	15.36	15.36	15.36
		S/T	0.78	0.89	1.00	1.00	0.61	0.71	0.82	0.92	0.53	0.63	0.73	0.84	0.34	0.44	0.53	0.63
		PI	4.59	4.59	4.59	4.59	4.60	4.60	4.60	4.60	4.60	4.60	4.60	4.60	4.61	4.61	4.61	4.61
	95	TC	12.37	12.48	12.60	12.71	13.14	13.14	13.14	13.29	13.57	13.57	**13.77**	13.57	14.64	14.64	14.64	14.64
		S/T	0.80	0.91	1.00	1.00	0.62	0.73	0.84	0.94	0.53	0.64	**0.74**	0.86	0.34	0.44	0.54	0.64
		PI	5.01	5.01	5.01	5.01	5.03	5.03	5.03	5.03	5.04	5.04	**5.05**	5.04	5.08	5.08	5.08	5.08
	104	TC	11.53	11.64	11.76	11.87	12.27	12.27	12.32	12.45	12.67	12.67	12.78	12.72	13.69	13.69	13.69	13.69
		S/T	0.83	0.95	1.00	1.00	0.63	0.75	0.88	0.99	0.54	0.66	0.78	0.89	0.34	0.44	0.55	0.90
		PI	5.53	5.53	5.53	5.53	5.55	5.55	5.55	5.55	5.56	5.56	5.56	5.56	5.60	5.60	5.60	5.60
	114.8	TC	10.67	10.79	10.90	11.02	11.39	11.39	11.50	11.61	11.76	11.76	11.76	11.87	12.72	12.72	12.72	12.72
		S/T	0.84	0.97	1.00	1.00	0.64	0.77	0.89	1.00	0.55	0.67	0.79	0.91	0.33	0.45	0.56	0.92
		PI	6.15	6.15	6.15	6.15	6.17	6.17	6.17	6.17	6.19	6.19	6.19	6.19	6.24	6.24	6.24	6.24
	122	TC	10.02	10.13	10.25	10.36	10.70	10.70	10.82	10.93	11.04	11.04	11.04	11.16	11.98	11.98	11.98	11.98
		S/T	0.86	1.00	1.00	1.00	0.65	0.79	0.92	1.00	0.55	0.68	0.82	0.94	0.33	0.45	0.57	0.97
		PI	6.66	6.66	6.66	6.66	6.69	6.69	6.69	6.69	6.70	6.70	6.70	6.70	6.76	6.76	6.76	6.76

TC:Total Cooling Capacity (kW)

S/T:Sensible Cooling Capacity Ratio

PI:Power Input(kW)

Note: The table shows the case where the operation frequency of a compressor is fixed.

AHU60-SG2+CPR60CD(O)																		
INDOOR AIR FLOW (CFM)	OUTDOOR DB(°F)	ID WB (°F)	60.8				64.4				66.2				71.6			
		ID DB (°F)	73.4	77.0	80.6	84.2	73.4	77.0	80.6	84.2	73.4	77.0	80.6	84.2	73.4	77.0	80.6	84.2
1136	5	TC	17.51	17.51	17.51	17.51	18.41	18.78	18.78	18.78	18.87	18.87	18.87	18.87	20.03	20.03	20.03	20.03
		S/T	0.67	0.72	0.79	0.85	0.55	0.61	0.67	0.73	0.49	0.55	0.62	0.68	0.38	0.42	0.48	0.54
		PI	3.76	3.76	3.76	3.76	3.74	3.74	3.74	3.74	3.75	3.75	3.75	3.75	3.74	3.74	3.74	3.74
	14	TC	17.41	17.41	17.41	17.41	18.31	18.67	18.67	18.67	18.77	18.77	18.77	18.77	19.96	19.96	19.96	19.96
		S/T	0.67	0.73	0.80	0.85	0.55	0.61	0.67	0.74	0.49	0.55	0.62	0.68	0.38	0.43	0.49	0.54
		PI	3.74	3.74	3.74	3.74	3.73	3.73	3.73	3.73	3.74	3.74	3.74	3.74	3.74	3.74	3.74	3.74
	23	TC	17.30	17.31	17.31	17.31	18.24	18.60	18.60	18.60	18.70	18.70	18.70	18.70	19.91	19.91	19.91	19.91
		S/T	0.67	0.73	0.80	0.86	0.56	0.62	0.67	0.74	0.50	0.56	0.62	0.68	0.38	0.43	0.49	0.55
		PI	3.73	3.73	3.73	3.73	3.73	3.73	3.73	3.73	3.74	3.74	3.74	3.74	3.75	3.75	3.75	3.75
	32	TC	17.22	17.22	17.22	17.22	18.17	18.53	18.53	18.53	18.65	18.65	18.65	18.65	19.90	19.90	19.90	19.90
		S/T	0.68	0.74	0.80	0.86	0.56	0.62	0.68	0.74	0.50	0.56	0.63	0.69	0.38	0.43	0.49	0.55
		PI	3.75	3.75	3.75	3.75	3.74	3.74	3.74	3.74	3.75	3.75	3.75	3.75	3.76	3.76	3.76	3.76
	41	TC	17.13	17.13	17.13	17.13	18.10	18.46	18.46	18.46	18.59	18.59	18.59	18.59	19.88	19.88	19.88	19.88
		S/T	0.68	0.74	0.81	0.87	0.56	0.62	0.68	0.75	0.50	0.56	0.63	0.69	0.38	0.43	0.49	0.55
		PI	3.78	3.78	3.78	3.78	3.78	3.78	3.78	3.78	3.78	3.78	3.78	3.78	3.79	3.79	3.79	3.79
	50	TC	17.03	17.03	17.03	17.03	18.02	18.37	18.37	18.37	18.52	18.52	18.52	18.52	19.83	19.83	19.83	19.83
		S/T	0.68	0.74	0.81	0.87	0.56	0.62	0.68	0.75	0.50	0.56	0.63	0.69	0.39	0.44	0.50	0.55
		PI	3.85	3.85	3.85	3.85	3.83	3.83	3.83	3.83	3.84	3.84	3.84	3.84	3.84	3.84	3.84	3.84
	59	TC	16.89	16.89	16.89	16.89	17.90	18.25	18.25	18.25	18.40	18.40	18.40	18.40	19.74	19.74	19.74	19.74
		S/T	0.69	0.75	0.82	0.88	0.57	0.63	0.69	0.76	0.51	0.57	0.64	0.70	0.39	0.44	0.50	0.56
		PI	3.94	3.94	3.94	3.94	3.92	3.92	3.92	3.92	3.93	3.93	3.93	3.93	3.92	3.92	3.92	3.92
	68	TC	16.70	16.70	16.70	16.70	17.71	17.71	17.71	17.71	18.22	18.22	18.22	18.22	19.57	19.57	19.57	19.57
		S/T	0.69	0.75	0.82	0.88	0.57	0.63	0.69	0.76	0.51	0.57	0.64	0.70	0.39	0.44	0.50	0.56
		PI	4.08	4.08	4.08	4.08	4.06	4.06	4.06	4.06	4.06	4.06	4.06	4.06	4.04	4.04	4.04	4.04
	77	TC	15.92	15.92	15.92	16.10	16.90	16.90	16.90	16.90	17.42	17.42	17.42	17.42	18.74	18.74	18.74	18.74
		S/T	0.69	0.76	0.83	0.90	0.57	0.63	0.70	0.77	0.51	0.58	0.64	0.70	0.38	0.44	0.50	0.56
		PI	4.50	4.50	4.50	4.50	4.49	4.49	4.49	4.49	4.49	4.49	4.49	4.49	4.50	4.50	4.50	4.50
	86	TC	15.18	15.18	15.18	15.32	16.12	16.12	16.12	16.12	16.64	16.64	16.64	16.64	17.91	17.91	17.91	17.91
		S/T	0.70	0.77	0.84	0.91	0.57	0.64	0.71	0.78	0.51	0.58	0.65	0.71	0.38	0.44	0.50	0.56
		PI	4.92	4.92	4.92	4.92	4.93	4.93	4.93	4.93	4.94	4.94	4.94	4.94	4.96	4.96	4.96	4.96
	95	TC	14.40	14.40	14.40	14.54	15.35	15.35	15.35	15.35	15.81	15.81	16.07	15.81	17.07	17.07	17.07	17.07
		S/T	0.70	0.78	0.86	0.93	0.57	0.64	0.72	0.79	0.51	0.58	0.65	0.72	0.37	0.44	0.50	0.57
		PI	5.38	5.38	5.38	5.38	5.40	5.40	5.40	5.40	5.41	5.41	5.42	5.41	5.45	5.45	5.45	5.45
	104	TC	13.58	13.58	13.63	13.76	14.49	14.49	14.49	14.49	14.93	14.93	15.08	14.93	16.15	16.15	16.15	16.15
		S/T	0.72	0.80	0.88	0.96	0.58	0.66	0.74	0.82	0.51	0.59	0.67	0.74	0.37	0.44	0.51	0.58
		PI	5.94	5.94	5.94	5.94	5.96	5.96	5.96	5.96	5.97	5.97	5.98	5.97	6.02	6.02	6.02	6.02
	114.8	TC	12.57	12.57	12.69	12.80	13.44	13.44	13.44	13.44	13.87	13.87	13.87	13.87	15.02	15.02	15.02	15.02
		S/T	0.72	0.81	0.90	0.98	0.58	0.66	0.75	0.83	0.51	0.59	0.67	0.76	0.36	0.44	0.51	0.58
		PI	6.60	6.60	6.60	6.60	6.63	6.63	6.63	6.63	6.65	6.65	6.65	6.65	6.70	6.70	6.70	6.70
	122	TC	11.80	11.80	11.91	12.03	12.63	12.63	12.63	12.63	13.03	13.03	13.03	13.03	14.13	14.13	14.13	14.13
		S/T	0.74	0.83	0.92	1.00	0.59	0.67	0.76	0.85	0.52	0.60	0.69	0.77	0.36	0.44	0.51	0.59
		PI	7.15	7.15	7.15	7.15	7.18	7.18	7.18	7.18	7.20	7.20	7.20	7.20	7.26	7.26	7.26	7.26
1360	5	TC	17.85	17.85	17.85	18.03	18.78	18.78	18.78	18.78	19.26	19.26	19.26	19.26	20.45	20.45	20.45	20.45
		S/T	0.69	0.77	0.98	1.00	0.56	0.64	0.70	0.78	0.49	0.57	0.65	0.71	0.36	0.42	0.49	0.56
		PI	3.84	3.84	3.84	3.84	3.82	3.82	3.82	3.82	3.82	3.82	3.82	3.82	3.81	3.81	3.81	3.81
	14	TC	17.75	17.75	17.75	17.93	18.67	18.67	18.67	18.67	19.17	19.17	19.17	19.17	20.38	20.38	20.38	20.38
		S/T	0.69	0.78	0.99	1.00	0.56	0.64	0.71	0.79	0.49	0.57	0.65	0.72	0.36	0.43	0.49	0.56
		PI	3.82	3.82	3.82	3.82	3.81	3.81	3.81	3.81	3.81	3.81	3.81	3.81	3.82	3.82	3.82	3.82
	23	TC	17.64	17.64	17.64	17.82	18.60	18.60	18.60	18.60	19.10	19.10	19.10	19.10	20.33	20.33	20.33	20.33
		S/T	0.69	0.78	0.99	1.00	0.57	0.64	0.71	0.79	0.50	0.58	0.65	0.72	0.36	0.43	0.50	0.57
		PI	3.81	3.81	3.81	3.81	3.81	3.81	3.81	3.81	3.81	3.81	3.81	3.81	3.82	3.82	3.82	3.82
	32	TC	17.55	17.55	17.55	17.73	18.53	18.53	18.53	18.53	19.04	19.04	19.04	19.04	20.31	20.31	20.31	20.31
		S/T	0.70	0.78	1.00	1.00	0.57	0.65	0.72	0.79	0.50	0.58	0.66	0.73	0.36	0.43	0.50	0.57
		PI	3.83	3.83	3.83	3.83	3.82	3.82	3.82	3.82	3.83	3.83	3.83	3.83	3.83	3.83	3.83	3.83
	41	TC	17.46	17.46	17.46	17.64	18.46	18.46	18.46	18.46	18.98	18.98	18.98	18.98	20.30	20.30	20.30	20.30
		S/T	0.70	0.79	1.00	1.00	0.57	0.65	0.72	0.80	0.50	0.58	0.66	0.73	0.36	0.43	0.50	0.57
		PI	3.86	3.86	3.86	3.86	3.86	3.86	3.86	3.86	3.86	3.86	3.86	3.86	3.86	3.86	3.86	3.86
	50	TC	17.36	17.36	17.36	17.53	18.37	18.37	18.37	18.37	18.90	18.90	18.90	18.90	20.24	20.24	20.24	20.24
		S/T	0.70	0.79	1.00	1.00	0.57	0.65	0.72	0.80	0.50	0.58	0.66	0.73	0.37	0.44	0.50	0.57
		PI	3.93	3.93	3.93	3.93	3.92	3.92	3.92	3.92	3.91	3.91	3.91	3.91	3.91	3.91	3.91	3.91
	59	TC	17.22	17.22	17.22	17.39	18.25	18.25	18.25	18.25	18.79	18.79	18.79	18.79	20.16	20.16	20.16	20.16
		S/T	0.71	0.80	0.88	0.96	0.58	0.66	0.73	0.81	0.51	0.59	0.67	0.74	0.37	0.44	0.51	0.58
		PI	4.02	4.02	4.02	4.02	4.01	4.01	4.01	4.01	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00
	68	TC	17.02	17.02	17.02	17.19	18.06	18.06	18.06	18.06	18.60	18.60	18.60	18.60	19.98	19.98	19.98	19.98
		S/T	0.71	0.80	0.88	0.96	0.58	0.66	0.73	0.81	0.51	0.59	0.67	0.74	0.37	0.44	0.51	0.58
		PI	4.16	4.16	4.16	4.16	4.14	4.14	4.14	4.14	4.14	4.14	4.14	4.14	4.12	4.12	4.12	4.12
	77	TC	16.25	16.25	16.42	16.59	17.25	17.25	17.25	17.25	17.77	17.77	17.77	17.77	19.12	19.12	19.12	19.12
		S/T	0.72	0.81	0.89	0.98	0.58	0.66	0.75	0.83	0.51	0.59	0.67	0.75	0.36	0.44	0.51	0.58
		PI	4.59	4.59	4.59	4.59	4.59	4.59	4.59	4.59	4.59	4.59	4.59	4.59	4.59	4.59	4.59	4.59
	86	TC	15.47	15.47	15.61	15.76	16.45	16.45	16.45	16.45	16.96	16.96	16.96	16.96	18.29	18.29	18.29	18.29
		S/T	0.73	0.82	0.91	1.00	0.58	0.67	0.76	0.84	0.52	0.60	0.68	0.77	0.36	0.44	0.51	0.59
		PI	5.03	5.03	5.03	5.03	5.04	5.04	5.04	5.04	5.04	5.04	5.04	5.04	5.06	5.06	5.06	5.06
	95	TC	14.69	14.69	14.84	14.98	15.64	15.64	15.64	15.64	16.13	16.13	16.39	16.13	17.42	17.42	17.42	17.42
		S/T	0.74	0.84	0.93	1.00	0.59	0.68	0.77	0.86	0.52	0.61	0.69	0.78	0.36	0.44	0.52	0.60
		PI	5.49	5.49	5.49	5.49	5.51	5.51	5.51	5.51	5.53	5.53	5.53	5.53	5.53	5.53	5.53	5.53
	104	TC	13.69	13.74	13.89	14.03	14.59	14.59	14.59	14.66	15.05	15.05	15.19	15.05	16.28	16.28	16.28	16.28
		S/T	0.77	0.87	0.97	1.00	0.60	0.70	0.80	0.90	0.52	0.62	0.72	0.81	0.35	0.44	0.53	0.62
		PI	6.06	6.06	6.06	6.06	6.08	6.08	6.08	6.08	6.10	6.10	6.11	6.10	6.13	6.13	6.13	6.13
	114.8	TC	12.68	12.80	12.94	13.08	13.54	13.54	13.54	13.68	13.96	13.96	13.96	13.96	15.13	15.13	15.13	15.13
		S/T	0.78	0.88	0.99	1.00	0.61	0.71	0.81	0.91	0.53	0.63	0.73	0.83	0.35	0.44	0.53	0.62
		PI	6.74	6.74	6.74	6.74	6.77	6.77	6.77	6.77	6.79	6.79	6.79	6.79	6.84	6.84	6.84	6.84
	122	TC	11.89	12.00	12.12	12.23	12.71	12.71	12.71	12.83	13.14	13.14	13.14	13.14	14.25	14.25	14.25	14.25
		S/T	0.80	0.91	1.00	1.00	0.61	0.73	0.84	0.94	0.53	0.64	0.75	0.85	0.34	0.44	0.54	0.91
		PI	7.30	7.30	7.30	7.30	7.33	7.33	7.33	7.33	7.35	7.35	7.35	7.35	7.41	7.41	7.41	7.41

1583	5	TC	18.21	18.21	18.39	18.57	19.14	19.14	19.14	19.32	19.62	19.62	19.62	19.62	20.83	20.83	20.83	20.83
		S/T	0.73	0.83	1.00	1.00	0.58	0.68	0.76	0.98	0.50	0.60	0.69	0.78	0.34	0.42	0.51	0.59
		PI	3.92	3.92	3.92	3.92	3.91	3.91	3.91	3.91	3.90	3.90	3.90	3.90	3.89	3.89	3.89	3.89
	14	TC	18.10	18.10	18.28	18.46	19.03	19.03	19.03	19.21	19.52	19.52	19.52	19.52	20.76	20.76	20.76	20.76
		S/T	0.74	0.83	1.00	1.00	0.58	0.68	0.77	0.98	0.50	0.60	0.69	0.79	0.34	0.43	0.51	0.59
		PI	3.90	3.90	3.90	3.90	3.90	3.90	3.90	3.90	3.89	3.89	3.89	3.89	3.90	3.90	3.90	3.90
	23	TC	18.00	18.00	18.18	18.35	18.96	18.96	18.96	19.14	19.45	19.45	19.45	19.45	20.71	20.71	20.71	20.71
		S/T	0.74	0.84	1.00	1.00	0.59	0.68	0.77	0.99	0.51	0.60	0.69	0.79	0.34	0.43	0.52	0.59
		PI	3.89	3.89	3.89	3.89	3.89	3.89	3.89	3.89	3.89	3.89	3.89	3.89	3.90	3.90	3.90	3.90
	32	TC	17.91	17.91	18.08	18.26	18.89	18.89	18.89	19.06	19.40	19.40	19.40	19.40	20.69	20.69	20.69	20.69
		S/T	0.74	0.84	1.00	1.00	0.59	0.69	0.77	0.99	0.51	0.61	0.70	0.79	0.34	0.43	0.52	0.60
		PI	3.91	3.91	3.91	3.91	3.91	3.91	3.91	3.91	3.91	3.91	3.91	3.91	3.92	3.92	3.92	3.92
	41	TC	17.82	17.82	17.99	18.17	18.81	18.81	18.81	18.99	19.33	19.33	19.33	19.33	20.67	20.67	20.67	20.67
		S/T	0.75	0.85	1.00	1.00	0.59	0.69	0.78	1.00	0.51	0.61	0.70	0.80	0.34	0.43	0.52	0.60
		PI	3.95	3.95	3.95	3.95	3.94	3.94	3.94	3.94	3.94	3.94	3.94	3.94	3.94	3.94	3.94	3.94
	50	TC	17.71	17.71	17.88	18.06	18.72	18.72	18.72	18.90	19.25	19.25	19.25	19.25	20.62	20.62	20.62	20.62
		S/T	0.75	0.85	1.00	1.00	0.59	0.69	0.78	1.00	0.51	0.61	0.70	0.80	0.35	0.44	0.52	0.60
		PI	4.01	4.01	4.01	4.01	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00
	59	TC	17.57	17.57	17.74	17.91	18.60	18.60	18.60	18.77	19.14	19.14	19.14	19.14	20.53	20.53	20.53	20.53
		S/T	0.76	0.86	0.96	1.00	0.60	0.70	0.79	0.89	0.52	0.62	0.71	0.81	0.35	0.44	0.53	0.61
		PI	4.11	4.11	4.11	4.11	4.09	4.09	4.09	4.09	4.09	4.09	4.09	4.09	4.08	4.08	4.08	4.08
	68	TC	17.37	17.37	17.54	17.71	18.40	18.40	18.40	18.57	18.95	18.95	18.95	18.95	20.36	20.36	20.36	20.36
		S/T	0.76	0.86	0.96	1.00	0.60	0.70	0.79	0.89	0.52	0.62	0.71	0.81	0.35	0.44	0.53	0.61
		PI	4.25	4.25	4.25	4.25	4.23	4.23	4.23	4.23	4.22	4.22	4.22	4.22	4.20	4.20	4.20	4.20
	77	TC	16.56	16.56	16.73	16.91	17.60	17.60	17.60	17.77	18.11	18.11	18.11	18.11	19.49	19.49	19.49	19.49
		S/T	0.77	0.88	0.99	1.00	0.60	0.71	0.81	0.91	0.53	0.63	0.73	0.82	0.35	0.44	0.53	0.62
		PI	4.68	4.68	4.68	4.68	4.67	4.67	4.67	4.67	4.67	4.67	4.67	4.67	4.68	4.68	4.68	4.68
	86	TC	15.79	15.93	16.10	16.27	16.79	16.79	16.79	16.96	17.28	17.28	17.28	17.28	18.63	18.63	18.63	18.63
		S/T	0.79	0.90	1.00	1.00	0.61	0.72	0.83	0.93	0.53	0.63	0.74	0.84	0.34	0.44	0.54	0.63
		PI	5.12	5.12	5.12	5.12	5.13	5.13	5.13	5.13	5.14	5.14	5.14	5.14	5.16	5.16	5.16	5.16
	95	TC	14.98	15.12	15.27	15.41	15.96	15.96	15.96	16.13	16.45	16.45	**16.71**	16.45	17.74	17.74	17.74	17.74
		S/T	0.80	0.92	1.00	1.00	0.62	0.73	0.84	0.95	0.53	0.64	**0.75**	0.86	0.34	0.44	0.54	0.65
		PI	5.60	5.60	5.60	5.60	5.62	5.62	5.62	5.62	5.63	5.63	**5.64**	5.63	5.67	5.67	5.67	5.67
	104	TC	13.95	14.09	14.24	14.38	14.88	14.88	14.88	14.94	15.10	15.35	15.35	15.49	15.41	16.58	16.58	16.58
		S/T	0.83	0.96	1.00	1.00	0.63	0.76	0.88	1.00	0.54	0.66	0.78	0.90	0.33	0.45	0.56	0.90
		PI	6.19	6.19	6.19	6.19	6.21	6.21	6.21	6.21	6.22	6.22	6.23	6.22	6.27	6.27	6.27	6.27
	114.8	TC	12.91	13.05	13.20	13.34	13.79	13.79	13.94	14.08	14.25	14.25	14.25	14.39	15.41	15.41	15.41	15.41
		S/T	0.85	0.98	1.00	1.00	0.64	0.77	0.90	1.00	0.55	0.67	0.80	0.92	0.33	0.45	0.56	0.92
		PI	6.88	6.88	6.88	6.88	6.91	6.91	6.91	6.91	6.93	6.93	6.93	6.93	6.99	6.99	6.99	6.99
	122	TC	12.12	12.23	12.34	12.46	12.97	12.97	13.11	13.25	13.40	13.40	13.40	13.54	14.53	14.53	14.53	14.53
		S/T	0.87	1.00	1.00	1.00	0.65	0.79	0.92	1.00	0.55	0.69	0.82	0.95	0.33	0.45	0.57	0.97
			7.45	7.45	7.45	7.45	7.48	7.48	7.48	7.48	7.50	7.50	7.50	7.50	7.56	7.56	7.56	7.56

TC:Total Cooling Capacity (kW)
S/T:Sensible Cooling Capacity Ratio
PI:Power Input(kW)
Note: The table shows the case where the operation frequency of a compressor is fixed.

7.2 Heating

AHU18-SG2+CPR18CD(O)									[SI_Unit]
INDOOR AIRFLOW (CF M)	HEATING PERFORMANCE AT INDOOR DRY BULB TEMPERATURE								
	OUTDOOR DB(°F)	TC:TOTAL CAPACITY IN KILOWATTS (KW)				PI:TOTAL POWER IN KILOWATTS (KW)			
		Indoor Conditions (DB °F)				Indoor Conditions (DB °F)			
		60.8	68.0	71.6	75.2	60.8	68.0	71.6	75.2
489	5.0	3.20	3.15	3.12	3.12	1.37	1.41	1.41	1.42
	14.0	3.41	3.36	3.33	3.33	1.46	1.51	1.51	1.52
	17.0	3.58	3.52	3.49	3.49	1.55	1.60	1.60	1.61
	22.0	3.75	3.70	3.67	3.67	1.53	1.56	1.58	1.59
	27.0	3.90	3.87	3.84	3.81	1.50	1.53	1.55	1.56
	32.0	4.04	3.99	3.96	3.93	1.48	1.50	1.52	1.53
	37.0	4.31	4.25	4.22	4.19	1.46	1.49	1.50	1.52
	42.0	4.74	4.66	4.63	4.60	1.45	1.48	1.49	1.50
	44.6	5.20	5.10	4.96	4.93	1.45	1.47	1.49	1.50
	52.0	5.45	5.39	5.36	5.30	1.42	1.44	1.45	1.47
	57.0	5.74	5.65	5.62	5.57	1.40	1.42	1.43	1.44
	62.0	6.00	5.91	5.88	5.83	1.37	1.40	1.41	1.42
	64.4	6.15	6.06	6.00	5.97	1.37	1.39	1.40	1.41
530	5.0	3.25	3.20	3.20	3.18	1.39	1.43	1.43	1.44
	14.0	3.47	3.42	3.42	3.39	1.48	1.53	1.53	1.54
	17.0	3.64	3.58	3.58	3.55	1.57	1.62	1.62	1.63
	22.0	3.81	3.75	3.75	3.72	1.55	1.58	1.60	1.61
	27.0	3.99	3.93	3.90	3.90	1.52	1.55	1.57	1.58
	32.0	4.10	4.04	4.04	4.02	1.49	1.52	1.54	1.55
	37.0	4.39	4.34	4.31	4.28	1.48	1.51	1.52	1.54
	42.0	4.83	4.77	4.74	4.71	1.47	1.50	1.51	1.52
	44.6	5.28	5.22	5.07	5.04	1.47	1.49	1.51	1.52
	52.0	5.59	5.51	5.48	5.45	1.44	1.46	1.47	1.49
	57.0	5.86	5.80	5.74	5.71	1.41	1.44	1.45	1.46
	62.0	6.15	6.06	6.03	5.97	1.39	1.42	1.43	1.44
	64.4	6.29	6.20	6.15	6.12	1.38	1.41	1.42	1.43
577	5.0	3.27	3.23	3.23	3.20	1.40	1.45	1.45	1.46
	14.0	3.50	3.44	3.44	3.42	1.50	1.54	1.54	1.55
	17.0	3.66	3.61	3.61	3.58	1.59	1.64	1.64	1.65
	22.0	3.84	3.78	3.78	3.75	1.57	1.60	1.62	1.63
	27.0	4.02	3.99	3.96	3.93	1.54	1.57	1.59	1.60
	32.0	4.16	4.10	4.07	4.04	1.51	1.54	1.56	1.57
	37.0	4.45	4.39	4.34	4.31	1.50	1.53	1.54	1.56
	42.0	4.89	4.83	4.80	4.74	1.49	1.52	1.53	1.54
	44.6	5.34	5.28	5.13	5.10	1.48	1.51	1.53	1.54
	52.0	5.65	5.57	5.54	5.51	1.45	1.48	1.49	1.51
	57.0	5.94	5.86	5.83	5.77	1.43	1.46	1.47	1.49
	62.0	6.23	6.15	6.09	6.06	1.41	1.44	1.45	1.46
	64.4	6.35	6.26	6.23	6.17	1.40	1.43	1.44	1.45

Note: The table shows the case where the operation frequency of a compressor is fixed.

AHU24-SG2+CPR24CD(O)									[SI_Unit]
INDOOR AIRFLOW (CFM)	HEATING PERFORMANCE AT INDOOR DRY BULB TEMPERATURE								
	OUTDOOR DB(°F)	TC:TOTAL CAPACITY IN KILOWATTS (KW)				PI:TOTAL POWER IN KILOWATTS (KW)			
		Indoor Conditions (DB °F)				Indoor Conditions (DB °F)			
		60.8	68.0	71.6	75.2	60.8	68.0	71.6	75.2
630	5.0	5.70	5.65	5.62	5.57	2.23	2.31	2.29	2.29
	14.0	6.08	6.03	6.00	5.95	2.38	2.47	2.44	2.45
	17.0	6.37	6.32	6.29	6.23	2.53	2.62	2.59	2.60
	22.0	6.43	6.37	6.35	6.29	2.48	2.51	2.53	2.55
	27.0	6.46	6.40	6.37	6.32	2.39	2.42	2.43	2.45
	32.0	6.43	6.35	6.32	6.29	2.29	2.32	2.33	2.35
	37.0	6.63	6.55	6.49	6.46	2.22	2.25	2.26	2.27
	42.0	7.04	6.95	6.90	6.84	2.16	2.17	2.18	2.19
	44.6	7.48	7.39	7.27	7.24	2.13	2.11	2.16	2.16
	52.0	7.71	7.59	7.53	7.50	2.01	2.02	2.03	2.03
	57.0	7.88	7.77	7.71	7.68	1.93	1.93	1.94	1.94
	62.0	8.08	7.97	7.91	7.85	1.85	1.85	1.85	1.85
	64.4	8.17	8.05	8.00	7.91	1.81	1.81	1.81	1.81
695	5.0	5.81	5.76	5.74	5.71	2.26	2.34	2.30	2.32
	14.0	6.21	6.15	6.12	6.10	2.41	2.49	2.46	2.47
	17.0	6.50	6.44	6.42	6.39	2.56	2.65	2.61	2.63
	22.0	6.55	6.49	6.46	6.43	2.51	2.54	2.56	2.57
	27.0	6.61	6.52	6.49	6.46	2.41	2.44	2.46	2.47
	32.0	6.55	6.49	6.43	6.40	2.32	2.34	2.36	2.37
	37.0	6.75	6.66	6.63	6.58	2.25	2.27	2.28	2.29
	42.0	7.16	7.07	7.04	6.98	2.17	2.19	2.20	2.21
	44.6	7.63	7.53	7.42	7.39	2.15	2.13	2.18	2.18
	52.0	7.85	7.74	7.68	7.65	2.03	2.04	2.04	2.05
	57.0	8.05	7.94	7.88	7.82	1.94	1.95	1.96	1.96
	62.0	8.23	8.11	8.05	8.00	1.86	1.86	1.87	1.87
	64.4	8.32	8.20	8.14	8.08	1.82	1.82	1.82	1.82
759	5.0	5.88	5.83	5.80	5.75	2.29	2.36	2.33	2.35
	14.0	6.28	6.22	6.20	6.14	2.44	2.52	2.48	2.50
	17.0	6.58	6.52	6.49	6.43	2.59	2.68	2.64	2.66
	22.0	6.63	6.58	6.55	6.49	2.54	2.57	2.59	2.60
	27.0	6.66	6.61	6.58	6.52	2.44	2.47	2.49	2.50
	32.0	6.63	6.55	6.52	6.49	2.34	2.37	2.38	2.40
	37.0	6.84	6.75	6.69	6.66	2.27	2.29	2.30	2.31
	42.0	7.24	7.16	7.10	7.07	2.20	2.21	2.22	2.23
	44.6	7.71	7.62	7.50	7.48	2.17	2.15	2.20	2.20
	52.0	7.94	7.82	7.79	7.74	2.05	2.06	2.06	2.07
	57.0	8.14	8.03	7.97	7.91	1.96	1.97	1.97	1.97
	62.0	8.32	8.20	8.14	8.08	1.88	1.88	1.88	1.88
	64.4	8.43	8.29	8.23	8.17	1.84	1.84	1.84	1.84

Note: The table shows the case where the operation frequency of a compressor is fixed.

AHU30-SG2+CPR30CD(O)									[SI_Unit]
INDOOR AIRFLOW (CFM)	HEATING PERFORMANCE AT INDOOR DRY BULB TEMPERATURE								
	OUTDOOR DB(°F)	TC:TOTAL CAPACITY IN KILOWATTS (KW)				PI:TOTAL POWER IN KILOWATTS (KW)			
		Indoor Conditions (DB °F)				Indoor Conditions (DB °F)			
		60.8	68.0	71.6	75.2	60.8	68.0	71.6	75.2
712	5.0	5.34	5.26	5.24	5.21	2.37	2.44	2.46	2.48
	14.0	5.70	5.62	5.59	5.57	2.53	2.60	2.62	2.65
	17.0	5.97	5.89	5.86	5.83	2.69	2.76	2.78	2.81
	22.0	6.29	6.21	6.18	6.15	2.67	2.73	2.77	2.80
	27.0	6.61	6.53	6.50	6.44	2.66	2.72	2.76	2.79
	32.0	6.84	6.76	6.73	6.67	2.66	2.71	2.75	2.78
	37.0	7.34	7.25	7.19	7.16	2.67	2.73	2.77	2.80
	42.0	8.12	8.00	7.95	7.89	2.69	2.75	2.79	2.82
	44.6	8.95	8.82	8.56	8.51	2.70	2.79	2.80	2.84
	52.0	9.46	9.35	9.29	9.23	2.71	2.78	2.81	2.85
	57.0	9.99	9.84	9.78	9.70	2.71	2.78	2.82	2.85
	62.0	10.48	10.33	10.25	10.19	2.72	2.79	2.82	2.86
	64.4	10.71	10.57	10.48	10.42	2.72	2.79	2.82	2.86
806	5.0	5.41	5.36	5.31	5.29	2.39	2.46	2.47	2.51
	14.0	5.78	5.72	5.67	5.65	2.55	2.62	2.64	2.68
	17.0	6.05	6.00	5.94	5.92	2.71	2.79	2.80	2.84
	22.0	6.41	6.35	6.29	6.26	2.70	2.76	2.79	2.83
	27.0	6.76	6.67	6.61	6.58	2.69	2.75	2.78	2.82
	32.0	6.99	6.90	6.84	6.79	2.68	2.74	2.77	2.81
	37.0	7.48	7.40	7.34	7.28	2.70	2.76	2.79	2.83
	42.0	8.27	8.15	8.12	8.06	2.71	2.78	2.82	2.85
	44.6	9.13	9.00	8.74	8.68	2.73	2.82	2.83	2.87
	52.0	9.67	9.52	9.46	9.40	2.74	2.81	2.84	2.88
	57.0	10.16	10.04	9.96	9.90	2.74	2.81	2.85	2.88
	62.0	10.68	10.54	10.45	10.39	2.75	2.82	2.85	2.89
	64.4	10.91	10.77	10.71	10.62	2.75	2.82	2.86	2.89
895	5.0	5.49	5.42	5.37	5.34	2.40	2.48	2.50	2.53
	14.0	5.86	5.79	5.73	5.71	2.56	2.65	2.67	2.70
	17.0	6.14	6.06	6.01	5.98	2.72	2.81	2.83	2.86
	22.0	6.50	6.41	6.35	6.32	2.71	2.78	2.82	2.85
	27.0	6.82	6.73	6.67	6.64	2.71	2.78	2.81	2.85
	32.0	7.05	6.96	6.90	6.87	2.71	2.77	2.80	2.84
	37.0	7.57	7.45	7.42	7.37	2.72	2.79	2.82	2.86
	42.0	8.35	8.24	8.18	8.12	2.74	2.81	2.84	2.88
	44.6	9.21	9.09	8.82	8.77	2.76	2.85	2.86	2.90
	52.0	9.75	9.64	9.55	9.49	2.77	2.84	2.87	2.91
	57.0	10.28	10.13	10.07	9.99	2.77	2.84	2.88	2.92
	62.0	10.77	10.62	10.57	10.48	2.78	2.85	2.89	2.92
	64.4	11.03	10.89	10.80	10.74	2.78	2.85	2.89	2.93

Note: The table shows the case where the operation frequency of a compressor is fixed.

AHU36-SG2+CPR36CD(O)									[SI_Unit]
INDOOR AIRFLOW (CFM)	HEATING PERFORMANCE AT INDOOR DRY BULB TEMPERATURE								
	OUTDOOR DB(°F)	TC:TOTAL CAPACITY IN KILOWATTS (KW)				PI:TOTAL POWER IN KILOWATTS (KW)			
		Indoor Conditions (DB °F)				Indoor Conditions (DB °F)			
		60.8	68.0	71.6	75.2	60.8	68.0	71.6	75.2
865	5.0	5.89	5.80	5.77	5.72	2.63	2.71	2.75	2.80
	14.0	6.29	6.19	6.16	6.11	2.81	2.89	2.94	2.98
	17.0	6.59	6.48	6.46	6.40	2.98	3.07	3.12	3.17
	22.0	7.04	6.92	6.89	6.83	2.99	3.09	3.13	3.18
	27.0	7.47	7.36	7.30	7.27	3.03	3.13	3.18	3.23
	32.0	7.79	7.68	7.62	7.59	3.07	3.17	3.22	3.27
	37.0	8.43	8.32	8.26	8.20	3.15	3.25	3.30	3.35
	42.0	9.39	9.25	9.19	9.13	3.22	3.32	3.38	3.43
	44.6	10.39	10.23	9.91	9.83	3.27	3.43	3.42	3.48
	52.0	11.04	10.90	10.84	10.75	3.35	3.46	3.51	3.57
	57.0	11.68	11.54	11.45	11.36	3.41	3.52	3.57	3.62
	62.0	12.32	12.17	12.09	12.00	3.46	3.58	3.63	3.68
	64.4	12.64	12.46	12.38	12.29	3.49	3.60	3.65	3.71
971	5.0	5.98	5.90	5.86	5.83	2.66	2.74	2.78	2.82
	14.0	6.38	6.30	6.25	6.23	2.83	2.92	2.97	3.01
	17.0	6.69	6.60	6.55	6.52	3.01	3.10	3.15	3.20
	22.0	7.15	7.07	7.01	6.98	3.02	3.12	3.17	3.21
	27.0	7.59	7.50	7.44	7.41	3.06	3.16	3.21	3.26
	32.0	7.94	7.82	7.79	7.73	3.10	3.20	3.25	3.30
	37.0	8.61	8.49	8.43	8.37	3.18	3.28	3.33	3.38
	42.0	9.57	9.45	9.36	9.30	3.25	3.36	3.41	3.46
	44.6	10.56	10.44	10.09	10.03	3.30	3.46	3.46	3.51
	52.0	11.28	11.13	11.04	10.96	3.39	3.50	3.55	3.60
	57.0	11.91	11.77	11.68	11.59	3.44	3.56	3.60	3.66
	62.0	12.58	12.41	12.32	12.23	3.50	3.61	3.66	3.72
	64.4	12.90	12.72	12.64	12.55	3.53	3.64	3.69	3.75
1083	5.0	6.02	5.95	5.93	5.88	2.68	2.76	2.81	2.85
	14.0	6.43	6.36	6.33	6.28	2.86	2.95	2.99	3.04
	17.0	6.74	6.66	6.63	6.58	3.04	3.13	3.18	3.23
	22.0	7.21	7.12	7.09	7.04	3.05	3.15	3.20	3.24
	27.0	7.68	7.56	7.53	7.47	3.09	3.19	3.24	3.29
	32.0	8.02	7.91	7.85	7.79	3.13	3.23	3.28	3.34
	37.0	8.69	8.58	8.52	8.46	3.21	3.31	3.36	3.42
	42.0	9.68	9.54	9.48	9.42	3.28	3.39	3.44	3.50
	44.6	10.71	10.55	10.20	10.15	3.33	3.50	3.49	3.55
	52.0	11.39	11.25	11.16	11.10	3.42	3.53	3.59	3.63
	57.0	12.06	11.91	11.83	11.74	3.48	3.59	3.64	3.70
	62.0	12.72	12.55	12.46	12.38	3.53	3.64	3.70	3.76
		13.04	12.87	12.78	12.70	3.56	3.67	3.73	3.79

Note: The table shows the case where the operation frequency of a compressor is fixed.

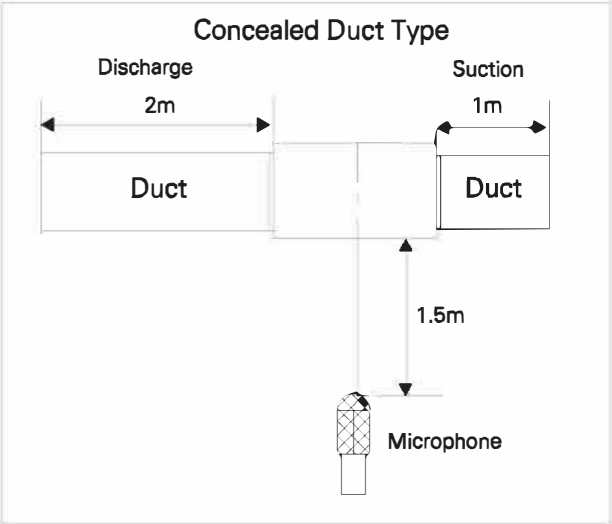
AHU48-SG2+CPR48CD(O)									[SI_Unit]
INDOOR AIRFLOW (CFM)	HEATING PERFORMANCE AT INDOOR DRY BULB TEMPERATURE								
	OUTDOOR DB(°F)	TC:TOTAL CAPACITY IN KILOWATTS (KW)				PI:TOTAL POWER IN KILOWATTS (KW)			
		Indoor Conditions (DB °F)				Indoor Conditions (DB °F)			
		60.8	68.0	71.6	75.2	60.8	68.0	71.6	75.2
906	5.0	10.13	10.01	9.96	9.89	4.52	4.66	4.68	4.73
	14.0	10.82	10.69	10.64	10.56	4.82	4.97	4.99	5.05
	17.0	11.34	11.20	11.14	11.06	5.12	5.28	5.31	5.37
	22.0	11.81	11.66	11.60	11.52	5.09	5.22	5.28	5.34
	27.0	12.24	12.10	12.01	11.95	5.06	5.19	5.25	5.31
	32.0	12.53	12.36	12.30	12.21	5.03	5.16	5.22	5.29
	37.0	13.29	13.11	13.03	12.94	5.06	5.19	5.25	5.31
	42.0	14.51	14.33	14.21	14.13	5.08	5.21	5.27	5.34
	44.6	15.82	15.63	15.22	15.13	5.11	5.26	5.29	5.35
	52.0	16.64	16.44	16.32	16.21	5.11	5.22	5.29	5.35
	57.0	17.40	17.16	17.05	16.93	5.11	5.22	5.28	5.35
	62.0	18.18	17.92	17.80	17.66	5.10	5.22	5.28	5.35
	64.4	18.53	18.26	18.15	18.00	5.10	5.22	5.28	5.34
1095	5.0	10.34	10.22	10.17	10.12	4.56	4.70	4.73	4.79
	14.0	11.04	10.91	10.86	10.80	4.86	5.02	5.04	5.11
	17.0	11.57	11.43	11.37	11.32	5.17	5.33	5.36	5.42
	22.0	12.04	11.89	11.84	11.78	5.14	5.27	5.33	5.39
	27.0	12.50	12.33	12.27	12.18	5.11	5.24	5.31	5.37
	32.0	12.79	12.62	12.53	12.45	5.09	5.21	5.28	5.34
	37.0	13.55	13.37	13.29	13.20	5.11	5.24	5.30	5.37
	42.0	14.82	14.62	14.51	14.42	5.14	5.26	5.33	5.39
	44.6	16.17	15.95	15.54	15.42	5.16	5.32	5.34	5.41
	52.0	16.99	16.76	16.64	16.53	5.16	5.28	5.34	5.40
	57.0	17.77	17.51	17.40	17.28	5.16	5.27	5.34	5.40
	62.0	18.53	18.26	18.15	18.03	5.16	5.27	5.34	5.40
	64.4	18.90	18.64	18.53	18.38	5.15	5.27	5.33	5.40
1283	5.0	10.42	10.32	10.25	10.20	4.60	4.75	4.78	4.83
	14.0	11.13	11.02	10.94	10.89	4.91	5.07	5.10	5.15
	17.0	11.66	11.55	11.46	11.41	5.22	5.39	5.41	5.47
	22.0	12.16	12.04	11.95	11.89	5.20	5.33	5.39	5.44
	27.0	12.62	12.47	12.39	12.33	5.17	5.30	5.36	5.42
	32.0	12.94	12.76	12.68	12.59	5.14	5.27	5.33	5.39
	37.0	13.72	13.52	13.43	13.34	5.16	5.29	5.36	5.41
	42.0	14.97	14.77	14.68	14.56	5.19	5.32	5.38	5.44
	44.6	16.34	16.12	15.71	15.60	5.21	5.37	5.40	5.46
	52.0	17.16	16.96	16.84	16.73	5.20	5.33	5.40	5.46
	57.0	17.95	17.71	17.60	17.48	5.20	5.33	5.40	5.46
	62.0	18.73	18.47	18.35	18.24	5.20	5.33	5.39	5.46
	64.4	19.11	18.84	18.73	18.58	5.20	5.33	5.39	5.46

Note: The table shows the case where the operation frequency of a compressor is fixed.

AHU60-SG2+CPR60CD(O)									[SI_Unit]
INDOOR AIRFLOW (CFM)	HEATING PERFORMANCE AT INDOOR DRY BULB TEMPERATURE								
	OUTDOOR DB(°F)	TC:TOTAL CAPACITY IN KILOWATTS (KW)				PI:TOTAL POWER IN KILOWATTS (KW)			
		Indoor Conditions (DB °F)				Indoor Conditions (DB °F)			
		60.8	68.0	71.6	75.2	60.8	68.0	71.6	75.2
1136	5.0	10.07	9.94	9.87	9.82	4.27	4.40	4.41	4.46
	14.0	10.75	10.62	10.54	10.49	4.56	4.70	4.71	4.76
	17.0	11.26	11.12	11.04	10.99	4.84	4.99	5.00	5.06
	22.0	11.97	11.82	11.73	11.68	4.80	4.91	4.97	5.03
	27.0	12.63	12.46	12.40	12.32	4.76	4.87	4.92	4.98
	32.0	13.13	12.95	12.87	12.78	4.71	4.82	4.88	4.93
	37.0	14.15	13.94	13.85	13.77	4.71	4.82	4.88	4.93
	42.0	15.68	15.45	15.37	15.25	4.72	4.83	4.88	4.94
	44.6	17.32	17.06	16.54	16.42	4.73	4.86	4.89	4.95
	52.0	18.37	18.11	17.99	17.88	4.70	4.81	4.86	4.92
	57.0	19.38	19.12	18.98	18.86	4.68	4.79	4.84	4.89
	62.0	20.40	20.11	19.96	19.85	4.66	4.77	4.82	4.87
	64.4	20.86	20.60	20.46	20.31	4.65	4.76	4.81	4.86
1360	5.0	10.26	10.14	10.07	10.02	4.31	4.45	4.46	4.51
	14.0	10.96	10.83	10.75	10.70	4.59	4.74	4.75	4.81
	17.0	11.48	11.34	11.26	11.20	4.88	5.04	5.05	5.11
	22.0	12.20	12.05	11.97	11.91	4.85	4.96	5.02	5.07
	27.0	12.90	12.72	12.63	12.55	4.80	4.91	4.97	5.03
	32.0	13.39	13.22	13.13	13.04	4.76	4.87	4.92	4.98
	37.0	14.44	14.23	14.15	14.03	4.76	4.87	4.93	4.98
	42.0	16.00	15.77	15.66	15.57	4.77	4.88	4.93	4.99
	44.6	17.67	17.41	16.89	16.77	4.78	4.91	4.94	5.00
	52.0	18.75	18.48	18.37	18.25	4.75	4.86	4.91	4.97
	57.0	19.76	19.50	19.38	19.24	4.73	4.84	4.89	4.94
	62.0	20.81	20.52	20.40	20.25	4.71	4.81	4.87	4.92
	64.4	21.30	21.01	20.86	20.72	4.70	4.80	4.86	4.91
1583	5.0	10.35	10.23	10.16	10.08	4.35	4.49	4.51	4.55
	14.0	11.05	10.92	10.85	10.77	4.64	4.79	4.81	4.85
	17.0	11.58	11.44	11.36	11.28	4.93	5.09	5.11	5.16
	22.0	12.32	12.17	12.08	12.00	4.90	5.01	5.07	5.13
	27.0	13.01	12.84	12.75	12.66	4.85	4.96	5.02	5.08
	32.0	13.54	13.33	13.24	13.16	4.81	4.92	4.97	5.03
	37.0	14.58	14.38	14.26	14.17	4.81	4.92	4.98	5.03
	42.0	16.15	15.95	15.83	15.71	4.81	4.93	4.98	5.04
	44.6	17.81	17.58	17.03	16.92	4.83	4.96	4.99	5.05
	52.0	18.92	18.69	18.54	18.43	4.80	4.91	4.96	5.02
	57.0	19.96	19.70	19.59	19.44	4.78	4.89	4.94	4.99
	62.0	21.01	20.75	20.60	20.46	4.76	4.87	4.92	4.97
		21.53	21.24	21.10	20.95	4.75	4.85	4.91	4.96

Note: The table shows the case where the operation frequency of a compressor is fixed.Note:

8. Noise Criterion Curves



Notes:

-Sound measured at 1.5m away from the center of the unit.

-Data is valid at free field condition

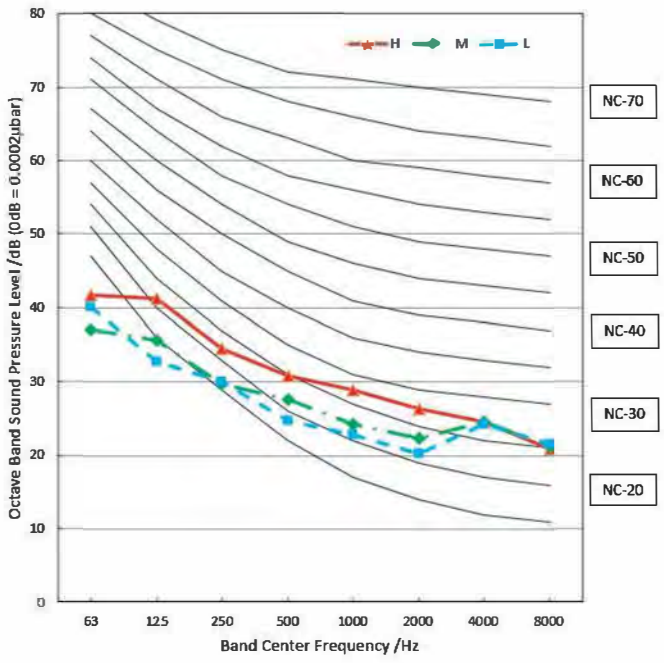
-Data is valid at nominal operation condition

-Reference acoustic pressure OdB = 20μPa

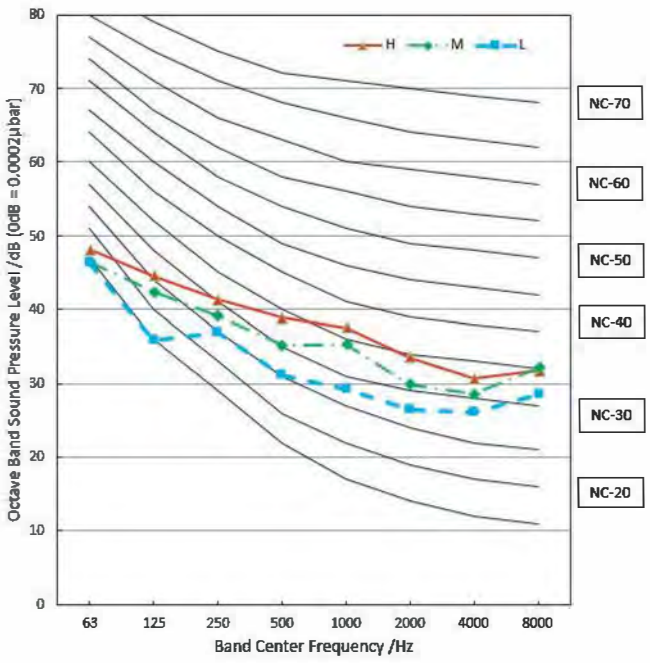
-Sound level will vary depending on a range of factors such as the construction -(acoustic absorption coefficient) of particular room in which the equipment is installed.

-The operating conditions are assumed to be standard.

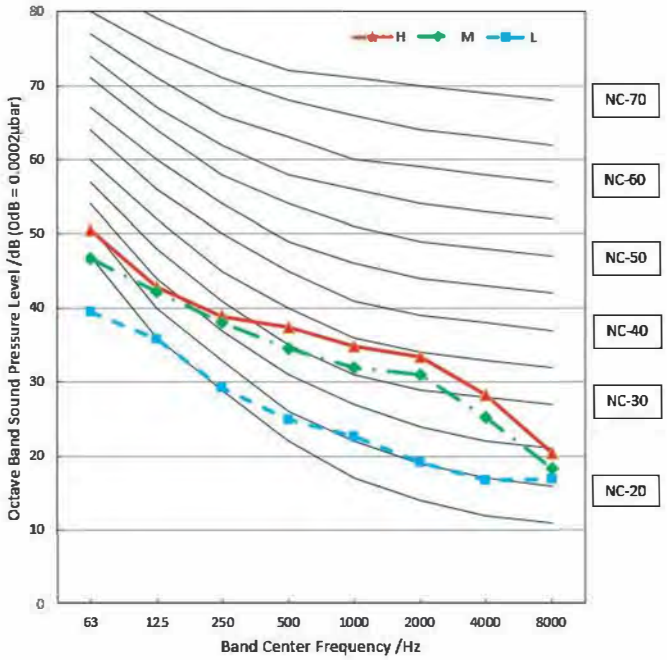
AHU24-SG2



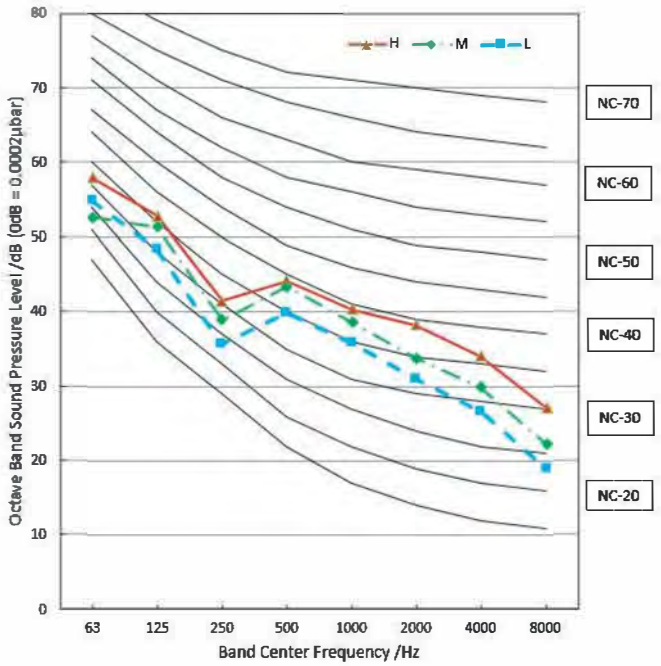
AHU24-SG2



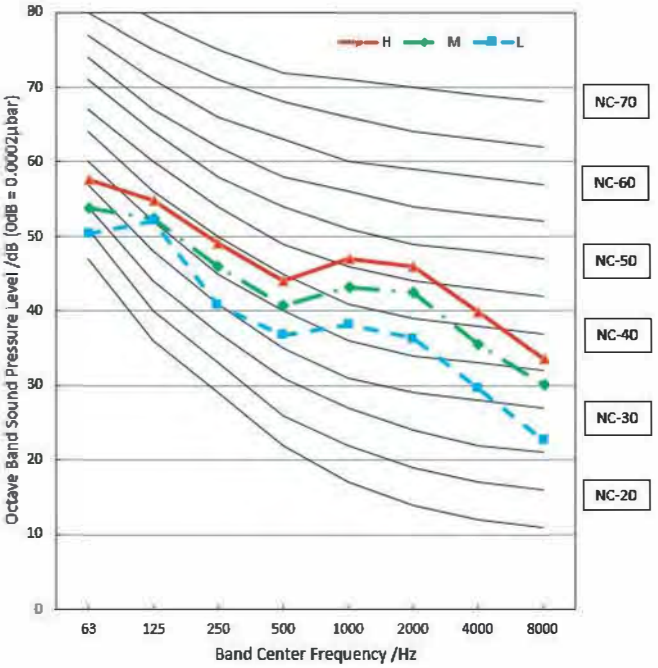
AHU30-SG2



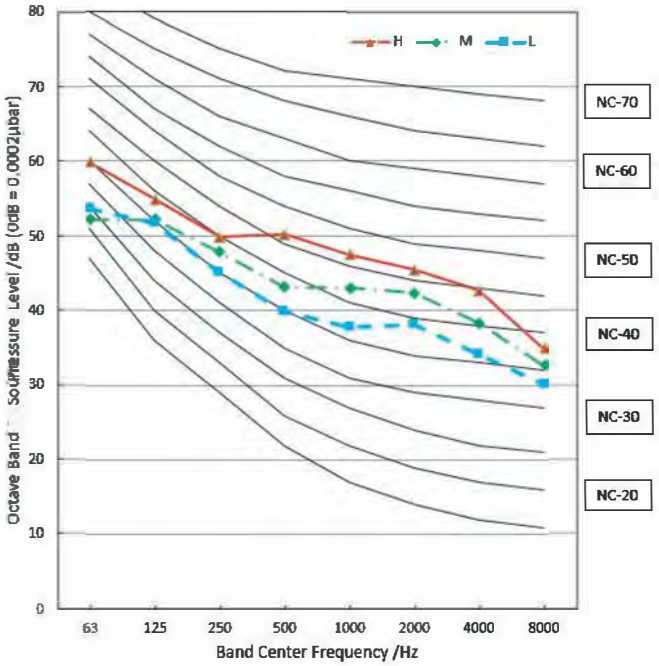
AHU36-SG2



AHU48-SG2



AHU60-SG2



9. Electrical Characteristics

Capacity (Btu/h)		18k	24k	30k
Power (indoor)	Phase	1	1	1
	Frequency And Volt	208/230V,60Hz		
Power (Outdoor)	Phase	1	1	1
	Frequency And Volt	208/230V,60Hz		
Max. Fuse	Indoor unit(A)	15	15	15
	Outdoor unit(A)	20	30	35
Indoor unit Power line	Line quantity	3	3	3
	Line diameter(AWG)	16/1.5mm²	16/1.5mm²	16/1.5mm²
Outdoor unit Power line	Line quantity	3	3	3
	Line diameter(AWG)	14/2.5mm²	12/4.0mm²	12/4.0mm²
Outdoor-indoor Signal line	Line quantity	2	2	2
	Line diameter(AWG)	20/0.5mm²	20/0.5mm²	20/0.5mm²
Thermostat Signal line	Line quantity			
	Line diameter(AWG)	18/1.0mm²	18/1.0mm²	18/1.0mm²

Capacity (Btu/h)		36k	48k	60k
Power (indoor)	Phase	1	1	1
	Frequency And Volt	208/230V,60Hz		
Power (Outdoor)	Phase	1	1	1
	Frequency And Volt	208/230V,60Hz		
Max. Fuse	Indoor unit(A)	15	15	15
	Outdoor unit(A)	40	50	60
Indoor unit Power line	Line quantity	3	3	3
	Line diameter(AWG)	16/1.5mm²	16/1.5mm²	16/1.5mm²
Outdoor unit Power line	Line quantity	3	3	3
	Line diameter(AWG)	12/4.0mm²	10/6.0mm²	10/6.0mm²
Outdoor-indoor Signal line	Line quantity	2	2	2
	Line diameter(AWG)	20/0.5mm²	20/0.5mm²	20/0.5mm²
Thermostat Signal line	Line quantity			
	Line diameter(AWG)	18/1.0mm²	18/1.0mm²	18/1.0mm²

Capacity (Btu/h)		18k hyper Heat	24k hyper Heat	30k hyper Heat
Power (indoor)	Phase	1	1	1
	Frequency And Volt	208/230V,60Hz		
Power (Outdoor)	Phase	1	1	1
	Frequency And Volt	208/230V,60Hz		
Max. Fuse	Indoor unit(A)	15	15	15
	Outdoor unit(A)	20	35	35
Indoor unit Power line	Line quantity	3	3	3
	Line diameter(AWG)	16/1.5mm²	16/1.5mm²	16/1.5mm²
Outdoor unit Power line	Line quantity	3	3	3
	Line diameter(AWG)	12/4.0mm²	12/4.0mm²	12/4.0mm²
Outdoor-indoor Signal line	Line quantity	2	2	2
	Line diameter(AWG)	20/0.5mm²	20/0.5mm²	20/0.5mm²
Thermostat Signal line	Line quantity			
	Line diameter(AWG)	18/1.0mm²	18/1.0mm²	18/1.0mm²

Capacity (Btu/h)		36k hyper Heat	48k hyper Heat	60k hyper Heat
Power (indoor)	Phase	1	1	1
	Frequency And Volt	208/230V,60Hz		
Power (Outdoor)	Phase	1	1	1
	Frequency And Volt	208/230V,60Hz		
Max. Fuse	Indoor unit(A)	15	15	15
	Outdoor unit(A)	50	50	60
Indoor unit Power line	Line quantity	3	3	3
	Line diameter(AWG)	16/1.5mm²	16/1.5mm²	16/1.5mm²
Outdoor unit Power line	Line quantity	3	3	3
	Line diameter(AWG)	8/8.0mm²	8/8.0mm²	8/8.0mm²
Outdoor-indoor Signal line	Line quantity	2	2	2
	Line diameter(AWG)	20/0.5mm²	20/0.5mm²	20/0.5mm²
Thermostat Signal line	Line quantity			
	Line diameter(AWG)	18/1.0mm²	18/1.0mm²	18/1.0mm²

10. Electrical Wiring Diagrams

IDU Capacity (Btu/h)	IDU Wiring Diagram
18K~60K	16023000011626

Abbreviation	Paraphrase
Y/G	Yellow-Green Conductor
CAP	Indoor Fan Capacitor
FAN	Indoor Fan Motor
ECM	Indoor ECM Motor
TO CCM Comm.Bus	Central Controller
T1	Indoor Room Temperature Sensor
T2A	Indoor Coil Inlet Temperature Sensor
T2B	Indoor Coil Outlet Temperature Sensor
T2	Indoor Coil Temperature Sensor

NOTE1:
1.The parts with dotted line indicates optional features.
2.Remove the short connector of JR1 when you use the "on-off" function.
3.Remove the short connector of J1 when you use the "WATER LEVEL SWITCH" function.
4. ⋮⋮This symbol indicates the element is optional, the actual shape shall prevail.

WIRING DIAGRAM

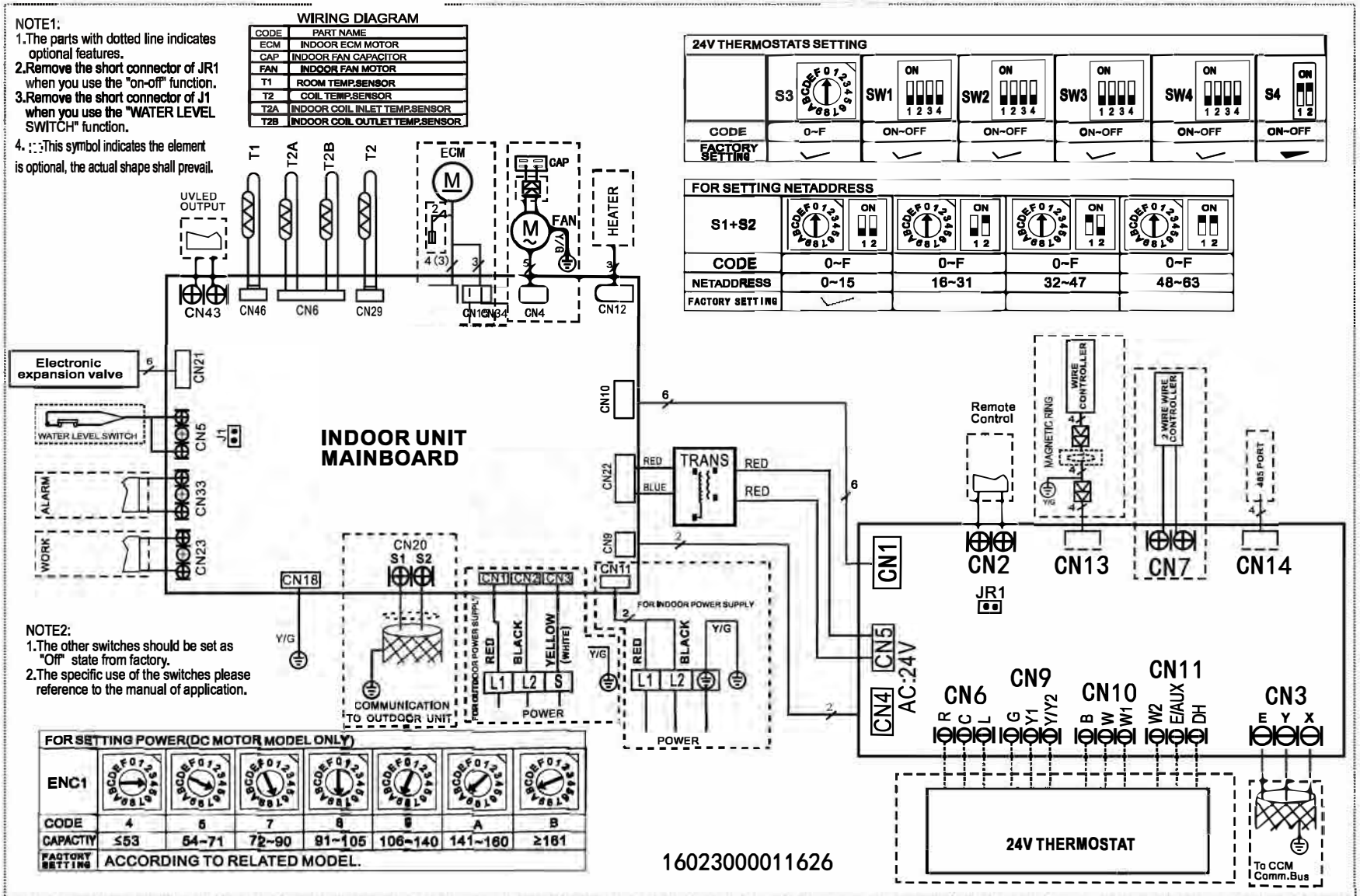
CODE	PART NAME
ECM	INDOOR ECM MOTOR
CAP	INDOOR FAN CAPACITOR
FAN	INDOOR FAN MOTOR
T1	ROOM TEMP.SENSOR
T2	COIL TEMP.SENSOR
T2A	INDOOR COIL INLET TEMP.SENSOR
T2B	INDOOR COIL OUTLET TEMP.SENSOR

24V THERMOSTATS SETTING

	S3	SW1	SW2	SW3	SW4	S4
CODE	0~F	ON~OFF	ON~OFF	ON~OFF	ON~OFF	ON~OFF
FACTORY SETTING	✓	✓	✓	✓		

FOR SETTING NETADDRESS

S1+S2				
CODE	0~F	0~F	0~F	0~F
NETADDRESS	0~15	16~31	32~47	48~63
FACTORY SETTING	✓			



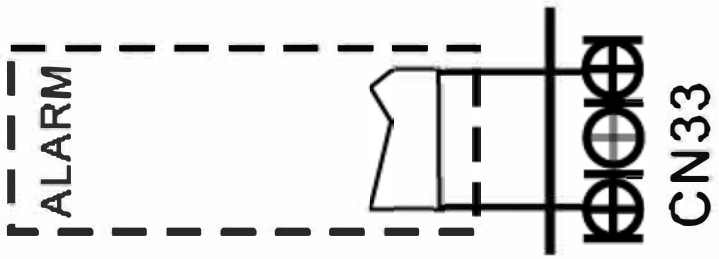
NOTE2:
1.The other switches should be set as "Off" state from factory.
2.The specific use of the switches please reference to the manual of application.

FOR SETTING POWER(DC MOTOR MODEL ONLY)

ENC1							
CODE	4	5	7	8	9	A	B
CAPACTIY	≤53	54~71	72~90	91~105	106~140	141~160	≥161
FACTORY SETTING	ACCORDING TO RELATED MODEL.						

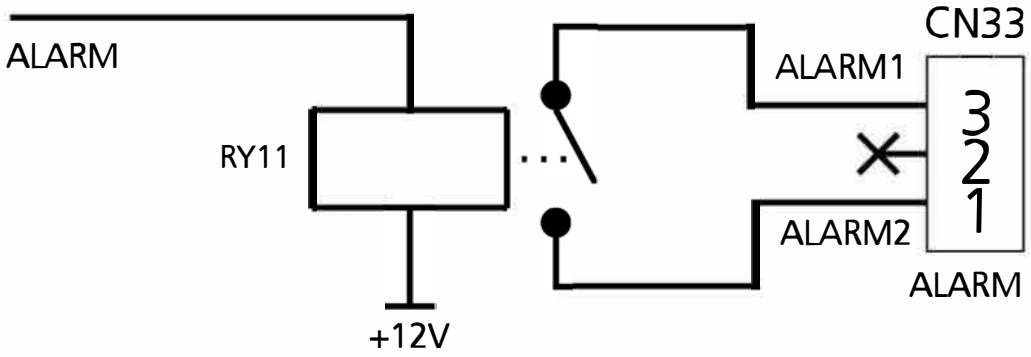
16023000011626

10.1 Micro-Switch Introduce:

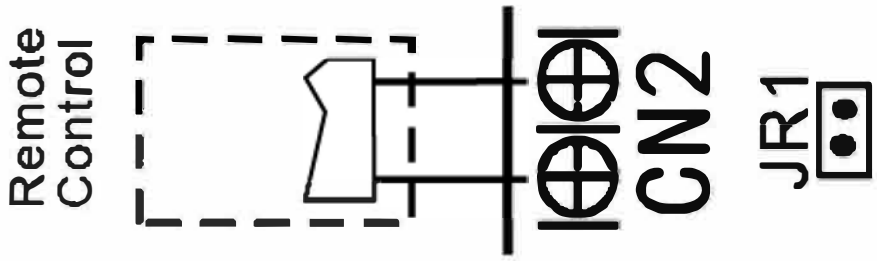


A For ALARM terminal port CN33

1. Provide the terminal port to connect ALARM, but no voltage of the terminal port , the power from the ALARM system (not from the unit)
2. Although design voltage can support higher voltage ,but we strongly ask you connect the power less than 24V, current less than 0.5A
3. When the unit occurs the problem , the relay would be closed , then ALARM works

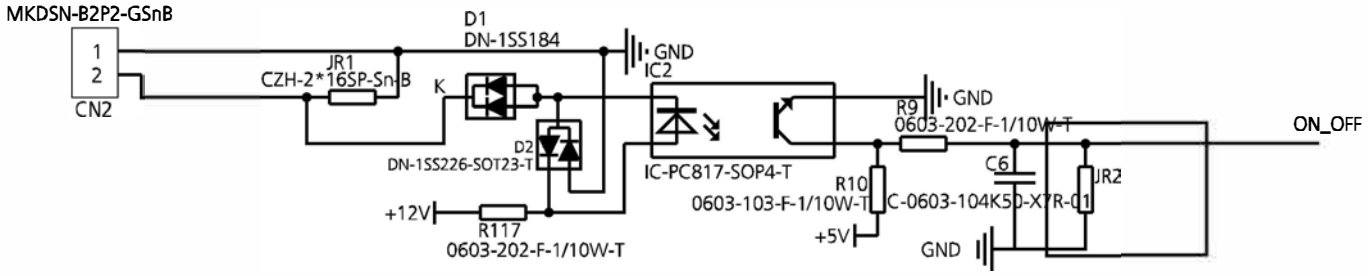


JDQ-SS-112V/5A-O-T85-P35-B-02

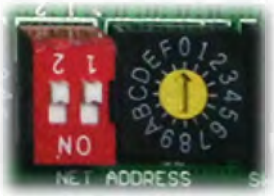


B. For remote control (ON-OFF) terminal port CN2 and short connector of JR1

1. Remove the short connector of JR1 when you use ON-OFF function;
2. When remote switch off (OPEN); the unit would be off;
3. When remote switch on (CLOSE); the unit would be on;
4. When close/open the remote switch, the unit would be responded the demand within 2 seconds;
5. When the remote switch on, you can use remote controller/ wire controller to select the mode what you want; when the remote switch off, the unit would not respond the demand from remote controller/wire controller.
when the remote switch off, but the remote controller/wire controller are on, CP code would be shown on the display board.
6. The voltage of the port is 12V DC, design Max. current is 5mA.



10.2 Micro-Switch Introduce:



FOR SETTING NETADDRESS				
S1+S2				
CODE	0~F	0~F	0~F	0~F
NETADDRESS	0~15	16~31	32~47	48~63
FACTORY SETTING	✓			

A. Micro-switch S1 and dial-switch S2 are for address setting when you want to control this unit by a central controller.

Range: 00-63

FOR SETTING POWER(DC MOTOR MODEL ONLY)							
ENC1							
CODE	4	5	7	8	9	A	B
POWER	≤53	54~71	72~90	91~105	106~140	141~160	≥161
FACTORY SETTING	ACCORDING TO RELATED MODEL.						

B. Dial-switch ENC1: The indoor PCB is universal designed for whole series units from 7K to 68K. This ENC1 setting will tell the main program what size the unit is.

NOTE: Usually there is glue on it because the switch position cannot be changed at random unless you want to use this PCB as a spare part to use in another unit. Then you have to select the right position to match the size of the unit.

"53" means 5.3kW (18K),"105" means 10.5kW(36K), and so on.

24V THERMOSTATS SETTING						
	S3	SW1	SW2	SW3	SW4	S4
CODE	0~F	ON~OFF	ON~OFF	ON~OFF	ON~OFF	ON~OFF
FACTORY SETTING	✓	✓	✓	✓	✓	✓

C. 24V Thermostats Setting

Switch	Function	Range	
		ON	OFF(default)
ENC2(S3)	Electric heating turns on outdoor T4 temperature	0 means that the temperature protection is not turned on, 1-F is -20-8°C respectively, and each scale represents 2°C	
SW1-1	24V wire controller	yes	no
SW1-2	Anti-cold air function	no	yes
SW1-3	Cooling only or heat pump	cooling only	heat pump
SW1-4	Only indoor unit or set unit	Only indoor unit	set unit
SW2-1	The first group controls the electric heating to turn on the temperature difference	1°C	2°C

SW2-2	Whether the electric auxiliary heating is delayed	yes	no
SW2-3	Electric auxiliary heating delay start time	30min	15min
SW2-4	Electric auxiliary heating or compressor allow opening temperature	compressor allow opening temperature	electric auxiliary heating allow opening temperature
SW3-1	Continuous running time before the temperature adjustment set temperature A°C	EEPROM parameter	90min
SW3-2	Cooling and heating Y2 signal setting temperature adjustment value A	1°C	2°C
SW3-3	The first group controls the electric heating to turn on the temperature difference	2°C	3°C
SW3-4	Reserve	/	/
SW4-1	Air volume level	SW4-1/ SW4-2/ SW4-3: 000-101	
SW4-2			
SW4-3			
SW4-4	/	/	/
S4-1	W1 and W2 port function selection	W1 and W2 ports are separated independently	Short-circuit the W1 and W2 ports (default)
S4-2	DH function selection	ON	OFF

Outdoor Unit

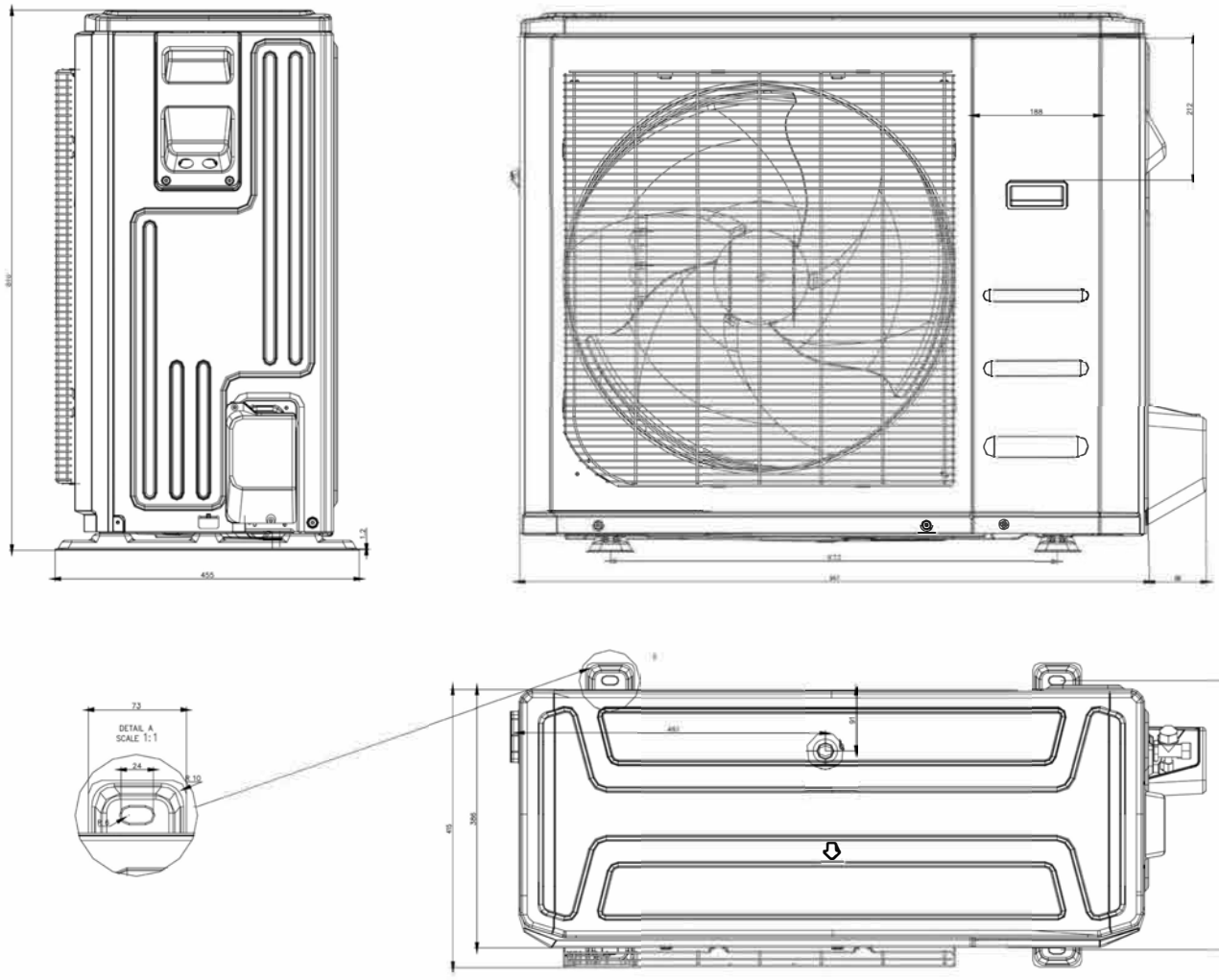
Contents

1. Dimensional Drawings

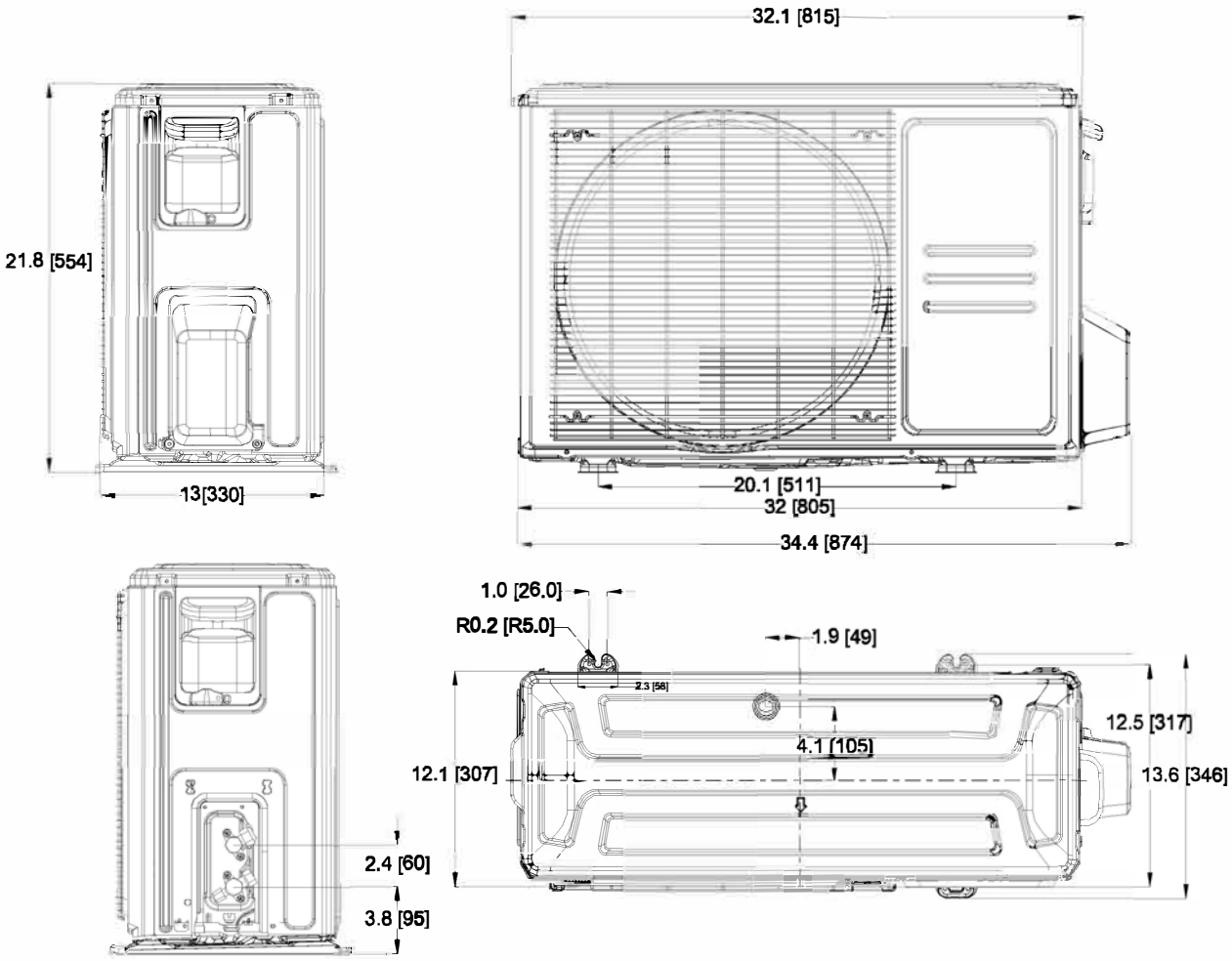
Please check the corresponding dimensional drawing according to the panel plate.

ODU Model	Panel Plate
18K	X330
24K	X430
30K	D30
36K	D30
48K	E30
60K	E30

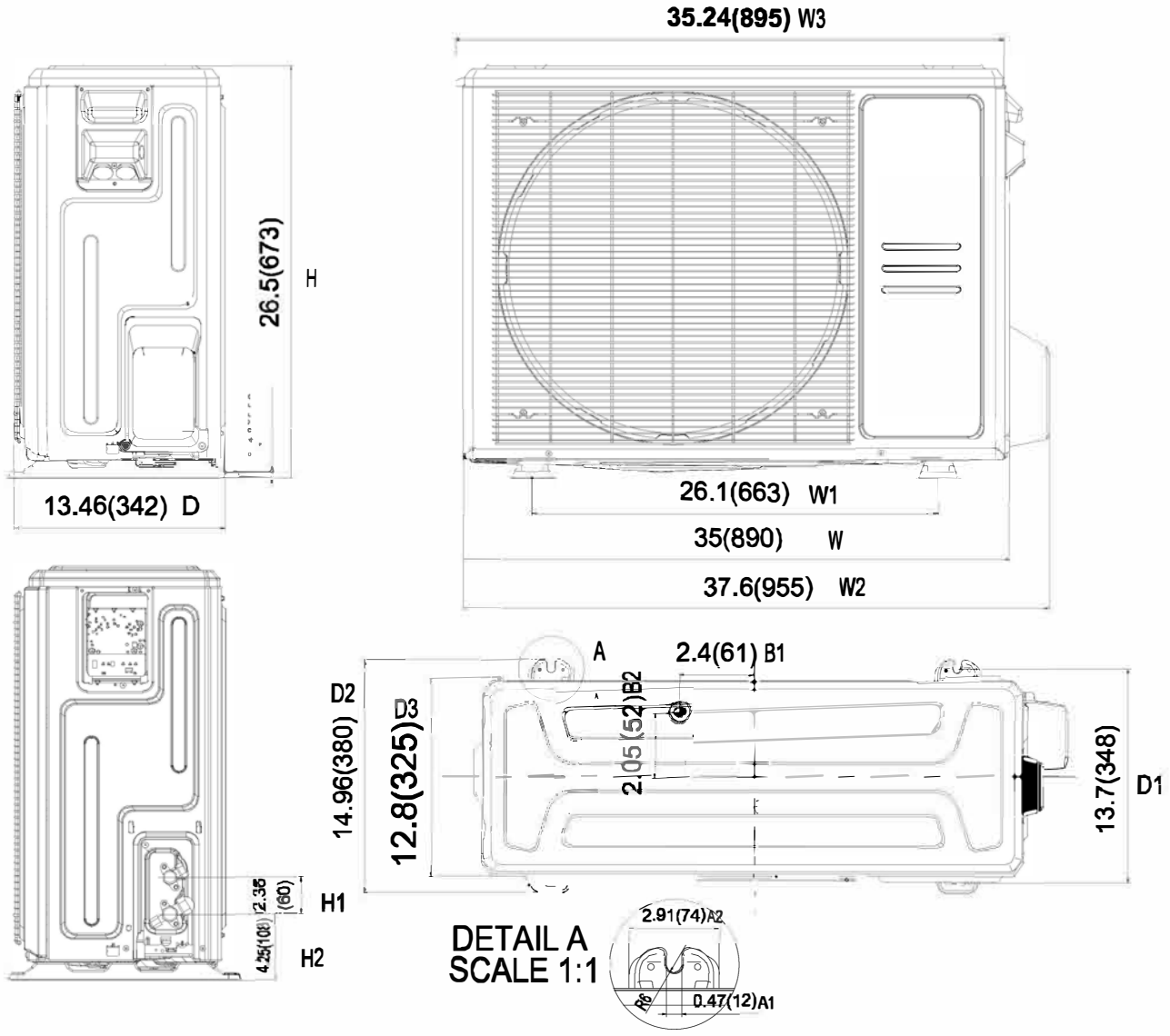
Panel Plate D30



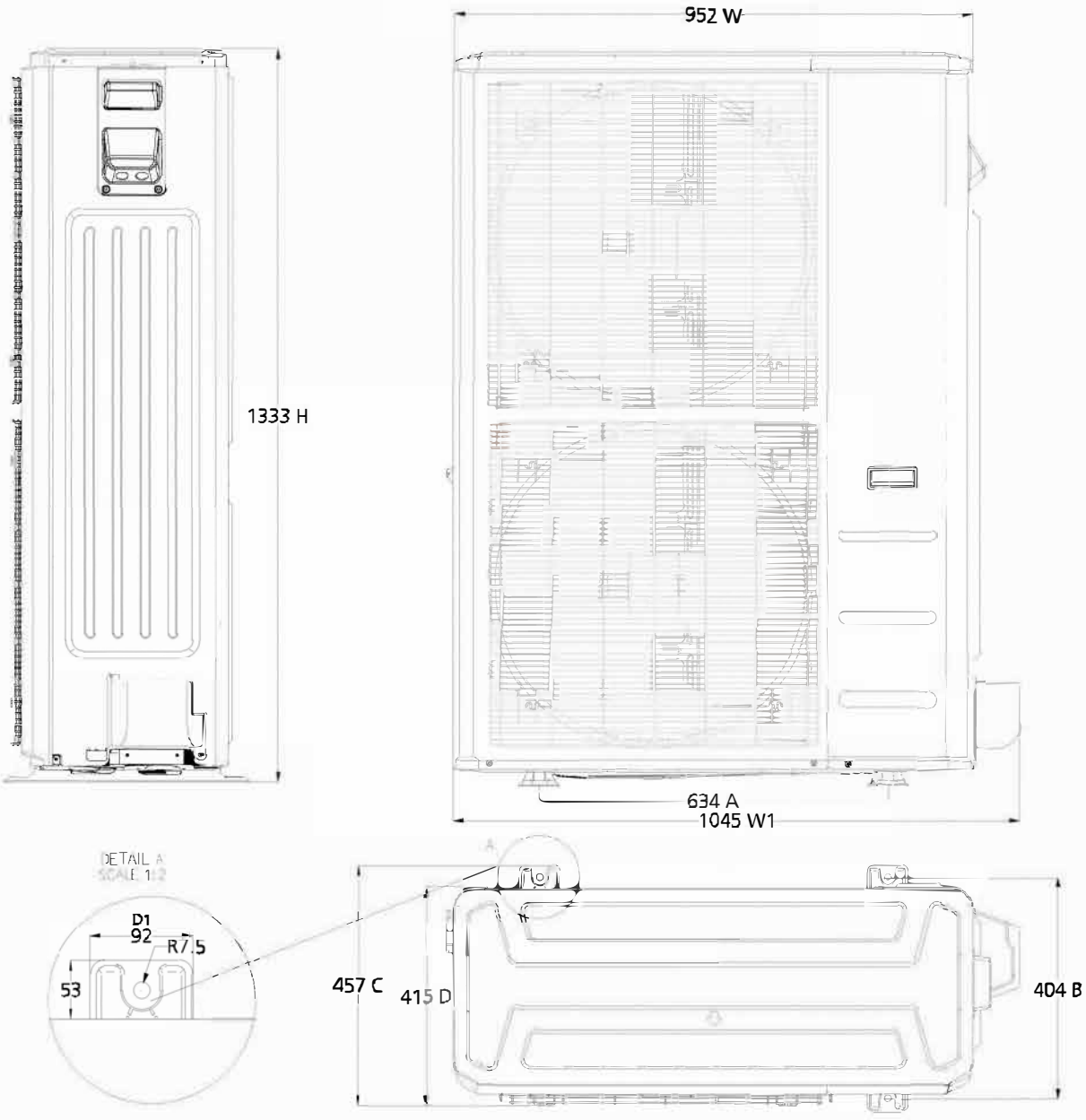
Panel Plate X330(Square grille)



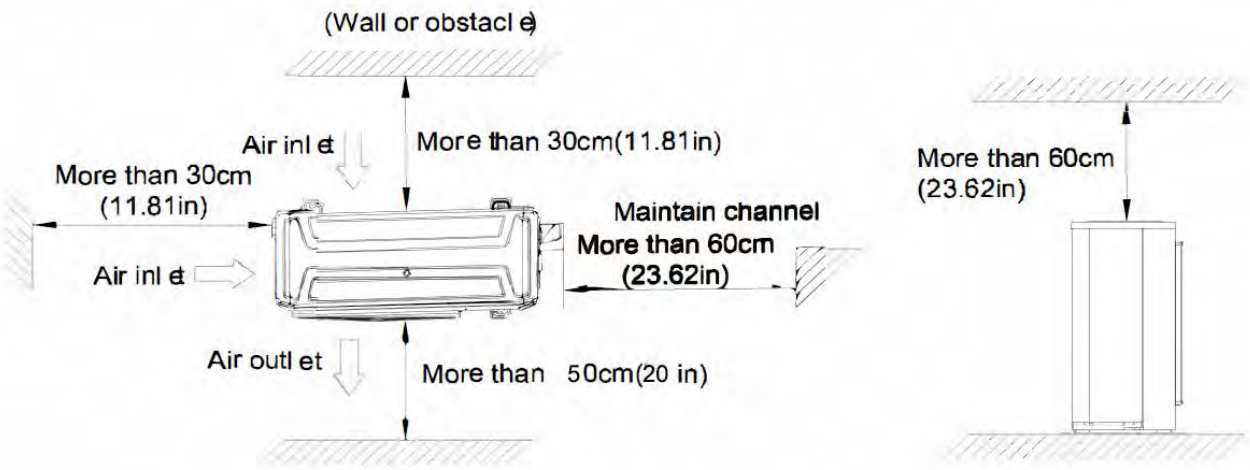
Panel Plate X430(Square grille)



Panel Plate E30



2. Service Place



3. Capacity Correction Factor for Height Difference

Capacity(Btu/h)	12k		Pipe Length (m)			
Cooling			7.5	10	20	25
Height difference H (m)	Indoor Upper than Outdoor	10		0.974	0.953	0.942
		5	0.995	0.984	0.962	0.951
		0	1.000	0.989	0.967	0.956
	Outdoor Upper than Indoor	-5	1.000	0.989	0.967	0.956
		-10		0.989	0.967	0.956
Heating			7.5	10	15	20
Height difference H (m)	Indoor Upper than Outdoor	10		0.994	0.981	0.974
		5	1.000	0.994	0.981	0.974
		0	1.000	0.994	0.981	0.974
	Outdoor Upper than Indoor	-5	0.992	0.986	0.973	0.966
		-10		0.978	0.965	0.958

Capacity(Btu/h)	18k		Pipe Length (m)			
Cooling			7.5	10	20	30
Height difference H (m)	Indoor Upper than Outdoor	20			0.941	0.919
		10		0.974	0.951	0.928
		5	0.995	0.983	0.960	0.937
		0	1.000	0.988	0.965	0.942
	Outdoor Upper than Indoor	-5	1.000	0.988	0.965	0.942
		-10		0.988	0.965	0.942
		-20			0.965	0.942
Heating			7.5	10	20	30
Height difference H (m)	Indoor Upper than Outdoor	20			0.987	0.978
		10		0.996	0.987	0.978
		5	1.000	0.996	0.987	0.978
		0	1.000	0.996	0.987	0.978
	Outdoor Upper than Indoor	-5	0.992	0.988	0.979	0.970
		-10		0.980	0.971	0.962
		-20			0.963	0.955

Capacity (Btu/h)	24k		Pipe Length (m)					
Cooling			7.5	10	20	30	40	50
Height difference H (m)	Indoor Upper than Outdoor	25				0.917	0.898	0.879
		20			0.946	0.926	0.907	0.887
		10		0.975	0.955	0.936	0.916	0.896
		5	0.995	0.985	0.965	0.945	0.925	0.905
		0	1.000	0.990	0.970	0.950	0.930	0.910
	Outdoor Upper than Indoor	-5	1.000	0.990	0.970	0.950	0.930	0.910
		-10		0.990	0.970	0.950	0.930	0.910
		-20			0.970	0.950	0.930	0.910
		-25				0.950	0.930	0.910
Heating			7.5	10	20	30	40	50
Height difference H (m)	Indoor Upper than Outdoor	25				0.984	0.978	0.972
		20			0.991	0.984	0.978	0.972
		10		0.997	0.991	0.984	0.978	0.972
		5	1.000	0.997	0.991	0.984	0.978	0.972
		0	1.000	0.997	0.991	0.984	0.978	0.972
	Outdoor Upper than Indoor	-5	0.992	0.989	0.983	0.977	0.970	0.964
		-10		0.981	0.975	0.969	0.963	0.957
		-20			0.967	0.961	0.955	0.949
		-25				0.953	0.947	0.941

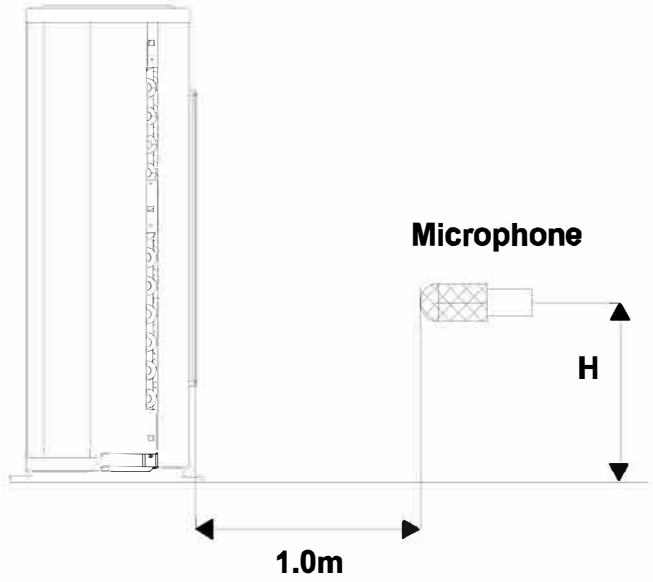
Capacity (Btu/h)	30k		Pipe Length (m)					
Cooling			7.5	10	20	30	40	50
Height difference H (m)	Indoor Upper than Outdoor	25				0.891	0.862	0.832
		20			0.930	0.900	0.871	0.841
		10		0.970	0.940	0.910	0.879	0.849
		5	0.995	0.980	0.949	0.919	0.888	0.858
		0	1.000	0.985	0.954	0.923	0.893	0.862
	Outdoor Upper than Indoor	-5	1.000	0.985	0.954	0.923	0.893	0.862
		-10		0.985	0.954	0.923	0.893	0.862
		-20			0.954	0.923	0.893	0.862
		-25				0.923	0.893	0.862
Heating			7.5	10	20	30	40	50
Height difference H (m)	Indoor Upper than Outdoor	25				0.961	0.945	0.929
		20			0.976	0.961	0.945	0.929
		10		0.992	0.976	0.961	0.945	0.929
		5	1.000	0.992	0.976	0.961	0.945	0.929
		0	1.000	0.992	0.976	0.961	0.945	0.929
	Outdoor Upper than Indoor	-5	0.992	0.984	0.969	0.953	0.937	0.922
		-10		0.976	0.961	0.945	0.930	0.914
		-20			0.953	0.938	0.922	0.907
		-25				0.930	0.915	0.900

Capacity (Btu/h)	36k		Pipe Length (m)					
Cooling			7.5	15	25	35	50	65
Height difference H (m)	Indoor Upper than Outdoor	30				0.889	0.850	0.812
		20			0.924	0.898	0.859	0.820
		10		0.959	0.933	0.907	0.868	0.828
		5	0.995	0.969	0.942	0.916	0.876	0.837
		0	1.000	0.974	0.947	0.921	0.881	0.841
	Outdoor Upper than Indoor	-5	1.000	0.974	0.947	0.921	0.881	0.841
		-10		0.974	0.947	0.921	0.881	0.841
		-20			0.947	0.921	0.881	0.841
		-30				0.921	0.881	0.841
Heating			7.5	15	25	35	50	65
Height difference H (m)	Indoor Upper than Outdoor	30				0.964	0.945	0.927
		20			0.976	0.964	0.945	0.927
		10		0.988	0.976	0.964	0.945	0.927
		5	1.000	0.988	0.976	0.964	0.945	0.927
		0	1.000	0.988	0.976	0.964	0.945	0.927
	Outdoor Upper than Indoor	-5	0.992	0.980	0.968	0.956	0.938	0.920
		-10		0.972	0.960	0.948	0.930	0.912
		-20			0.952	0.941	0.923	0.905
		-30				0.933	0.915	0.898

Capacity (Btu/h)	48k		Pipe Length (m)					
Cooling			7.5	15	25	35	50	65
Height difference H (m)	Indoor Upper than Outdoor	30				0.884	0.843	0.802
		20			0.920	0.893	0.852	0.810
		10		0.957	0.930	0.902	0.860	0.819
		5	0.995	0.967	0.939	0.911	0.869	0.827
		0	1.000	0.972	0.944	0.916	0.873	0.831
	Outdoor Upper than Indoor	-5	1.000	0.972	0.944	0.916	0.873	0.831
		-10		0.972	0.944	0.916	0.873	0.831
		-20			0.944	0.916	0.873	0.831
		-30				0.916	0.873	0.831
Heating			7.5	15	25	35	50	65
Height difference H (m)	Indoor Upper than Outdoor	30				0.958	0.936	0.915
		20			0.972	0.958	0.936	0.915
		10		0.986	0.972	0.958	0.936	0.915
		5	1.000	0.986	0.972	0.958	0.936	0.915
		0	1.000	0.986	0.972	0.958	0.936	0.915
	Outdoor Upper than Indoor	-5	0.992	0.978	0.964	0.950	0.929	0.908
		-10		0.970	0.956	0.942	0.921	0.900
		-20			0.949	0.935	0.914	0.893
		-30				0.927	0.907	0.886

Capacity (Btu/h)	60k		Pipe Length (m)					
Cooling			7.5	15	25	35	50	65
Height difference H (m)	Indoor Upper than Outdoor	30				0.870	0.823	0.775
		20			0.911	0.879	0.831	0.783
		10		0.953	0.920	0.888	0.840	0.791
		5	0.995	0.962	0.930	0.897	0.848	0.799
		0	1.000	0.967	0.934	0.902	0.852	0.803
	Outdoor Upper than Indoor	-5	1.000	0.967	0.934	0.902	0.852	0.803
		-10		0.967	0.934	0.902	0.852	0.803
		-20			0.934	0.902	0.852	0.803
		-30				0.902	0.852	0.803
Heating			7.5	15	25	35	50	65
Height difference H (m)	Indoor Upper than Outdoor	30				0.955	0.932	0.909
		20			0.970	0.955	0.932	0.909
		10		0.985	0.970	0.955	0.932	0.909
		5	1.000	0.985	0.970	0.955	0.932	0.909
		0	1.000	0.985	0.970	0.955	0.932	0.909
	Outdoor Upper than Indoor	-5	0.992	0.977	0.962	0.947	0.924	0.902
		-10		0.969	0.954	0.939	0.917	0.895
		-20			0.947	0.932	0.910	0.887
		-30				0.924	0.902	0.880

4. Noise Criterion Curves



Note: H= 0.5 × height of outdoor unit

Notes:

-Sound measured at 1.0m away from the center of the unit.

-Data is valid at free field condition

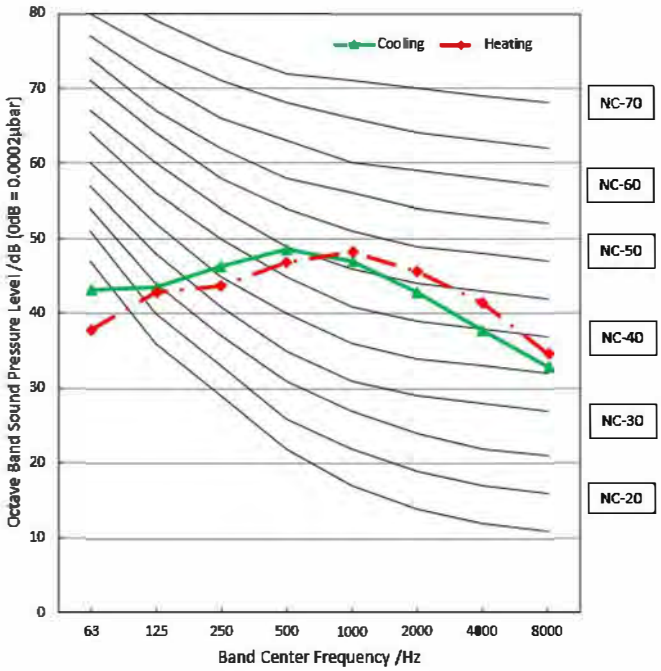
-Data is valid at nominal operation condition

-Reference acoustic pressure OdB=20μPa

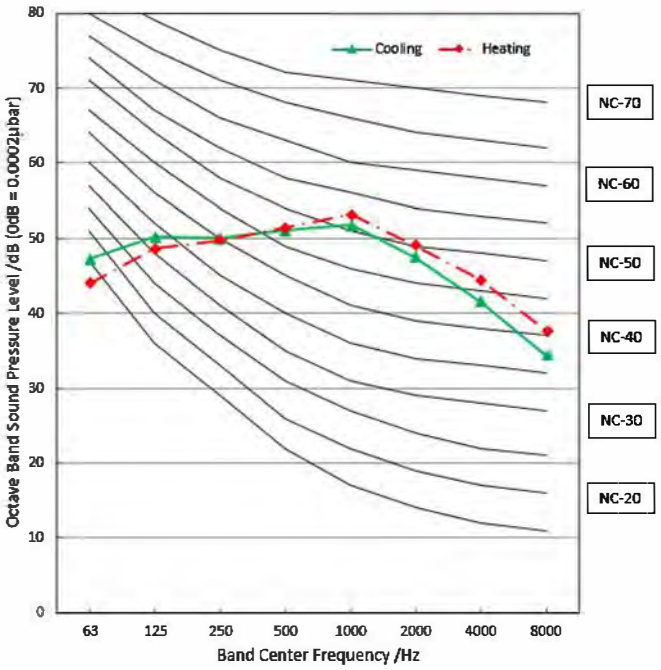
-Sound level will vary depending on arrange off actors such as the construction (acoustic absorption coefficient) of particular room in which the equipment is installed.

-The operating conditions are assumed to be standard.

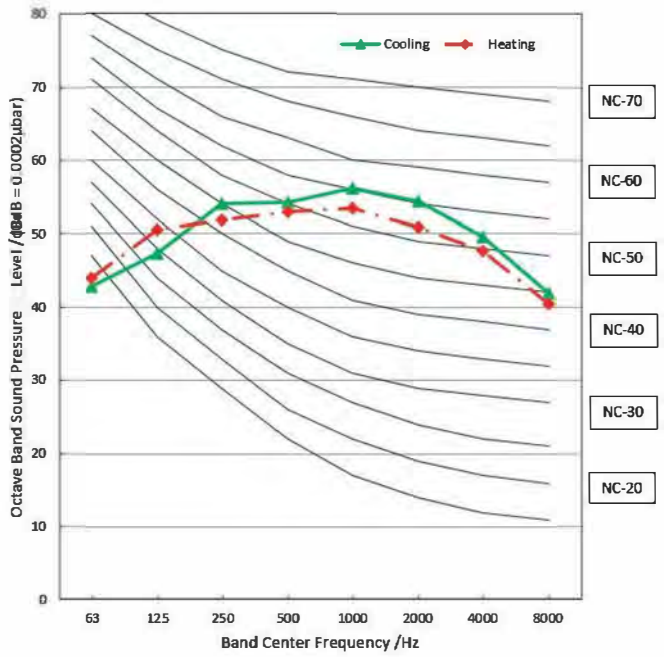
18K



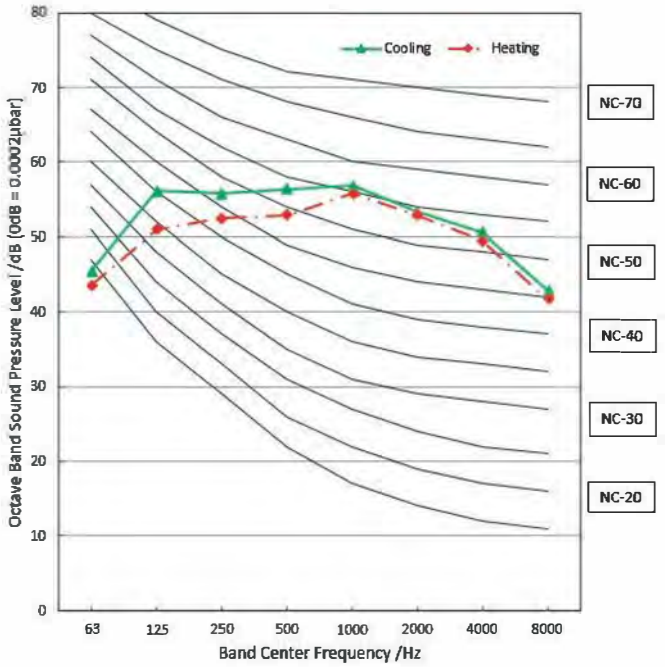
24K



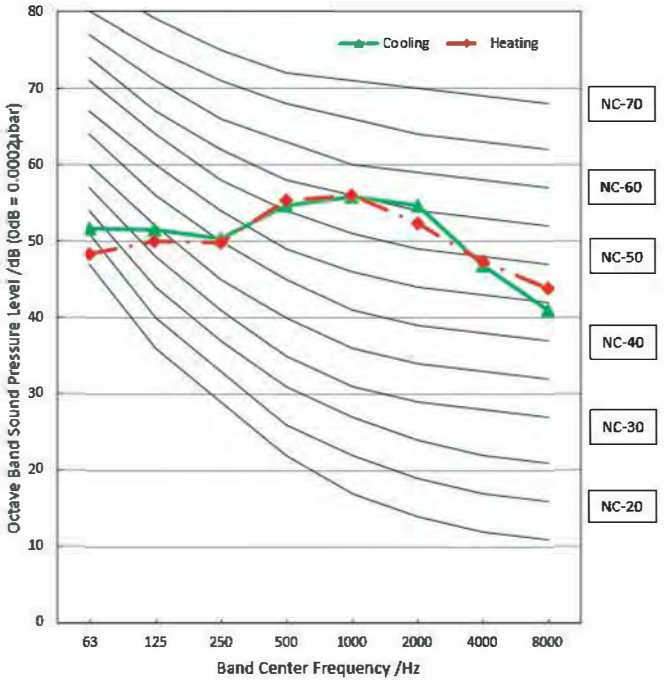
CPR30CD(O)



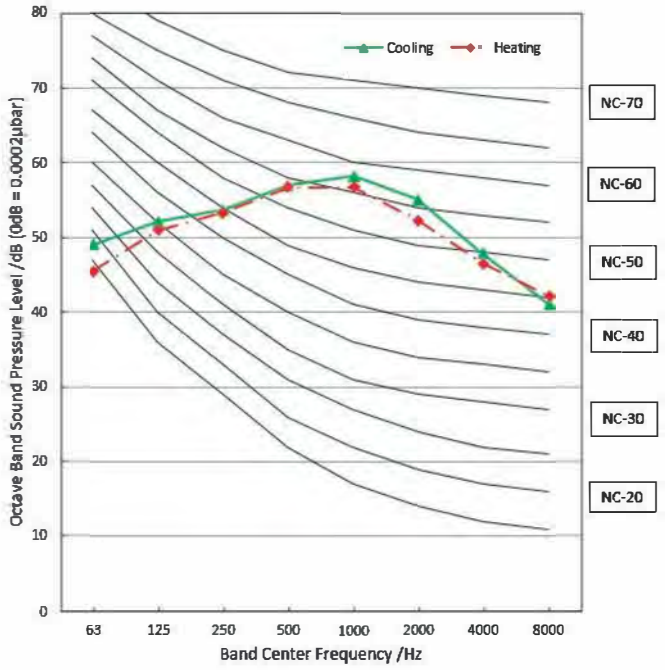
CPR36CD(O)



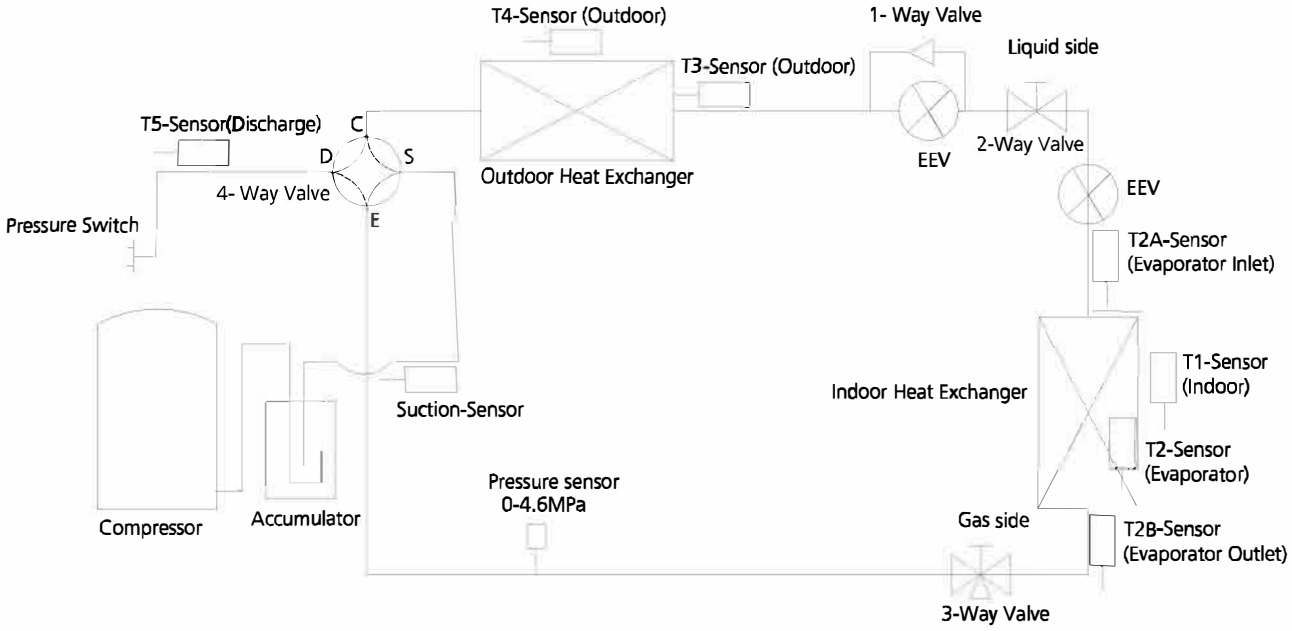
CPR48CD(O)



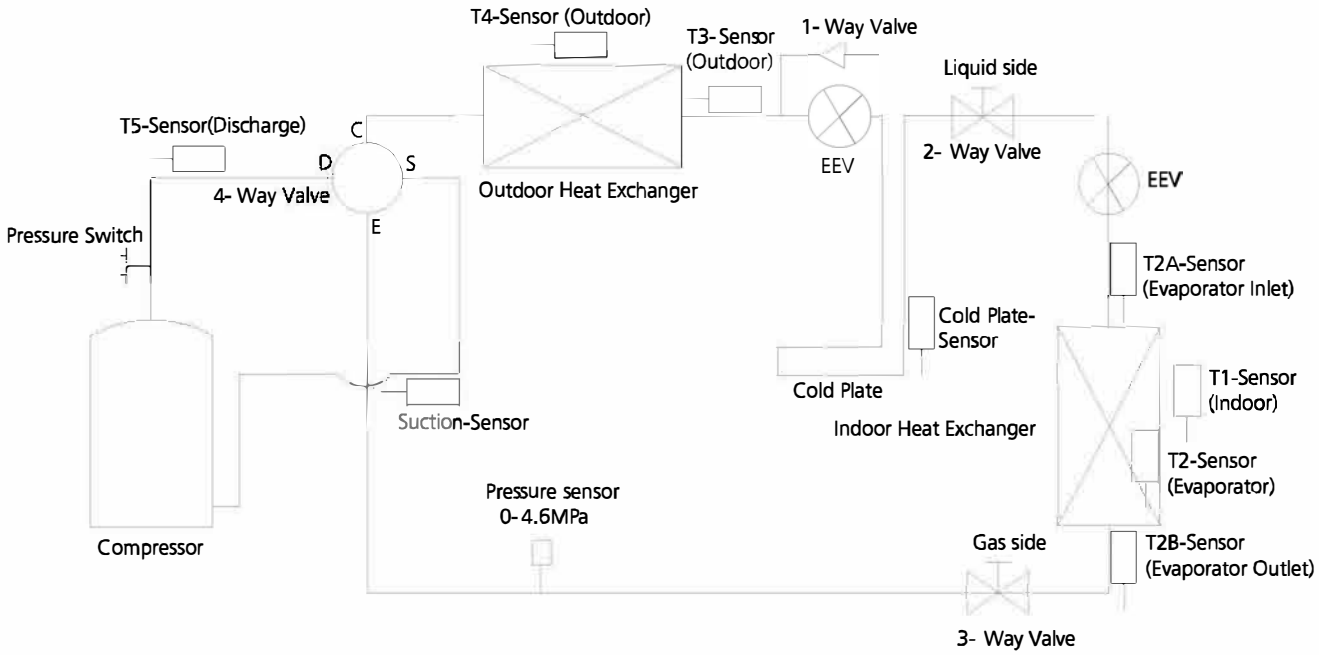
CPR60CD(O)



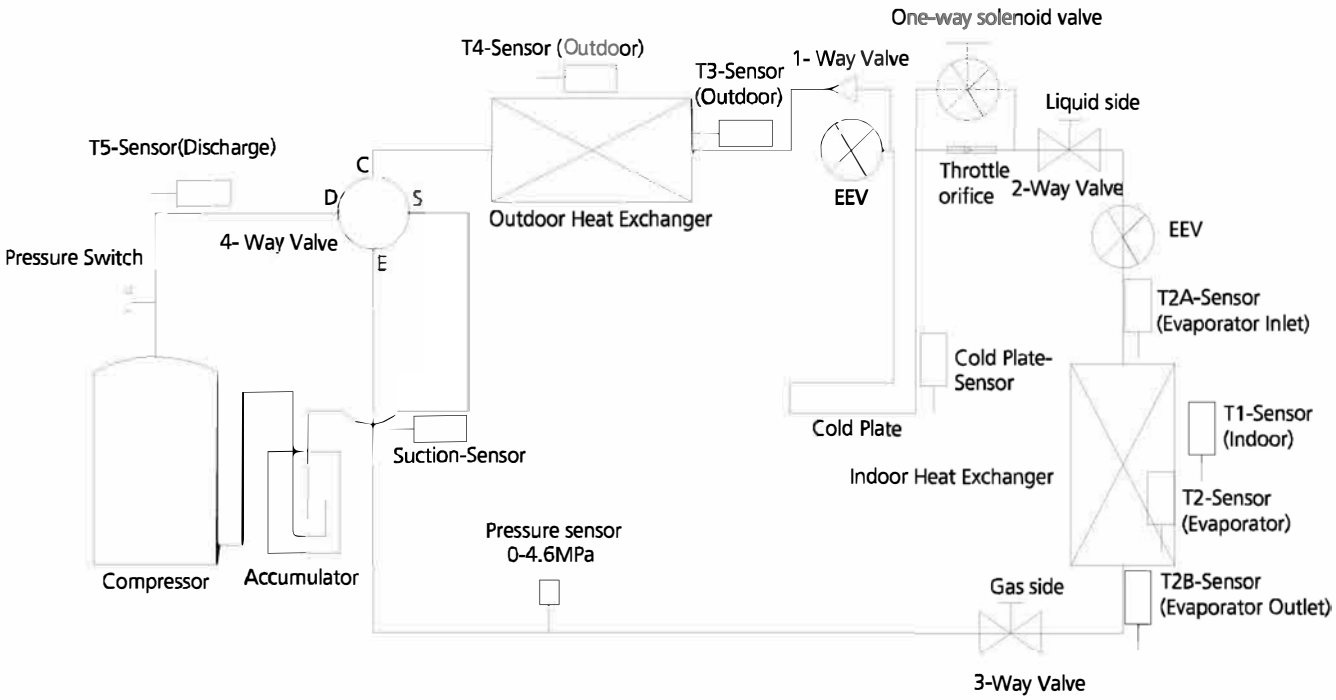
5. Refrigerant Cycle Diagrams



Model No.	Pipe Size (Diameter:ø) mm(inch)		Piping length (m/ft)		Elevation (m/ft)		Additional Refrigerant
	Gas	Liquid	Rated	Max.	Rated	Max.	
18k	19(3/4)	9.52(3/8)	7.5/24.6	30/98.4	0	20/65.6	65g/m (0.69oz/ft)



Model No.	Pipe Size (Diameter:ø) mm(inch)		Piping length (m/ft)		Elevation (m/ft)		Additional Refrigerant
	Gas	Liquid	Rated	Max.	Rated	Max.	
24k	19(3/4)	9.52(3/8)	7.5/24.6	50/164	0	25/82	65g/m (0.69oz/ft)



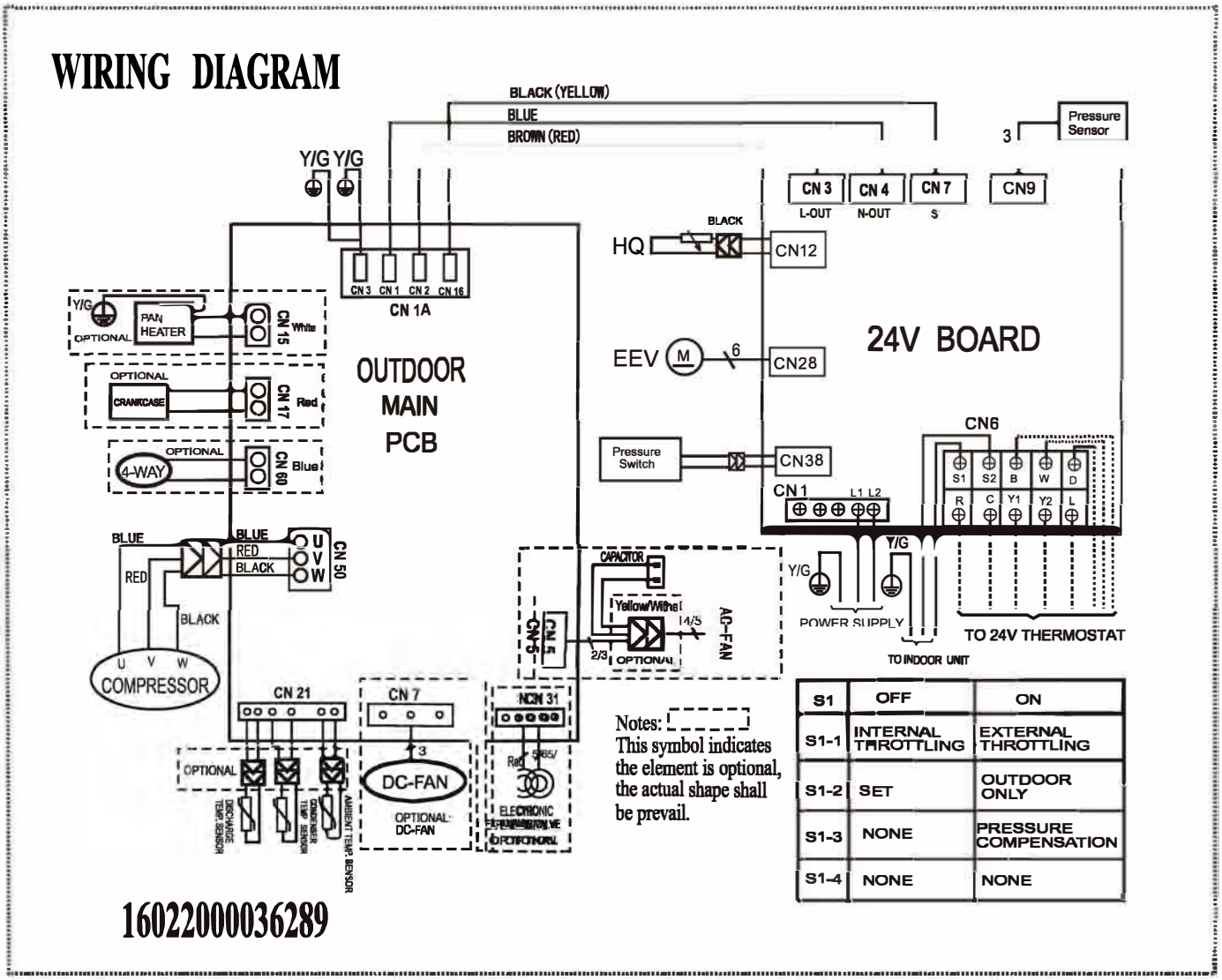
Model No.	Pipe Size (Diameter:ø) mm(inch)		Piping length (m/ft)		Elevation (m/ft)		Additional Refrigerant
	Gas	Liquid	Rated	Max.	Rated	Max.	
30k	19(3/4)	9.52(3/8)	7.5/24.6	50/164	0	25/82	65g/m (0.69oz/ft)
36k/48k	19(3/4)	9.52(3/8)	7.5/24.6	65/213	0	30/98.4	
60k	22(7/8)	9.52(3/8)	7.5/24.6	65/213	0	30/98.4	

6. Electrical Wiring Diagrams

ODU Model	ODU Wiring Diagram
CPR18CD(O)	16022000036289
CPR24CD(O)	16022000036171
CPR30CD(O)	16022000036170
CPR36CD(O)	
CPR48CD(O)	16022000036169
CPR60CD(O)	

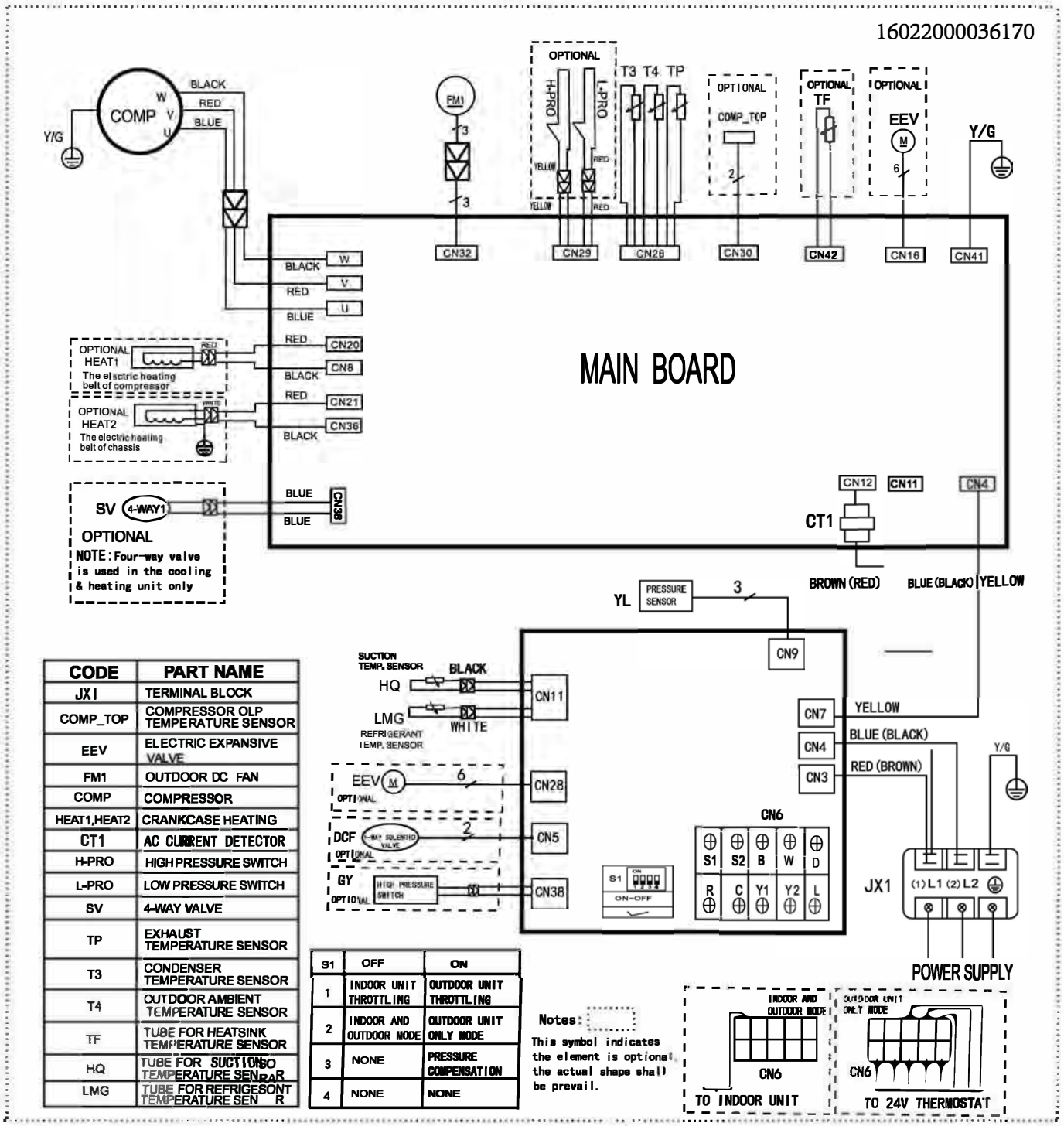
ODU Model	ODU Main Printed Circuit Board	Inverter Module Printed Board	24V Printed Board
CPR18CD(O)	17122000046453	/	17122000054047
CPR24CD(O)	17122000048064	/	17122000054047
CPR30CD(O)	17122000047742	/	17122000054047
CPR36CD(O)	17122000047742	/	17122000054047
CPR48CD(O)	17122000037804	17122000042012	17122000054047
CPR60CD(O)	17122000037804	17122000042012	17122000054047

Outdoor unit wiring diagram:16022000036289



S1	OFF	ON
S1-1	INTERNAL THROTTLING	EXTERNAL THROTTLING
S1-2	SET	OUTDOOR ONLY
S1-3	NONE	PRESSURE COMPENSATION
S1-4	NONE	NONE

Outdoor unit wiring diagram:16022000036170

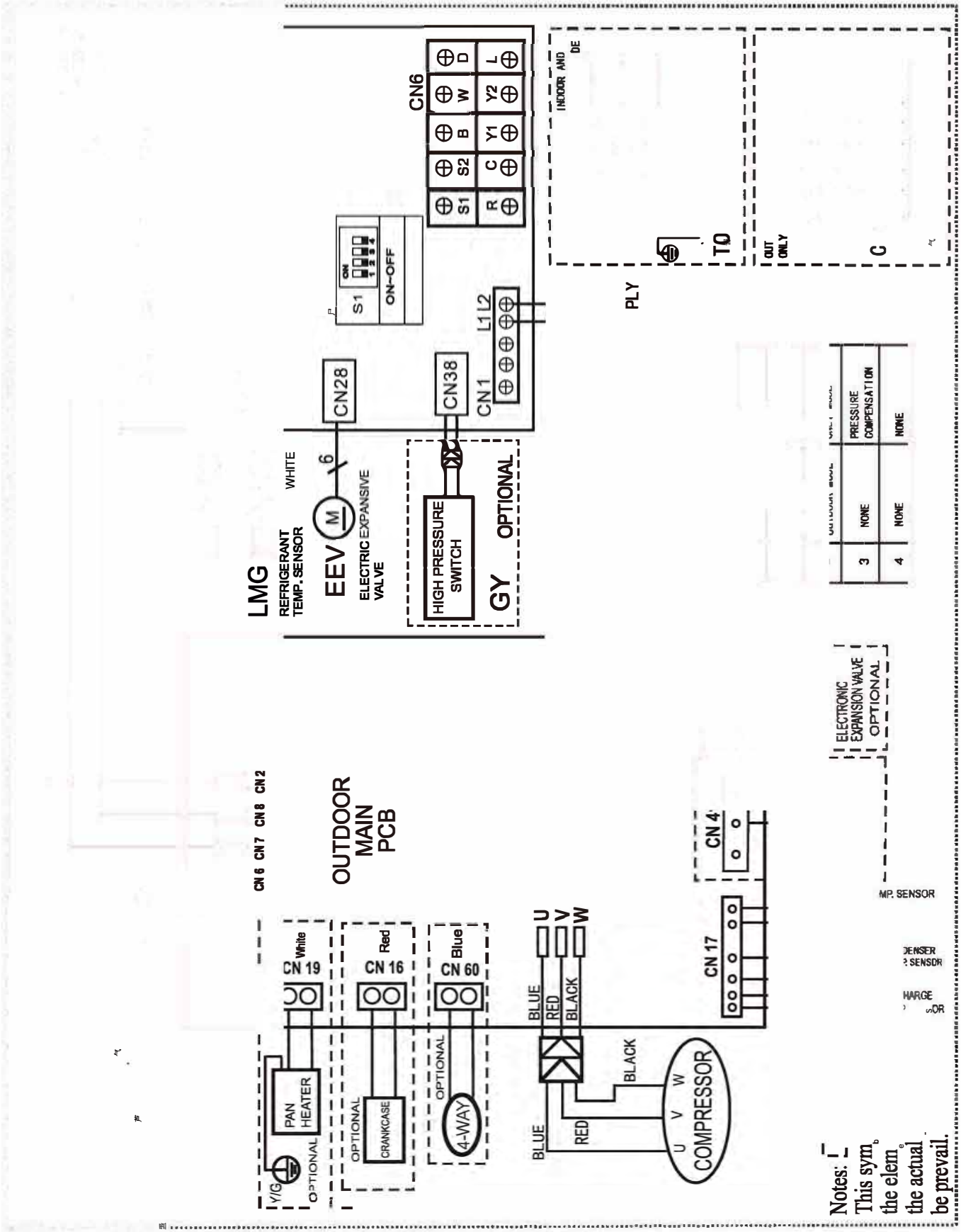


CODE	PART NAME
JX1	TERMINAL BLOCK
COMP_TOP	COMPRESSOR OLP TEMPERATURE SENSOR
EEV	ELECTRIC EXPANSIVE VALVE
FM1	OUTDOOR DC FAN
COMP	COMPRESSOR
HEAT1,HEAT2	CRANKCASE HEATING
CT1	AC CURRENT DETECTOR
H-PRO	HIGH PRESSURE SWITCH
L-PRO	LOW PRESSURE SWITCH
SV	4-WAY VALVE
TP	EXHAUST TEMPERATURE SENSOR
T3	CONDENSER TEMPERATURE SENSOR
T4	OUTDOOR AMBIENT TEMPERATURE SENSOR
TF	TUBE FOR HEATSINK TEMPERATURE SENSOR
HQ	TUBE FOR SUCTION TEMPERATURE SENSOR
LMG	TUBE FOR REFRIGESONT TEMPERATURE SEN R

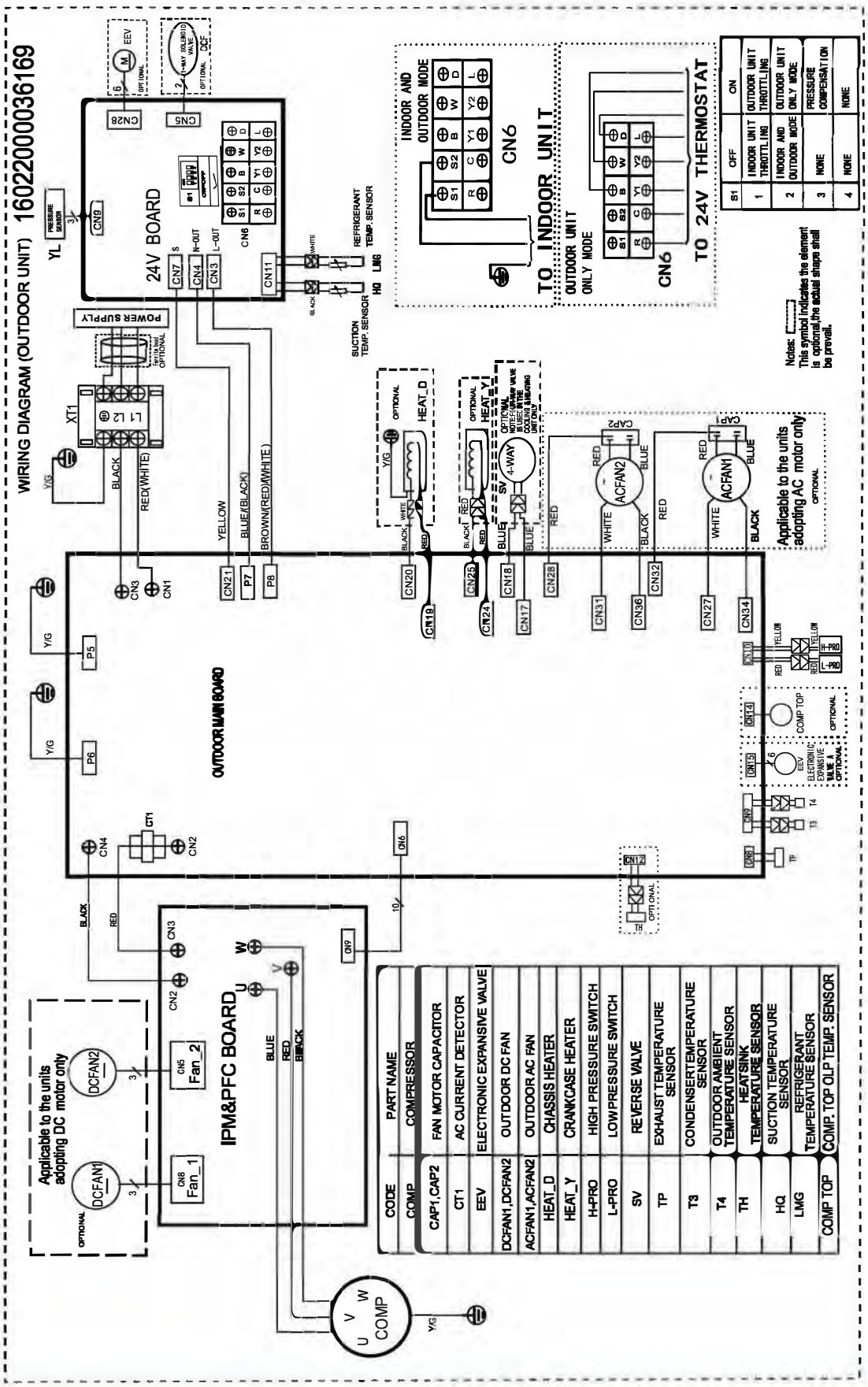
S1	OFF	ON
1	INDOOR UNIT THROTTLING	OUTDOOR UNIT THROTTLING
2	INDOOR AND OUTDOOR MODE	OUTDOOR UNIT ONLY MODE
3	NONE	PRESSURE COMPENSATION
4	NONE	NONE

Notes:
This symbol indicates the element is optional, the actual shape shall be prevail.

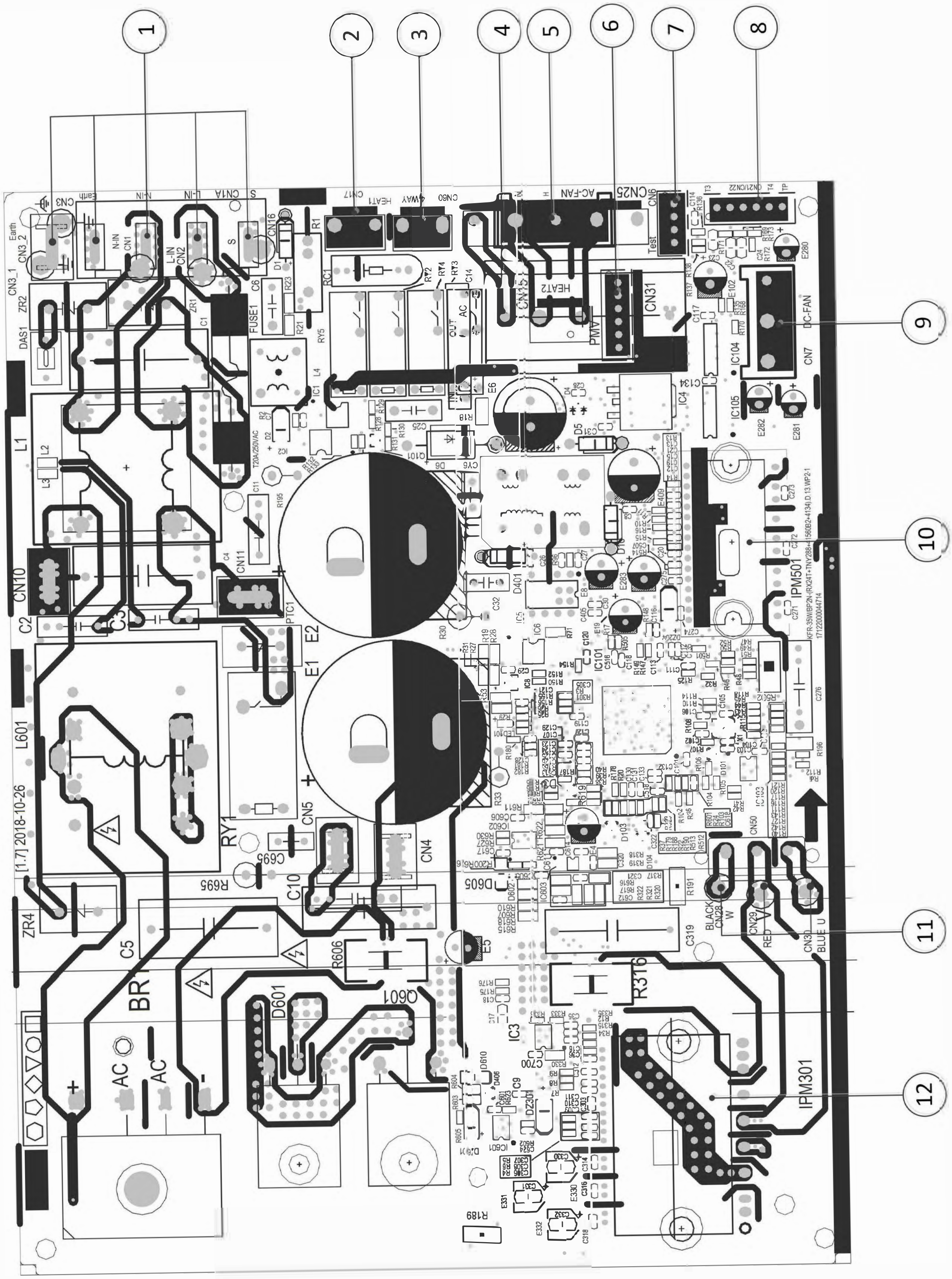
Outdoor unit wiring diagram:16022000036171



Outdoor unit wiring diagram:16022000036169



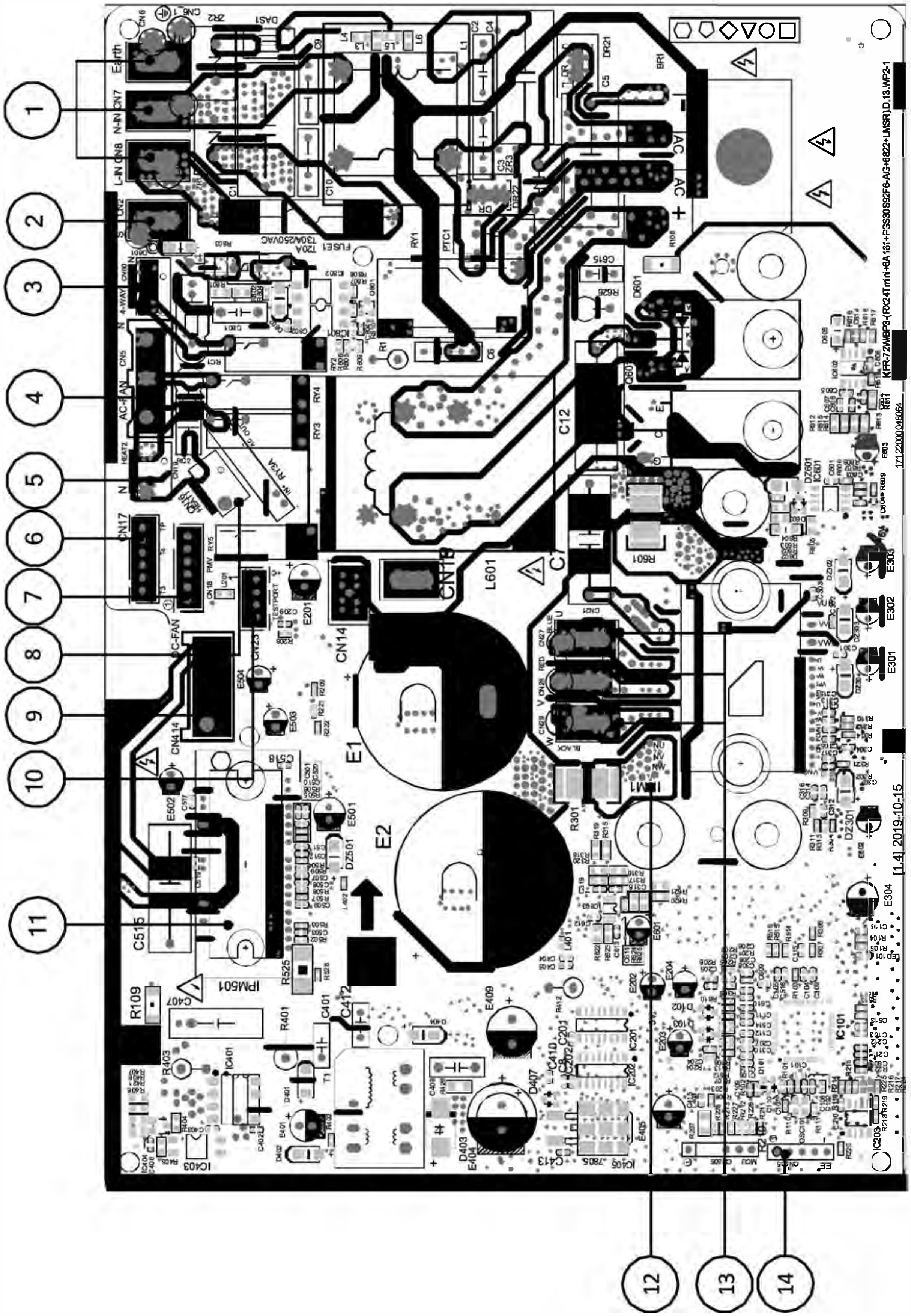
Outdoor unit printed circuit board diagram: 17122000044714, 17122000048121,17122000046453



No.	Name	CN#	Meaning
1	CN1A	CN3	Earth: connect to Ground
		CN1	N_in: connect to N-line (208-230V AC input)
		CN2	L_in: connect to L-line (208-230V AC input)
		CN16	S: connect to indoor unit communication
2	HEAT1	CN17	connect to compressor heater, 208-230V AC when is ON
3	4-WAY	CN60	connect to 4 way valve, 208-230V AC when is ON.
4	HEAT2	CN15	connect to chassis heater, 208-230V AC when is ON
5	AC-FAN	CN25	connect to AC fan
6	PMV	CN31	connect to Electric Expansion Valve
7	TESTPORT	CN6	used for testing
8	TP T4 T3	CN21/CN22	connect to pipe temp. sensor T3, ambient temp. sensor T4, exhaust temp. sensor TP
9	DC-FAN	CN7	connect to DC fan
10	FAN_IPM	IPM 501	IPM for DC fan
11	W	CN28	connect to compressor
	V	CN29	0V AC (standby)
	U	CN30	10-200V AC (running)
12	COMP_IPM	IPM 301	IPM for compressor

Note: This section is for reference only. Please take practicality as standard.

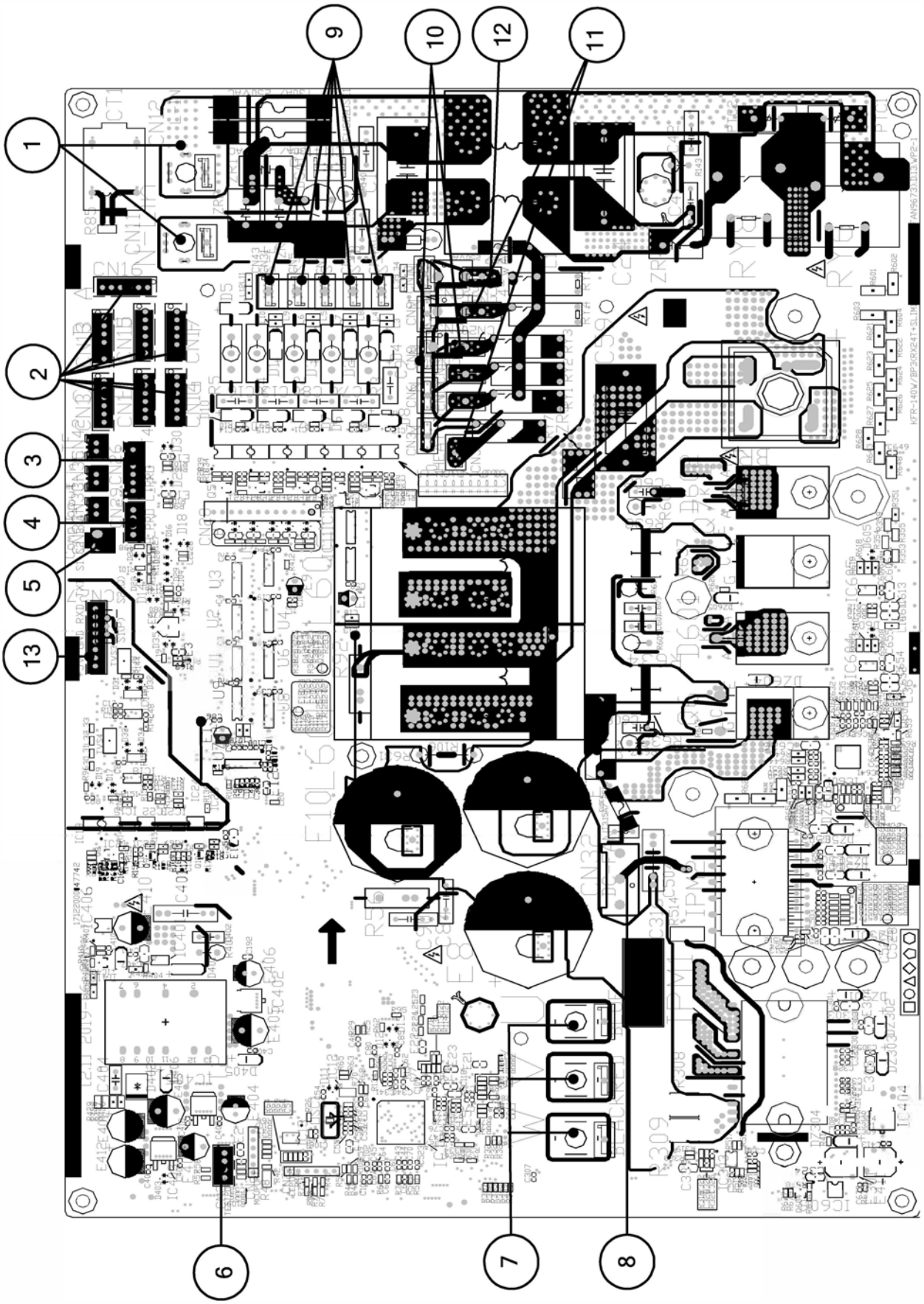
Outdoor unit printed circuit board diagram: 17122000048064



No.	Name	CN#	Meaning
1	Power Supply	CN6	Earth: connect to Ground
		CN7	N_in: connect to N-line (208-230V AC input)
		CN8	L_in: connect to L-line (208-230V AC input)
2	S	CN2	S: connect to indoor unit communication
3	4-WAY	CN60	connect to 4 way valve, 208-230V AC when is ON.
4	AC-FAN	CN5	connect to AC fan
5	HEAT2	CN19	connect to chassis heater, 208-230V AC when is ON
6	TP T4 T3	CN17	connect to pipe temp. sensor T3, ambient temp. sensor T4, exhaust temp. sensor TP
7	PMV	CN18	connect to Electric Expansion Valve
8	HEAT1	CN16	connect to compressor heater, 208-230V AC when is ON
9	DC-FAN	CN414	connect to DC fan
10	TESTPORT	CN23	used for testing
11	FAN_IPM	IPM501	IPM for DC fan
12	COMP_IPM	IPM1	IPM for compressor
13	U	CN27	connect to compressor
	V	CN28	0V AC (standby)
	W	CN29	200-300V AC (running)
14	EE_PORT	CN505	EEPROM programer port

Note: This section is for reference only. Please take practicality as standard.

Outdoor unit printed circuit board diagram: 17122000047742

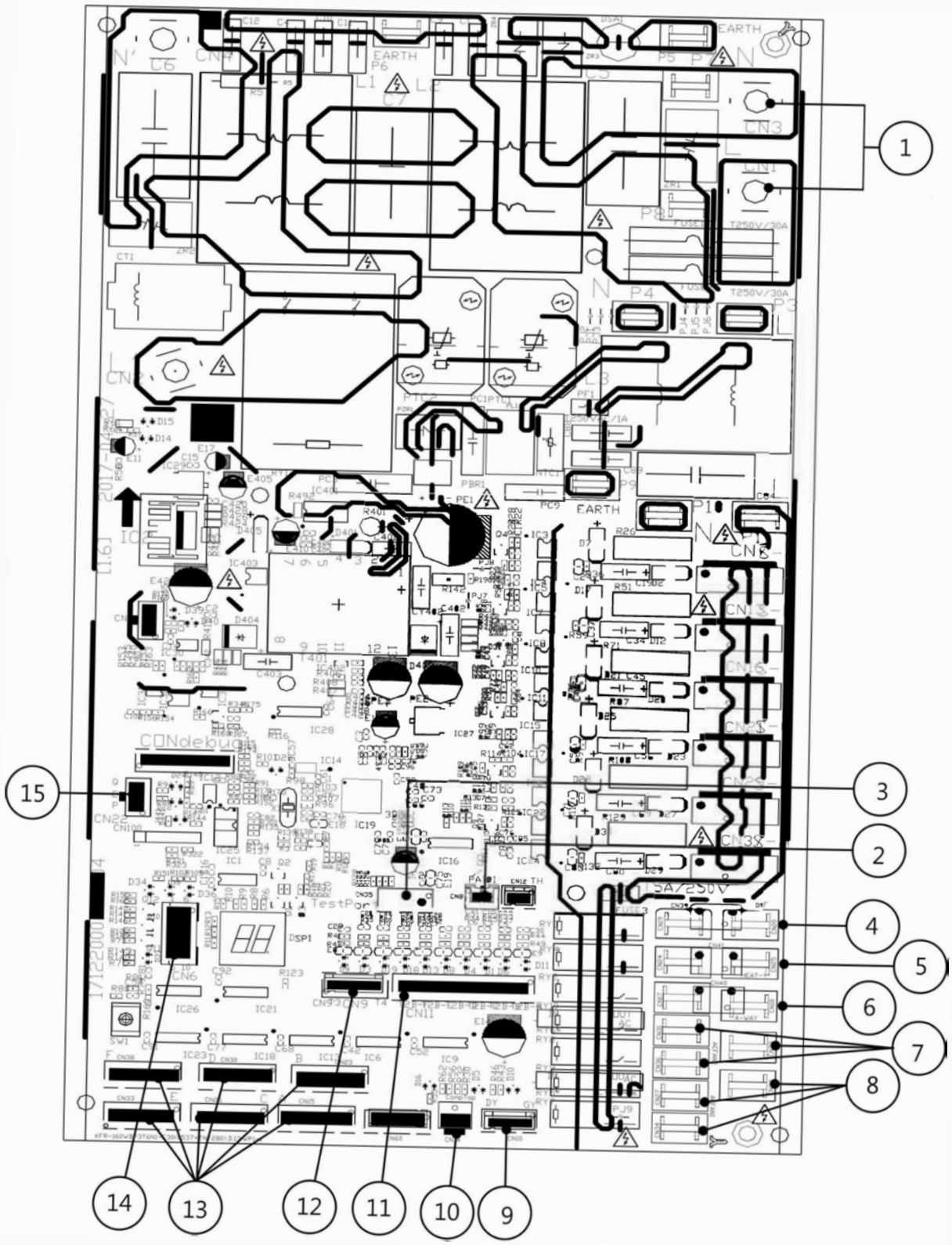


No.	Name	CN#	Meaning
1	Power Supply	CN11	N_in: connect to N-line (208-230V AC input)
		CN12	L_in: connect to L-line (208-230V AC input)
2	EEV-A	CN16	connect to electric expansion valve
	EEV-B	CN13	
	EEV-C	CN3	
	EEV-D	CN15	
	EEV-E	CN1	
	EEV-F	CN17	
	EEV-G	CN14	
3	T3 T4 TP	CN26	connect to pipe temp. sensor T3, ambient temp. sensor T4, exhaust temp. sensor TP
4	H-PRO,L-RPO	CN29	connect to high and low pressure swtich(pin1-pin2&pin3-pin4:5VDC pulse wave)
5	OLP TEMP. SENSOR	CN30	connect to compressor top temp. sensor (5VDC Pulse wave)
6	TESTPORT	CN24	used for testing
7	COMPRESSOR	U	connect to compressor
		V	0V AC (standby)
		W	10-200V AC (running)
8	DC-FAN	CN32	connect to DC fan
9	S-E	CN31	S: connect to indoor unit communication(pin1-pin2: 24VDC Pulse wave; pin2-pin3: 208-230V AC input)
	S-D	CN5	
	S-C(mono)	CN34	
	S-B	CN2	
	S-A	CN4	

No.	Name	CN#	Meaning
10	HEAT_D	CN8	connect to the heater, 208-230V AC when is ON
		CN20	
11	HEAT_Y	CN21	
		CN36	
12	4-WAY	CN38	connect to 4 way valve, 208-230V AC when is ON.
13	/	CN27	connect to key board CN1

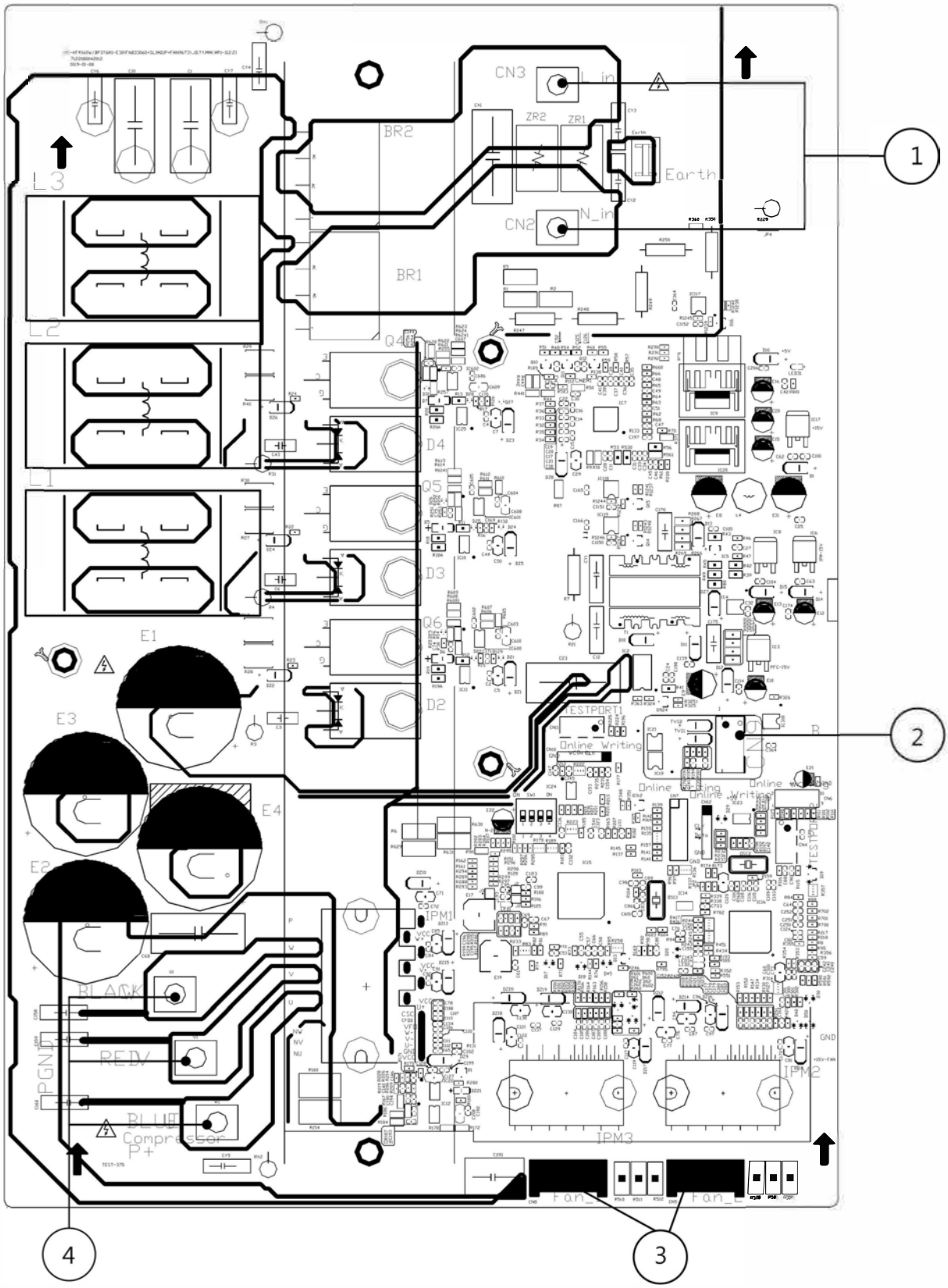
Note: This section is for reference only. Please take practicality as standard.

Outdoor unit printed circuit board diagram: 17122000037804



No.	Name	CN#	Meaning
1	Power Supply	CN1	L1_in: connect to L1-line (230V AC input)
		CN3	L2_in: connect to L2-line (230V AC input)
2	TP	CN8	Exhaust temp. sensor TP
3	TESTPORT	CN35	used for testing
4	HEAT1	CN19/CN20	connect to chassis heater, 208-230V AC when is ON
5	HEAT2	CN24/CN25	connect to compressor heater, 208-230V AC when is ON
6	4-WAY	CN17/CN18	connect to 4 way valve, 208-230V AC when is ON.
7	AC-FAN2	CN31/CN36/CN28	connect to AC fan2
8	AC-FAN1	CN27/CN34/CN32	connect to AC fan1
9	H-PRO/L-PRO	CN10	connect to low&high pressure switch
10	Compressor Top	CN14	connect to compressor top temperature sensor
11	T2B	CN11	connect to pipe temp. sensor T2B
12	T4 T3	CN9	connect to pipe temp. sensor T3, ambient temp. sensor T4
13	PMV	CN15/CN23/CN26/ CN30/CN33/CN38	connect to Electric Expansion Valve(A~F)
14	/	CN6	connect to IPM&PFC board CN9
15	PQE	CN22	Communication to indoor unit

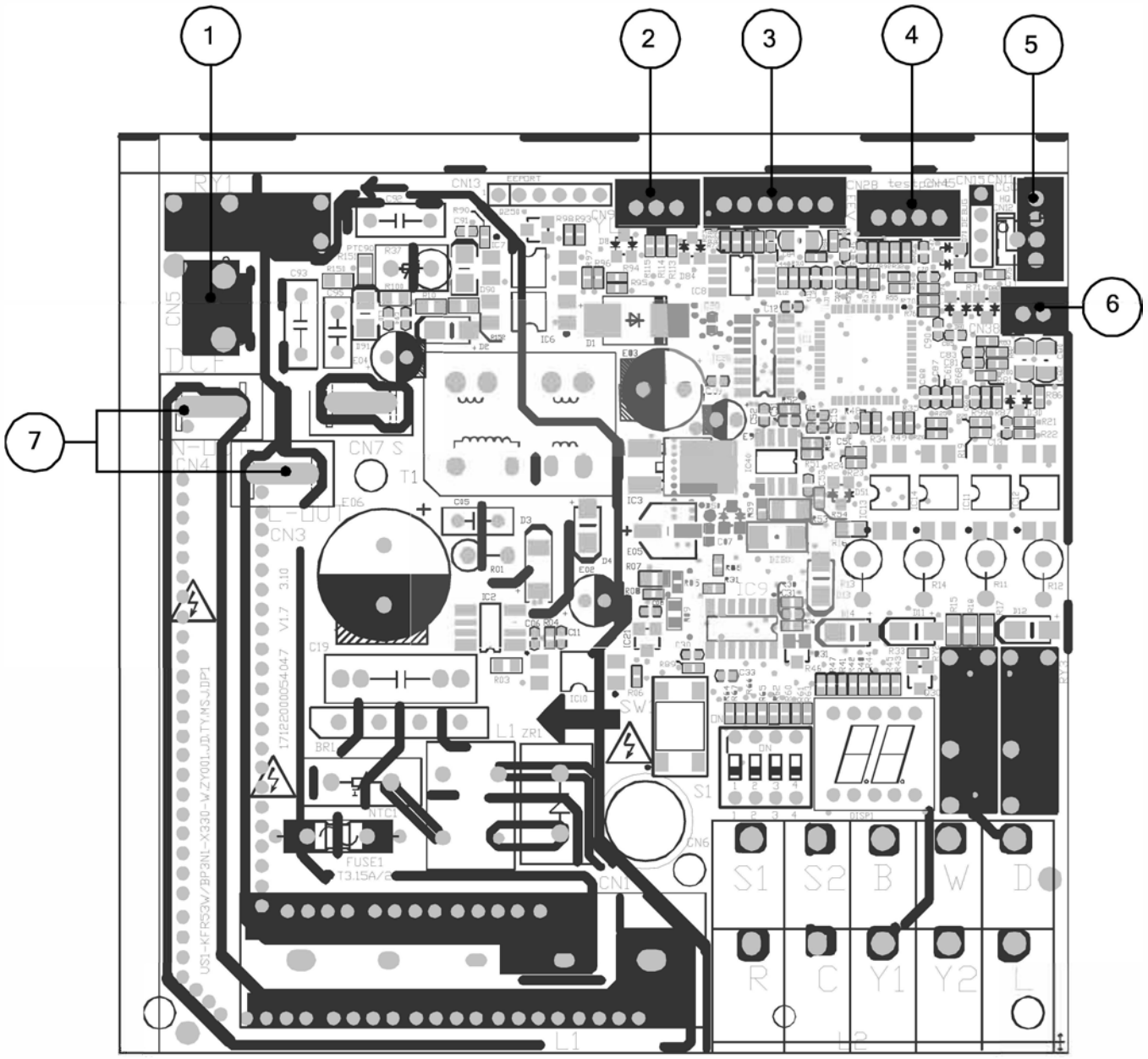
Outdoor unit IPM board diagram: 17122000042012



No.	Name	CN#	Meaning
1	Power Supply	CN3	connect to main board L-Out
		CN2	connect to main board N-Out
2	/	CN9	connect to main board CN6
3	FAN_DC	FAN_1/FAN_2	connect to outdoor DC fan 1& DC fan 2
4	CN_COMP	U1	connect to compressor
		V1	
		W1	

Note: This section is for reference only. Please take practicality as standard.

Outdoor unit printed circuit board diagram: 17122000054047



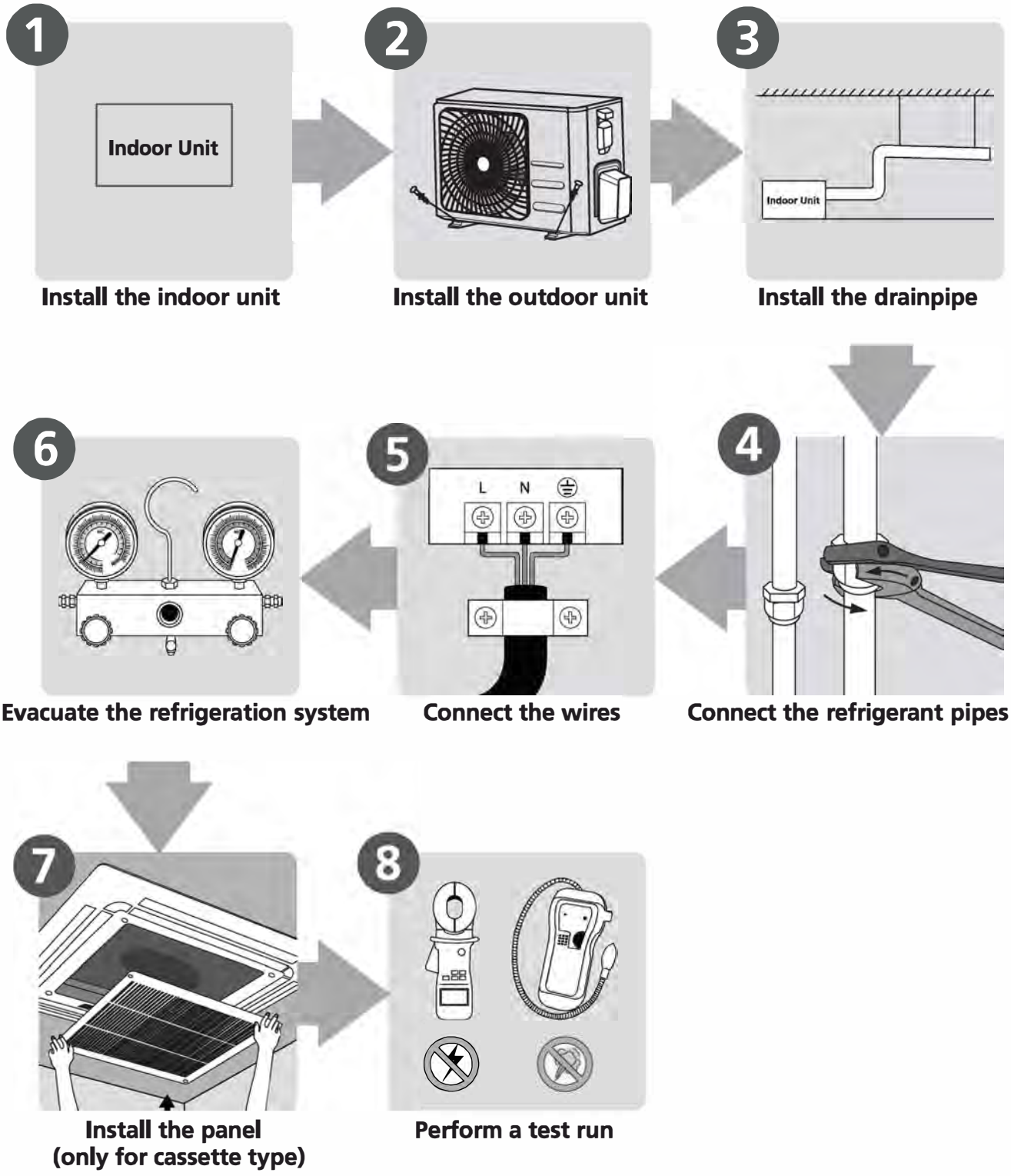
No.	Name	CN#	Meaning
1	/	CN5	connect to one-way solenoid valve
2	/	CN9	connect to pressure sensor (5VDC)
3	/	CN28	connect to electric expansion valve (12VDC)
4	TESTPORT	CN45	used for testing (5VDC)
5	/	CN11	connect to suction temp. sensor, cold plate temp. sensor (5VDC)
6	H-PRO	CN38	connect to high pressure switch (5VDC)
7	Power Supply	CN3	connect to main board L-Out
		CN4	connect to main board N-Out

Note: This section is for reference only. Please take practicality as standard.

Installation

Contents

1. Installation Overview



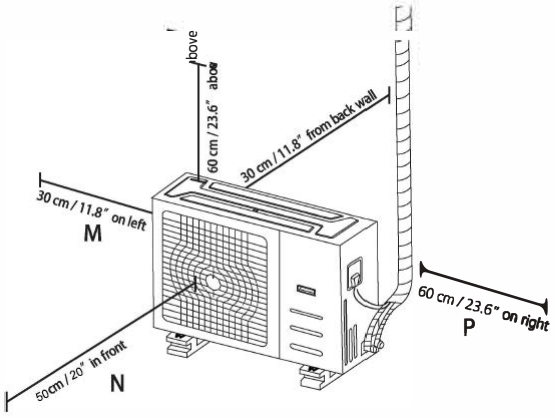
2. Location selection

2.1 Unit location selection can refer to installation manual.

2.2 DO NOT install the unit in the following locations:

- Where oil drilling or fracking is taking place.
- Coastal areas with high salt content in the air.
- Areas with caustic gases in the air, such as near hot springs.
- Areas with power fluctuations, such as factories.
- Enclosed spaces, such as cabinets.
- Areas with strong electromagnetic waves.
- Areas that store flammable materials or gas.
- Rooms with high humidity, such as bathrooms or laundry rooms.
- If possible, DO NOT install the unit where it is exposed to direct sunlight.

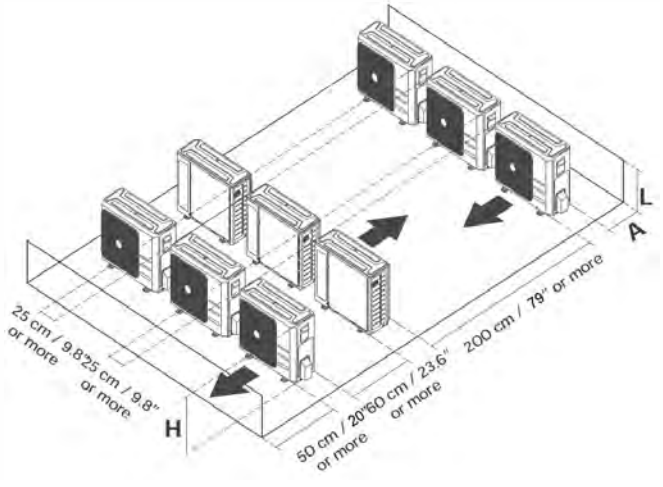
2.3 The minimum distance between the outdoor unit and walls described in the installation guide does not apply to airtight rooms. Be sure to keep the unit unobstructed in at least two of the three directions (M, N, P)



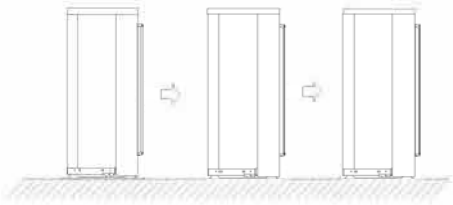
2.4 Rows of series installation

The relations between H, A and L are as follows.

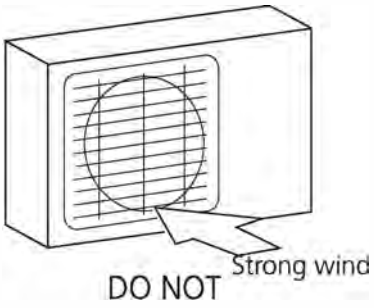
	L	A
L ≤ H	L ≤ 1/2H	25 cm / 9.8" or more
	1/2H < L ≤ H	30 cm / 11.8" or more
L > H	Can not be installed	



DO NOT install the rows of series like following figure.



2.5. If the location is exposed to strong winds (for example: near a seaside), the unit must be placed against the wall to shelter it from the wind. If necessary, use an awning.

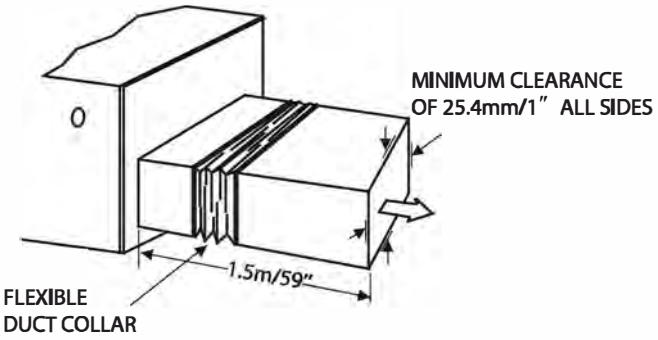


3. Indoor Unit Installation(AHU)

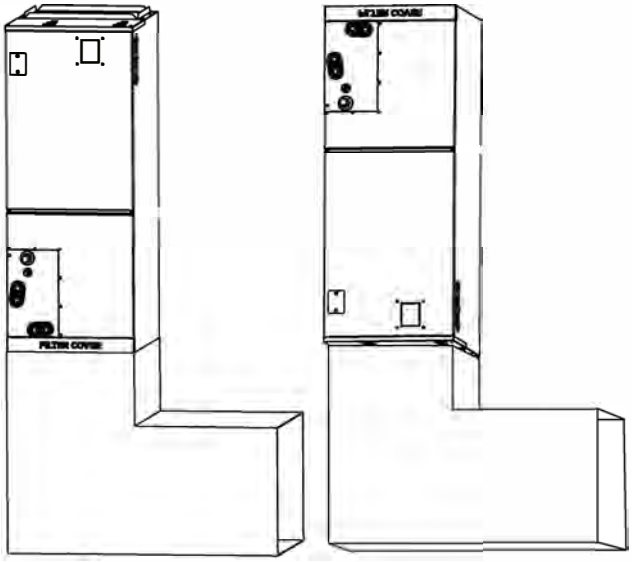
3.1 Service space for indoor unit

Horizontal installation

Plenum Clearances:



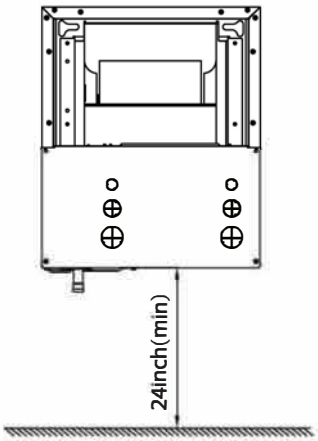
Vertical installation



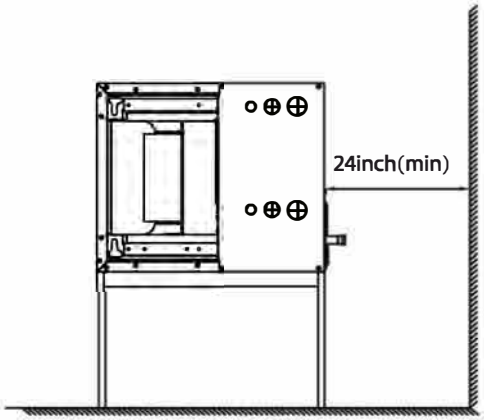
When installed vertically (upward or downward), the lower end of the air outlet needs to be connected to the L-shaped metal air duct and fastened by screws.

3.2 Installation place

Vertical installation



Horizontal installation

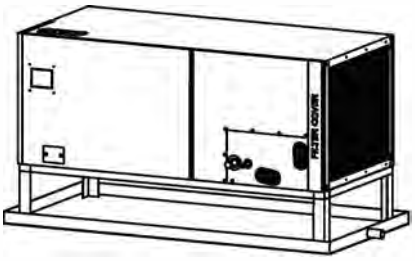


3.2 Install the main body

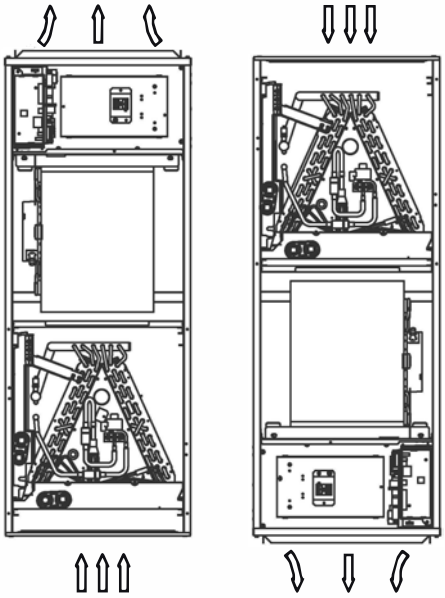
The unit may be installed in one of the upflow, downflow, horizontal left or horizontal right orientations.

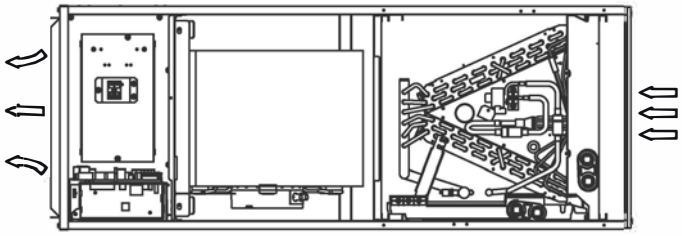
Vertical installation

Horizontal installation

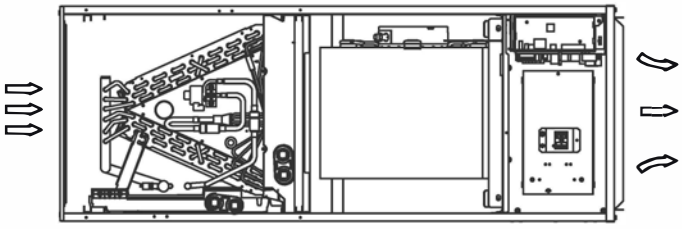


NOTE: For installation, an drain pan(not supplied) must be installed.





horizontal left



horizontal right

Note: Vertical up and horizontal left installation does not need to change the direction of evaporator.

Regular installation instructions

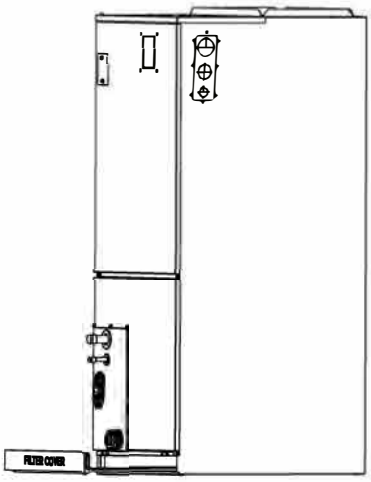
Please follow these steps to perform Vertical up installation and Horizontal left installation:

1. Open the upper cover.
2. Open the cover of the electronic control box.
3. Connect the wire according to the wiring diagram.
4. Connect the pipes.
5. Install the drainage pipes

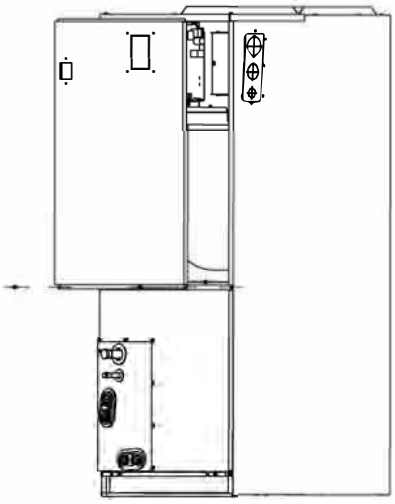
Reversing installation instructions

For the Horizontal left installation and vertical down installation, the direction of the evaporator should be changed and the drain pan should be removed first. Please do it according to the following steps:

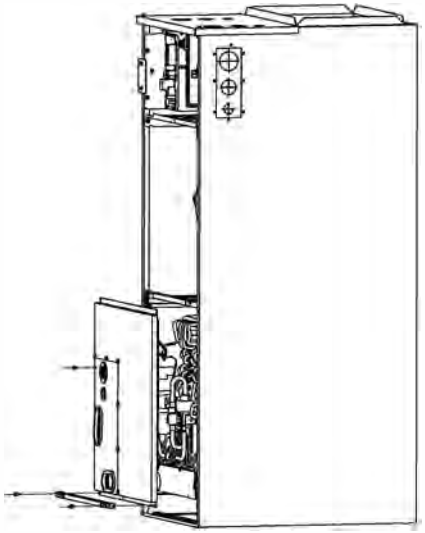
1. Remove the cover plate of the filter ,then take the filter off.



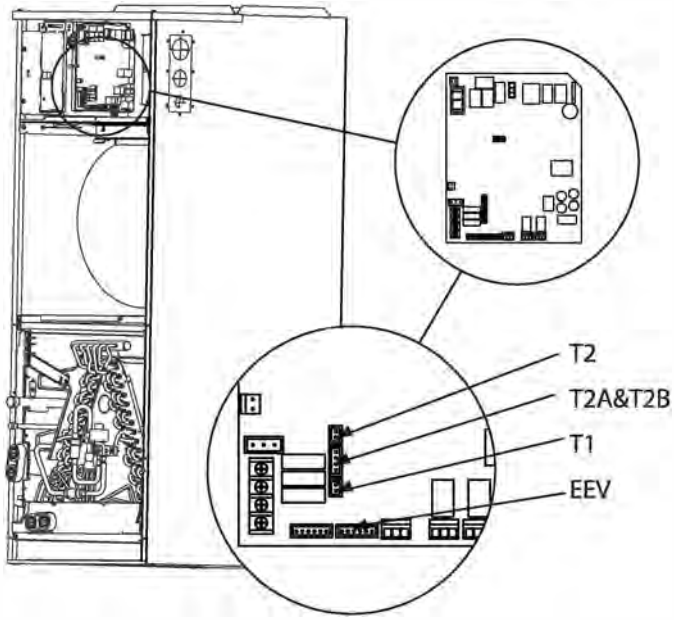
2. Remove the upper cover assembly.



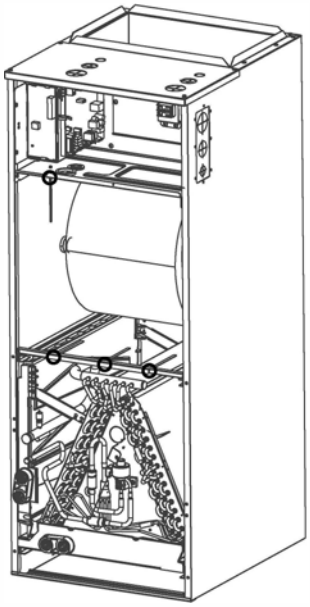
3. Remove evaporator cover plate.



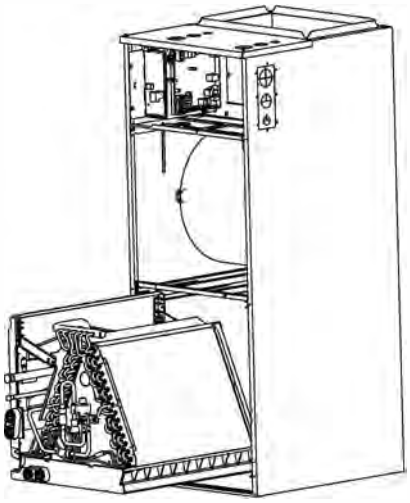
4. Remove T1,T2,T2A,T2B temperature sensor plug, electronic expansion valve wiring



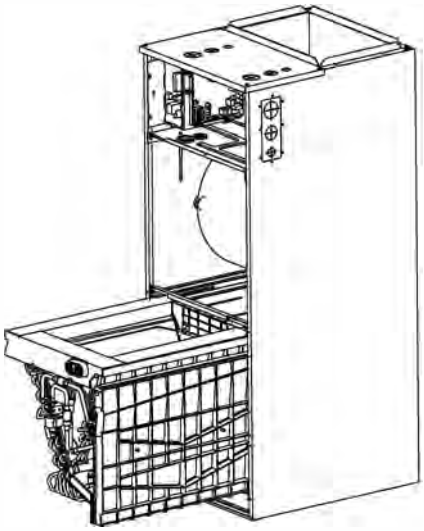
5. Remove T1,T2,T2A,T2B temperature sensor and electronic expansion valve wire ties.



6. Take out the evaporator and drain pan and rotate 180°.

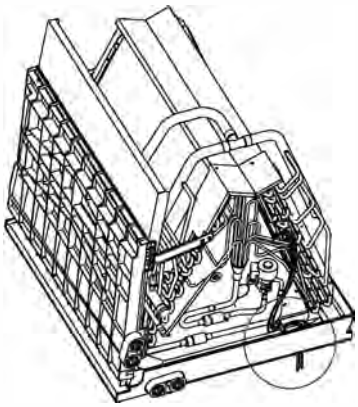


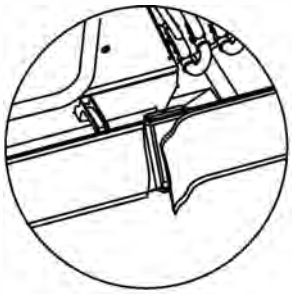
7. Reinstall the evaporator and drain pan.



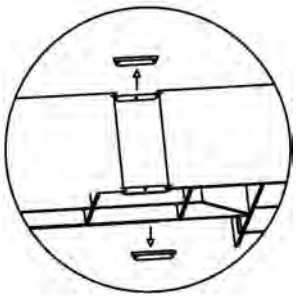
8. Reinstall T1,T2,T2A,T2B temperature sensor plug, electronic expansion valve and tie up the temperature sensor wires.

Note: The wire body needs to pass through the wire groove from the water receiving tray and be stuck on the hook of the water receiving tray.

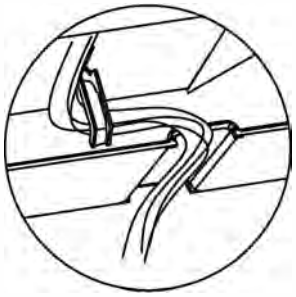




Break the sponge.



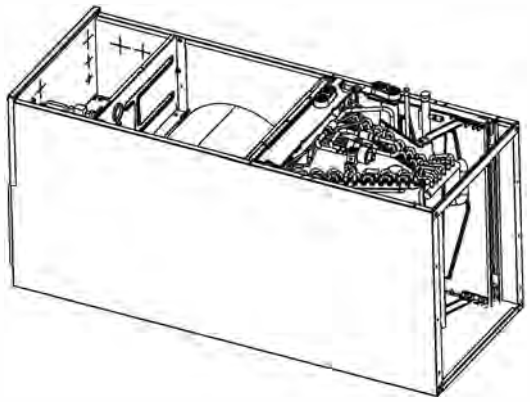
Remove knockouts as shown in the figure.

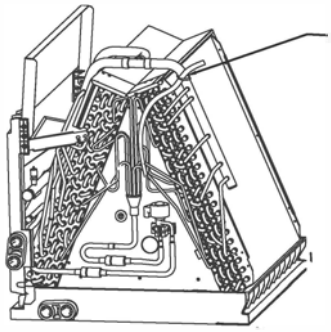


Hook the wire into the buckle and go down from the wire slot.

Sponge paste reset.

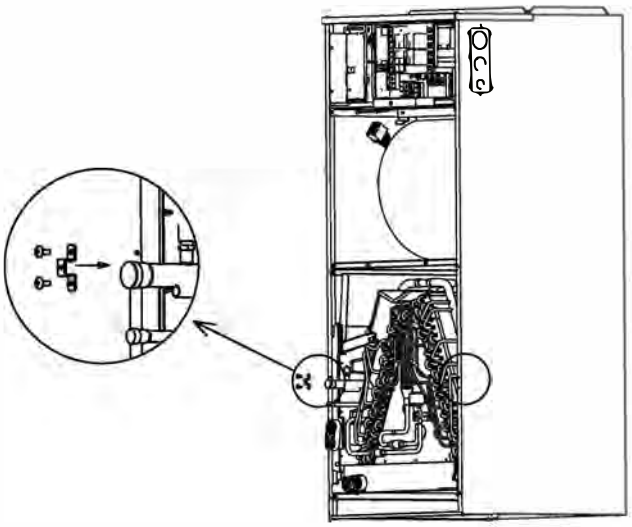
9. The evaporator is assembled in place.



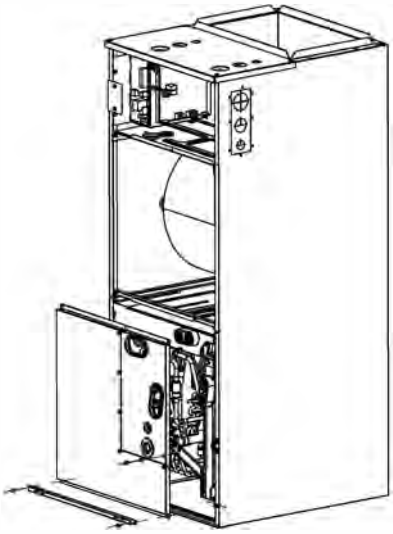


Use cable ties to bind and fix the environmental temperature sensitive bag as shown in the figure.

10. Adjust the position of the mounting parts.

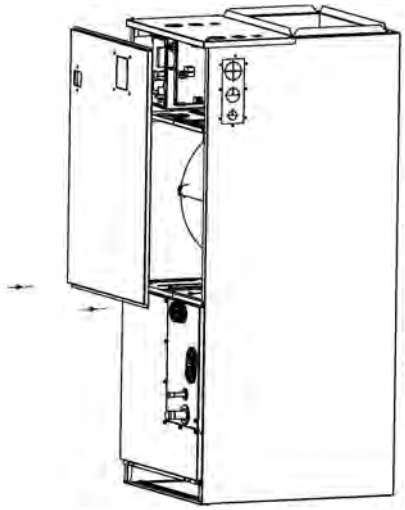


11. Reinstall evaporator cover plate.

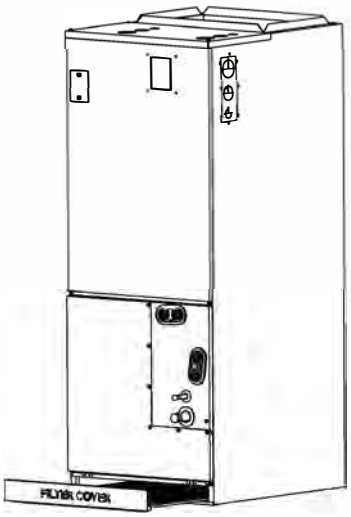


12. Connect the wire according to the wiring diagram.

13. Reassemble the upper cover.



14. Reinstal the flter and flter cover plate.



15. Connect the pipes.

16. Install the drainage pipes.

3.3 Install the Electric Auxiliary Heat Module (for some models)(not supplied)

Accessories

Name	Shape	Quantity
Manual		1
Seal sponge		1
Screw		2
Rubber cap		1
Electric auxiliary heating wiring diagram	/	1
Air switch label	/	1

NOTE:

Installation must be performed by an authorized dealer or specialist. Please make necessary protection when installing the unit.

Specification series of electric auxiliary heat module:

3kW,5kW,8kW,10kW, 15kw, 20kW,25kW.

The electric auxiliary heat module is only used for installation on the AHU internal machine.

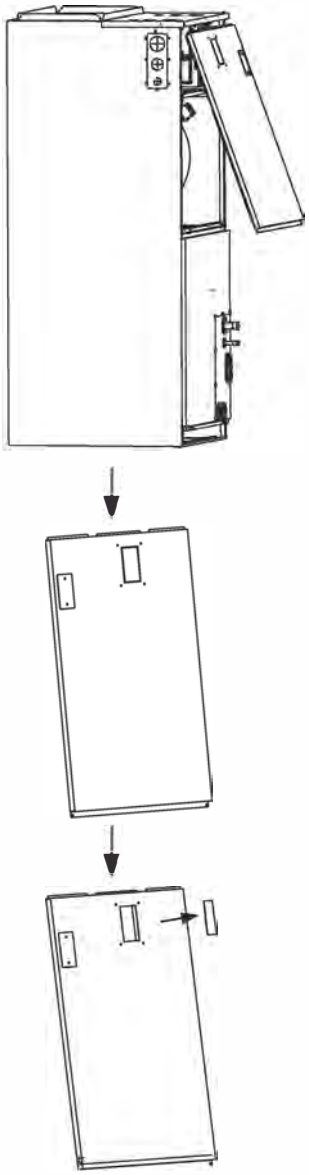
If the unit needs to be equipped with electric auxiliary heat module, please check the electric auxiliary heat module specification that can be matched with the unit first to avoid unnecessary consequences caused by improper matching.

Selection and matching of internal machine and electric auxiliary heating components.

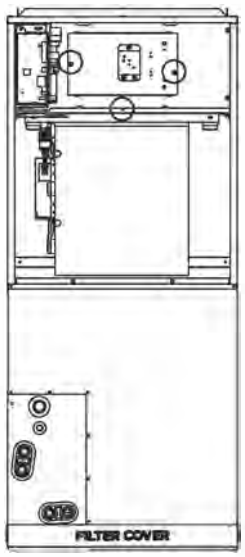
MODEL (Btu./h)	3kW	5kW	8kW	10kW	15kW	20kW	25kW
18K	Y	Y	Y	Y	-	-	-
24K	-	Y	Y	Y	Y		
30K	-	Y	Y	Y	Y	Y	
36K	-	Y	Y	Y	Y	Y	
48K	-	-	Y	Y	Y	Y	Y
60K	-	-	-	Y	Y	Y	Y

Electric Auxiliary Heat Module installation and wiring operation

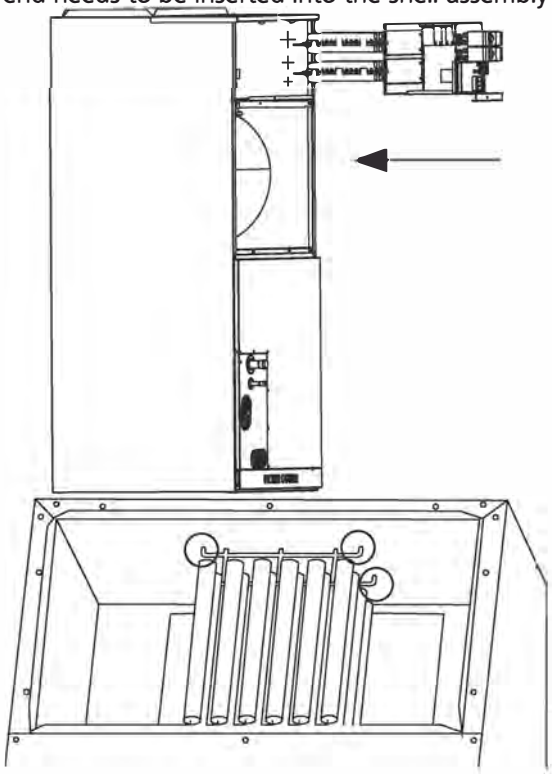
1. Remove the upper cover and use professional tools to destroy the knock-out holes of the upper cover.



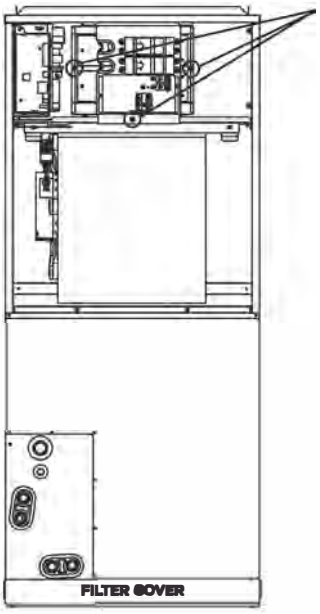
2. Remove the terminal block and power cord, loosen the screws, and remove the electric auxiliary heating cover.



3. Install the electric auxiliary heating component into the chassis shell along the front direction, and note that the front end needs to be inserted into the shell assembly hole.



4. Tighten the fixing screws.

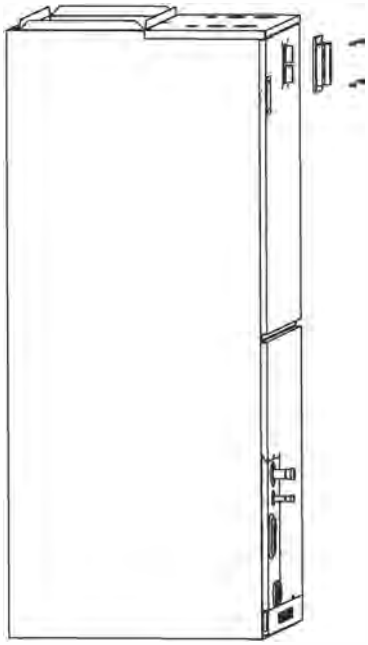


screws

5. Wiring according to the wiring nameplate.

6. Install the upper cover.

7. Install waterproof case.



After the electric heating wiring is connected, please confirm before power on:

- Check all wiring and ensure reliable connection of wire body.
- Check the electric heating fixing screw, and the screw is fixed reliably.
- The size selection of power wire meets the power supply requirements.

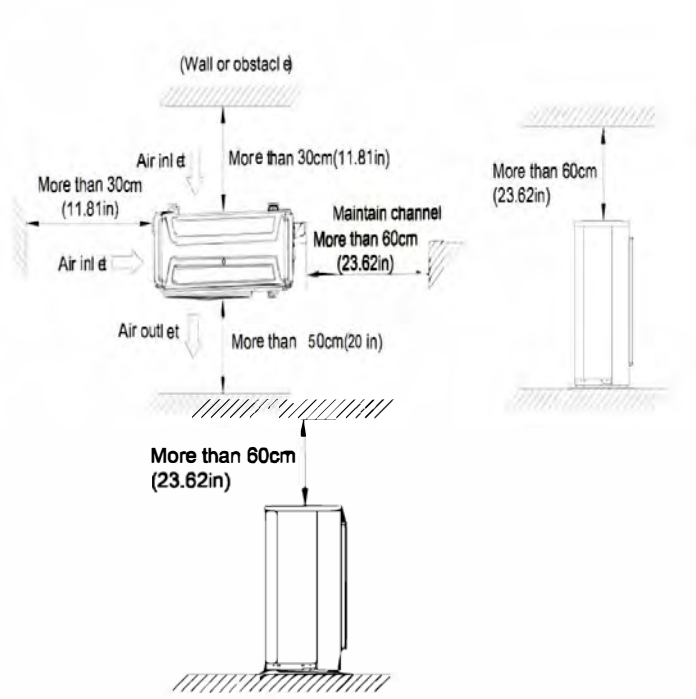
Specifications	Number of circuit breakers	Number of relays	Number of power cord groups	Number of power cord grounding screws
3kW	1	1	1	1
5kW	1	1	1	1
8kW	1	1	1	1
10kW	1	2	1	1
15kW	2	3	2	2
20kW	2	4	2	2
25kW	3	5	2	2

NOTE:

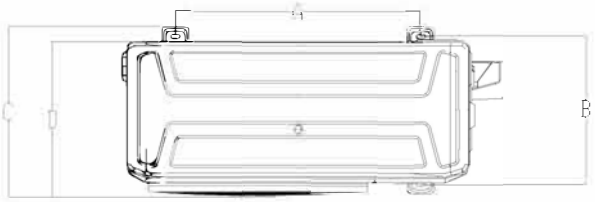
- Electric auxiliary heating wiring diagram packed with the accessories.
- Please paste the wiring diagram in the inside cover after the installation of electric auxiliary heating modules is completed ,for convenience of later maintenance.
- After installing the electric auxiliary heat module, stick the air switch label near the upper cover air switch.

4. Outdoor unit installation

4.1 Service space for outdoor unit



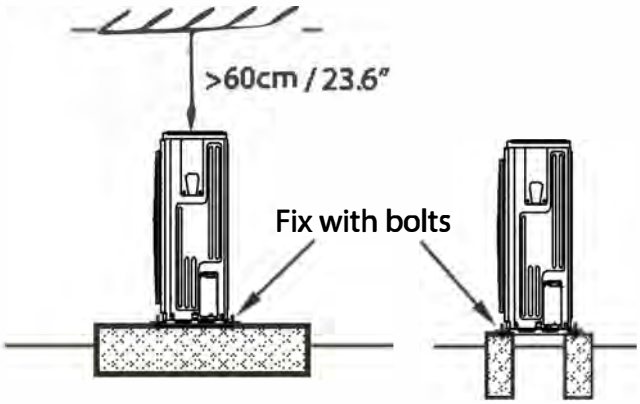
4.2 Bolt pitch



Panel Plate	Unit	D	A	B	C
B30	mm	333	514	340	365
	inch	13.11	20.23	13.39	14.37
CA30	mm	363	540	350	375
	inch	14.29	21.26	13.78	14.8
D30	mm	410	673	403	455
	inch	16.14	26.50	15.87	17.9
X2	mm	303	452	286	314
	inch	11.93	17.80	11.26	12.36
X3	mm	330	511	317	346
	inch	12.99	20.12	12.48	13.62
X4	mm	342	663	354	394
	inch	13.46	26.1	13.94	15.5
E30	mm	415	634	404	457
	inch	16.34	24.96	15.9	17.99
590	mm	350	590	378	400
	inch	13.78	23.23	14.88	15.75

4.3 Install Outdoor Unit

Fix the outdoor unit with anchor bolts(M10)



Caution

Since the gravity center of the unit is not at its physical center, so please be careful when lifting it with a sling.

Never hold the inlet of the outdoor unit to prevent it from deforming.

Do not touch the fan with hands or other objects.

Do not lean it more than 45, and do not lay it sidelong.

Make concrete foundation according to the specifications of the outdoor units.

Fasten the feet of this unit with bolts firmly to prevent it from collapsing in case of earthquake or strong wind.

5. Drainage Pipe Installation

Install the drainage pipe as shown below and take measures against condensation. Improperly installation could lead to leakage and eventually wet furniture and belongings.

5.1 Installation principle

- Ensure at least 1/100 slope of the drainage pipe
- Adopt suitable pipe diameter
- Adopt nearby condensate water discharge

5.2 Key points of drainage water pipe installation

1. Considering the pipeline route and elevation.
   - Before installing condensate water pipeline, determine its route and elevation to avoid intersection with other pipelines and ensure slope is straight.
2. Drainage pipe selection
   - The drainage pipe diameter shall not small than the drain hose of indoor unit
   - According to the water flowrate and drainage pipe slope to choose the suitable pipe, the water flowrate is decided by the capacity of indoor unit.

Relationship between water flowrate and capacity of indoor unit

Capacity (kBtu/h)	Water flowrate (l/h)
12	2.4
18	4
24	6
30	7
36	8
42	10
48	12
60	14

According to the above table to calculate the total water flowrate for the confluence pipe selection.

For horizontal drainage pipe (The following table is for reference)

PVC pipe	Reference value of inner diameter of pipe (mm)	Allowable maximum water flowrate (l/h)		Remark
		Slope 1/50	Slope 1/100	
PVC25	20	39	27	For branch pipe
PVC32	25	70	50	
PVC40	31	125	88	Could be used for confluence pipe
PVC50	40	247	175	
PVC63	51	473	334	

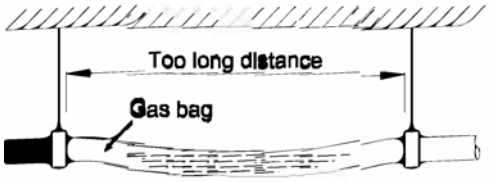
Attention: Adopt PVC40 or bigger pipe to be the main pipe.

For Vertical drainage pipe (The following table is for reference)

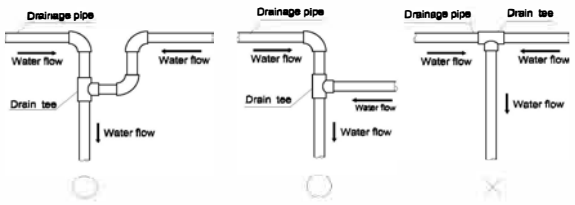
PVC pipe	Reference value of inner diameter of pipe (mm)	Allowable maximum water flowrate (l/h)	Remark
PVC25	20	220	For branch pipe
PVC32	25	410	
PVC40	31	730	Could be used for confluence pipe
PVC50	40	1440	
PVC63	51	2760	
PVC75	67	5710	
PVC90	77	8280	

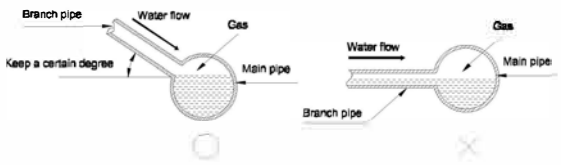
Attention: Adopt PVC40 or bigger pipe to be the main pipe.

3. Individual design of drainage pipe system
   - The drainage pipe of air conditioner shall be installed separately with other sewage pipe, rainwater pipe and drainage pipe in building.
   - The drainage pipe of the indoor unit with water pump should be apart from the one without water pump.
4. Supporter gap of drainage pipe
   - In general, the supporter gap of the drainage pipe horizontal pipe and vertical pipe is respectively 1m~1.5m and 1.5m~2.0m.
   - Each vertical pipe shall be equipped with not less than two hangers.
   - Overlarge hanger gap for horizontal pipe shall create bending, thus leading to air block.



5. The horizontal pipe layout should avoid converse flow or bad flow

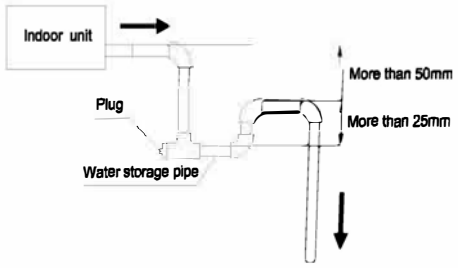




- The correct installation will not cause converse water flow and the slope of the branch pipes can be adjusted freely
- The false installation will cause converse water flow and the slope of the branch pipe can not be adjusted.

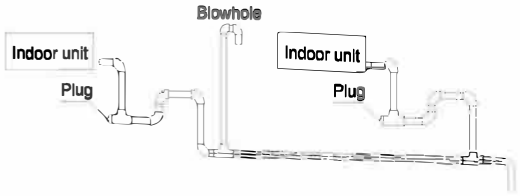
6. Water storage pipe setting

- If the indoor unit has high extra static pressure and without water pump to elevate the condensate water, such as high extra static pressure duct unit , the water storage pipe should be set to avoid converse flow or blow water phenomena.



7. Blowhole setting

- For the concentrated drainage pipe system, there should design a blowhole at the highest point of main pipe to ensure the condensate water discharge smoothly.
- The air outlet shall face down to prevent dirt entering pipe.
- Each indoor unit of the system should be installed it.
- The installation should be considering the convenience for future cleaning.



9. The end of drainage pipe shall not contact with ground directly.

5.3 Insulation work of drainage pipe

Refer the introduction to the insulation engineering parts.

6. Refrigerant Pipe Installation

6.1 Maximum length and drop height

Ensure that the length of the refrigerant pipe, the number of bends, and the drop height between the indoor and outdoor units meets the requirements shown in the following table.

Capacity(kBtu/h)	Max. Length (m/ft)	Max. Elevation (m/ft)
<15	25/82	10/32.8
15-23	30/98.4	20/65.6
24~35	50/164	25/82
36~60	65/213.3	30/98.4

Caution:

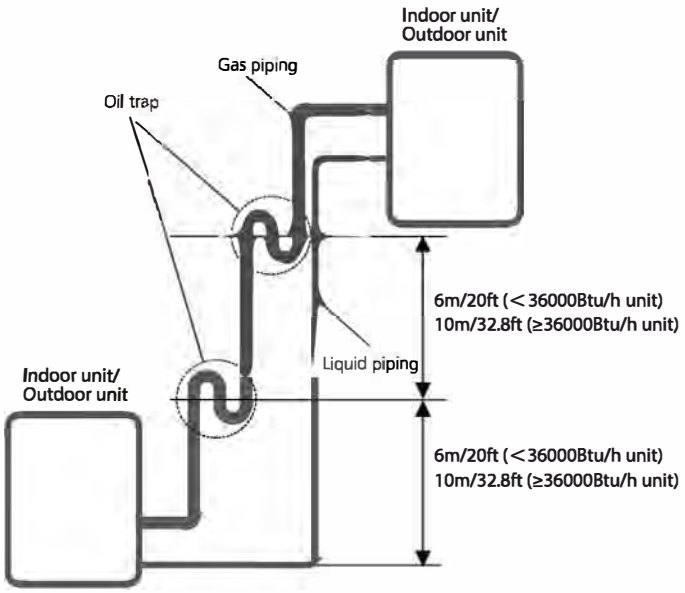
1. The capacity test is based on the standard length and the maximum permissive length is based on the system reliability.

2. Oil traps

-If oil flows back into the outdoor unit's compressor, this might cause liquid compression or deterioration of oil return. Oil traps in the rising gas piping can prevent this.

-An oil trap should be installed every 6m(20ft) of vertical suction line riser (<36000Btu/h unit).

-An oil trap should be installed every 10m(32.8ft) of vertical suction line riser (≥36000Btu/h unit).



6.2 The procedure of connecting pipes

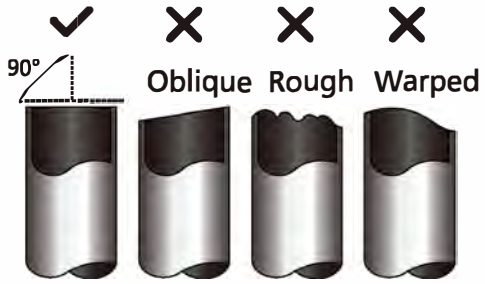
1.Choose the pipe size according to the specification table.

2.Confirm the cross way of the pipes.

3.Measure the necessary pipe length.

4.Cut the selected pipe with pipe cutter

- Make the section flat and smooth.

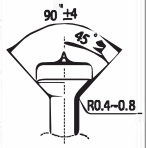


5. Insulate the copper pipe

- Before test operation, the joint parts should not be heat insulated.

6. Flare the pipe

- Insert a flare nut into the pipe before flaring the pipe
- According to the following table to flare the pipe.

Pipe diameter (inch(mm))	Flare dimension A (mm/inch)		Flare shape
	Min	Max	
1/4" (6.35)	8.4/0.33	8.7/0.34	
3/8" (9.52)	13.2/0.52	13.5/0.53	
1/2" (12.7)	16.2/0.64	16.5/0.65	
5/8" (15.9)	19.2/0.76	19.7/0.78	
3/4" (19)	23.2/0.91	23.7/0.93	
7/8" (22)	26.4/1.04	26.9/1.06	

- After flared the pipe, the opening part must be seal by end cover or adhesive tape to avoid duct or exogenous impurity come into the pipe.

7. Drill holes if the pipes need to pass the wall.

8. According to the field condition to bend the pipes so that it can pass the wall smoothly.

9. Bind and wrap the wire together with the insulated pipe if necessary.

10. Set the wall conduit

11. Set the supporter for the pipe.

12. Locate the pipe and fix it by supporter

- For horizontal refrigerant pipe, the distance between supporters should not be exceed 1m.
- For vertical refrigerant pipe, the distance between supporters should not be exceed 1.5m.

13. Connect the pipe to indoor unit and outdoor unit by using two spanners.

- Be sure to use two spanners and proper torque to fasten the nut, too large torque will damage the bell mouthing, and too small torque may cause leakage. Refer the following table for different pipe connection.

Pipe Diameter	Torque N.m(lb.ft)	Sketch map
1/4" (6.35)	15~16 (11~11.8)	
3/8" (9.52)	25~26 (18.4~19.18)	
1/2" (12.7)	35~36 (25.8~26.55)	
5/8" (15.9)	45~47 (33.19~34.67)	
3/4" (19)	65~67 (47.94~49.42)	
7/8" (22)	75-85 (55.3-62.7)	

7. Vacuum Drying and Leakage Checking

7.1 Purpose of vacuum drying

- Eliminating moisture in system to prevent the phenomena of ice-blockage and copper oxidation.

  Ice-blockage shall cause abnormal operation of system, while copper oxide shall damage compressor.
- Eliminating the non-condensable gas (air) in system to prevent the components oxidizing, pressure fluctuation and bad heat exchange during the operation of system.

7.2 Selection of vacuum pump

- The ultimate vacuum degree of vacuum pump shall be -756mmHg or above.
- Precision of vacuum pump shall reach 0.02mmHg or above.

7.3 Operation procedure for vacuum drying

Due to different construction environment, two kinds of vacuum drying ways could be chosen, namely ordinary vacuum drying and special vacuum drying.

7.3.1 Ordinary vacuum drying

1. When conduct first vacuum drying, connect pressure gauge to the infusing mouth of gas pipe and liquid pipe, and keep vacuum pump running for 1hour (vacuum degree of vacuum pump shall be reached -755mmHg).

2. If the vacuum degree of vacuum pump could not reach -755mmHg after 1 hour of drying, it indicates that there is moisture or leakage in pipeline system and need to go on with drying for half an hour.

3. If the vacuum degree of vacuum pump still could not reach -755mmHg after 1.5 hours of drying, check whether there is leakage source.

4 . Leakage test: After the vacuum degree reaches -755mmHg, stop vacuum drying and keep the pressure for 1 hour. If the indicator of vacuum gauge does not go up, it is qualified. If going up, it indicates that there is moisture or leak source.

7.3.2 Special vacuum drying

The special vacuum drying method shall be adopted when:

1. Finding moisture during flushing refrigerant pipe.

2. Conducting construction on rainy day, because rain water might penetrated into pipeline.

3. Construction period is long, and rain water might penetrated into pipeline.

4. Rain water might penetrate into pipeline during construction.

Procedures of special vacuum drying are as follows:

1. Vacuum drying for 1 hour.

2. Vacuum damage, filling nitrogen to reach 0.5Kgf/cm^2 .

Because nitrogen is dry gas, vacuum damage could achieve the effect of vacuum drying, but this method could not achieve drying thoroughly when there is too much moisture. Therefore, special attention shall be drawn to prevent the entering of water and the formation of condensate water.

3. Vacuum drying again for half an hour.

If the pressure reached -755mmHg, start to pressure leakage test. If it cannot reached the value, repeat vacuum damage and vacuum drying again for 1 hour.

4. Leakage test: After the vacuum degree reaches -755mmHg, stop vacuum drying and keep the pressure for 1 hour. If the indicator of vacuum gauge does not go up, it is qualified. If going up, it indicates that there is moisture or leak source.

8. Additional Refrigerant Charge

- After the vacuum drying process is carried out, the additional refrigerant charge process need to be performed.
- The outdoor unit is factory charged with refrigerant. The additional refrigerant charge volume is decided by the diameter and length of the liquid pipe between indoor and outdoor unit. Refer the following formula to calculate the charge volume.

	Diameter of liquid pipe (mm(inch))	Formula
R410A(Throttling part in the indoor unit)	6.35(1/4)	V=30(0.32)g/m(oz/ft)×(L-standard pipe length)
	9.52(3/8)	V=65(0.69)g/m(oz/ft)×(L-standard pipe length)
	12.7(1/2)	V=115(1.23)g/m(oz/ft)×(L-standard pipe length)
R410A(Throttling part in the outdoor unit)	6.35(1/4)	V=15(0.16)g/m(oz/ft)×(L-standard pipe length)
	9.52(3/8)	V=30(0.32)g/m(oz/ft)×(L-standard pipe length)
	12.7(1/2)	V=65(0.69)g/m(oz/ft)×(L-standard pipe length)
R32	6.35(1/4)	V=12(0.13)g/m(oz/ft)×(L-standard pipe length)
	9.52(3/8)	V=24(0.26)g/m(oz/ft)×(L-standard pipe length)
	12.7(1/2)	V=40(0.42)g/m(oz/ft)×(L-standard pipe length)

V: Additional refrigerant charge volume.

L : The length of the liquid pipe.

Note:

- Refrigerant may only be charged after performed the vacuum drying process.
- Always use gloves and glasses to protect your hands and eyes during the charge work.
- Use electronic scale or fluid infusion apparatus to weight refrigerant to be recharged. Be sure to avoid extra refrigerant charged, it may cause liquid hammer of the compressor or protections.
- Use supplementing flexible pipe to connect refrigerant cylinder, pressure gauge and outdoor unit. And The refrigerant should be charged in liquid state. Before recharging, The air in the flexible pipe and manifold gauge should be exhausted.
- After finished refrigerant recharge process, check whether there is refrigerant leakage at the connection joint part.(Using gas leakage detector or soap water to detect).

9 . Engineering of Insulation

9.1 Insulation of refrigerant pipe

1. Operational procedure of refrigerant pipe insulation

Cut the suitable pipe → insulation (except joint section) → flare the pipe → piping layout and connection→ vacuum drying → insulate the joint parts

2. Purpose of refrigerant pipe insulation

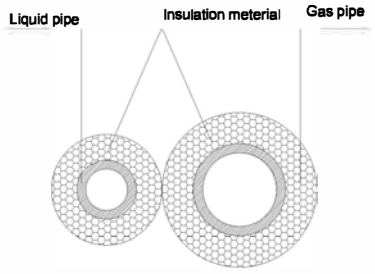
- During operation, temperature of gas pipe and liquid pipe shall be over-heating or over-cooling extremely. Therefore, it is necessary to carry out insulation; otherwise it shall debase the performance of unit and burn compressor.
- Gas pipe temperature is very low during cooling. If insulation is not enough, it shall form dew and cause leakage.
- Temperature of gas pipe is very high (generally 50-100℃) during heating. Insulation work must be carried out to prevent hurt by carelessness touching.

3. Insulation material selection for refrigerant pipe

- The burning performance should over 120℃
- According to the local law to choose insulation materials
- The thickness of insulation layer shall be above 10mm.If in hot or wet environment place, the layer of insulation should be thicker accordingly.

4. Installation highlights of insulation construction

- Gas pipe and liquid pipe shall be insulated separately, if the gas pipe and liquid pipe were insulated together; it will decrease the performance of air conditioner.



- The insulation material at the joint pipe shall be 5~10cm longer than the gap of the insulation material.
- The insulation material at the joint pipe shall be inserted into the gap of the insulation material.
- The insulation material at the joint pipe shall be banded to the gap pipe and liquid pipe tightly.
- The linking part should be use glue to paste together
- Be sure not bind the insulation material over-tight, it may extrude out the air in the material to cause bad insulation and cause easy aging of the material.

9.2 Insulation of drainage pipe

1. Operational procedure of refrigerant pipe insulation

Select the suitable pipe → insulation (except joint section) → piping layout and connection→ drainage test→ insulate the joint parts

2. Purpose of drainage pipe insulation

The temperature of condensate drainage water is very low. If insulation is not enough, it shall form dew and cause leakage to damage the house decoration.

3. Insulation material selection for drainage pipe

- The insulation material should be flame retardant material, the flame retardancy of the material should be selected according to the local law.
- Thickness of insulation layer is usually above 10mm.
- Use specific glue to paste the seam of insulation material, and then bind with adhesive tape. The width of tape shall not be less than 5cm. Make sure it is firm and avoid dew.

4. Installation and highlights of insulation construction

- The single pipe should be insulated before connecting to another pipe, the joint part should be insulated after the drainage test.
- There should be no insulation gap between the insulation material.

10. Engineering of Electrical Wring

1. Highlights of electrical wiring installation

- All field wiring construction should be finished by qualified electrician.
- Air conditioning equipment should be grounded according to the local electrical regulations.
- Current leakage protection switch should be installed.
- Do not connect the power wire to the terminal of signal wire.
- When power wire is parallel with signal wire, put wires to their own wire tube and remain at least 300mm gap.
- According to table in indoor part named "the specification of the power" to choose the wiring, make sure the selected wiring not small than the date showing in the table.
- Select different colors for different wire according to relevant regulations.
- Do not use metal wire tube at the place with acid or alkali corrosion, adopt plastic wire tube to replace it.
- There must be not wire connect joint in the wire tube If joint is a must, set a connection box at the place.
- The wiring with different voltage should not be in one wire tube.
- Ensure that the color of the wires of outdoor and the terminal No. are same as those of indoor unit respectively.

Table: Minimum Cross-Sectional Area able of Power and Signal Cables

For North America:

Rated Current of Appliance (A)	AWG
≤ 6	18
6 - 10	16
10 - 16	14
16 - 25	12
25 - 32	10

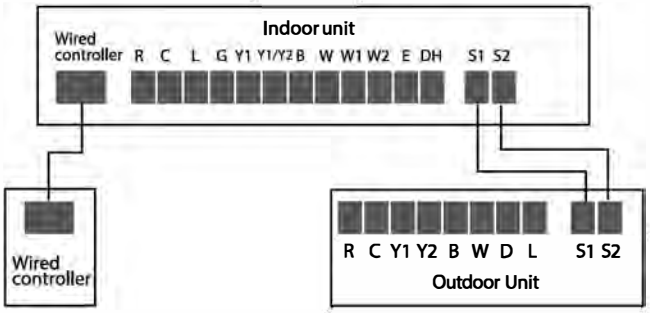
For the other regions:

Rated Current of Appliance (A)	Nominal Cross-Sectional Area(mm²)
≤ 6	0.75
6 - 10	1
10 - 16	1.5
16 - 25	2.5
25 - 32	4
32 - 45	6

2. Specific wiring method

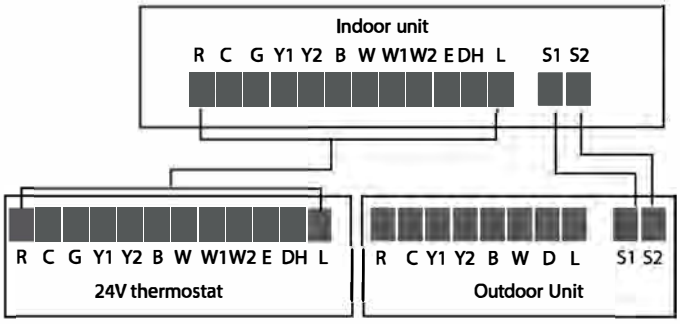
Connection method A:

Refer to the wiring method of internal and external machine communication and wired controller as follows:



Connection method B:

To use a 24V thermostat, you need to refer to the following wiring:

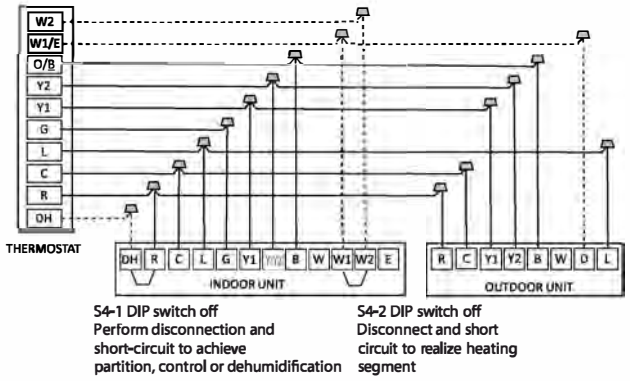


NOTE: The wiring method of the thermostat and the internal machine refers to the wiring of the non-communication scheme.

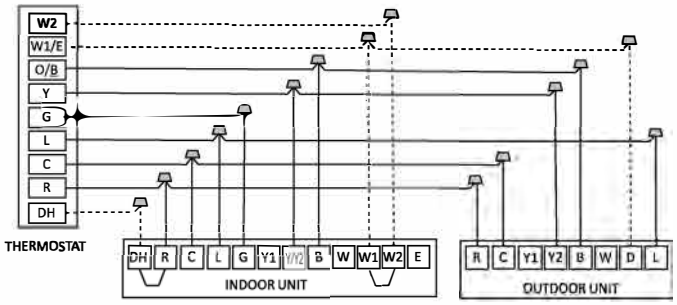
Connection method C:

Non-communication scheme wiring reference

- Wiring for 4H and 2C thermostat



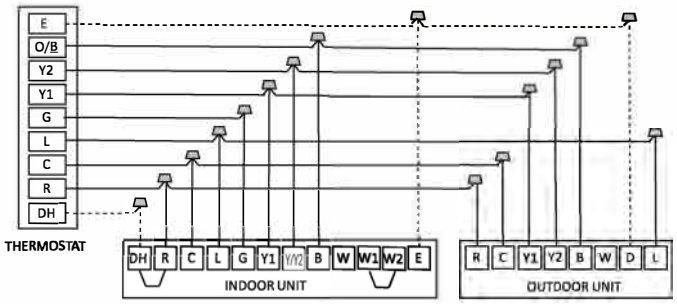
- Wiring for 3H and 1C thermostat



S4-1 DIP switch off
Perform disconnection and short-circuit to achieve partition, control or dehumidification

S4-2 DIP switch off
Disconnect and short circuit to realize heating segment

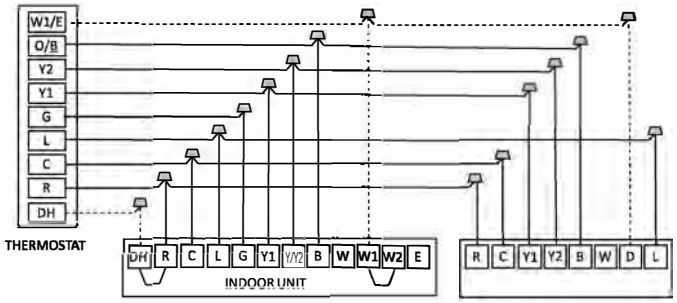
- Wiring for 3H and 2C thermostat



S4-1 DIP switch off
Perform disconnection and short-circuit to achieve partition, control or dehumidification

Emergency heating control two groups of electric heating at the same time

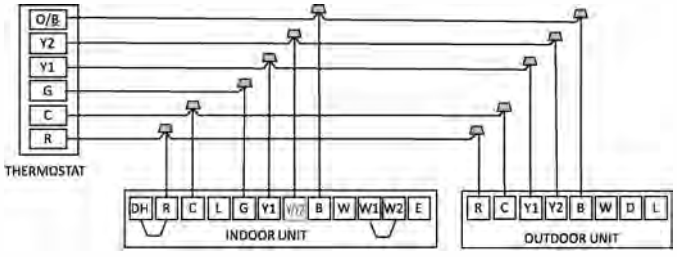
- Wiring for 3H and 2C thermostat



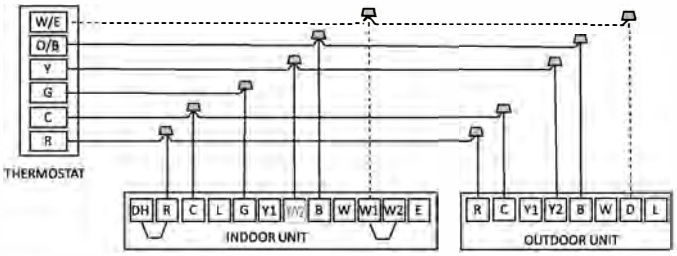
S4-1 DIP switch off
Perform disconnection and short-circuit to achieve partition, control or dehumidification

S4-2 DIP switch off
Disconnect and short circuit to realize heating segment

- Wiring for 2H and 2C thermostat

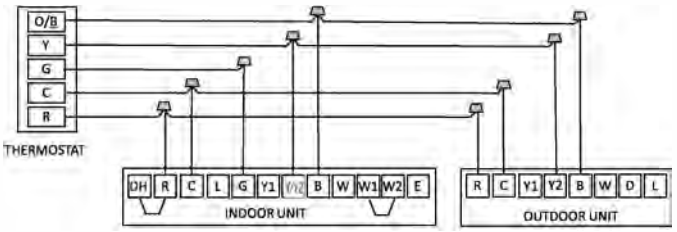


- Wiring for 2H and 1C thermostat

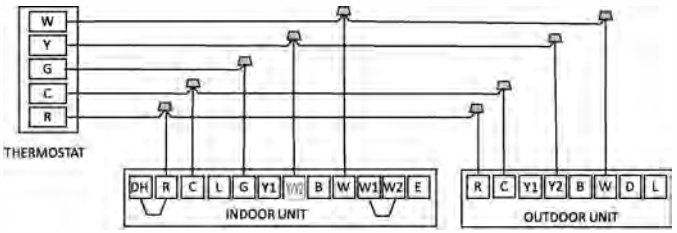


S4-2 DIP switch off
Disconnect and short circuit to realize heating segment

- Wiring for 1H and 1C thermostat



- Wiring for 1H and 1C thermostat



Note:

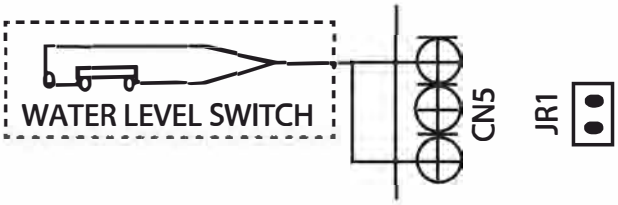
When the indoor and outdoor unit is connected without communication (connection mode C), indoor sensor fault and fan fault, the indoor unit plate outputs L signal to the temperature controller, and the temperature controller shall send out stop command to the outdoor unit .

If the temperature controller provided by the customer is not equipped with the output stop instruction of the outdoor unit , the outdoor units are not allowed to run in the non-communication mode. Please use connection mode B.

3. Optional function wiring

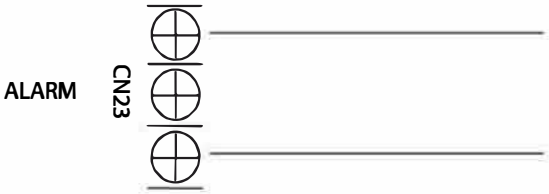
3.1 Liquid level switch interface

The unit has a liquid level detection interface. If you choose this function, you need to purchase a liquid level switch by yourself, connect to the CN5 interface, and remove JR1.



3.2 The fault warning

When there is a fault in the relay to close, otherwise the relay disconnected. This port is a passive outlet, you need to input a voltage signal.

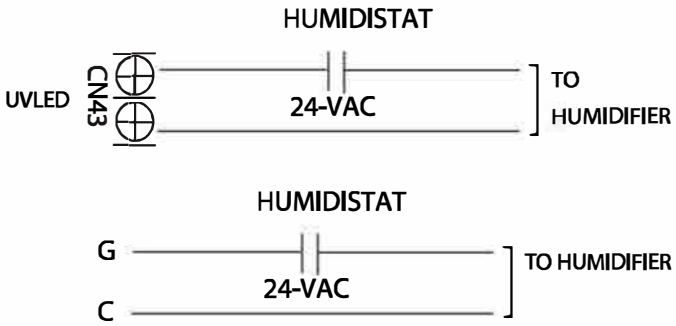


3.3 Humidification control wiring

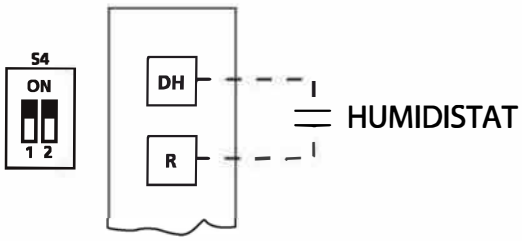
Active 24V signal, connect the G and C (or CN43) ports of the control board in series with the humidistat and then connect the humidifier.

If the thermostat or partition controller has a HUM interface, connect the humidifier directly with HUM and C port.

When the humidity drops below the set value of the humidistat, the humidistat turns on, the humidifier receives the signal or power supply, and starts humidifying operation.



3.4 Dehumidification control wiring



S4-1 DIP switch

Perform disconnection and short-circuit to achieve partition, control or dehumidification

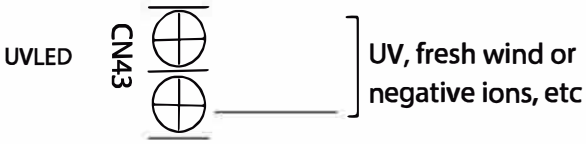
Dehumidification control requires indirect humidifier at DH and R. Set S4-1 as OFF.

When the humidity rises and exceeds the set value of the humidifier, the 24V signal of DH changes to 0V, the refrigeration system starts the dehumidification operation, and the air volume drops to 80% of the nominal refrigeration air volume.

When the partition control, DH is connected to the DH port of the partition controller. When the 24V signal of DH changes to 0V, the air volume drops to 80% of the nominal refrigeration air volume.

3.5 UV, fresh air or negative ion wiring

The CN43 port is linked with the fan. When the fan is running, the relay is closed; it outlets a 24V signal, or it can be directly connected to the G and C ports.



4. Control Logic

Indoor unit Connector

Connector	Purpose
R	24V
C	COM
G	Fan
Y	First period cooling
Y/Y2	Second period cooling
B	Heating(Four-way valve)
W	Heating operation
W1	Electric heating operation 1
W2	Electric heating operation 2
E/AUX	Emergency heating
DH/DS/BK	Drying regionally
L	Error signal

Outdoor unit Connector

Connector	Purpose
R	24V
C	COM
Y	First period cooling
B	Heating(Four-way valve)
W	Heating operation
D	Defrosting
L	Error signal

11. Test Operation

1. The test operation must be carried out after the entire installation has been completed.

2. Please confirm the following points before the test operation.

- The indoor unit and outdoor unit are installed properly.
- Piping and wiring are properly connected.
- Ensure that there are no obstacles near the inlet and outlet of the unit that might cause poor performance or product malfunction.
- The refrigeration system does not leak.
- The drainage system is unimpeded and draining to a safe location.
- The heating insulation is properly installed.
- The grounding wires are properly connected
- The length of the piping and the added refrigerant stow capacity have been recorded.
- The power voltage is the correct voltage for the air conditioner.

CAUTION: Failure to perform the test run may result in unit damage, property damage or personal injury.

3. Test Run Instructions

1. Open both the liquid and gas stop valves.

2. Turn on the main power switch and allow the unit to warm up.

3. Set the air conditioner to COOL mode, and check the following points.

Indoor unit

- Double check to see if the room temperature is being registered correctly.
- Ensure the manual buttons on the indoor unit works properly.
- Check to see that the drainage system is unimpeded and draining smoothly.
- Ensure there is no vibration or abnormal noise during operation.

Outdoor unit

- Check to see if the refrigeration system is leaking.
- Make sure there is no vibration or abnormal noise during operation.
- Ensure the wind, noise, and water generated by the unit do not disturb your neighbors or pose a safety hazard.

4. Drainage Test

a. Ensure the drainpipe flows smoothly. New buildings should perform this test before finishing the ceiling.

b. Remove the test cover. Add 2000ml of water to the tank through the attached tube.

c. Turn on the main power switch and run the air conditioner in COOL mode.

d. Listen to the sound of the drain pump to see if it makes any unusual noises.

e. Check to see that the water is discharged. It may take up to one minute before the unit begins to drain depending on the drainpipe.

f. Make sure that there are no leaks in any of the piping.

g. Stop the air conditioner. Turn off the main power switch and reinstall the test cover.

Maintenance

Contents

1. First Time Installation Check

Air and moisture trapped in the refrigerant system affects the performance of the air conditioner by:

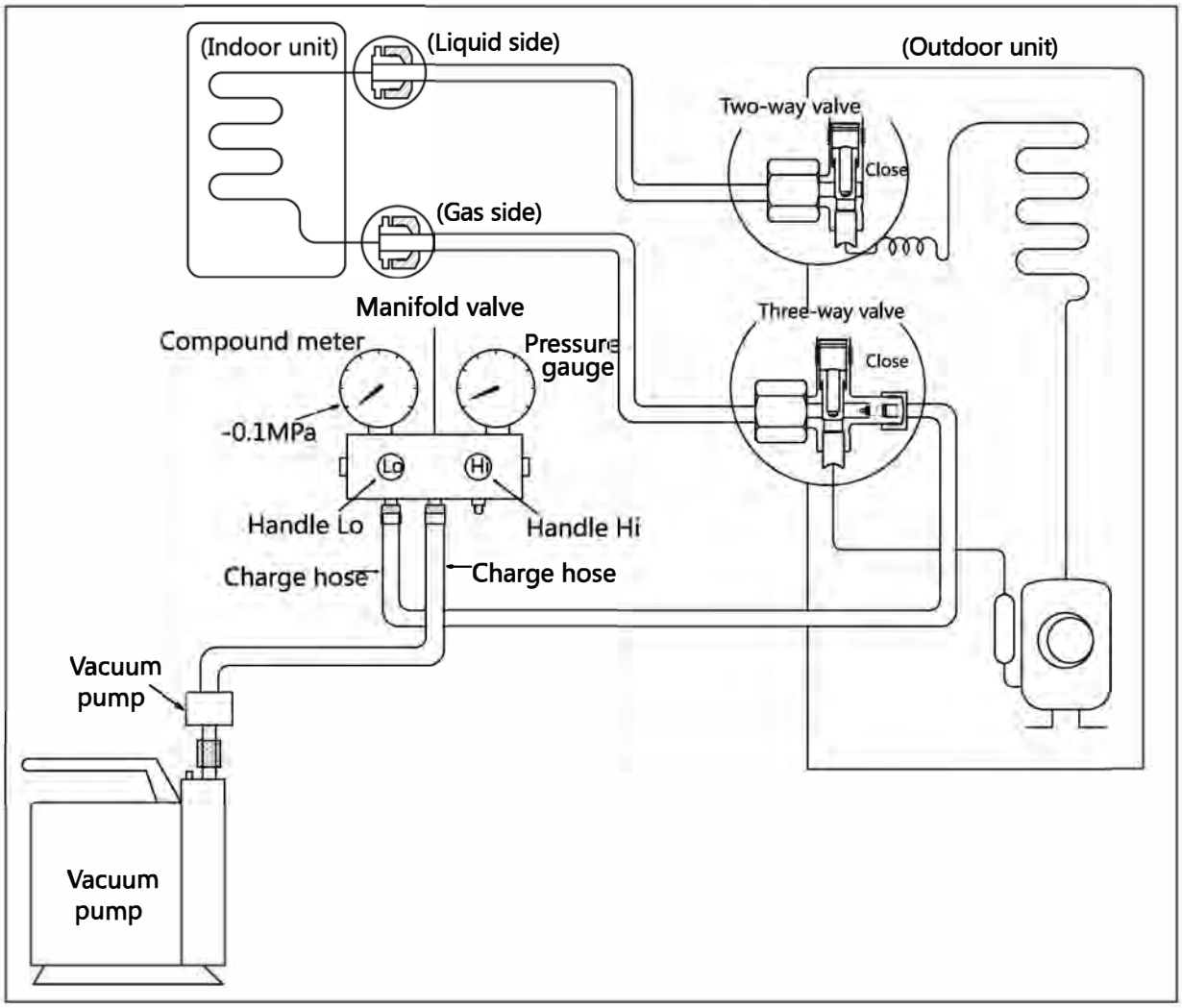
- Increasing pressure in the system.
- Increasing the operating current.
- Decreasing the cooling or heating efficiency.
- Congesting the capillary tubing due to ice build-up in the refrigerant circuit.
- Corroding the refrigerant system.

To prevent air and moisture from affecting the air conditioner's performance, the indoor unit, as well as the pipes between the indoor and outdoor unit, must be be leak tested and evacuated.

Leak test (soap water method)

Use a soft brush to apply soapy water or a neutral liquid detergent onto the indoor unit connections and outdoor unit connections. If there is gas leakage, bubbles will form on the connection.

Air purging with vacuum pump

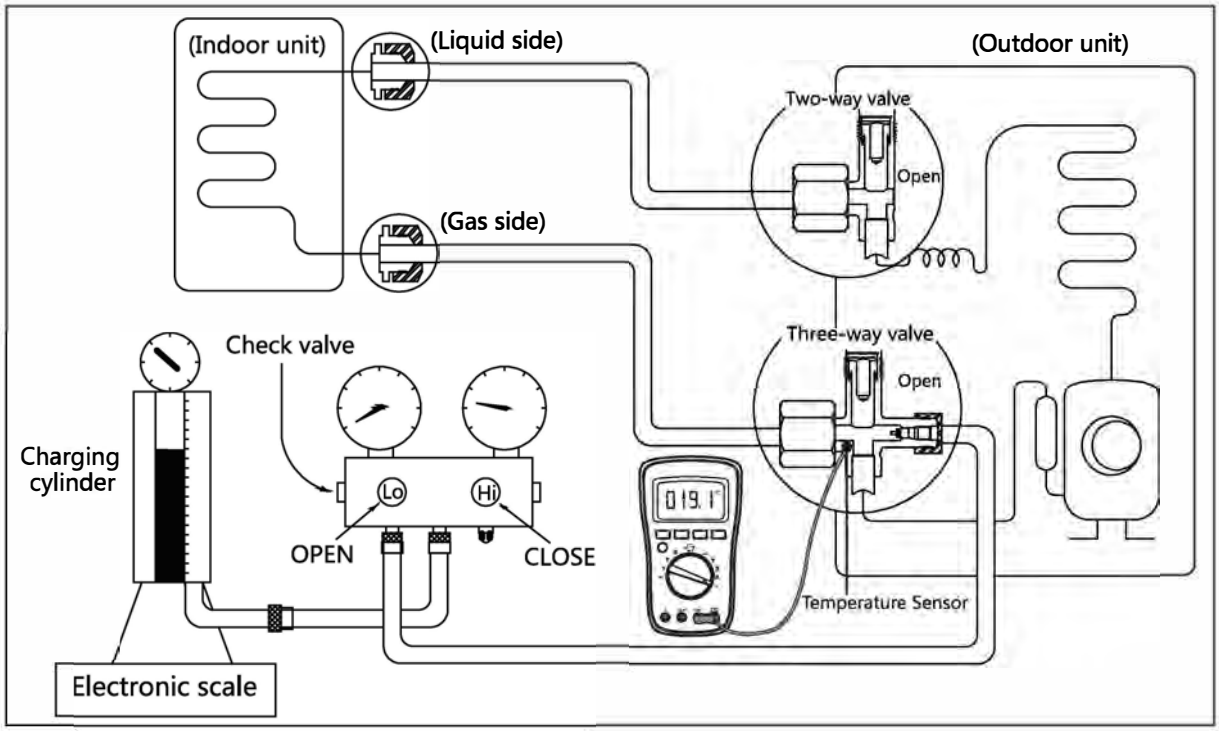


Procedure:

1. Tighten the flare nuts of the indoor and outdoor units, and confirm that both the 2- and 3-way valves are closed.
2. Connect the charge hose with the push pin of Handle Lo to the gas service port of the 3-way valve.
3. Connect another charge hose to the vacuum pump.
4. Fully open the Handle Lo manifold valve.
5. Using the vacuum pump, evacuate the system for 30 minutes.
   a. Check whether the compound meter indicates -0.1 MPa (14.5 Psi).
      - If the meter does not indicate -0.1 MPa (14.5 Psi) after 30 minutes, continue evacuating for an additional 20 minutes.
      - If the pressure does not achieve -0.1 MPa (14.5 Psi) after 50 minutes, check for leakage.
      - If the pressure successfully reaches -0.1 MPa (14.5 Psi), fully close the Handle Lo valve, then cease vacuum pump operations.

   b. Wait for 5 minutes then check whether the gauge needle moves after turning off the vacuum pump. If the gauge needle moves backward, check wether there is gas leakage.
6. Loosen the flare nut of the 3-way valve for 6 or 7 seconds and then tighten the flare nut again.
   a. Confirm the pressure display in the pressure indicator is slightly higher than the atmospheric pressure.
   b. Remove the charge hose from the 3-way valve.
7. Fully open the 2- and 3-way valves and tighten the cap of the 2- and 3-way valves.

2. Refrigerant Recharge



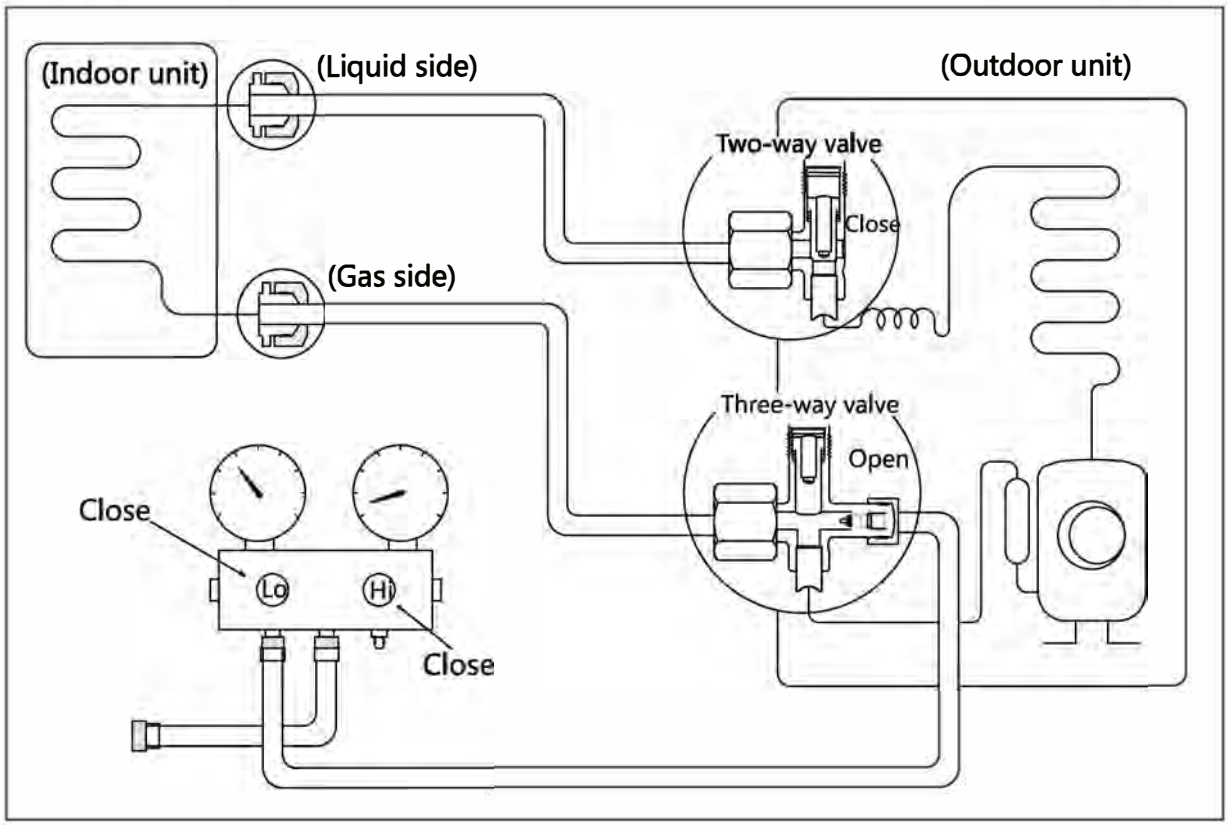
Procedure:

1. Close both 2- and 3-way valves.
2. Slightly connect the Handle Lo charge hose to the 3-way service port.
3. Connect the charge hose to the valve at the bottom of the cylinder.
4. If the refrigerant is R410A/R32, invert the cylinder to ensure a complete liquid charge.
5. Open the valve at the bottom of the cylinder for 5 seconds to purge the air in the charge hose, then fully tighten the charge hose with push pin Handle Lo to the service port of 3-way valve..
6. Place the charging cylinder onto an electronic scale and record the starting weight.
7. Fully open the Handle Lo manifold valve, 2- and 3-way valves.
8. Operate the air conditioner in cooling mode to charge the system with liquid refrigerant.
9. When the electronic scale displays the correct weight (refer to the gauge and the pressure of the low side to confirm, the value of pressure refers to chapter Appendix), turn off the air conditioner, then disconnect the charge hose from the 3-way service port immediately..
10. Mount the caps of service port and 2- and 3-way valves.
11. Use a torque wrench to tighten the caps to a torque of 18 N.m.
12. Check for gas leakage.

3. Re-Installation

3.1 Indoor Unit

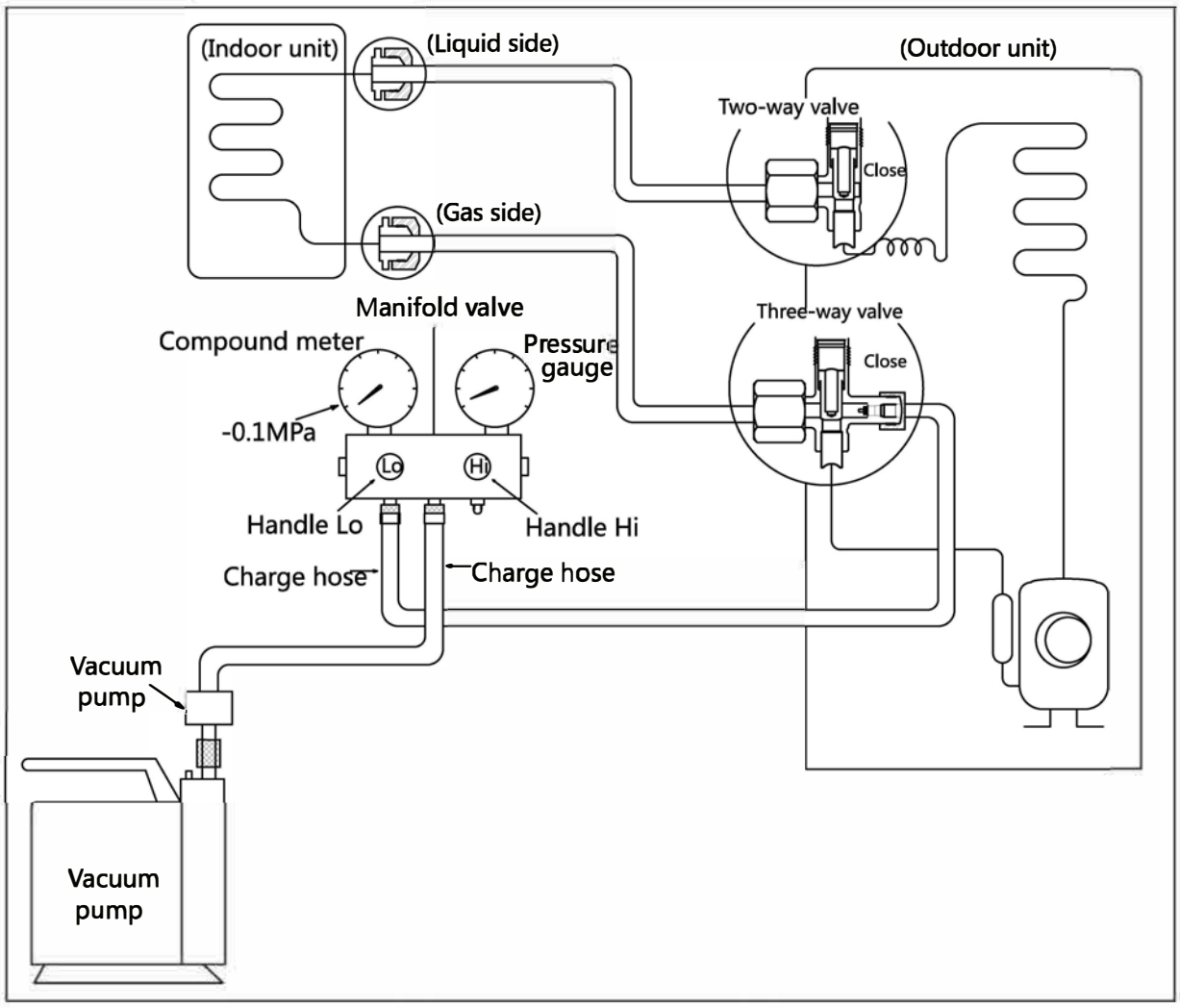
Collecting the refrigerant into the outdoor unit



Procedure:

1. Confirm that the 2- and 3-way valves are opened.
2. Connect the charge hose with the push pin of Handle Lo to the 3-way valve's gas service port.
3. Open the Handle Lo manifold valve to purge air from the charge hose for 5 seconds and then close it quickly.
4. Close the 2-way valve.
5. Operate the air conditioner in cooling mode. Cease operations when the gauge reaches 0.1 MPa (14.5 Psi).
6. Close the 3-way valve so that the gauge rests between 0.3 MPa (43.5 Psi) and 0.5 MPa (72.5 Psi).
7. Disconnect the charge set and mount the caps of service port and 2- and 3-way valves.
8. Use a torque wrench to tighten the caps to a torque of 18 N.m.
9. Check for gas leakage.

Air purging with vacuum pump



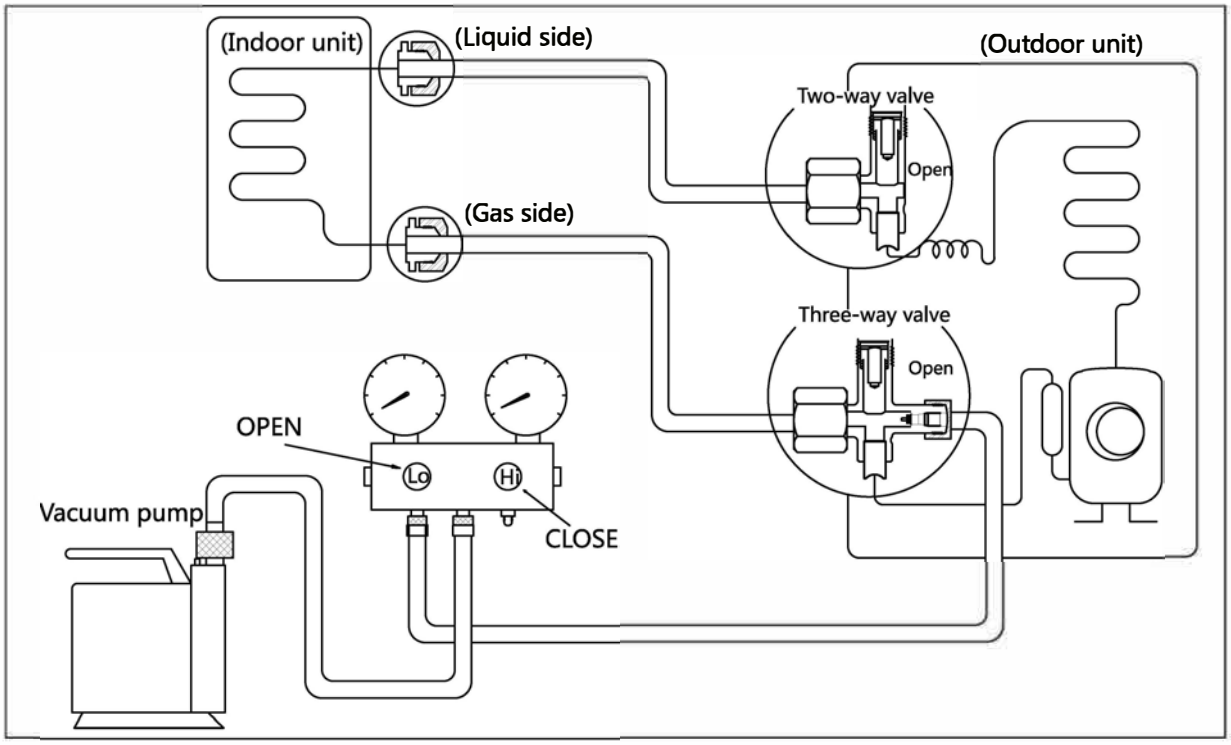
Procedure:

1. Tighten the flare nuts of the indoor and outdoor units, and confirm that both the 2- and 3-way valves are closed.
2. Connect the charge hose with the push pin of Handle Lo to the gas service port of the 3-way valve.
3. Connect another charge hose to the vacuum pump.
4. Fully open the Handle Lo manifold valve.
5. Using the vacuum pump, evacuate the system for 30 minutes.
   a. Check whether the compound meter indicates -0.1 MPa (14.5 Psi).
      - If the meter does not indicate -0.1 MPa (14.5 Psi) after 30 minutes, continue evacuating for an additional 20 minutes.
      - If the pressure does not achieve -0.1 MPa (14.5 Psi) after 50 minutes, check for leakage.
      - If the pressure successfully reaches -0.1 MPa (14.5 Psi), fully close the Handle Lo valve, then cease vacuum pump operations.

   b. Wait for 5 minutes then check whether the gauge needle moves after turning off the vacuum pump. If the gauge needle moves backward, check wether there is gas leakage.
6. Loosen the flare nut of the 3-way valve for 6 or 7 seconds and then tighten the flare nut again.
   a. Confirm the pressure display in the pressure indicator is slightly higher than the atmospheric pressure.
   b. Remove the charge hose from the 3-way valve.
7. Fully open the 2- and 3-way valves and tighten the cap of the 2- and 3-way valves.

3.2 Outdoor Unit

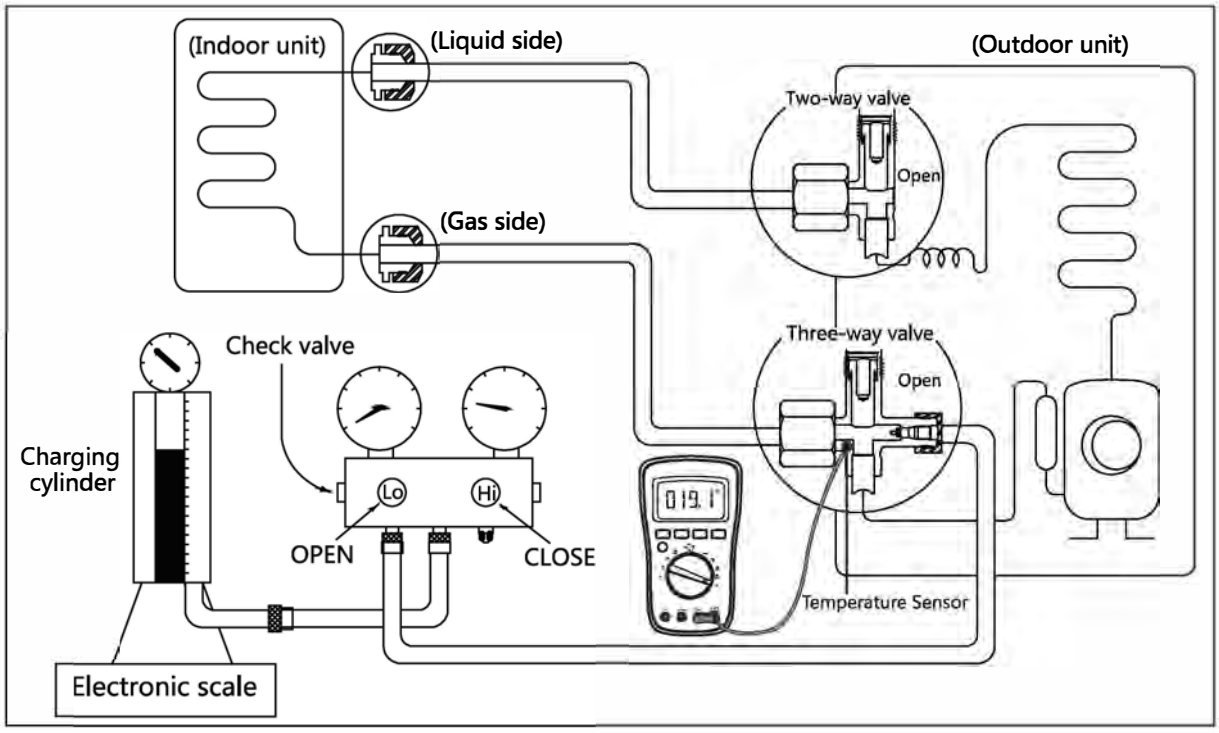
Evacuation for the whole system



Procedure:

1. Confirm that the 2- and 3-way valves are opened.
2. Connect the vacuum pump to the 3-way valve's service port.
3. Evacuate the system for approximately one hour. Confirm that the compound meter indicates -0.1 MPa (14.5Psi).
4. Close the valve (Low side) on the charge set and turn off the vacuum pump.
5. Wait for 5 minutes then check whether the gauge needle moves after turning off the vacuum pump. If the gauge needle moves backward, check whether there is gas leakage.
6. Disconnect the charge hose from the vacuum pump.
7. Mount the caps of service port and 2- and 3-way valves.
8. Use a torque wrench to tighten the caps to a torque of 18 N.m.

Refrigerant charging



Procedure:

1. Close both 2- and 3-way valves.
2. Slightly connect the Handle Lo charge hose to the 3-way service port.
3. Connect the charge hose to the valve at the bottom of the cylinder.
4. If the refrigerant is R410A/R32, invert the cylinder to ensure a complete liquid charge.
5. Open the valve at the bottom of the cylinder for 5 seconds to purge the air in the charge hose, then fully tighten the charge hose with push pin Handle Lo to the service port of 3-way valve..
6. Place the charging cylinder onto an electronic scale and record the starting weight.
7. Fully open the Handle Lo manifold valve, 2- and 3-way valves.
8. Operate the air conditioner in cooling mode to charge the system with liquid refrigerant.
9. When the electronic scale displays the correct weight (refer to the gauge and the pressure of the low side to confirm, the value of pressure refers to chapter Appendix), turn off the air conditioner, then disconnect the charge hose from the 3-way service port immediately..
10. Mount the caps of service port and 2- and 3-way valves.
11. Use a torque wrench to tighten the caps to a torque of 18 N.m.
12. Check for gas leakage.

Note: 1. Mechanical connectors used indoors shall comply with local regulations.

2. When mechanical connectors are reused indoors, sealing parts shall be renewed. When flared joints are reused indoors, the flare part shall be re-fabricated.

Product Features

Contents

1. Safety Features

Compressor three-minute delay at restart

Compressor functions are delayed for up to ten seconds upon the first startup of the unit, and are delayed for up to three minutes upon subsequent unit restarts.

Automatic shutoff based on discharge temperature

If the compressor discharge temperature exceeds a certain level for nine seconds, the compressor ceases operation.

Inverter module protection

The inverter module has an automatic shutoff mechanism based on the unit's current, voltage, and temperature. If automatic shutoff is initiated, the corresponding error code is displayed on the indoor unit and the unit ceases operation.

Indoor fan delayed operation

- When the unit starts, the louver is automatically activated and the indoor fan will operate after a period of setting time or the louver is in place.
- If the unit is in heating mode, the indoor fan is regulated by the anti-cold wind function.

Compressor preheating

Preheating is automatically activated when T4 sensor is lower than setting temperature.

Sensor redundancy and automatic shutoff

- If one temperature sensor malfunctions, the air conditioner continues operation and displays the corresponding error code, allowing for emergency use.
- When more than one temperature sensor is malfunctioning, the air conditioner ceases operation.

2. Basic Functions

2.1 Abbreviation

Unit element abbreviations

Abbreviation	Element
T1	Indoor room temperature
T2	Coil temperature of evaporator
T3	Coil temperature of condenser
T4	Outdoor ambient temperature
TP	Compressor discharge temperature
Tsc	Adjusted setting temperature

In this manual, such as CDIFTEMP, HDIFTEMP2, TCE1, TCE2...etc., they are well-setting parameter of EEPROM.

2.2 Fan Mode

When fan mode is activated:

- The outdoor fan and compressor are stopped.
- Temperature control is disabled and no temperature setting is displayed.
- The indoor fan speed can be set to low, medium, high, turbo and auto.
- The louver operations are identical to those in cooling mode.
- Auto fan: In fan-only mode, AC operates the same as auto fan in cooling mode with the temperature set at 24°C.

2.3 Cooling Mode

2.3.1 Compressor Control

Reach the configured temperature:

1) When the compressor runs continuously for less than 120 minutes.
   - If the following conditions are satisfied, the compressor ceases operation.
     - Calculated frequency(fb) is less than minimum limit frequency(FminC).
     - Compressor runs at FminC more than ten minutes.
     - T1 is lower than or equal to (Tsc-CDIFTEMP-0.5°C)
2) When the compressor runs continuously for more than 120 minutes.
   - If the following conditions are satisfied, the compressor ceases operation.
     - Calculated frequency(fb) is less than minimum limit frequency(FminC).
     - Compressor runs at FminC more than 10 minutes.
     - When T1 is lower than or equal to (Tsc-CDIFTEMP).
3) If one of the following conditions is satisfied, not judge protective time.
   - Compressor running frequency is more than test frequency.
   - When compressor running frequency is equal to test frequency, T4 is more than 15°C or T4 fault.
   - Change setting temperature.
   - High or sleep function on/off
   - Various frequency limit shutdown occurs.

2.3.2 Indoor Fan Control

1) In cooling mode, the indoor fan operates continuously. The fan speed can be set to low, medium, high, turbo and auto.

2) Auto fan action in cooling mode:

- Descent curve
  - When T1-Tsc is lower than or equal to 3.5°C, fan speed reduces to high;
  - When T1-Tsc is lower than or equal to 1°C, fan speed reduces to medium;
  - When T1-Tsc is lower than or equal to 0.5°C, fan speed reduces to low;
- Rise curve
  - When T1-Tsc is higher than 1°C, fan speed increases to medium;
  - When T1-Tsc is higher than 1.5°C, fan speed increases to high;
  - When T1-Tsc is higher than 4°C, fan speed increases to turbo.

2.3.3 Outdoor Fan Control

- The outdoor unit will be run at different fan speed according to T4 and compressor frequency.
- For different outdoor units, the fan speeds are different.

2.3.4 Condenser Temperature Protection

When the condenser temperature exceeds a configured value, the compressor ceases operation.

2.3.5 Evaporator Temperature Protection

When evaporator temperature drops below a configured value, the compressor and outdoor fan cease operation.

2.4 Heating Mode(Heat Pump Units)

2.4.1 Compressor Control

1) Reach the configured temperature

- If the following conditions are satisfied, the compressor ceases operation.
  - Calculated frequency(fb) is less than minimum limit frequency(FminH).
  - Compressor runs at FminH more than 10 minutes.
  - T1 is higher than or equal to Tsc+ HDIFTEMP2.

Note: HDIFTEMP2 is EEPROM setting parameter. It is 2°C usually.

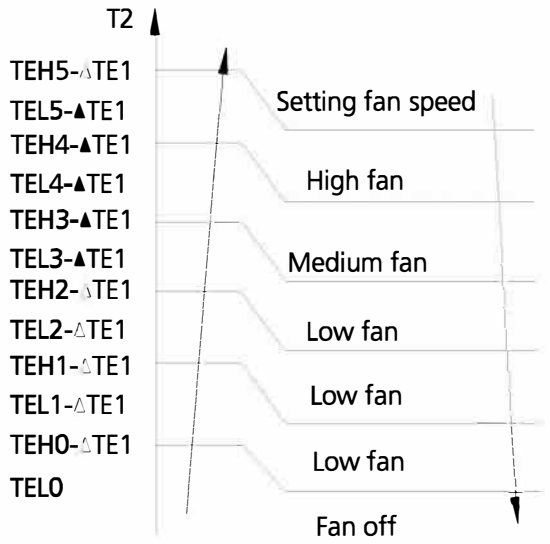
- If one of the following conditions is satisfied, not judge protective time.
  - Compressor running frequency is more than test frequency.
  - Compressor running frequency is equal to test frequency, T4 is more than 15°C or T4 fault.
  - Change setting temperature.
  - High or sleep function on/off.

2) When the current is higher than the predefined safe value, surge protection is activated, causing the compressor to cease operations.

2.4.2 Indoor Fan Control:

1) In heating mode, the indoor fan operates continuously. The fan speed can be set to low, medium, high,turbo and auto.

- Anti-cold air function
  - The indoor fan is controlled by the indoor temperature T1 and indoor unit coil temperature T2.



ΔTE1=0

2) Auto fan action in heating mode:

- Rise curve
  - When T1-Tsc is higher than -1.5°C, fan speed reduces to high;
  - When T1-Tsc is higher than 0°C, fan speed reduces to medium;
  - When T1-Tsc is higher than 0.5°C, fan speed reduces to low;
- Descent curve
  - When T1-Tsc is lower than or equal to 0°C, fan speed increases to medium;
  - When T1-Tsc is lower than or equal to -1.5°C, fan speed increases to high;
  - When T1-Tsc is lower than or equal to -3°C, fan speed increases to turbo.

2.4.3 Outdoor Fan Control:

- The outdoor unit will be run at different fan speed according to T4 and compressor frequency.
- For different outdoor units, the fan speeds are

different.

2.4.4 Defrosting mode

- The unit enters defrosting mode according to the temperature value of T3 and T4 as well as the compressor running time.
- In defrosting mode, the compressor continues to run, the indoor and outdoor motor will cease operation, the defrost light of the indoor unit will turn on, and the "dF" symbol is displayed.
- If any one of the following conditions is satisfied, defrosting ends and the machine switches to normal heating mode:
  - T3 rises above TCDE1.
  - T3 maintained above TCDE2 for 80 seconds.
  - Unit runs for 15 minutes consecutively in defrosting mode.
- If T4 is lower than or equal to -22°C and compressor running time is more than TIMING_DEFROST_TIME, if any one of the following conditions is satisfied, defrosting ends and the machine switches to normal heating mode:
  - Unit runs for 10 minutes consecutively in defrosting mode.
  - T3 rises above 10°C.

For some models:

- If any one of the following conditions is satisfied, the unit enters defrosting mode
  - If T3 or T4 is lower than -3°C for 30 seconds, Ts-T1 is lower than 5°C and compressor running time is more than EE_TIME_DEFROST7.
  - If T3 or T4 is lower than -3°C for 30 seconds and compressor running time is more than EE_TIME_DEFROST7+30.
- If any one of the following conditions is satisfied, defrosting ends and the machine switches to normal heating mode:
  - T3 rises above TCDE1+4°C.
  - T3 maintained above TCDE2+4°C for 80 seconds.
  - Unit runs for 15 minutes consecutively in defrosting mode.

2.4.5 Evaporator Coil Temperature Protection

When the evaporator temperature exceeds a preset protection value, the compressor ceases operation.

2.5 Auto Mode

- This mode can be selected with the remote controller and the temperature setting can be adjusted between 16°C~30°C.
- In auto mode, the machine selects cooling, heating, or fan-only mode on the basis of **Δ**T (**Δ**T =T1-TS).

ΔT	Running mode
ΔT>2°C(3.6°F)	Cooling
-3℃(-5.4°F)≤ΔT≤2°C(3.6°F)	Fan-only
ΔT<-3°C(-5.4°F)	Heating*

Heating*: In auto mode, cooling only models run the fan

- Indoor fan will run at auto fan speed.
- The louver operates same as in relevant mode.
- If the machine switches mode between heating and cooling, the compressor will keep stopping for certain time and then choose mode according to **Δ**T.

2.6 Drying Mode

For some models,

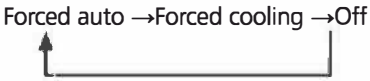
- In drying mode, AC operates the same as auto fan in cooling mode.
- All protections are activated and operate the same as they do that in cooling mode.
- Low Room Temperature Protection

If the room temperature is lower than 10°C, the compressor ceases operations and does not resume until room temperature exceeds 12°C.

For some models, drying mode works the same as cooling mode in breeze speed.

2.7 Forced Operation Function

Press the AUTO/COOL button, the AC will run as below sequence:



- Forced cooling mode:

The compressor and outdoor fan continue to run and the indoor fan runs at breeze speed. After running for 30 minutes, the AC will switch to auto mode with a preset temperature of 24°C(76°F).

- Forced auto mode:

Forced auto mode operates the same as normal auto mode with a preset temperature of 24°C(76°F).

- The unit exits forced operation when it receives the following signals:
  - Switch off
  - Changes in:
    - mode
    - fan speed

- sleep mode
- Follow me

2.8 Timer Function

- The timing range is 24 hours.
- Timer On. The machine turns on automatically at the preset time.
- Timer Off. The machine turns off automatically at the preset time.
- Timer On/Off. The machine turns on automatically at the preset On Time, and then turns off automatically at the preset Off Time.
- Timer Off/On. The machine turns off automatically at the preset Off Time and then turns on automatically at the preset On Time.
- The timer does not change the unit operation mode. If the unit is off now, it does not start up immediately after the "timer off" function is set. When the setting time is reached, the timer LED switches off and the unit running mode remains unchanged.
- The timer uses relative time, not clock time

2.9 Sleep Function

- The sleep function is available in cooling, heating, or auto mode.
- The operational process for sleep mode is as follows:
  - When cooling, the temperature rises 1°C (to not higher than 30°C/86°F) every hour. After 2 hours, the temperature stops rising and the indoor fan is fixed at low speed.
  - When heating, the temperature decreases 1°C(to not lower than 16°C/60.8°F) every hour. After 2 hours, the temperature stops decreasing and the indoor fan is fixed at low speed. Anti-cold wind function takes priority.
- The operating time for sleep mode is 8 hours, after which, the unit exits this mode.
- The timer setting is available in this mode.

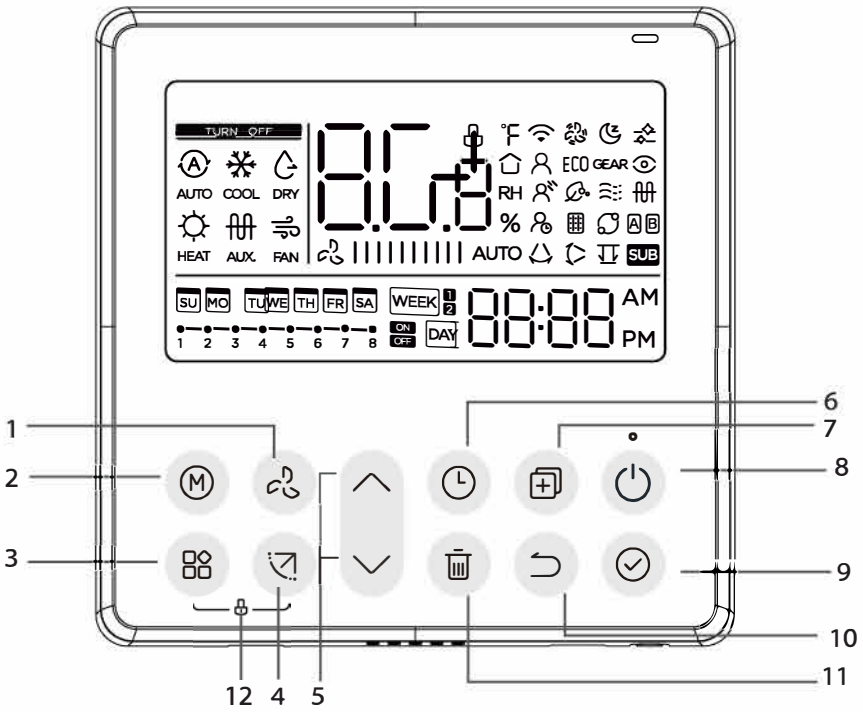
2.10 Auto-Restart Function

- The indoor unit has an auto-restart module that allows the unit to restart automatically. The module automatically stores the current settings and in the case of a sudden power failure, will restore those setting automatically within 3 minutes after power returns.

3. Remote Controller Functions

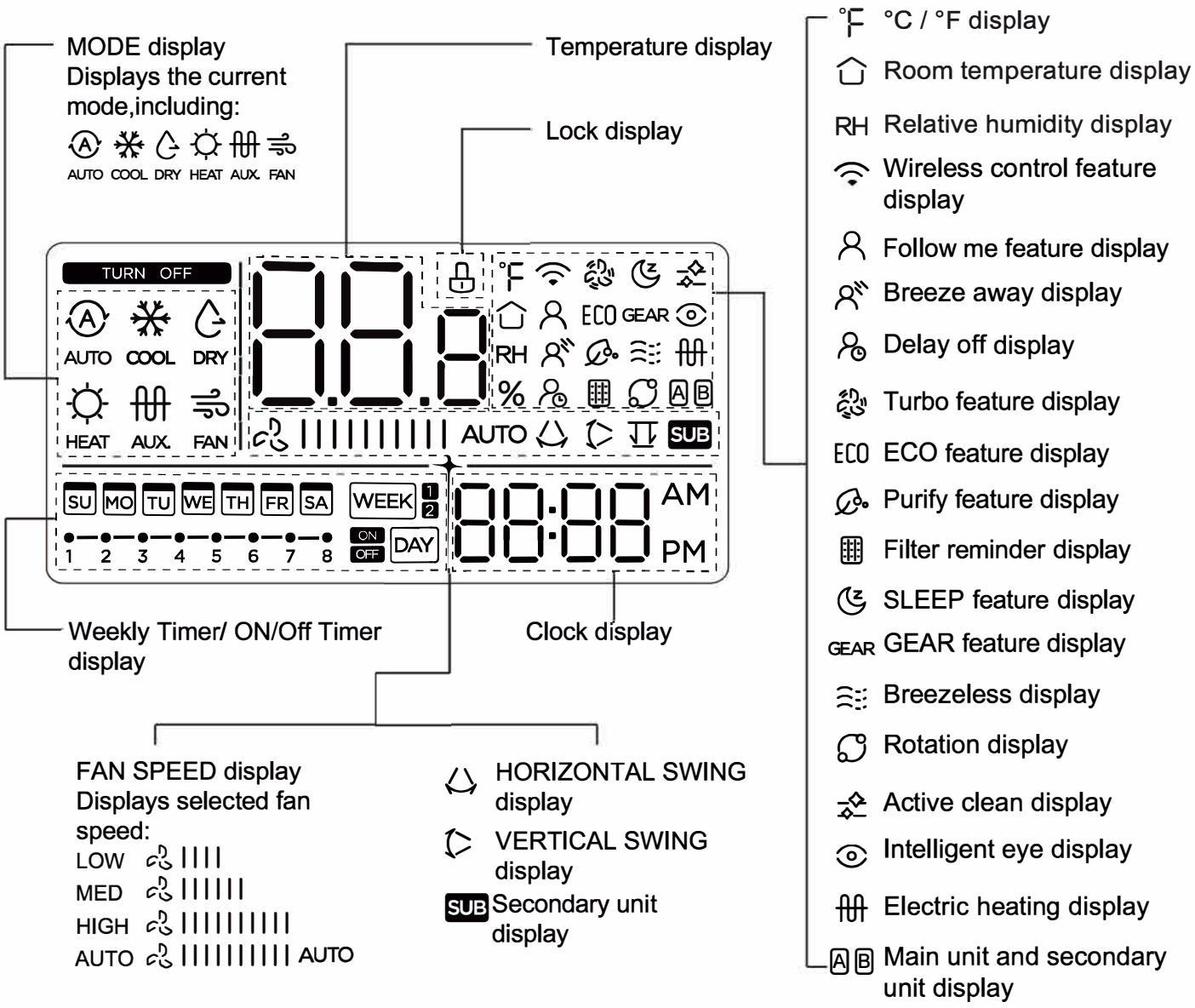
3.1 LCD Wired Remote Controller- AWG-8 P(Standard)

i) Buttons and Functions



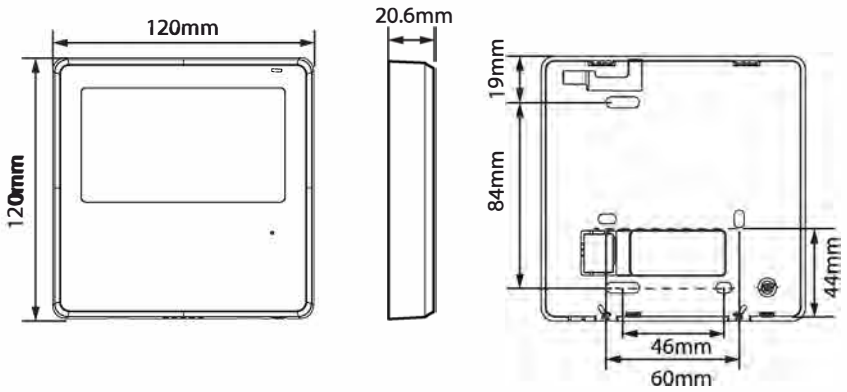
1 FAN SPEED button
2 MODE button
3 FUNC. button
4 SWING button
5 ADJUST button 6
TIMER button
7 COPY button
8 POWER button
9 CONFIRM button
10 BACK button
11 DAY OFF/DELAY button
12 CHILD LOCK button

ii) LCD Screen



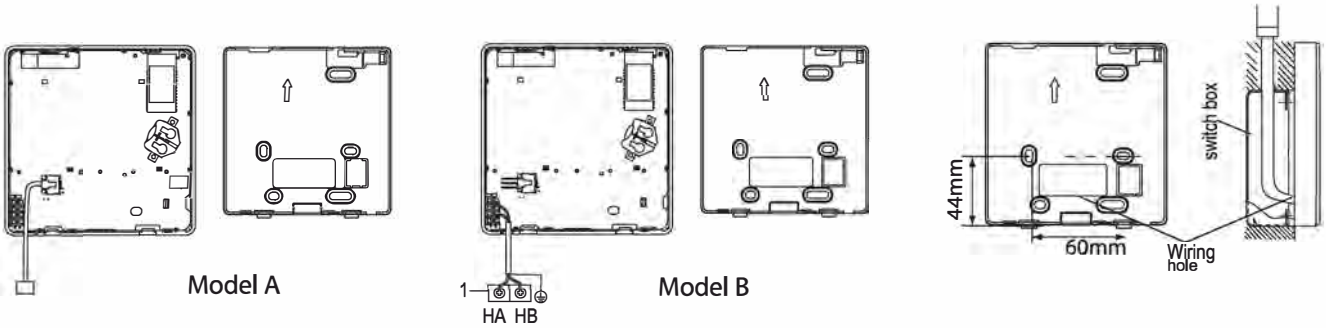
iii) Installation

- **Dimensions**



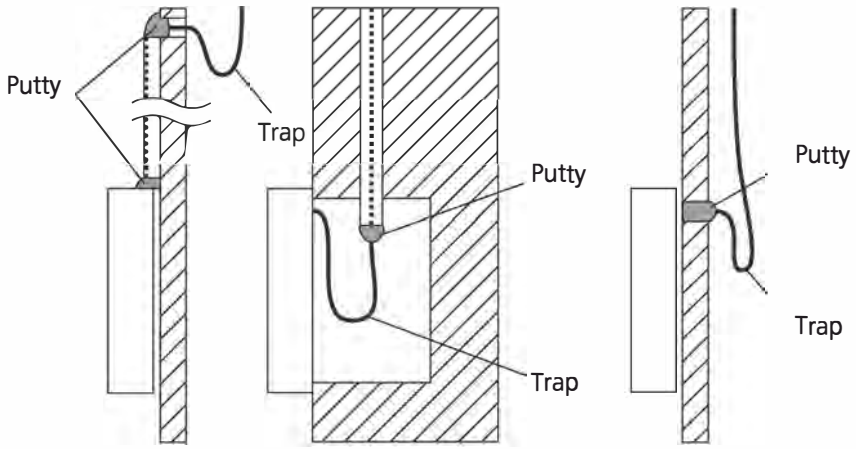
1) Connection

- **Wire with the indoor unit:**



- 1: Indoor Unit.
- 2: Notch the part for the wiring to pass through with a nipper tool.

The wired controller connects to main control board directly.

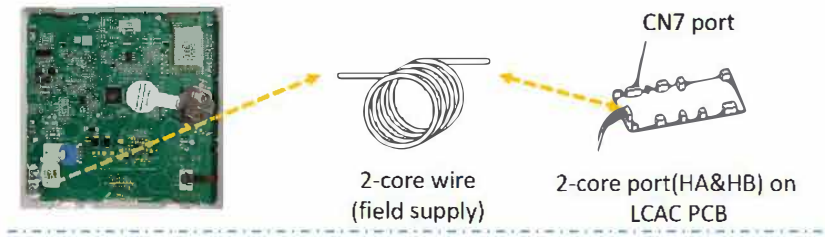


Note: DO NOT allow water to enter the remote control. Use the trap and putty to seal the wires.

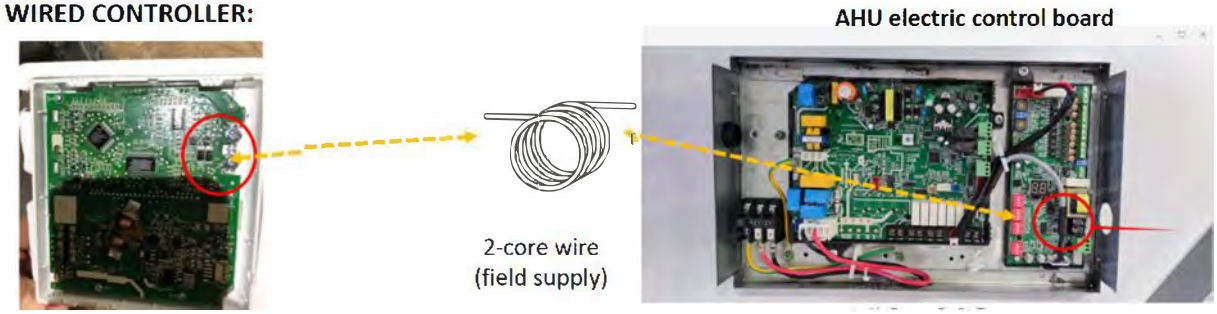
3.2 Centralized Controller

Connection:

For Light commercial air conditioner with EVOX unit via 2-core wire, it can be directly connected to Centralized Controller.



WIRED CONTROLLER:



Troubleshooting

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Troubleshooting

Contents

1. Safety Caution

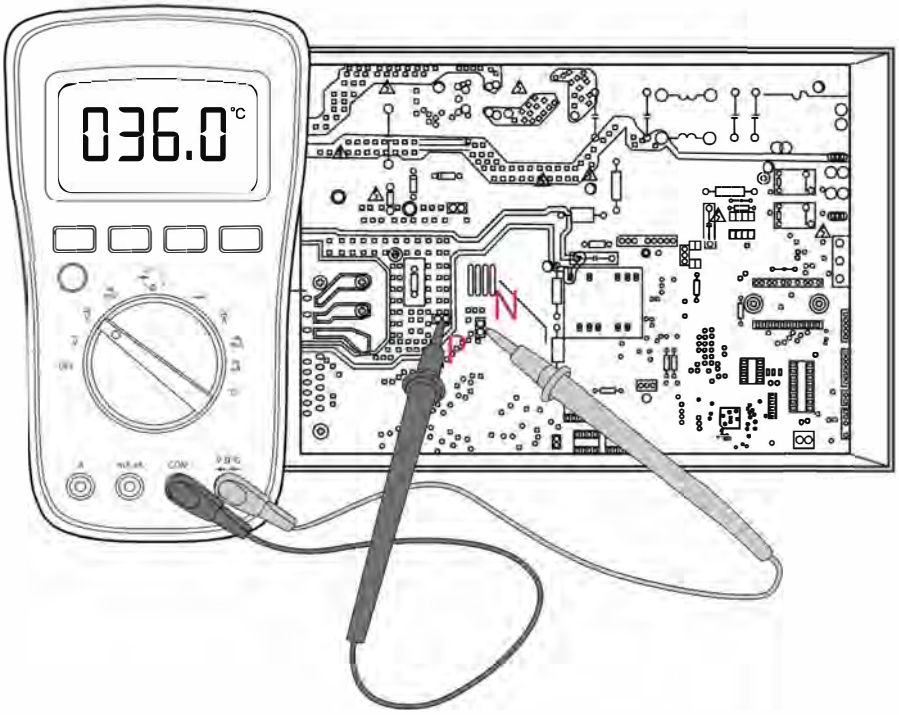
WARNING

Be sure to turn off all power supplies or disconnect all wires to avoid electric shock. While checking indoor/outdoor PCB, please equip oneself with antistatic gloves or wrist strap to avoid damage to the board.

WARNING

Electricity remains in capacitors even when the power supply is off. Ensure the capacitors are fully discharged before troubleshooting.

Test the voltage between P and N on back of the main PCB with multimeter. If the voltage is lower than 36V, the capacitors are fully discharged.



Note: This picture is for reference only. Actual appearance may vary.

2. General Troubleshooting

2.1 Error Display (Indoor Unit)

When the indoor unit encounters a recognized error, the operation lamp will flash in a corresponding series, the timer lamp may turn on or begin flashing, and an error code will be displayed. These error codes are described in the following table:

Display	Error Information	Solution
EH00	Indoor unit EEPROM parameter error	TS21
EL01	Indoor / outdoor unit communication error	TS22
EL16	Communication malfunction between adapter board and outdoor main board	TS46
EH03	The indoor fan speed is operating outside of the normal range(for some models)	TS23
EH60	Indoor room temperature sensor T1 is in open circuit or has short circuited	TS25
EH61	Evaporator coil temperature sensor T2 is in open circuit or has short circuited	TS25
EH62	Evaporator coil temperature sensor T2B is in open circuit or has short circuited	TS25
EH65	Evaporator coil temperature sensor T2A is in open circuit or has short circuited	TS25
EL0C	Refrigerant Leakage Detection(for some models)	TS26
EH0b	Communication error between indoor two chips	TS45
EH0E	Water-level alarm malfunction	TS27
EC53	Outdoor room temperature sensor T4 is in open circuit or has short circuited	TS25
EC52	Condenser coil temperature sensor T3 is in open circuit or has short circuited	TS25
EC54	Compressor discharge temperature sensor TP is in open circuit or has short circuited	TS25
EC56	Evaporator coil outlet temperature sensor T2B is in open circuit or has short circuited(for free-match indoor units)	TS25
EC51	Outdoor unit EEPROM parameter error	TS21
EC07	The outdoor fan speed is operating outside of the normal range(for some models)	TS23
PC00	IPM malfunction or IGBT over-strong current protection	TS28
PC01	Over voltage or over low voltage protection	TS29
PC02	Top temperature protection of compressor or High temperature protection of IPM module	TS32
PC04	Inverter compressor drive error	TS30

PC03	Low pressure protection (for some models)	TS31
EC0d	Outdoor unit malfunction	TS33
PC0L	Low ambient temperature protection	TS40
FL09	Mismatch between the new and old platforms	TS46

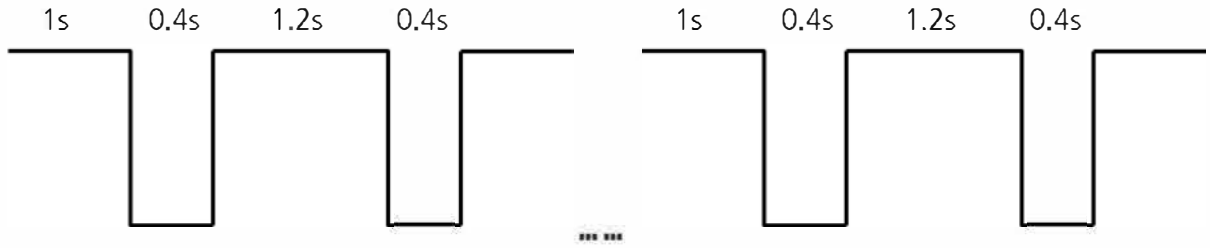
For other errors:

The display board may show a garbled code or a code undefined by the service manual. Ensure that this code is not a temperature reading.

Troubleshooting:

Test the unit using the remote control. If the unit does not respond to the remote, the indoor PCB requires replacement. If the unit responds, the display board requires replacement.

LED flash frequency:



2.2 Error Display on Two Way Communication Wired Controller

Display	Malfunction or Protection	Solution
EHb3	Communication error between wire controller and indoor unit	TS47

The other error codes displayed on the wire controller are same from those on the unit.

2.3 Error Display (For Some Outdoor Units)

Display	Malfunction or Protection	Solution
EC 51	Outdoor EEPROM malfunction	TS21
E0 01	Indoor / outdoor units communication error	TS22
E0 16	Communication malfunction between adapter board and outdoor main board	TS46
PC 00	IPM module protection	TS28
PC 02	Top temperature protection of compressor or High temperature protection of IPM module	TS32
PC 06	Temperature protection of compressor discharge	TS44
PC 08	Outdoor overcurrent protection	TS35
PC 0A	High temperature protection of condenser	TS43
PC 0F	PFC module protection	TS37
PC 10	Outdoor unit low AC voltage protection	TS29
PC 11	Outdoor unit main control board DC bus high voltage protection	TS29
PC 12	Outdoor unit main control board DC bus high voltage protection /341 MCE error	TS29
PC 30	High pressure protection	TS41
PC 31	Low pressure protection	TS31
PC 40	Communication malfunction between IPM board and outdoor main board	TS34
PC 41	Outdoor compressor current sampling circuit failure	TS47
PC 43	Outdoor compressor lack phase protection	TS39
PC 44	Outdoor unit zero speed protection	TS35
PC 45	Outdoor unit IR chip drive failure	TS40
PC 46	Compressor speed has been out of control	TS35
PC 49	Compressor overcurrent failure	TS35
EC 52	Condenser coil temperature sensor T3 is in open circuit or has short circuited	TS25
EC 53	Outdoor room temperature sensor T4 is in open circuit or has short circuited	TS25
EC 54	Compressor discharge temperature sensor TP is in open circuit or has short circuited	TS25
EC 5C	High pressure sensor is in open circuit or has short circuited	TS25
EC 71	Over current failure of outdoor DC fan motor	TS23
EC 72	Lack phase failure of outdoor DC fan motor	TS38
EC 73	Zero-speed failure of outdoor DC fan motor	TS23
EC 07	Outdoor fan speed has been out of control	TS23
PC 0L	Low ambient temperature protection	TS40

3. Outdoor Unit Point Check Function

- A check switch is included on the outdoor PCB.
- Push SW1 to check the unit's status while running. The digital display shows the following codes each time the SW1 is pushed.

Number of Presses	Display	Remark
00	Normal display	Displays running frequency, running state, or malfunction code
01	Indoor unit capacity demand code	Actual data*HP*10 If capacity demand code is higher than 99, the digital display tube will show single digit and tens digit. (For example, the digital display tube show "5.0",it means the capacity demand is 15. the digital display tube show "60",it means the capacity demand is 6.0) GA algorithm models display "--"
02	The frequency after the capacity requirement adapter	
03	Room temperature (T1)	If the temp. is lower than 0 degree, the digital display tube will show "0".If the temp. is higher than 70 degree, the digital display tube will show "70".
04	Indoor unit evaporator temperature (T2)	If the temp. is lower than -9 degree, the digital display tube will show "-9".If the temp. is higher than 70 degree, the digital display tube will show "70". If the indoor unit is not connected, the digital display tube will show: "--"
05	Condenser pipe temp.(T3)	
06	Outdoor ambient temp.(T4)	
07	Compressor discharge temp. (TP)	The display value is between 0~199 degree. If the temp. is lower than 0 degree, the digital display tube will show "0". If the temp. is higher than 99 degree, the digital display tube will show single digit and tens digit. (For example, the digital display tube show "0.5",it means the compressor discharge temp. is 105 degree. the digital display tube show "1.6",it means the compressor discharge temp. is 116 degree)
08	AD value of current	The display value is a hex number. For example, the digital display tube shows "Cd", it means AD value is 205.
09	AD value of voltage	
10	Indoor unit running mode code	Standby:0,Cooling:1, Heating:2, Fan only 3, Drying:4, Forced cooling:6, Defrost:7
11	Outdoor unit running mode code	
12	EXV open angle	Actual data/4. If the value is higher than 99, the digital display tube will show single digit and tens digit. For example, the digital display tube show "2.0",it means the EXV open angle is 120×4=480p.)

13	Frequency limit symbol	Bit7	Frequency limit caused by IGBT radiator	The display value is a hexidecimal number. For example, the digital display show 2A, then Bit5=1, Bit3=1, and Bit1=1. This means that a frequency limit may be caused by T4, T3, or the current.
		Bit6	Reserved	
		Bit5	Reserved	
		Bit4	Frequency limit caused by low temperature of T2.(LH00)	
		Bit3	Frequency limit caused by T3.(LC01)	
		Bit2	Frequency limit caused by TP.(LC02)	
		Bit1	Frequency limit caused by current(LC03)	
		Bit0	Frequency limit caused by voltage (LC05)	
14	Outdoor unit fan speed	If it is higher than 99, the digital display tube will show single digit and tens digit. (For example, the digital display tube show "2.0",it means the fan speed is 120.) This value is multiplied by 8, and it is the current fan speed: 120*8=960		
15	The average value of the temperature values detected by the high and low pressure sensors in the last 10 seconds of the compressor frequency calculation period	The displayed value is the actual value plus 60 (that is, when the displayed value is 10, the actual value is -50). When the displayed value is higher than 99, the digital display tube will show single digit and tens digit. (if it displays 2.0, it means 120)		
16	The temperature value detected by the high and low pressure sensor			
17	AD value detected by the high and low pressure sensor	If it is higher than 199, the digital display tube will show single digit and tens digit. (For example, the digital display tube show "2.0",it means 220.) Otherwise, if the it is higher than 99 degree, the digital display tube will show tens digit. (For example, the digital display tube show "2.0",it means 120.)		
18	The currently running communication protocol version	00-99		

4. Information Inquiry

- To enter engineer mode, in power-on or standby mode, and in non-locked state, press the key combination "ON/OFF + Air Speed" for 7s:
- After entering the engineer mode, the remote control will display icons of "Auto, Cool, Dry, Heat", and the Battery icon; at the same time, it will also display the numeric code of the current engineer mode (for the initial engineer mode, the numeric code displayed is 0), and all other icons are inactive.
- In engineer mode, the value of the current numeric code can be adjusted circularly through the Up/Down key, with the setting range of 0 to 30. Each time the current numeric code is adjusted, the special code of the engineer mode will be transmitted with a delay of 0.6s. The code can also be transmitted by pressing "OK", and the special code of the engineer mode sent contains information of the currently displayed numeric code (if the numeric code is 0, the code to enter the engineer mode will be transmitted).
- In engineer mode, other keys or operations are invalid except for the On/Off key, the Up/Down key, the OK key or executing the operation to exit the engineer mode.

Code	Query Content	Advanced Function Setting
0	Error code	
1	T1 temperature	press "On/Off" for 2s to enter the Power Down Memory Selector, the code displayed is "Ch", press "OK" to send the Query Power Down Memory Selector code; press the Up/Down key to select 1 or 0 and press "OK" to confirm, 1 indicates that the power down memory exists, and 0 indicates that no power down memory exists; and press "On/Off" for 2s to exit.(Set within 1 minute after power on)
2	T2 temperature	press "On/Off" for 2s to enter the Internal Fan Control Selector after the pre-set temperature is reaches, the code displayed is "Ch", press "OK" to send the Query Internal Fan Control Selector code; press the Up/Down key to select 1 to 11: 1 - Stop the fan, 2 - Min. air speed, 3 - Set the air speed, 4 - Termal running for 5min, press "OK" to confirm, and press "On/Off" for 2s to exit. (Set within 1 minute after power on)
3	T3 temperature	press "On/Off" for 2s to enter the Mode Selector, press the Up/Down key to select CH (cool and heat, Auto + Cool + Dry + Heat + Fan), CC (Cool only without Auto, Cool + Dry + Fan) , press "OK" to confirm, and the mode selected can be memorized when the remote control is powered down and powered on; and press "On/Off" for 2s to exit. When the remote control does not burn any parameters, the mode setting will not be memorized. (Set within 1 minute after power on)
4	T4 temperature	press the "On/Off" for 2s to enter the Min. Set Temperature Selector, press the Up/Down key to select "16°C~24°C", press "OK" to confirm, and the Min. Set Temperature can be memorized when the remote control is powered on and power lost; and press "On/Off" for 2s to exit. When the remote control does not burn any parameters, the min. set temperature will not be memorized.(Set within 1 minute after power on)
5	TP temperature	press "On/Off" for 2s to enter the Max. Set Temperature Selector, press the Up/Down key to select "25°C~30°C", press "OK" to confirm, and the Max. Set Temperature can be memorized when the remote control is powered on and power lost; and press "On/Off" for 2s to exit. When the remote control does not burn any parameters, the max. set temperature will not be memorized.(Set within 1 minute after power on)
6	Compressor Target Frequency FT	/

7	Compressor Running Frequency Fr	press "On/Off" for 2s to enter Twins Selector, the code displayed is "Ch", press "OK" to send the Query Twins Selector code; press the Up/Down key to select, 0 indicates that there is no Twins, 1 indicates the host, and 2 indicates the slave. Press "OK" to confirm, and press "On/Off" for 2s to exit.
8	Current dL	/
9	Current AC Voltage Uo	/
10	Current indoor capacity test state Sn	/
11	/	press "On/Off" for 2S to enter the Min. Desired Cooling Frequency Selector, the code displayed is Ch, press "OK" to send the Query Min. Desired Cooling Frequency Selector code; press the Up/Down key to select the minimum cooling frequency desired and press "OK" to confirm; press "On/Off" for 2s to exit.(for some models)
12	Set Speed Pr of the outdoor fan	press "On/Off" for 2s to enter the Min. Desired Heating Frequency Selector, the code displayed is "Ch", press "OK" to send the Query Min. Desired Heating Frequency Selector code; press the Up/Down key to select the min. desired heating frequency value, press "OK" to confirm; and press the "On/Off" for 2s to exit.(for some models)
13	Opening Lr of EEV	press "On/Off" for 2s to enter the Max. Running Frequency Selector of the restricted area 6 in the cooling mode T4, the code displayed is "Ch", press "OK" to send the Query Max. Running Frequency Selector code of the restricted area 6 in the cooling mode T4; press the Up/Down key to select the limit, then press "OK" to confirm; and press "On/Off" for 2s to exit.(for some models)
14	Actual Running Speed ir of the indoor fan	/
15	Indoor Humidity Hu	press "On/Off" for 2s to enter the Outdoor Forced Running Frequency Selector, the code displayed is "Ch", press "OK" to send the Query Outdoor Forced Running Frequency Selector code; press the Up/Down key to select the outdoor forced running frequency, then press "OK" to confirm; and press "On/Off" for 2s to exit.(for some models)
16	Set Temperature TT after compensation	press "On/Off" for 2s to enter One-Key Recovery, the code displayed is "rS", then press "OK" to send the One-Key Recovery code, the mode selector of the remote control will recover to "Cooling and heating", the min. temperature recovers to 16°C, and the max. temperature recovers to 30°C; and press "On/Off" for 2s to exit.(for some models)
17	/	nA
18	/	/
19	DC bus voltage	press "On/Off" for 2s to enter the Cooling Frequency Threshold Settings; press the Up/Down key to select the cooling frequency threshold, press "OK" to confirm; and press the "On/Off" for 2s to exit. (Set within 1 minute after power on)
20	Indoor Target Frequency oT	press "ON/OFF" for 2s to enter the Heating Frequency Threshold Settings; press the Up/Down key to select the heating frequency threshold, press "OK" to confirm; and press "On/Off" for 2s to exit. (Set within 1 minute after power on)

21		press "On/Off" for 2s to enter the Cooling Temperature Compensation Value Settings, the code displayed is "Ch", then press "OK" to send the Query Cooling Temperature Compensation Value code; press the Up/Down key to select the cooling temperature compensation value, then press "OK"; and press "On/Off" for 2s to exit.
22		press "On/Off" for 2s to enter the Heating Temperature Compensation Value Settings, the code displayed is "Ch", press "OK" to send the Query Heating Temperature Compensation Value code; press the Up/Down key to select the heating temperature compensation value, then press "OK"; and press "On/Off" for 2s to exit.
23	Reserved	/
24		
25		
26		
27		
28		
29		
30		

- In Channel 1~30 settings of the engineer mode, long press the On/off key to return the previous engineer mode.

Exit of engineer mode:

1)In engineer mode, press the key combination of "On/Off + Air speed" for 2s;

2)The engineer mode will be exited if there are no valid key operations for continuous 60s.

Error code of engineer mode

Display	Error Information
EH00	Indoor unit EEPROM parameter error
E1 01	Indoor / outdoor unit communication error
E1 16	Communication malfunction between adapter board and outdoor main board
EH03	The indoor fan speed is operating outside of the normal range
EC 51	Outdoor unit EEPROM parameter error
EC 52	Condenser coil temperature sensor T3 is in open circuit or has short circuited
EC 53	Outdoor room temperature sensor T4 is in open circuit or has short circuited
EC 54	Compressor discharge temperature sensor TP is in open circuit or has short circuited
EC 55	IGBT temperature sensor TH is in open circuit or has short circuited
EC 56	Evaporator coil outlet temperature sensor T2B is in open circuit or has short circuited(for free-match indoor units)
EC 0d	Outdoor unit malfunction
EH60	Indoor room temperature sensor T1 is in open circuit or has short circuited
EH61	Evaporator coil temperature sensor T2 is in open circuit or has short circuited
EH62	Evaporator coil temperature sensor T2B is in open circuit or has short circuited
EH65	Evaporator coil temperature sensor T2A is in open circuit or has short circuited
EC 07	The outdoor fan speed is operating outside of the normal range(
EH0b	Communication error between indoor two chips
E1 0C	Refrigerant leak detected
EH0E	Water-level alarm malfunction
P1 09	Mismatch between the new and old platforms
PC 00	IPM malfunction or IGBT over-strong current protection
PC 01	Over voltage or over low voltage protection
PC 02	Top temperature protection of compressor or High temperature protection of IPM module
PC 04	Inverter compressor drive error
PC 08	Outdoor current protection
PC 03	Pressure protection
PC 0L	Outdoor low ambient temperature protection
PH90	Evaporator coil temperature over high protection
PH91	Evaporator coil temperature over low Protection
PC 0A	Condenser high temperature protection

5. Error Diagnosis and Troubleshooting Without Error Code

WARNING

Be sure to turn off unit before any maintenance to prevent damage or injury.

5.1 Remote maintenance

SUGGESTION: When troubles occur, please check the following points with customers before field maintenance.

No.	Problem	Solution
1	Unit will not start	TS15 - TS16
2	The power switch is on but fans will not start	TS15 - TS16
3	The temperature on the display board cannot be set	TS15 - TS16
4	Unit is on but the wind is not cold(hot)	TS15 - TS16
5	Unit runs, but shortly stops	TS15 - TS16
6	The unit starts up and stops frequently	TS15 - TS16
7	Unit runs continuously but insufficient cooling(heating)	TS15 - TS16
8	Cool can not change to heat	TS15 - TS16
9	Unit is noisy	TS15 - TS16

5.2 Field maintenance

	Problem	Solution
1	Unit will not start	TS17 - TS18
2	Compressor will not start but fans run	TS17 - TS18
3	Compressor and condenser (outdoor) fan will not start	TS17 - TS18
4	Evaporator (indoor) fan will not start	TS17 - TS18
5	Condenser (Outdoor) fan will not start	TS17 - TS18
6	Unit runs, but shortly stops	TS17 - TS18
7	Compressor short-cycles due to overload	TS17 - TS18
8	High discharge pressure	TS17 - TS18
9	Low discharge pressure	TS17 - TS18
10	High suction pressure	TS17 - TS18
11	Low suction pressure	TS17 - TS18
12	Unit runs continuously but insufficient cooling	TS17 - TS18
13	Too cool	TS17 - TS18
14	Compressor is noisy	TS17 - TS18
15	Horizontal louver can not revolve	TS17 - TS18

1.Remote Maintenance	Electrical Circuit							Refrigerant Circuit							
Possible causes of trouble	Power failure	The main power tripped	Loose connections	Faulty transformer	The voltage is too high or too low	The remote control is powered off	Broken remote control	Dirty air filter	Dirty condenser fins	The setting temperature is higher/lower than the room's(cooling/heating)	The ambient temperature is too high/low when the mode is cooling/heating	Fan mode	SILENCE function is activated(optional function)	Frosting and defrosting frequently	
Unit will not start	☆	☆	☆	☆											
The power switch is on but fans will not start			☆	☆	☆										
The temperature on the display board cannot be set						☆	☆								
Unit is on but the wind is not cold(hot)										☆	☆	☆			
Unit runs, but shortly stops					☆					☆	☆				
The unit starts up and stops frequently					☆						☆			☆	
Unit runs continuously but insufficient cooling(heating)								☆	☆	☆	☆		☆		
Cool can not change to heat															
Unit is noisy															
Test method / remedy	Test voltage	Close the power switch	Inspect connections - tighten	Change the transformer	Test voltage	Replace the battery of the remote control	Replace the remote control	Clean or replace	Clean	Adjust the setting temperature	Turn the AC later	Adjust to cool mode	Turn off SILENCE function.	Turn the AC later	

1.Remote Maintenance	Others					
Possible causes of trouble	Heavy load condition	Loosen hold down bolts and / or screws	Bad airproof	The air inlet or outlet of either unit is blocked	Interference from cell phone towers and remote boosters	Shipping plates remain attached
Unit will not start						
The power switch is on but fans will not start					☆	
The temperature on the display board cannot be set						
Unit is on but the wind is not cold(hot)						
Unit runs, but shortly stops						
The unit starts up and stops frequently				☆		
Unit runs continuously but insufficient cooling(heating)	☆		☆	☆		
Cool can not change to heat						
Unit is noisy		☆				☆
Test method / remedy	Check heat load	Tighten bolts or screws	Close all the windows and doors	Remove the obstacles	Reconnect the power or press **ON/OFF** button on remote control to restart operation	Remove them

2.Field Maintenance	Refrigerant Circuit																				Others					
Possible causes of trouble	Compressor stuck	Shortage of refrigerant	Restricted liquid line	Dirty air filter	Dirty evaporator coil	Insufficient air through evaporator coil	Overcharge of refrigerant	Dirty or partialiy blocked condenser	Air or incompressible gas in refrigerant cycle	Short cycling of condensing air	High temperature condensing medium	Insufficient condensing medium	Broken compressor internal parts	Inefficient compressor	Expansion valve obstructed	Expansion valve or capillary tube closed completely	Leaking power element on expansion valve	Poor installation of feeler bulb	Heavy load condition	Loosen hold down bolts and / or screws	Shipping plates remain attached	Poor choices of capacity	Contact of piping with other piping or external plate
Unit will not start																							
Compressor will not start but fans run	☆																						
Compressor and condenser (outdoor) fan will not start																							
Evaporator (indoor) fan will not start																							
Condenser (Outdoor) fan will not start																							
Unit runs, but shortly stops		☆	☆				☆	☆								☆	☆						
Compressor short-cycles due to overload		☆					☆	☆															
High discharge pressure							☆	☆	☆	☆	☆	☆											
Low discharge pressure		☆												☆									
High suction pressure							☆							☆				☆	☆				
Low suction pressure		☆	☆	☆	☆	☆									☆	☆	☆						
Unit runs continuously but insufficient cooling		☆	☆	☆	☆	☆		☆	☆	☆				☆					☆			☆	
Too cool																							
Compressor is noisy							☆						☆							☆	☆		☆
Horizontal louver can not revolve																							
Test method / remedy	Replace the compressor	Leak test	Replace restricted part	Clean or replace	Clean coil	Check fan	Change charged refrigerant volume	Clean condenser or remove obstacle	Purge, evacuate and recharge	Remove obstruction to air flow	Remove obstruction in air or water flow	Remove obstruction in air or water flow	Replace compressor	Test compressor efficiency	Replace valve	Replace valve	Replace valve	Fix feeler bulb	Check heat load	Tighten bolts or screws	Remove them	Choose AC of lager capacity or add the number of AC	Rectify piping so as not to contact each other or with external plate

2.Field Maintenance

Possible causes of trouble	Electrical Circuit														
	Power failure	Blown fuse or varistor	Loose connections	Shorted or broken wires	Safety device opens	Faulty thermostat / room temperature sensor	Wrong setting place of temperature sensor	Faulty transformer	Shorted or open capacitor	Faulty magnetic contactor for compressor	Faulty magnetic contactor for fan	Low voltage	Faulty stepping motor	Shorted or grounded compressor	Shorted or grounded fan motor
Unit will not start	☆	☆	☆	☆	☆			☆							
Compressor will not start but fans run				☆		☆			☆	☆				☆	
Compressor and condenser (outdoor) fan will not start				☆		☆				☆					
Evaporator (indoor) fan will not start				☆					☆		☆				☆
Condenser (Outdoor) fan will not start				☆		☆			☆		☆				☆
Unit runs, but shortly stops										☆		☆			
Compressor short-cycles due to overload										☆		☆			
High discharge pressure															
Low discharge pressure															
High suction pressure															
Low suction pressure															
Unit runs continuously but insufficient cooling															
Too cool						☆	☆								
Compressor is noisy															
Horizontal louver can not revolve			☆	☆									☆		
Test method / remedy	Test voltage	Inspect fuse type & size	Inspect connections - tighten	Test circuits with tester	Test continuity of safety device	Test continuity of thermostat / sensor & wiring	Place the temperature sensor at the central of the air inlet grille	Check control circuit with tester	Check capacitor with tester	Test continuity of coil & contacts	Test continuity of coil & contacts	Test voltage	Replace the stepping motor	Check resistance with multimeter	Check resistance with multimeter

6. Quick Maintenance by Error Code

If you do not have the time to test which specific parts are faulty, you can directly change the required parts according the error code.

You can find the parts to replace by error code in the following table.

Part requiring replacement	Error Code									
	EH00	EL01	EH03	EH60	EH61	EH62	EH65	EL0C	EH0E	EC53
Indoor PCB	✓	✓	✓	✓	✓	✓	✓	✓	✓	x
Outdoor PCB	x	✓	x	x	x	x	x	x	x	✓
Indoor fan motor	x	x	✓	x	x	x	x	x	x	x
T1 sensor	x	x	x	✓	x	x	x	x	x	x
T2 Sensor	x	x	x	x	✓	x	x	x	x	x
T2B Sensor	x	x	x	x	x	✓	x	x	x	x
T2A Sensor	x	x	x	x	x	x	✓	x	x	x
T3 Sensor	x	x	x	x	x	x	x	x	x	x
T4 Sensor	x	x	x	x	x	x	x	x	x	✓
Reactor	x	✓	x	x	x	x	x	x	x	x
Compressor	x	x	x	x	x	x	x	x	x	x
Additional refrigerant	x	x	x	x	x	x	x	✓	x	x
Water-level switch	x	x	x	x	x	x	x	x	✓	x
Water pump	x	x	x	x	x	x	x	x	✓	x

Part requiring replacement	EC54	EC51	EC5C	EC52	EC 07/71 /72/73	PC00	PC01	PC02	PC04	PC03
Indoor PCB	x	x	x	x	x	x	x	x	x	x
Outdoor PCB	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Outdoor fan motor	x	x	x	x	✓	✓	x	✓	✓	x
T3 Sensor	x	x	x	✓	x	x	x	x	x	x
TP Sensor	✓	x	x	x	x	x	x	x	x	x
Pressure sensor	x	x	✓	x	x	x	x	x	x	x
Reactor	x	x	x	x	x	x	✓	x	x	x
Compressor	x	x	x	x	x	✓	x	x	✓	x
IPM module board	x	x	x	x	x	✓	✓	✓	✓	x
Low pressure protector	x	x	x	x	x	x	x	x	x	✓
Additional refrigerant	x	x	x	x	x	x	x	x	x	✓

Part requiring replacement	E6 16	EH 0b	PC 06	PC 08/44/49	PC 0A	PC 0F
Indoor PCB	x	✓	x	x	x	x
Outdoor PCB	✓	x	✓	✓	✓	✓
Outdoor fan motor	x	x	x	✓	✓	x
T3 Sensor	x	x	x	x	✓	x
TP Sensor	x	x	✓	x	x	x
Pressure sensor	x	x	x	x	x	x
Reactor	x	x	x	✓	x	✓
Compressor	x	x	x	x	x	x
IPM module board	x	x	x	✓	x	x
Data adapter board	✓	✓	x	x	x	x
High pressure valve assy	x	x	✓	x	x	x
High pressure protector	x	x	x	x	x	x
Low pressure protector	x	x	x	x	x	x
Additional refrigerant	x	x	✓	x	✓	x

Part requiring replacement	PC 41	PC 43	PC 10/11/12	PC 30	PC 31	PC 40
Indoor PCB	x	x	x	x	x	x
Outdoor PCB	✓	✓	✓	✓	✓	✓
Outdoor fan motor	x	x	x	✓	x	x
T3 Sensor	x	x	x	x	x	x
TP Sensor	x	x	x	x	x	x
Pressure sensor	x	x	x	x	x	x
Reactor	x	x	✓	x	x	x
Compressor	x	✓	x	x	x	x
IPM module board	x	x	✓	x	x	✓
Data adapter board	x	x	x	x	x	x
High pressure valve assy	x	x	x	x	x	x
High pressure protector	x	x	x	✓	x	x
Low pressure protector	x	x	x	x	✓	x
Additional refrigerant	x	x	x	x	✓	x
Electric control box	x	x	x	x	x	✓

Note: For certain models, outdoor PCB could not be removed separately. In this case, the outdoor electric control box should be replaced as a whole.

7. Troubleshooting by Error Code

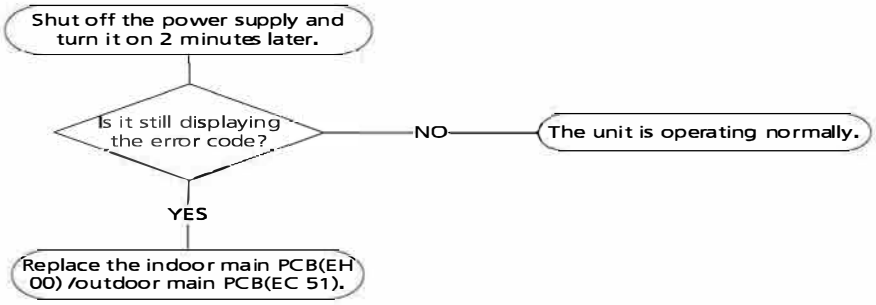
7.1 EH 00 / EC 51 (EEPROM Parameter Error Diagnosis and Solution)

Description: Indoor or outdoor PCB main chip does not receive feedback from EEPROM chip.

Recommended parts to prepare:

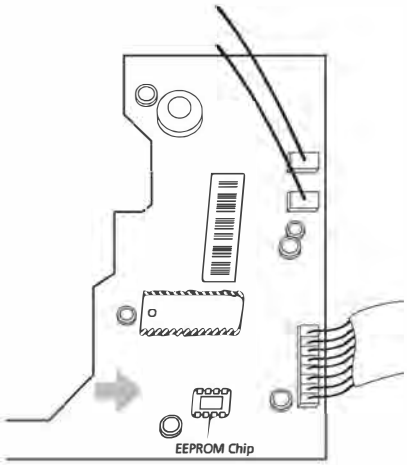
- Indoor PCB
- Outdoor PCB

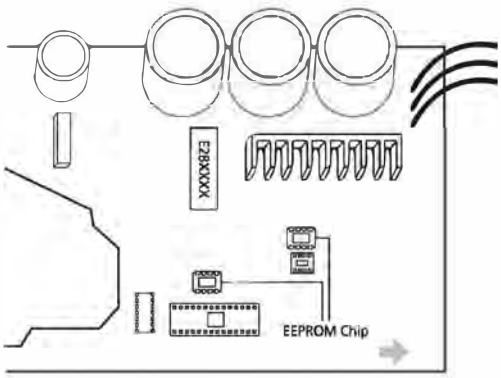
Troubleshooting and repair:



Remarks:
EEPROM: A read-only memory whose contents can be erased and reprogrammed using a pulsed voltage.

The location of the EEPROM chip on the indoor and outdoor PCB is shown in the following two images:





Note: For certain models, outdoor PCB could not be removed separately. In this case, the outdoor electric control box should be replaced as a whole. This pictures are only for reference, actual appearance may vary.

Troubleshooting and repair of compressor driven chip EEPROM parameter error and communication error between outdoor main chip and compressor driven chip are same as EC 51.

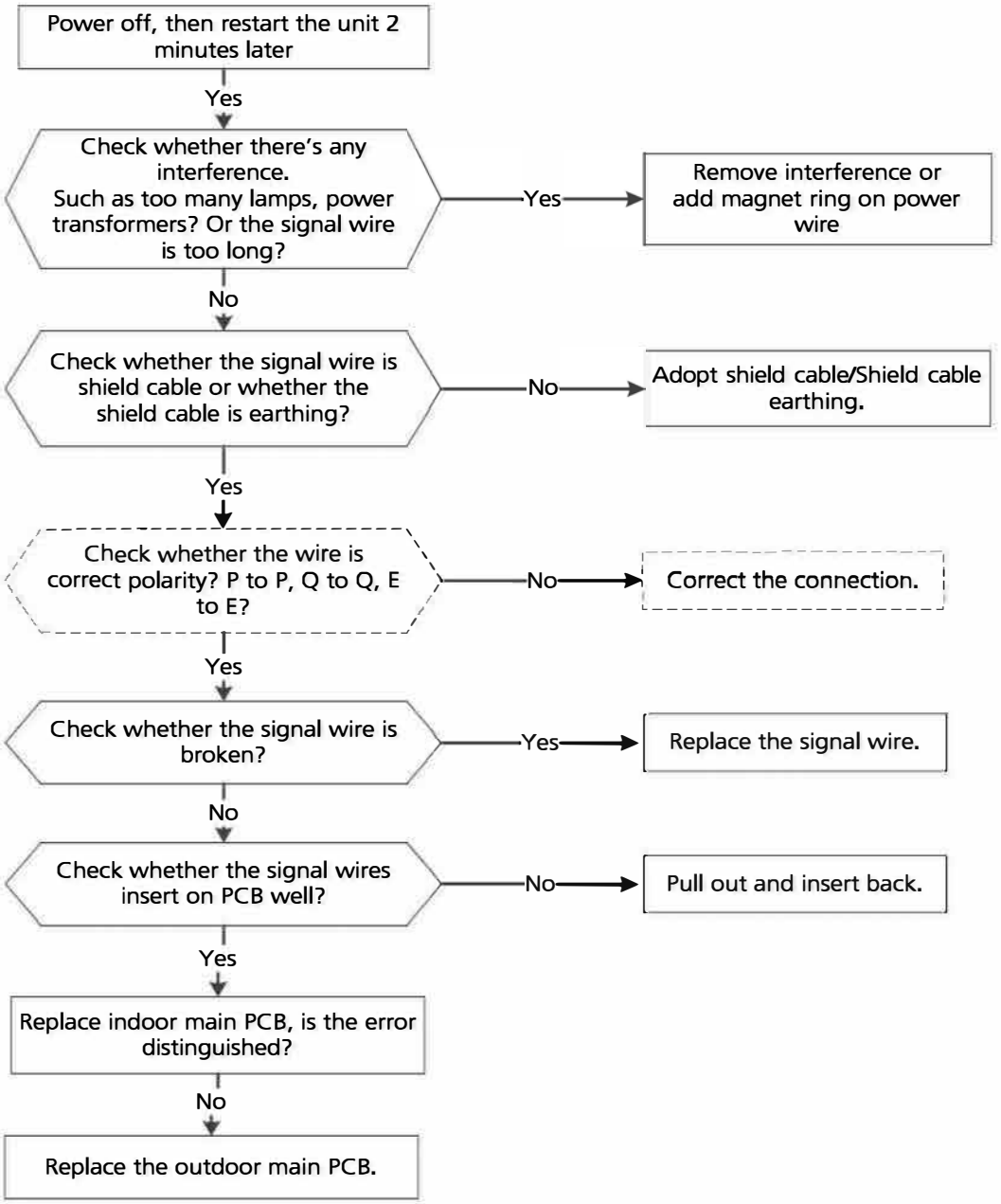
7.2 EL 01 (Indoor and Outdoor Unit Communication Error Diagnosis and Solution)

Description: Indoor unit can not communicate with outdoor unit

Recommended parts to prepare:

- Signal wires
- Magnet ring
- Indoor PCB
- Outdoor PCB

Troubleshooting and repair:



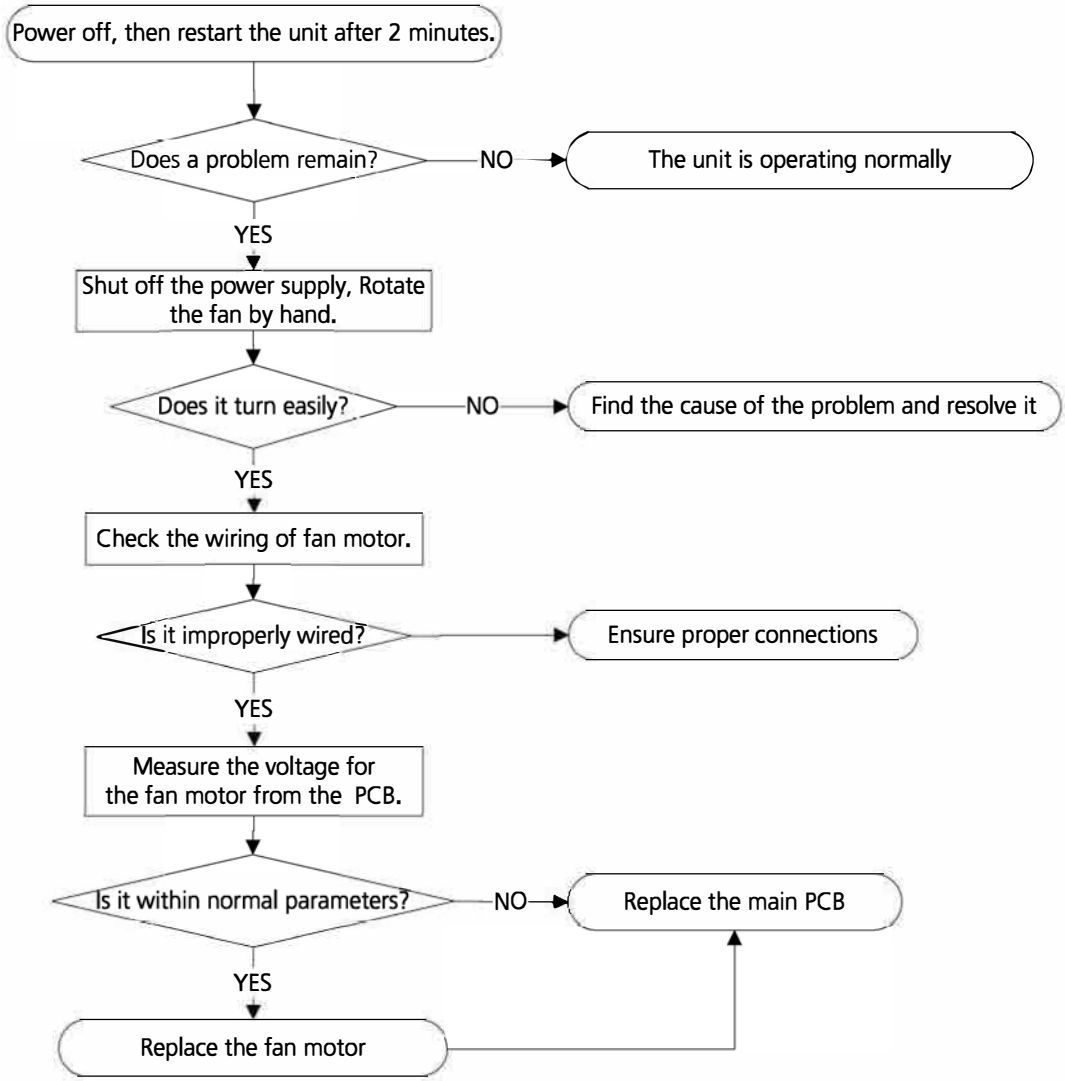
7.3 EH 03 / EC 07 (Fan Speed Is Operating Outside of Normal Range)/EC 71(Over Current Failure of Outdoor DC Fan Motor)/ EC73(Zero-speed failure of outdoor DC fan motor) Diagnosis and Solution

Description: When indoor / outdoor fan speed keeps too low or too high for a certain time, the unit ceases operation and the LED displays the failure.

Recommended parts to prepare:

- Connection wires
- Fan assembly
- Fan motor
- PCB

Troubleshooting and repair:

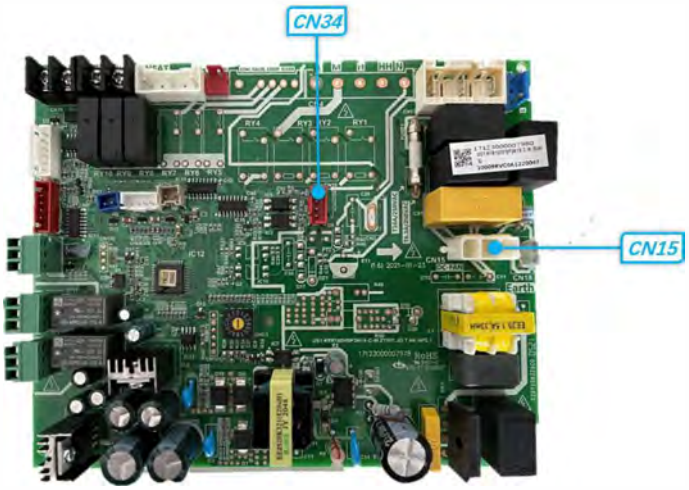


Note: For certain models, outdoor PCB could not be removed separately. In this case, the outdoor electric control box should be replaced as a whole.

Index:

1. Indoor DC Fan Motor(control chip is in fan motor)

Power on and when the unit is in standby, measure the voltage of pin1&pin2 of CN15, pin3 of CN34 in fan motor connector. If the value of the voltage is not in the range showing in below table, the PCB must has problems and need to be replaced.



CN34

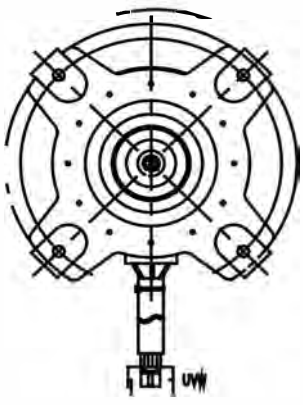
NO.	Color	Signal	Voltage
1	/	/	
2	Black	GND	
3	Orange	PWM	5-12VDC
4	Blue	FG	

CN15

NO.	Color	Signal	Voltage
1	Yellow		208/230VAC
2	Black		208/230VAC
3	Yellow-Green	GND	

2. Outdoor DC Fan Motor (control chip is in outdoor PCB)

Release the UVW connector. Measure the resistance of U-V, U-W, V-W. If the resistance is not equal to each other, the fan motor must has problems and need to be replaced. otherwise the PCB must has problems and need to be replaced.



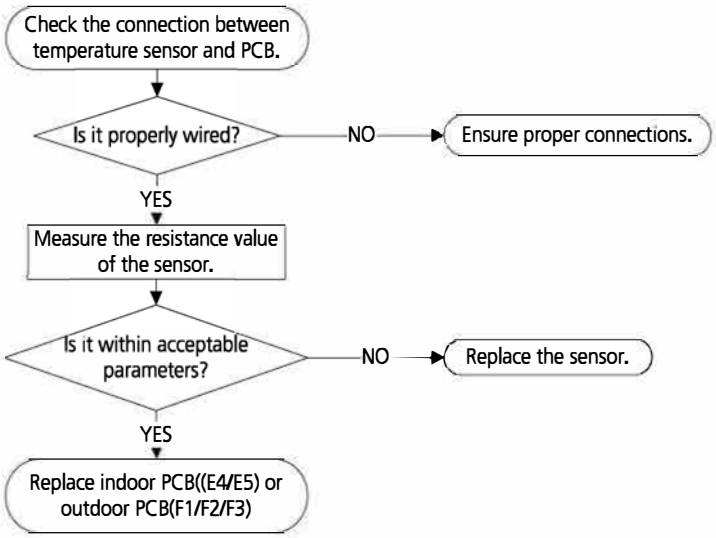
7.4 EH 60/EH 61/EH 62/ EH 65/ EC 53/EC 52/EC 54/EC 56/EC 50/EC 5C (Open Circuit or Short Circuit of Temperature Sensor Diagnosis and Solution)

Description: If the sampling voltage is lower than 0.06V or higher than 4.94V, the LED displays the failure.

Recommended parts to prepare:

- Connection wires
- Sensors
- PCB

Troubleshooting and repair:



Note: For certain models, outdoor PCB could not be removed separately. In this case, the outdoor electric control box should be replaced as a whole. This picture and the value are only for reference, actual appearance and value may vary

7.5 EL 0C (Refrigerant Leakage Detection Diagnosis and Solution)

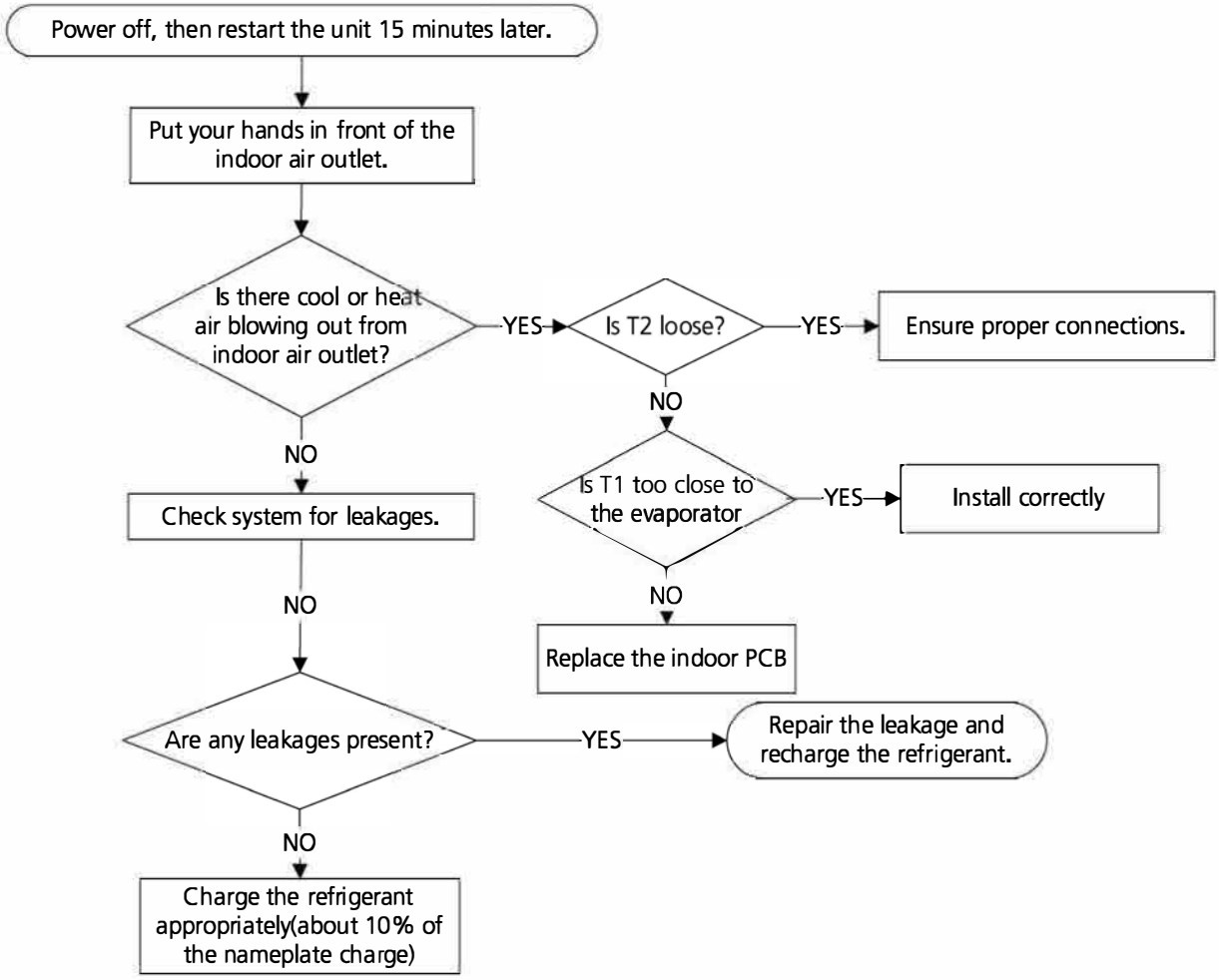
Description:

Judging the abnormality of the refrigeration system according to the number of compressor stops and the changes in operating parameters caused by excessive exhaust temperature.

Recommended parts to prepare:

- Indoor PCB
- Additional refrigerant

Troubleshooting and repair:

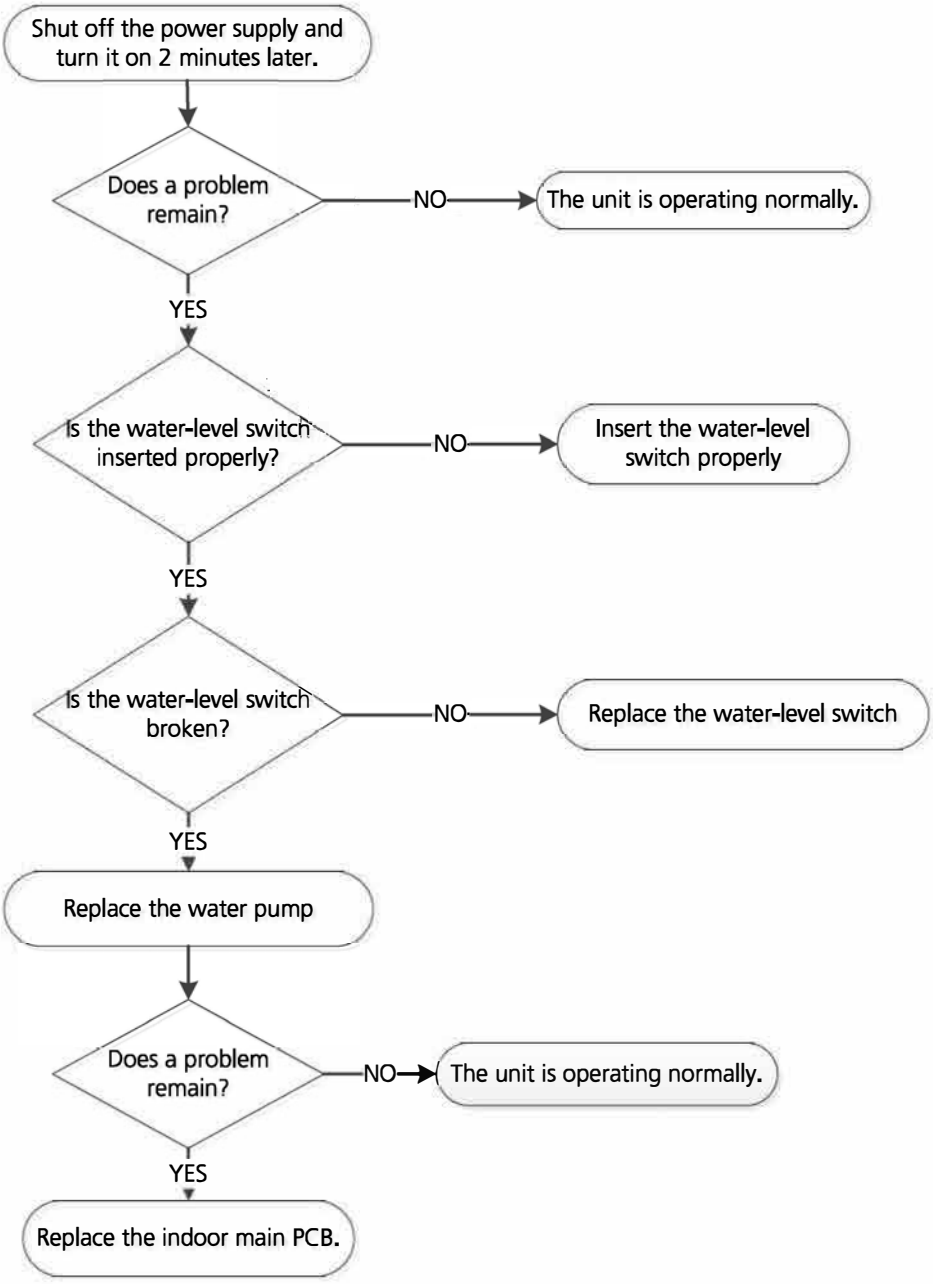


7.6 EH 0E(Water-Level Alarm Malfunction Diagnosis and Solution)

Description: If the sampling voltage is not 5V, the LED displays the failure code.

Recommended parts to prepare:

- Connection wires
- Water-level switch
- Water pump
- Indoor PCB



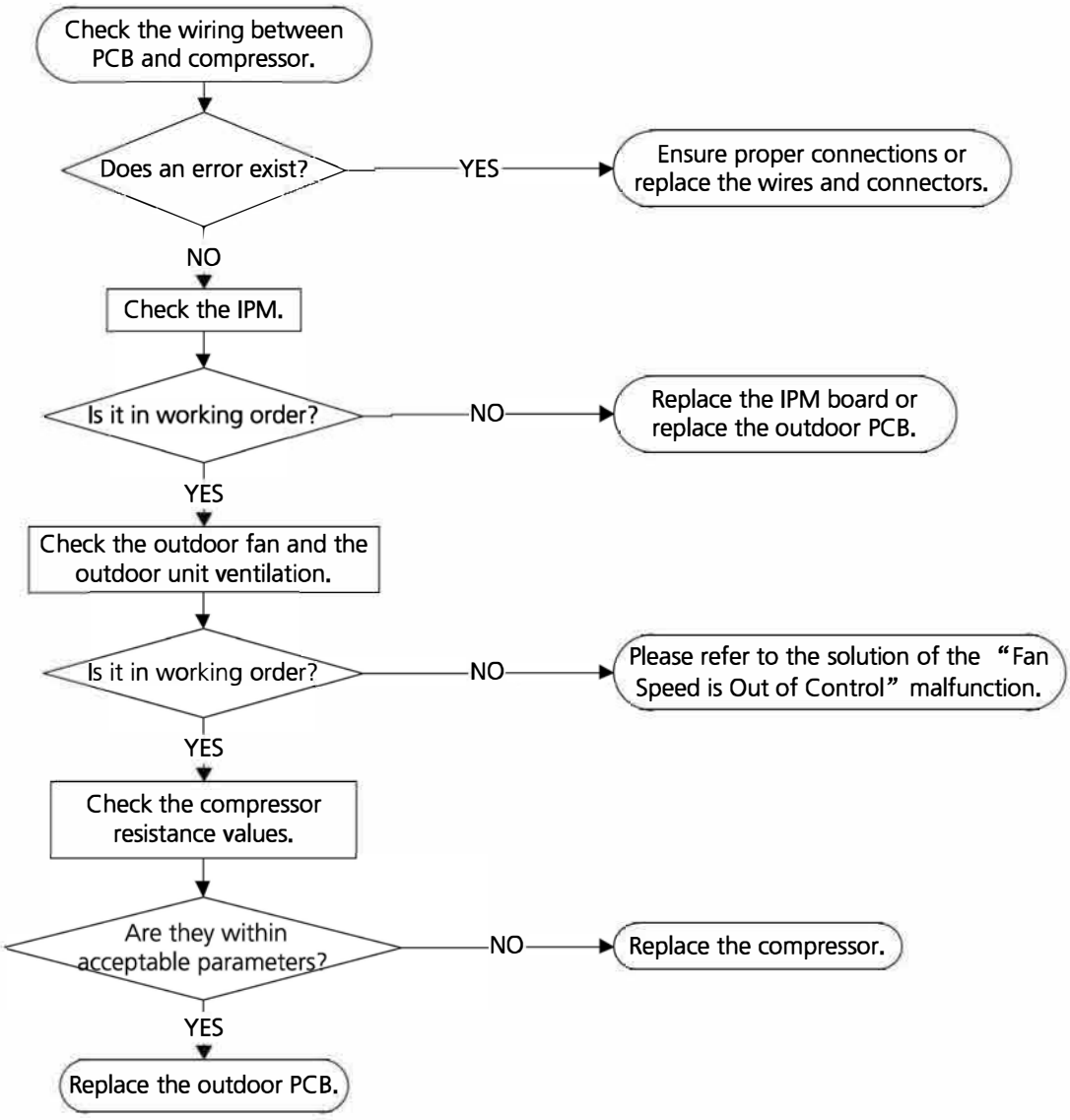
7.7 PC 00(IPM malfunction or IGBT over-strong current protection Diagnosis and Solution)

Description: When the voltage signal the IPM sends to the compressor drive chip is abnormal, the display LED shows "PC 00" and the AC turn off.

Recommended parts to prepare:

- Connection wires
- IPM module board
- Outdoor fan assembly
- Compressor
- Outdoor PCB

Troubleshooting and repair:



Note: For certain models, outdoor PCB could not be removed separately. In this case, the outdoor electric control box should be replaced as a whole.

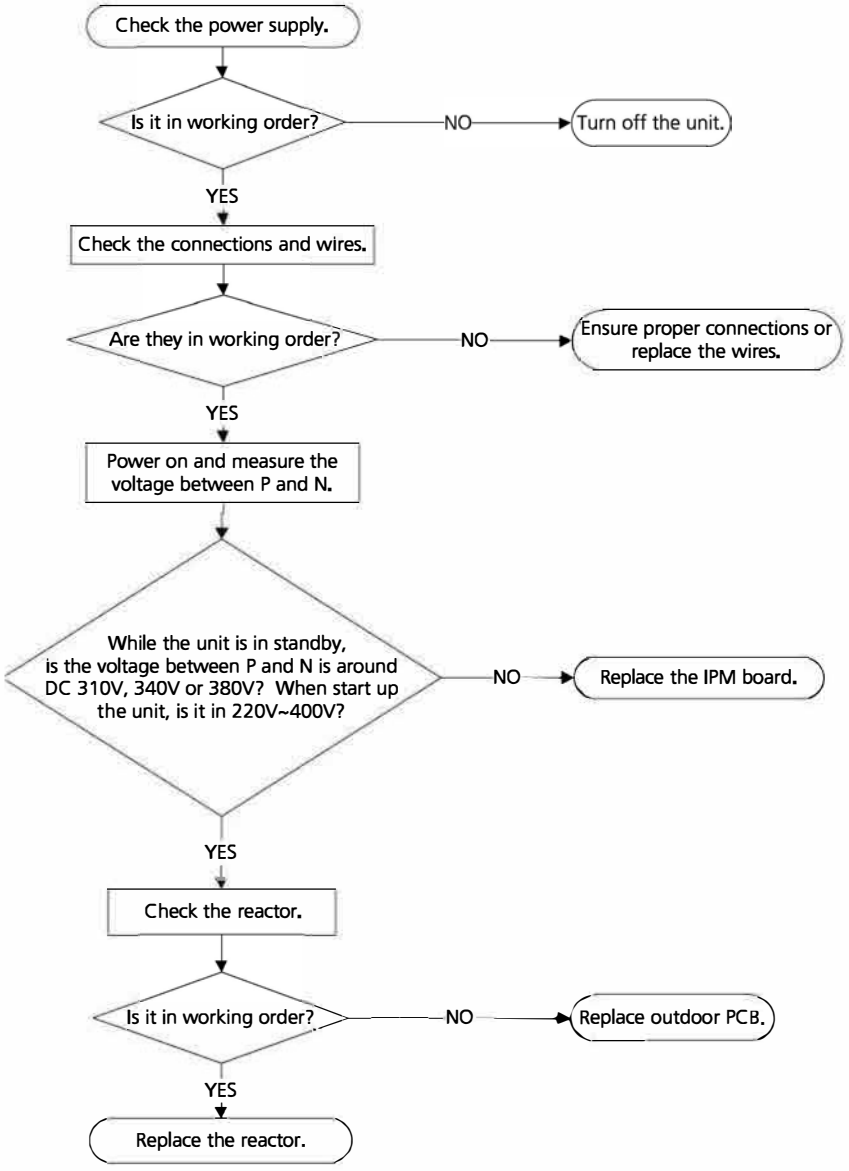
7.8 PC 01(Over voltage or too low voltage protection)/PC 10(Outdoor unit low AC voltage protection)/PC 11(Outdoor unit main control board DC bus high voltage protection)/PC 12(Outdoor unit main control board DC bus high voltage protection /341 MCE error) Diagnosis and Solution

Description: Abnormal increases or decreases in voltage are detected by checking the specified voltage detection circuit.

Recommended parts to prepare:

- Power supply wires
- IPM module board
- PCB
- Reactor

Troubleshooting and repair:



Note: For certain models, outdoor PCB could not be removed separately. In this case, the outdoor electric control box should be replaced as a whole.

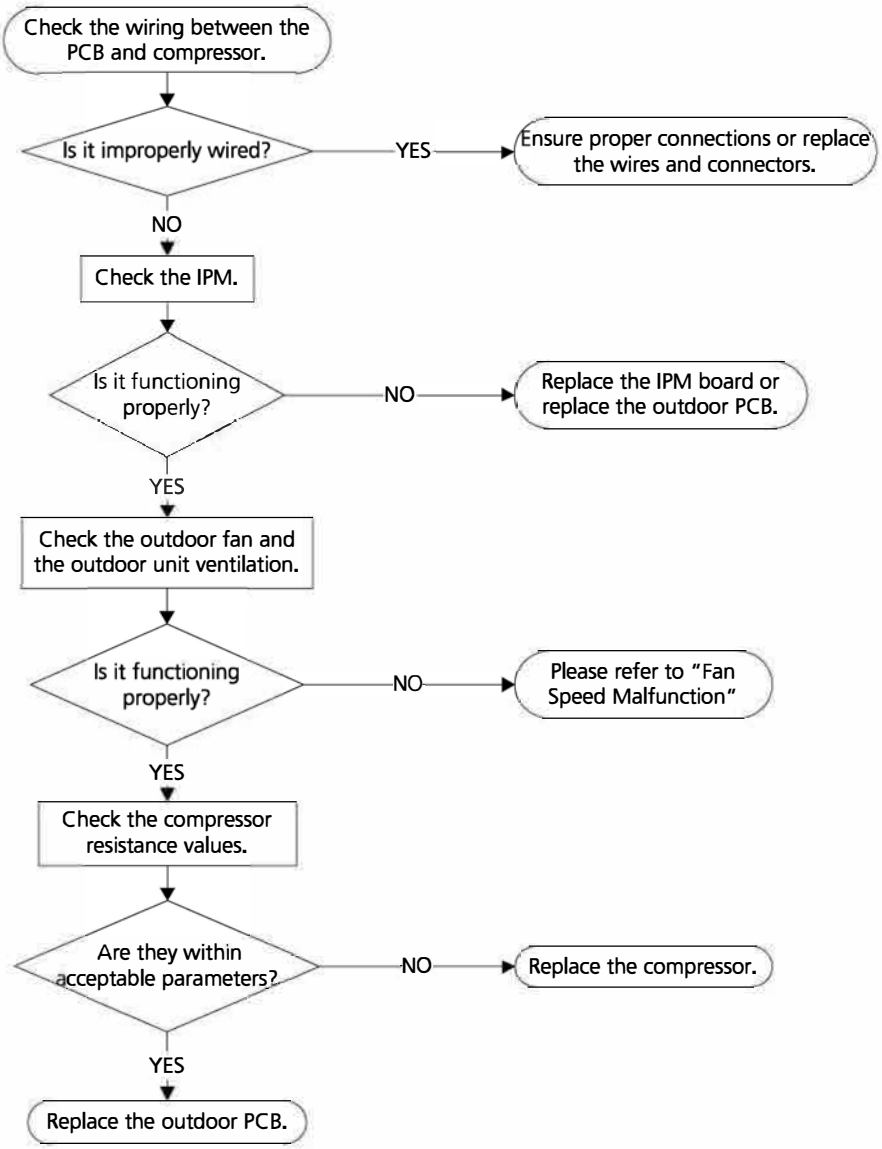
7.9 PC 04(Inverter compressor drive error Diagnosis and Solution)

Description: An abnormal inverter compressor drive is detected by a special detection circuit, including communication signal detection, voltage detection, compressor rotation speed signal detection and so on.

Recommended parts to prepare:

- Connection wires
- IPM module board
- Outdoor fan assembly
- Compressor
- Outdoor PCB

Troubleshooting and repair:



Note: For certain models, outdoor PCB could not be removed separately. In this case, the outdoor electric control box should be replaced as a whole.

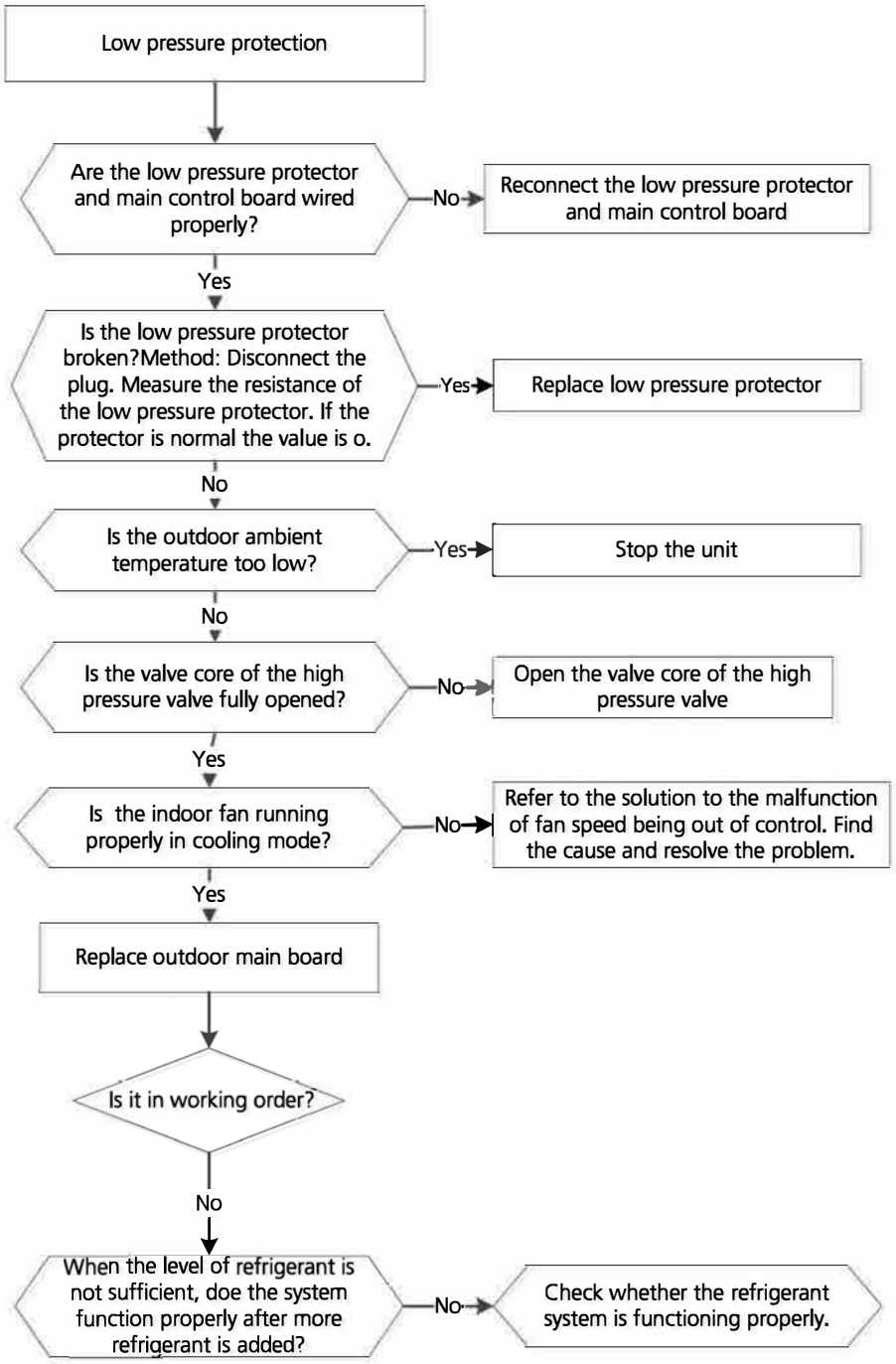
7.10 PC 03/PC 31(Low Pressure Protection Diagnosis and Solution)

Description: If the sampling voltage is not 5V, the LED displays a failure code.

Recommended parts to prepare:

- Connection wires
- Low pressure protector
- Indoor fan assembly
- Outdoor PCB

Troubleshooting and repair:



Note: For certain models, outdoor PCB could not be removed separately. In this case, the outdoor electric control box should be replaced as a whole.

7.11 PC 02(Top temperature protection of compressor or High temperature protection of IPM module diagnosis and solution)

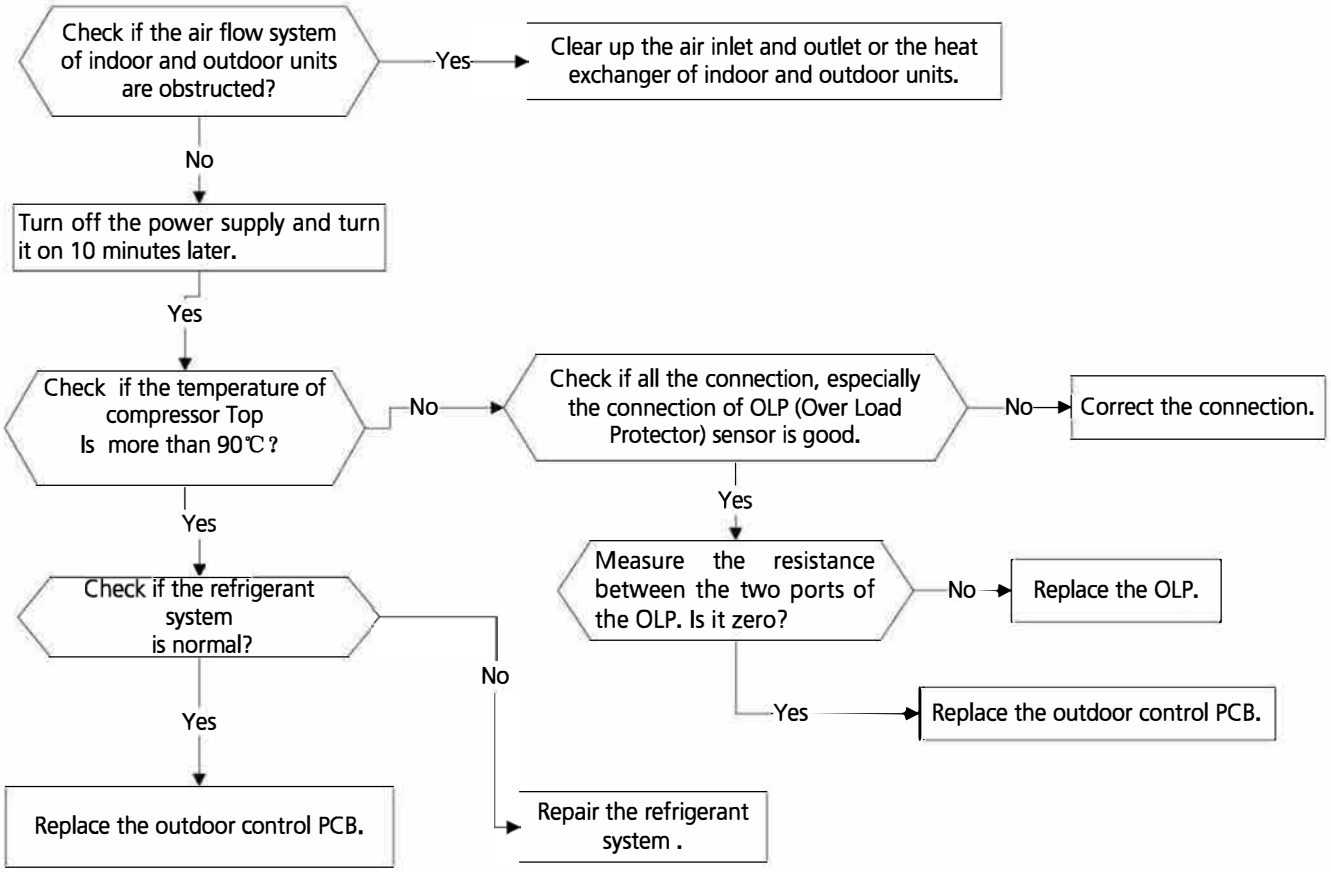
Description: For some models with overload protection, If the sampling voltage is not 5V, the LED will display the failure.

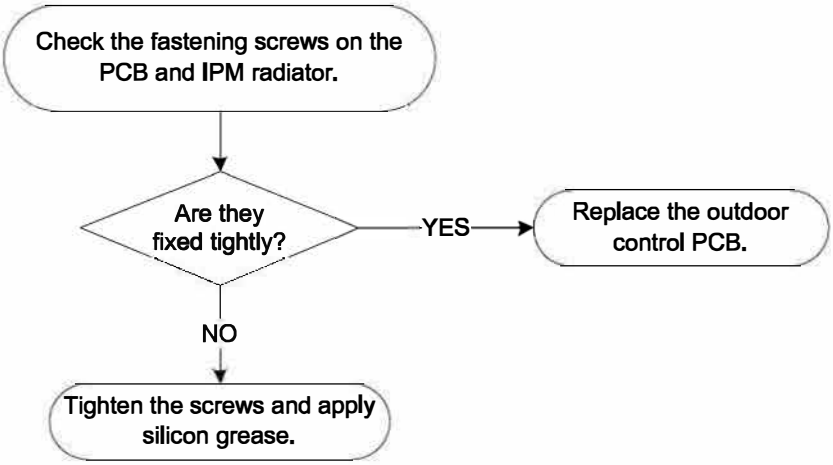
If the temperature of IPM module is higher than a certain value, the LED displays the failure code.

Recommended parts to prepare:

- Connection wires
- Outdoor PCB
- IPM module board
- High pressure protector
- System blockages

Troubleshooting and repair:





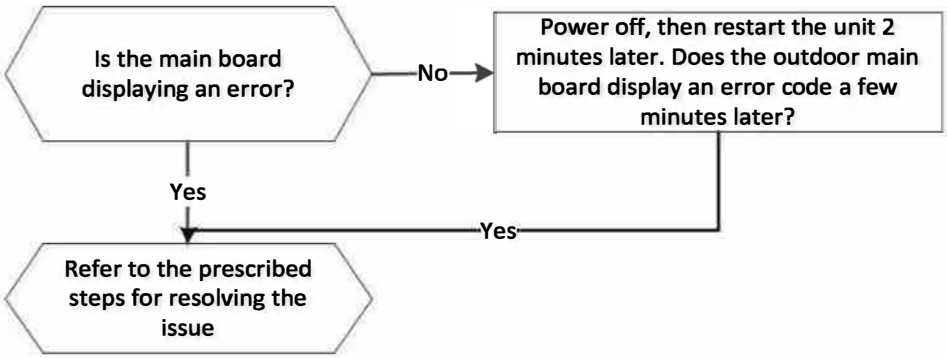
7.12 EC 0d(Outdoor unit malfunction Diagnosis and Solution)

Description: The indoor unit detect the outdoor unit is error.

Recommended parts to prepare:

- Outdoor unit

Troubleshooting and repair:



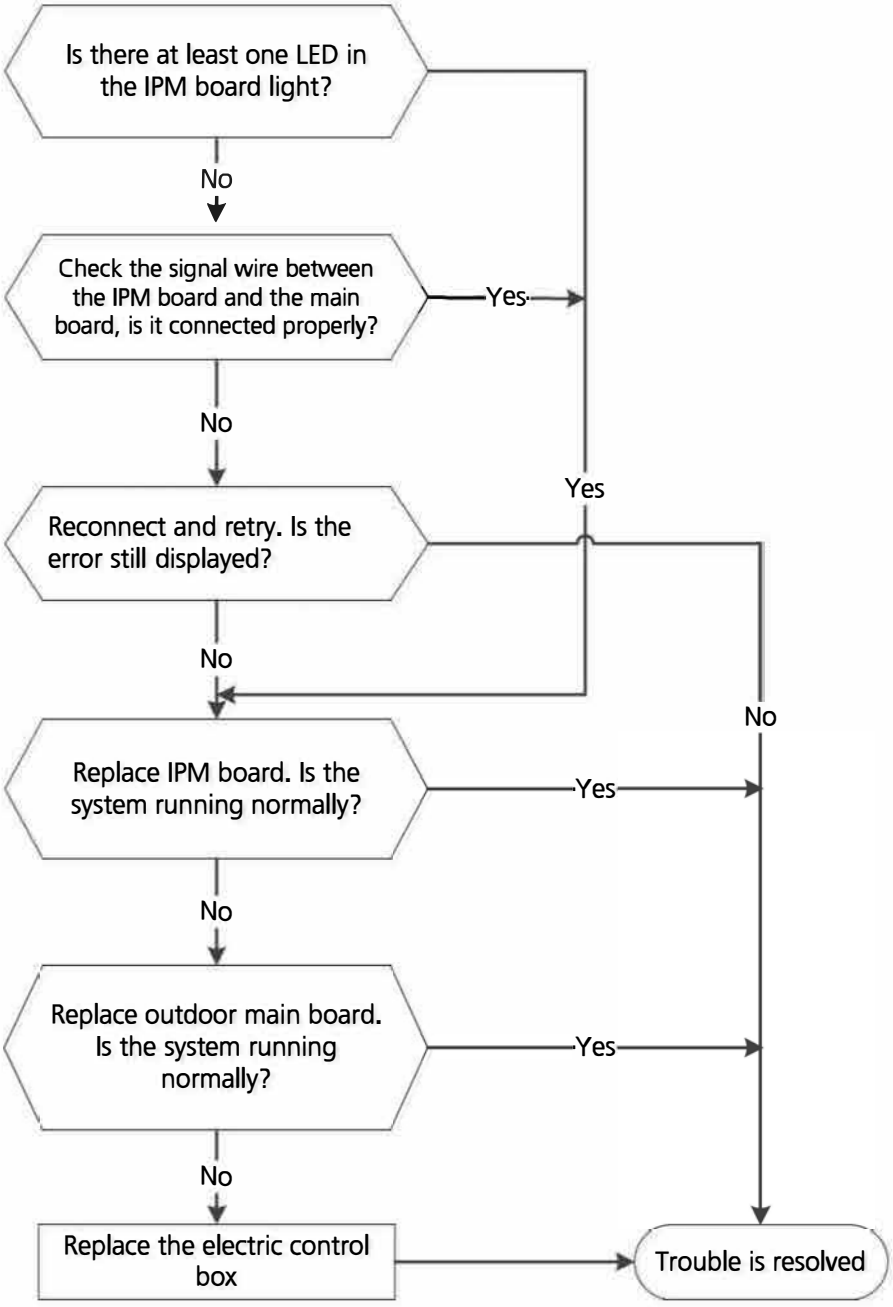
7.13 PC 40(Communication error between outdoor main PCB and IPM board diagnosis and solution)

Description: The main PCB cannot detect the IPM board.

Recommended parts to prepare:

- Connection wires
- IPM board
- Outdoor main PCB
- Electric control box

Troubleshooting and repair:



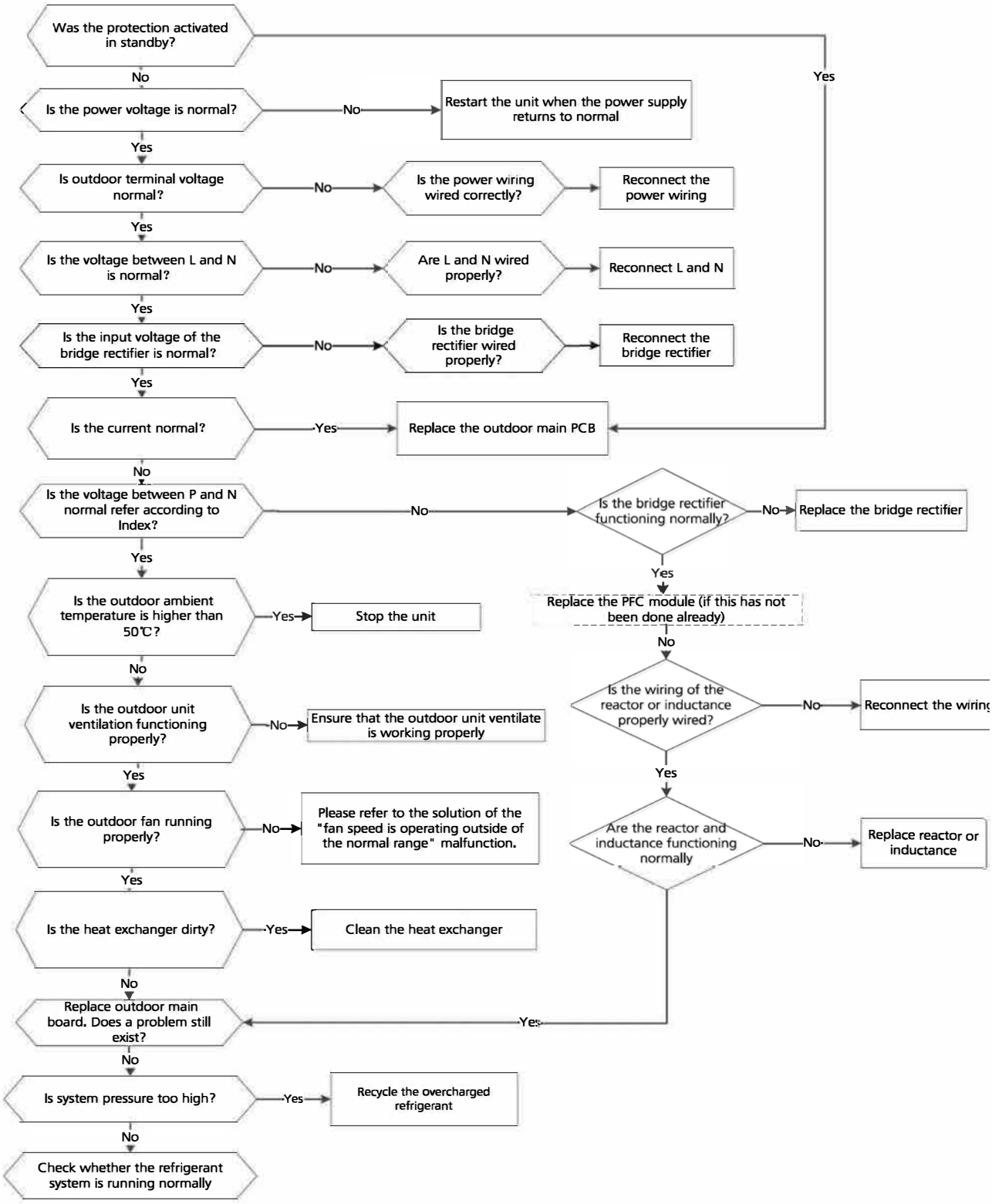
7.14 PC 08(Current overload protection)/PC 44(Outdoor unit zero speed protection)/ PC 46(Compressor speed has been out of control)/PC 49(Compressor overcurrent failure) diagnosis and solution

Description: An abnormal current rise is detected by checking the specified current detection circuit.

Recommended parts to prepare:

- Connection wires
- Rectifier
- PFC circuit or reactor
- Blocked refrigeration piping system
- Pressure switch
- Outdoor fan
- IPM module board
- Outdoor PCB

Troubleshooting and repair:



Note: For certain models, outdoor PCB could not be removed separately. In this case, the outdoor electric control box should be replaced as a whole.

7.15 PC 0F(PFC module protection diagnosis and solution)

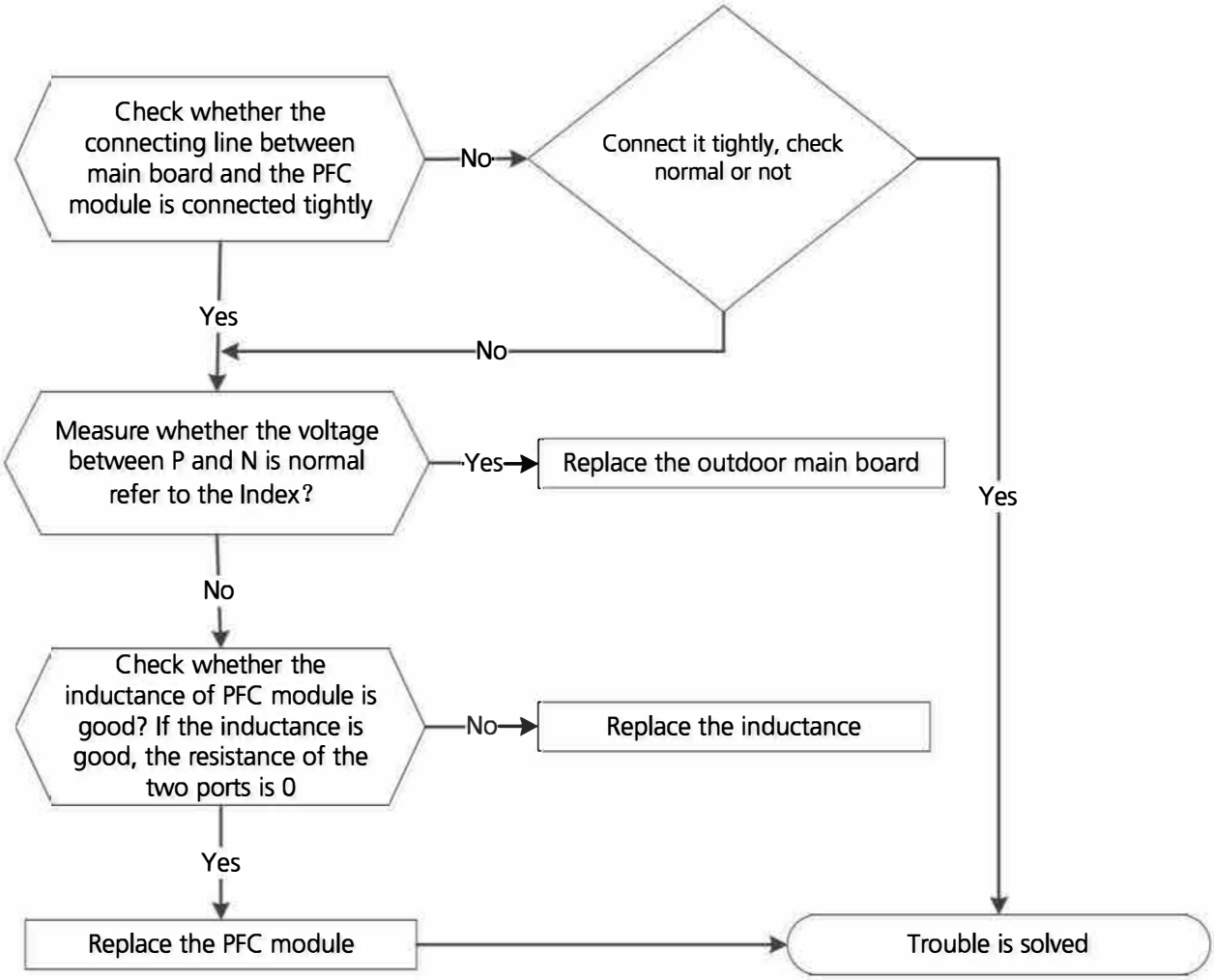
Description: When the voltage signal that IPM send to compressor drive chip is abnormal, the LED displays the failure code and the AC turns off.

Recommended parts to prepare:

- Connection wires
- Inductance
- Outdoor main PCB
- PFC module

Troubleshooting and repair:

At first test the resistance between every two ports of U, V, W of IPM and P, N. If any result of them is 0 or close to 0, the IPM is defective. Otherwise, please follow the procedure below:



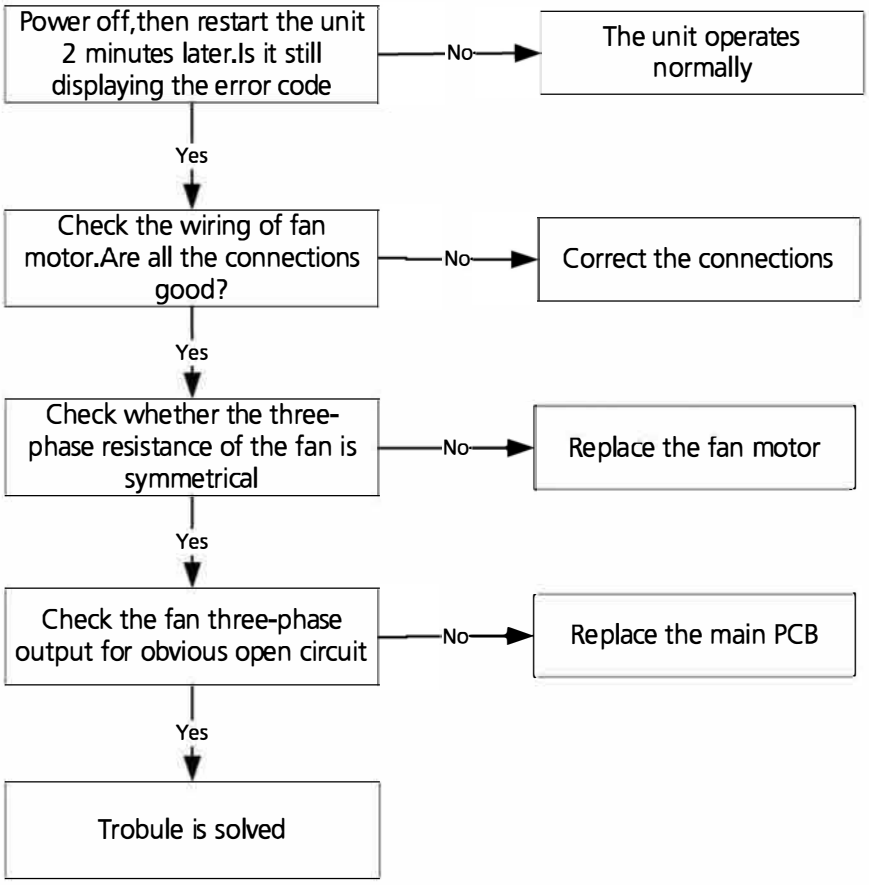
7.16 EC 72 (Lack phase failure of outdoor DC fan motor diagnosis and solution)

Description: When the three-phase sampling current of the DC motor is abnormal, especially when the current of one or more phases is always small and almost 0, the LED displays the failure code.

Recommended parts to prepare:

- Connection wire
- Fan motor
- Outdoor PCB

Troubleshooting and repair:



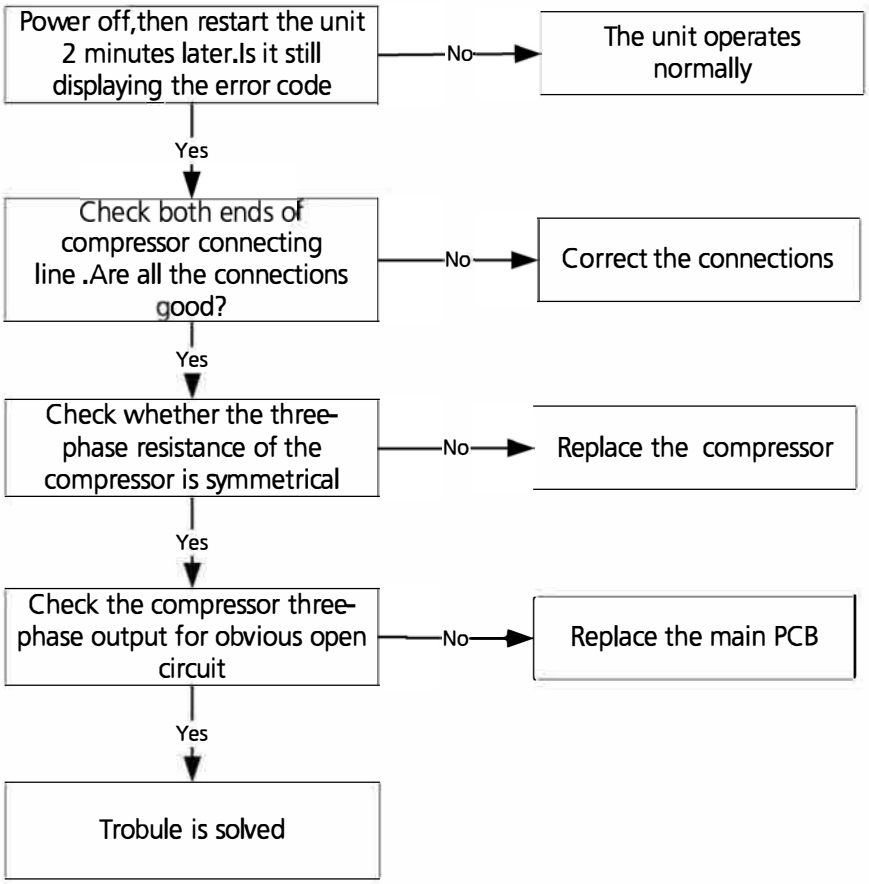
7.17 PC 43 (Outdoor compressor lack phase protection diagnosis and solution)

Description: When the three-phase sampling current of the compressor is abnormal, especially when the current of one or more phases is always small and almost 0, the LED displays the failure code

Recommended parts to prepare:

- Connection wire
- Compressor
- Outdoor PCB

Troubleshooting and repair:



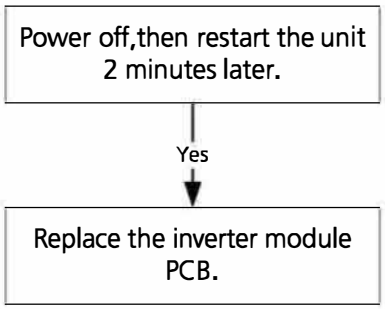
7.18 PC 45 (Outdoor unit IR chip drive failure diagnosis and solution)

Description: When the IR chip detects its own parameter error, the LED displays the failure code when power on.

Recommended parts to prepare:

- Inverter module PCB.

Troubleshooting and repair:



7.19 PC 0L (Low ambient temperature protection)

Description: It is a protection function. When compressor is off, outdoor ambient temperature(T4) is lower than -35°C. for 10s, the AC will stop and display the failure code.

When compressor is on, outdoor ambient temperature(T4) is lower than -40°C.for 10s, the AC will stop and display the failure code.

When outdoor ambient temperature(T4) is no lower than -32°C.for 10s, the unit will exit protection.

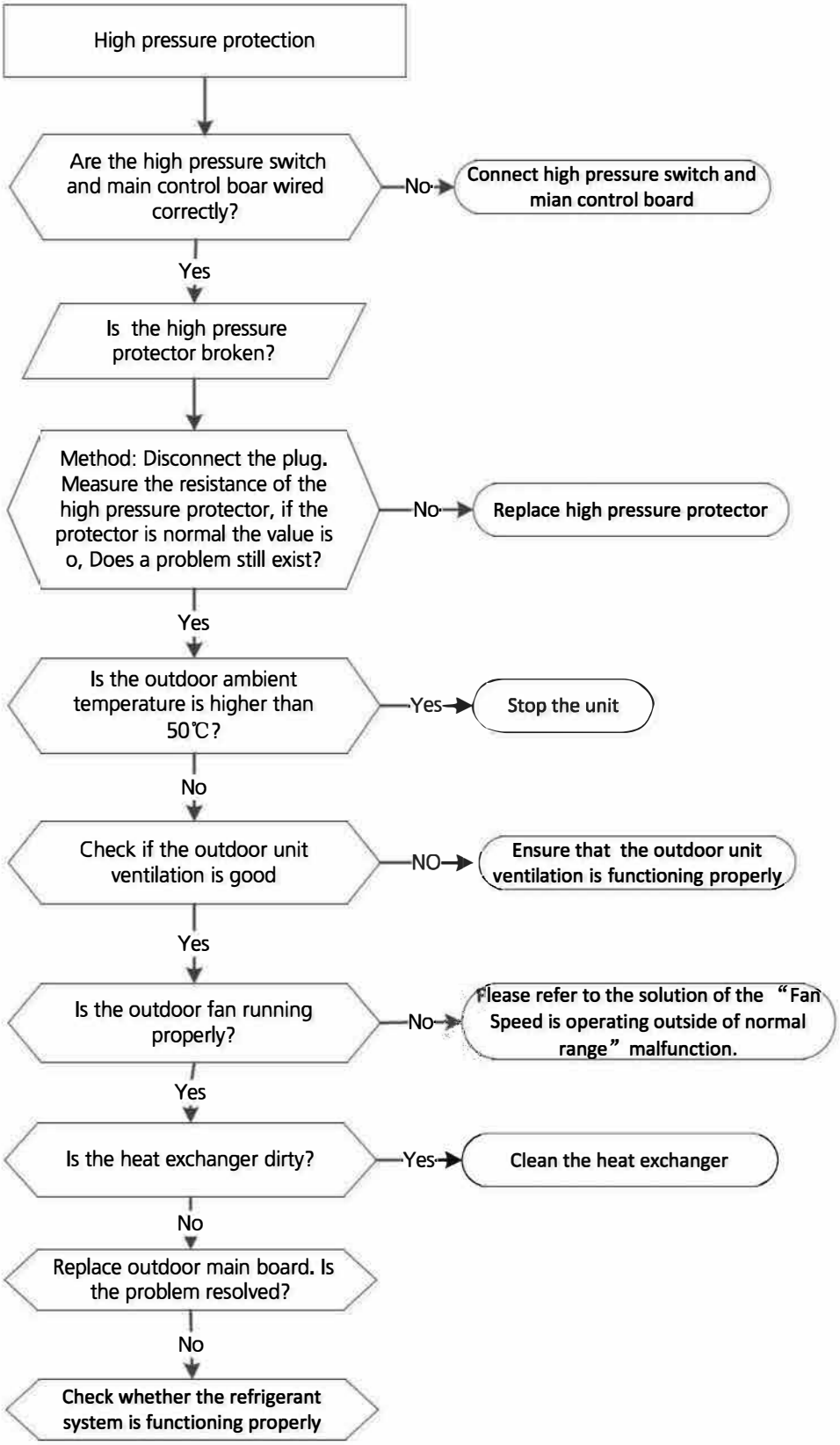
7.20 PC 30 (High pressure protection diagnosis and solution)

Description: Outdoor pressure switch cut off the system because high pressure is higher than 4.4 MPa

Recommended parts to prepare:

- Connection wires
- Pressure switch
- Outdoor fan
- Outdoor main PCB

Troubleshooting and repair:


High pressure protection
Are the high pressure switch and main control boar wired correctly?
No
Connect high pressure switch and mian control board
Yes
Is the high pressure protector broken?
Method: Disconnect the plug. Measure the resistance of the high pressure protector, if the protector is normal the value is o, Does a problem still exist?
No
Replace high pressure protector
Yes
Is the outdoor ambient temperature is higher than 50℃?
Yes
Stop the unit
No
Check if the outdoor unit ventilation is good
NO
Ensure that the outdoor unit ventilation is functioning properly
Yes
Is the outdoor fan running properly?
No
Please refer to the solution of the "Fan Speed is operating outside of normal range" malfunction.
Yes
Is the heat exchanger dirty?
Yes
Clean the heat exchanger
No
Replace outdoor main board. Is the problem resolved?
No
Check whether the refrigerant system is functioning properly

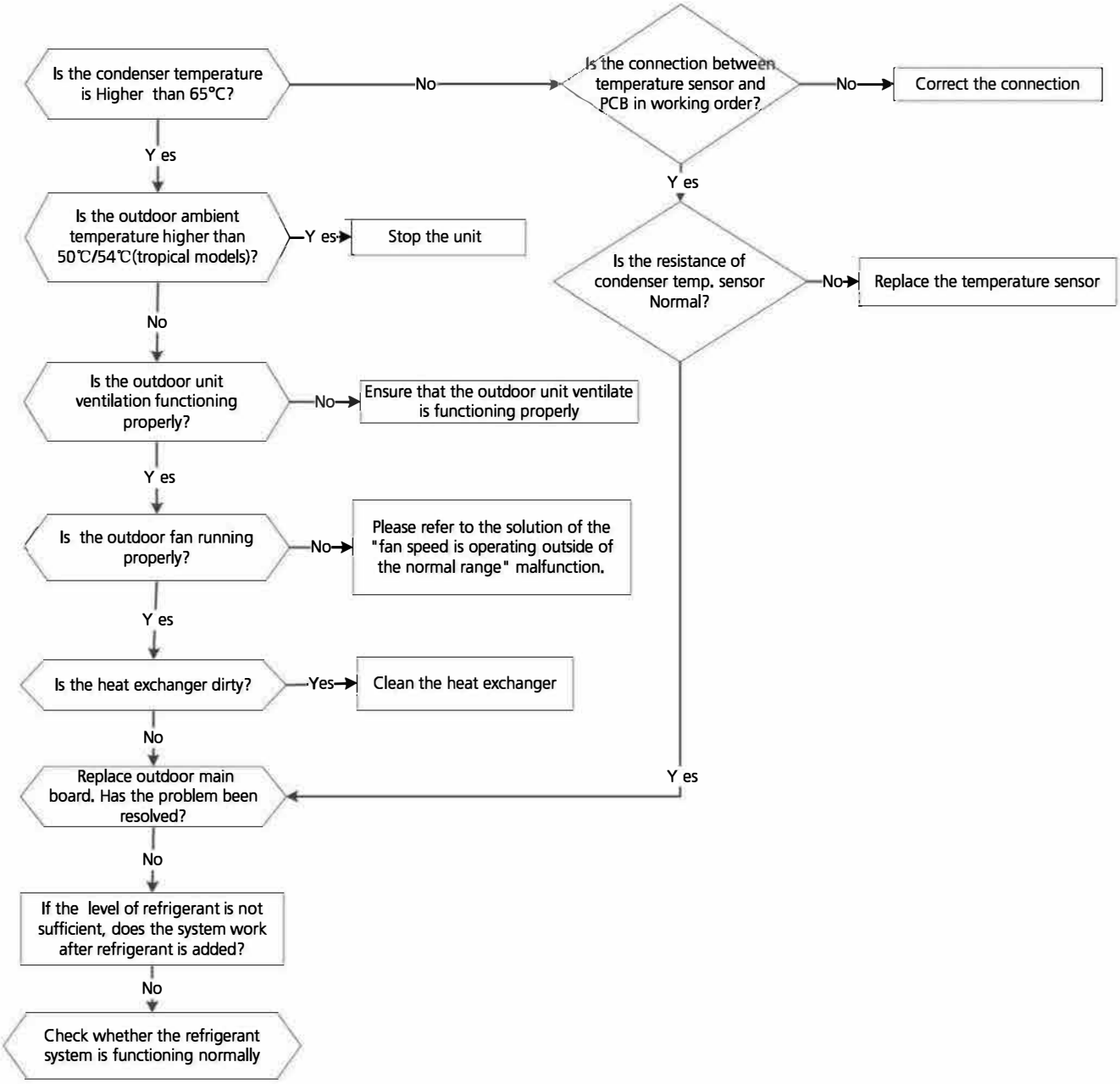
7.21 PC 0A (High temperature protection of condenser diagnosis and solution)

Description: When the outdoor pipe temperature is more than 65°C, the unit stops. It starts again only when the outdoor pipe temperature is less than 52°C.

Recommended parts to prepare:

- Connection wires
- Condenser temperature sensor
- Outdoor fan
- Outdoor main PCB
- Refrigerant

Troubleshooting and repair:



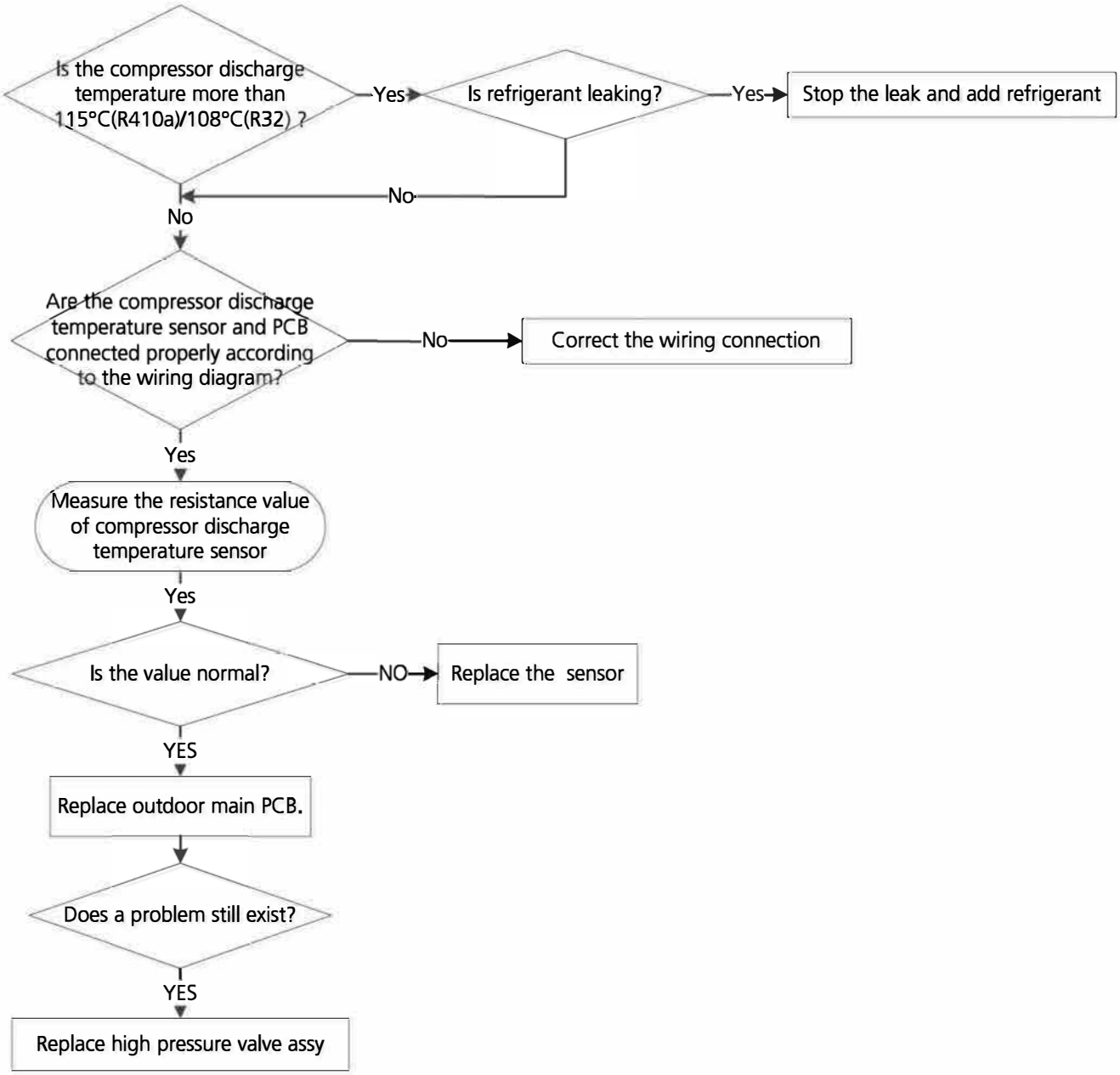
7.22 PC 06 (Discharge temperature protection of compressor diagnosis and solution)

Description: If the compressor discharge temperature exceeds a certain level for nine seconds, the compressor ceases operation, the LED displays the failure code

Recommended parts to prepare:

- Connection wires
- Discharge temperature sensor
- Additional refrigerant
- Outdoor main PCB

Troubleshooting and repair:



Note: For certain models, outdoor unit uses combination sensor, T3,T4 and TP are the same of sensor. This picture and the value are only for reference, actual appearance and value may vary.

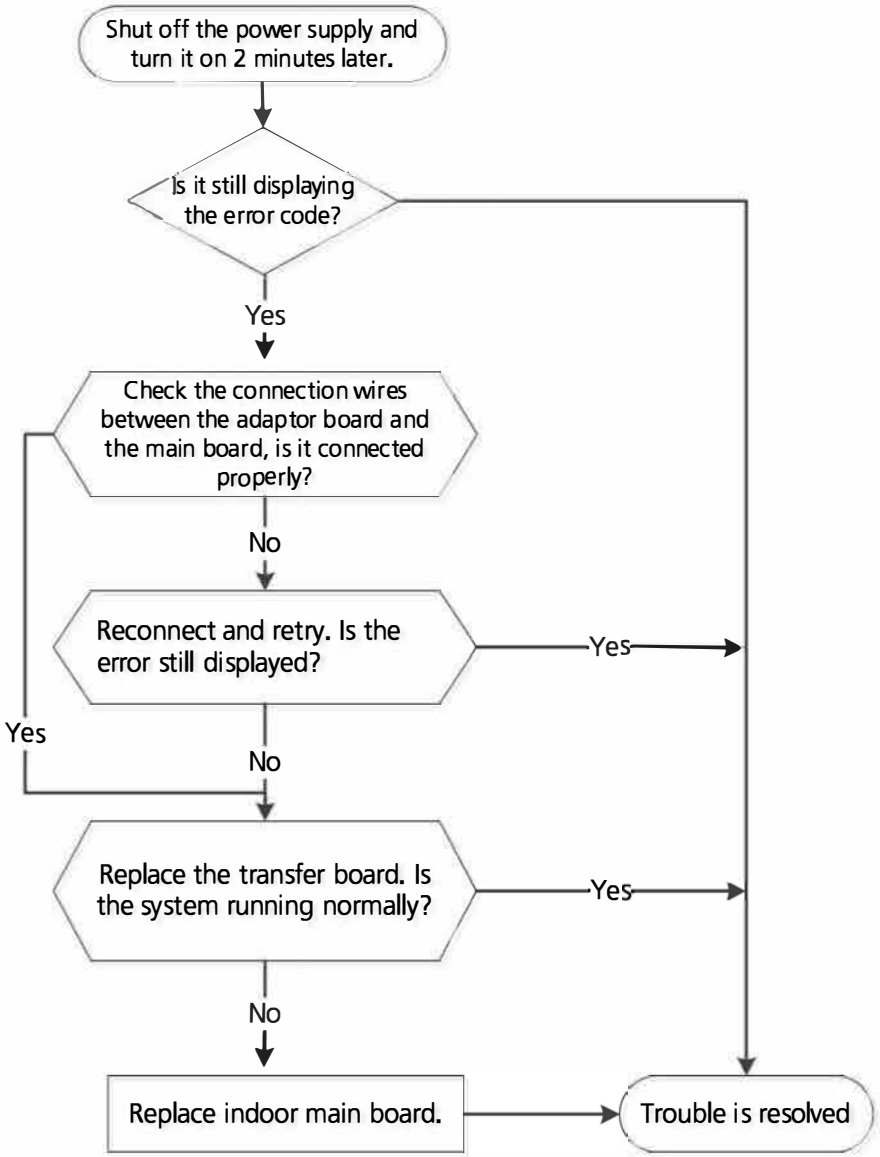
7.23 EH 0b(Communication error between indoor two chips diagnosis and solution)

Description: Indoor PCB main chip does not receive feedback from another chip.

Recommended parts to prepare:

- Indoor main board
- Adapter board

Troubleshooting and repair:



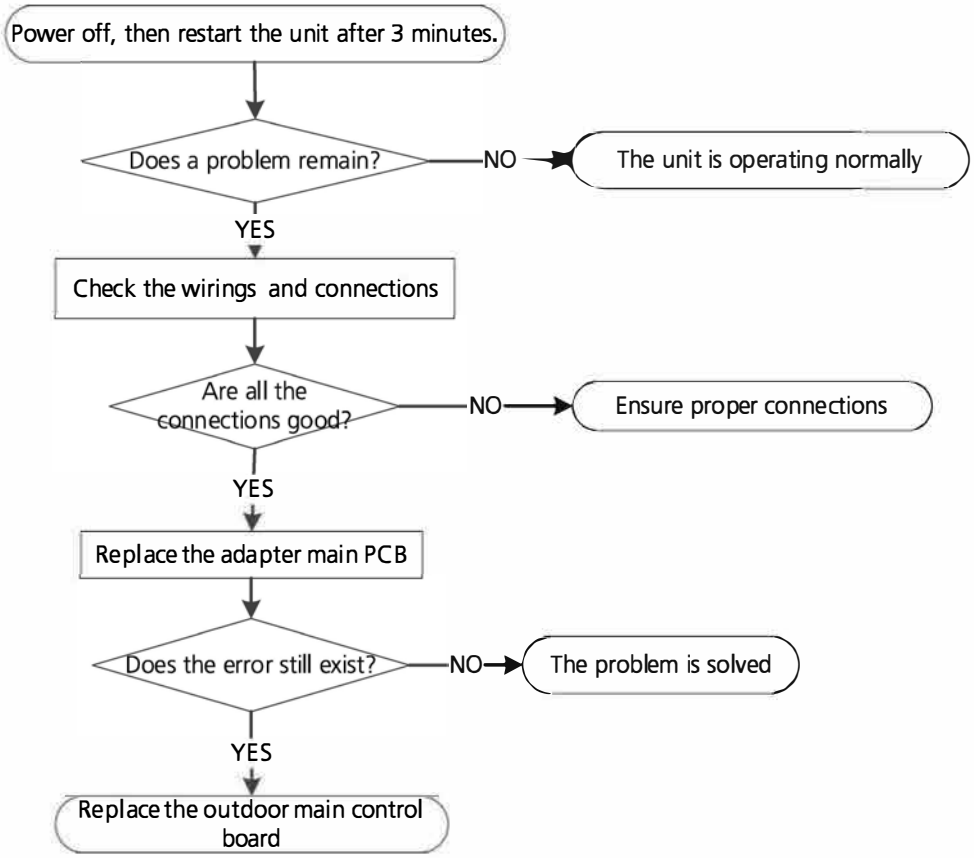
7.24 EL 16(Communication malfunction between adapter board and outdoor main board diagnosis and solution)

Description: The adapter PCB cannot detect the main control board.

Recommended parts to prepare:

- Connection wires
- Adapter board
- Outdoor main PCB

Troubleshooting and repair:



7.25 Indoor and outdoor mismatch malfunction diagnosis and solution

Description: Indoor and outdoor units are mismatched, the LED displays this code. Please replace the matching indoor or outdoor unit.

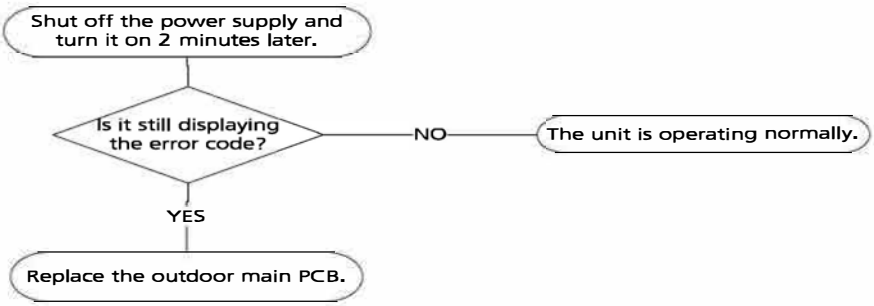
7.26 PC 41(Outdoor compressor current sampling circuit failure diagnosis and solution)

Description: Three-phase sampling offset voltage error, the static bias voltage is normally 2.5V

Recommended parts to prepare:

- Outdoor main PCB

Troubleshooting and repair:



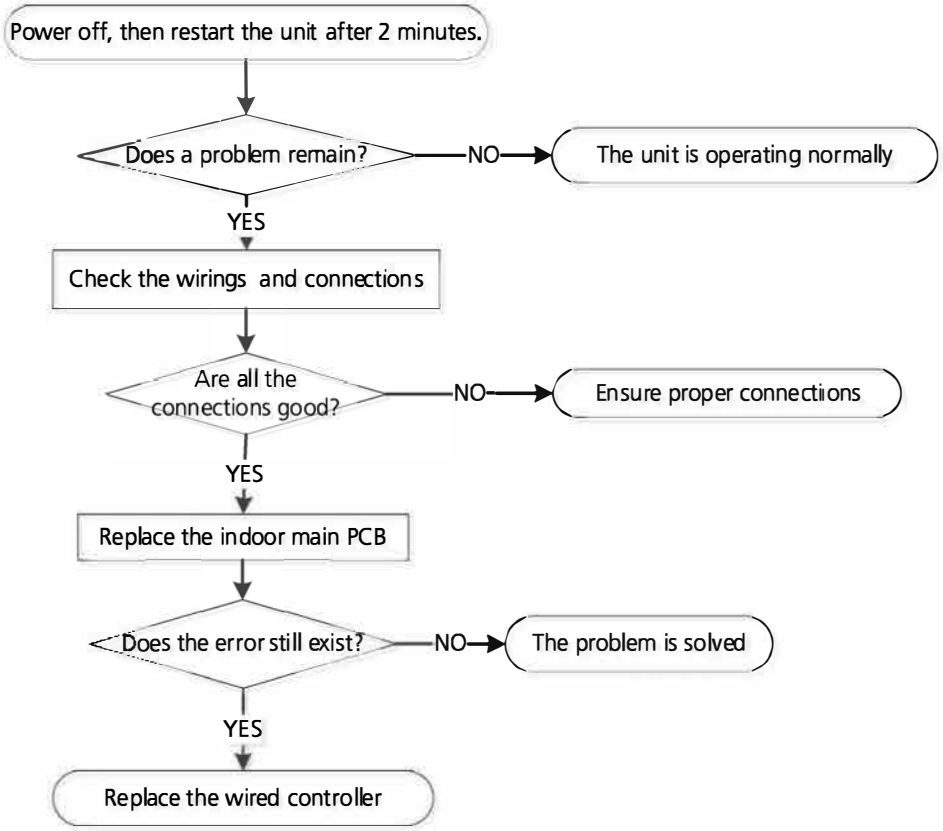
7.27 EH b3 (Communication error between wired controller and indoor unit Diagnosis and Solution

Description: If Indoor PCB does not receive feedback from wired controller, the error displays on the wired controller

Recommended parts to prepare:

- Connection wires
- Indoor PCB
- Wired controller

Troubleshooting and repair:



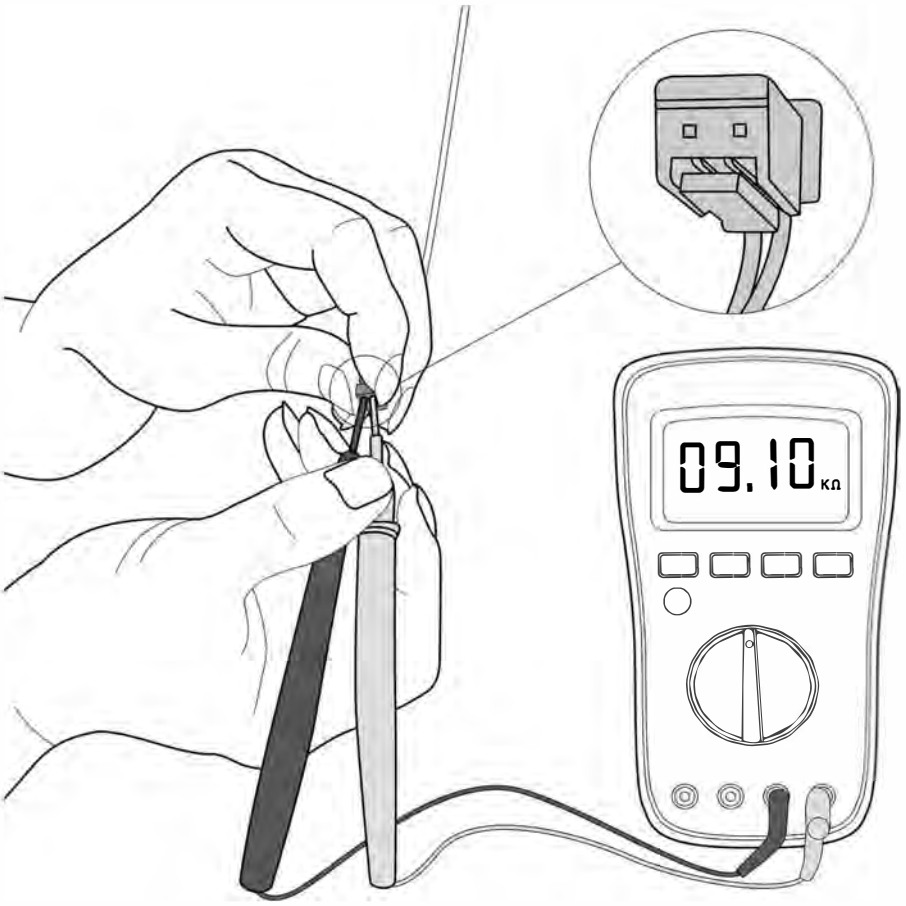
9. Check Procedures

9.1 Temperature Sensor Check

WARNING

Be sure to turn off all power supplies or disconnect all wires to avoid electric shock. Operate after compressor and coil have returned to normal temperature in case of injury.

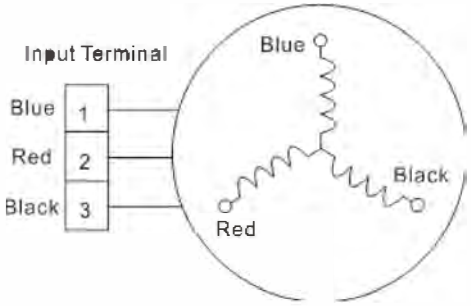
1. Disconnect temperature sensor from PCB (Refer to Chapter 5. Indoor Disassembly and Chapter 6. Outdoor Disassembly).
2. Measure the resistance value of the sensor using a multi-meter.
3. Check corresponding temperature sensor resistance value table (Refer to Chapter 8. Appendix).



Note: The picture and the value are only for reference, actual condition and specific value may vary.

9.2 Compressor Check

1. Disconnect the compressor power cord from outdoor PCB (Refer to Chapter 6. Outdoor Unit Disassembly)).
2. Measure the resistance value of each winding using a multi-meter.
3. Check the resistance value of each winding in the following table.



Resistance Value	ASM135D23UFZ	ATQ420D1UMU	ASN98D22UFZ	ATF235D22UMT	ATQ360D1UMU
Blue-Red	1.75Ω	0.37Ω	1.57Ω	0.75Ω	0.37Ω
Blue-Black					
Red-Black					

Resistance Value	ATM115D43UFZ2	ATF250D22UMT KTF250D22UMT	ATF310D43UMT	KSK103D33UEZ3(YJ)	ASM98D32UFZ
Blue-Red	1.87Ω	0.75Ω	0.65Ω	2.13Ω	2.2Ω
Blue-Black					
Red-Black					

Resistance Value	ASN140D21UFZ	ASK89D29UEZD	KSN140D21UFZ	KTM240D57UMT	KSK103D33UEZ3
Blue-Red	1.28Ω	1.99Ω	1.28Ω	0.62Ω	2.02Ω
Blue-Black					
Red-Black					

Resistance Value	KTF310D43UMT	KTQ420D1UMU	ATN150D30UFZA
Blue-Red	0.65Ω	0.37Ω	1.03Ω
Blue-Black			
Red-Black			

Note: The picture and the value are only for reference, actual condition and specific value may vary.

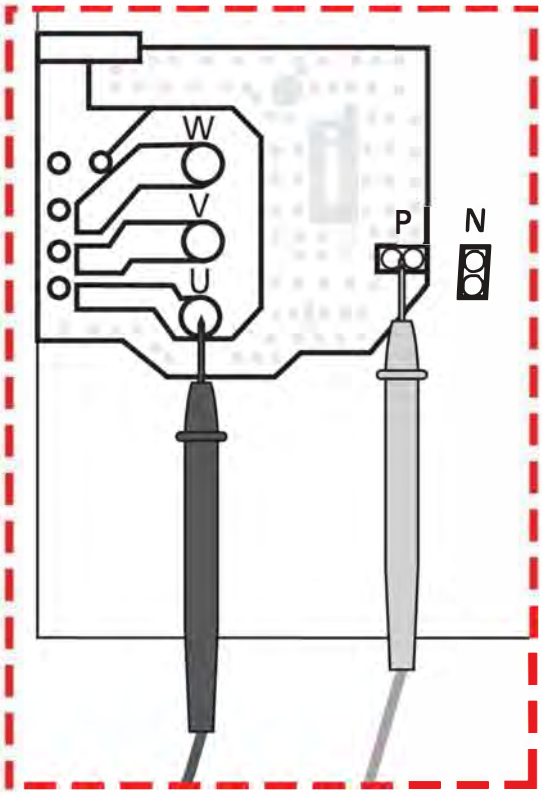
9.3 IPM Continuity Check

WARNING

Electricity remains in capacitors even when the power supply is off.
Ensure the capacitors are fully discharged before troubleshooting.

1. Turn off outdoor unit and disconnect power supply.
2. Discharge electrolytic capacitors and ensure all energy-storage unit has been discharged.
3. Disassemble outdoor PCB or disassemble IPM board.
4. Measure the resistance value between P and U(V, W, N); U(V, W) and N.

Digital tester		Resistance value	Digital tester		Resistance value
(+)Red	(-)Black	∞ (Several MΩ)	(+)Red	(-)Black	∞ (Several MΩ)
P	N		U	N	
	U		V		
	V		W		
	W		-		



Note: The picture and the value are only for reference, actual condition and specific value may vary.

Normal voltage of P and N

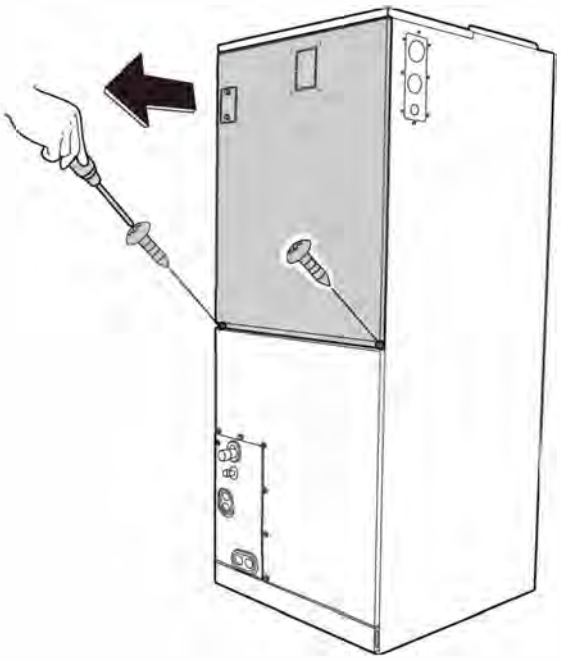
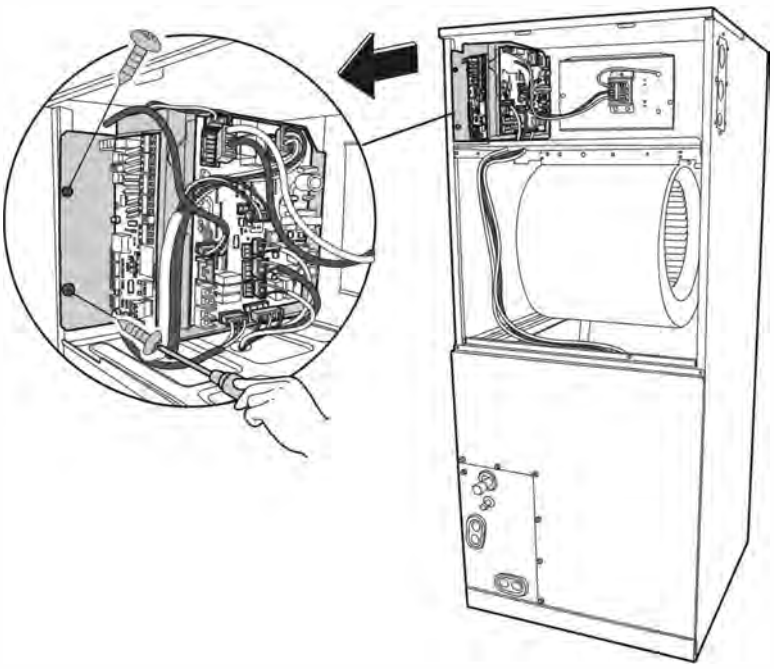
208-240V(1-phase,3-phase)			380-415V(3-phase)
In standby			
around 310VDC			around 530VDC
In operation			
With passive PFC module	With partial active PFC module	With fully active PFC module	/
>200VDC	>310VDC	>370VDC	>450VDC

Indoor Unit Disassembly-Air Handle

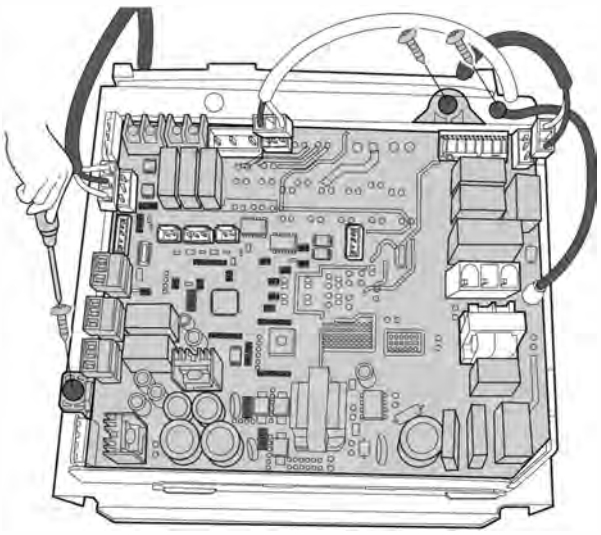
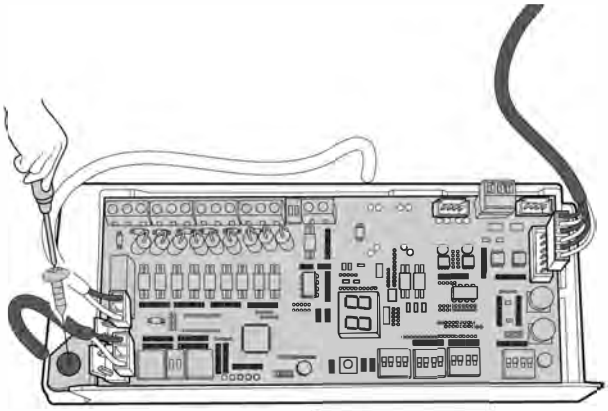
Contents

1. Indoor Unit Disassembly

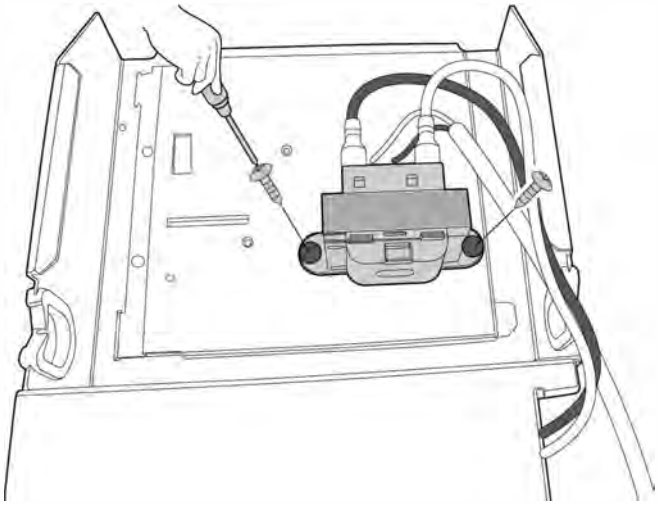
1.1 Electrical Parts (Antistatic gloves must be worn.)

Procedure	Illustration
1) Remove 2 screws of the upper cover Plate assembly and then remove the it. (see CJ_AHU_001)	 CJ_AHU_001
2) Remove 2 screws and unplug the plugs. (see CJ_AHU_002) 3) Pull out the electric control box subassembly.(see CJ_AHU_002)	 CJ_AHU_002

Note: This section is for reference only. Actual unit appearance may vary.

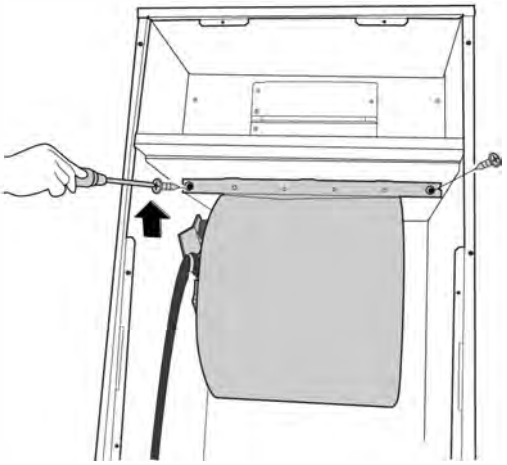
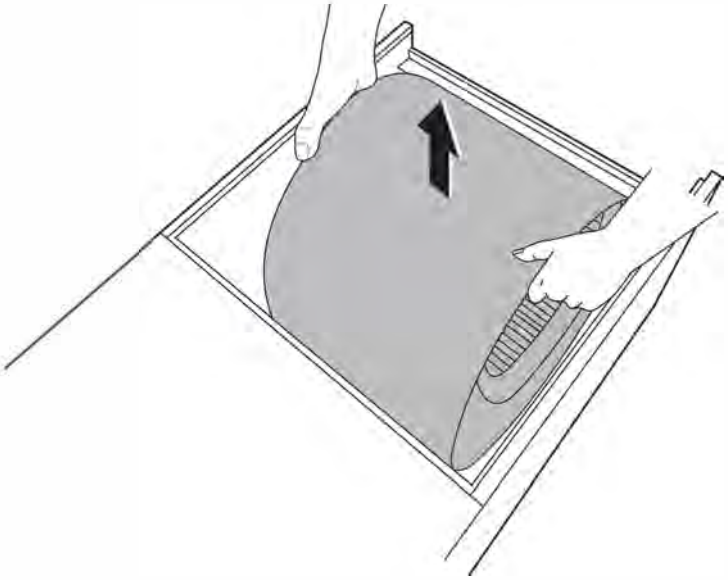
Procedure	Illustration
4) Release 2 fixing screws and 1earthing screw.(see CJ_AHU_003) 5) Unplug the plugs and then remove the main control board subassembly. (see CJ_AHU_003)	 **CJ_AHU_003**
6) Release 1 fixing screw of the data transfer module control board to remove it. (see CJ_AHU_004)	 **CJ_AHU_004**

Note: This section is for reference only. Actual unit appearance may vary.

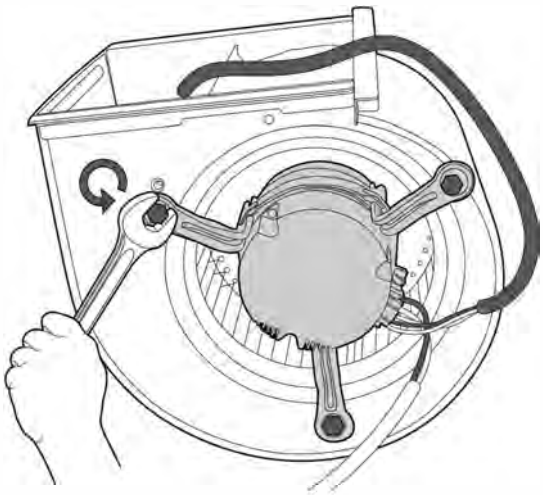
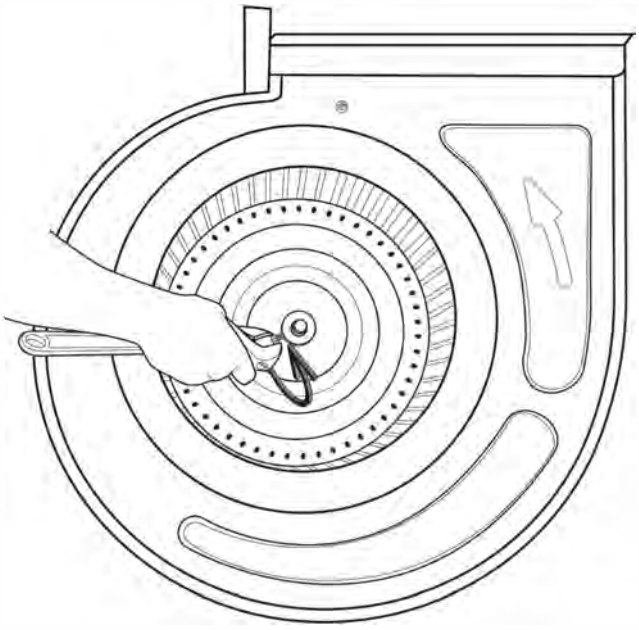
Procedure	Illustration
7) Release 2 screws and then remove the transformer. (see CJ_AHU_005)	 CJ_AHU_005

Note: This section is for reference only. Actual unit appearance may vary.

1.2 Fan Motor and Fan

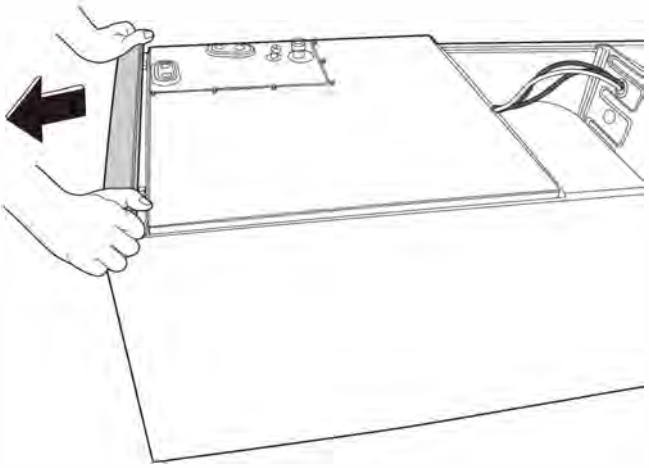
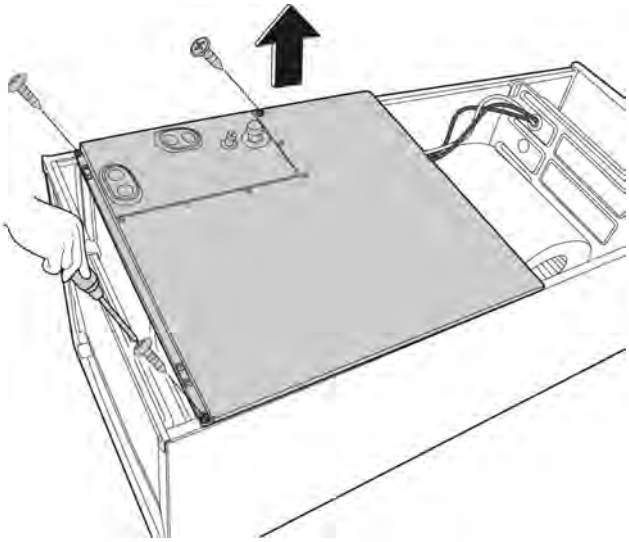
Procedure	Illustration
1) Remove 2 screws of fan assembly (see CJ_AHU_006)	 CJ_AHU_006
2) Take out the fan assembly (see CJ_AHU_007)	 CJ_AHU_007

Note: This section is for reference only. Actual unit appearance may vary.

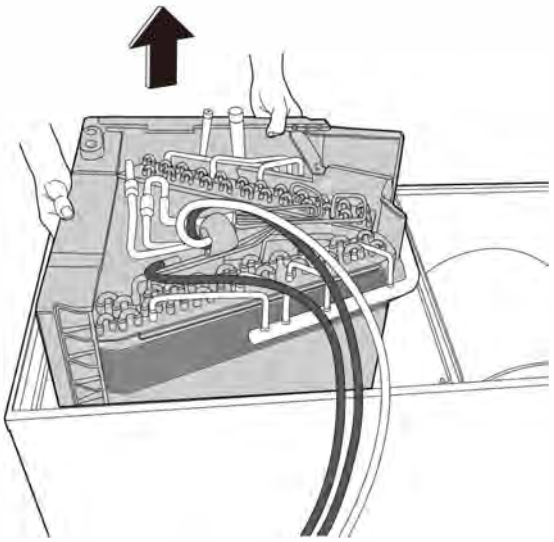
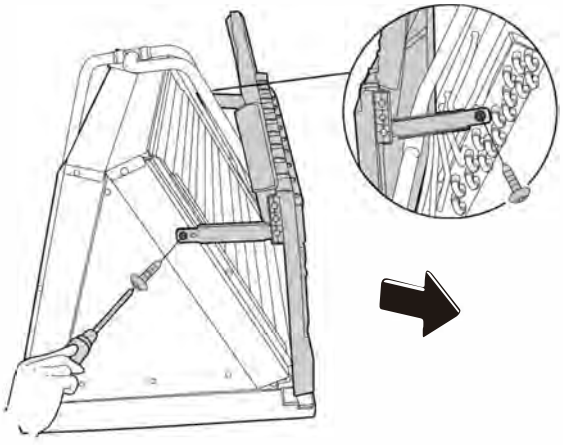
Procedure	Illustration
3) Release 3 nuts fixing the fan motor and then take out the fan motor. (see CJ_AHU_008)	 CJ_AHU_008
4) Release the 1 nut fixing the fan and then take out the fan. (see CJ_AHU_009)	 CJ_AHU_009

Note: This section is for reference only. Actual unit appearance may vary.

1.4 Evaporator

Procedure	Illustration
1) Remove the cover plate (see CJ_ AHU_010)	 CJ_AHU_010
2) Remove 3 screws of cover plate assembly(below) (see CJ_AHU_011)	 CJ_AHU_011

Note: This section is for reference only. Actual unit appearance may vary.

Procedure	Illustration
3) Take out the evaporator(with water collector assembly). (see CJ_AHU_012)	 CJ_AHU_012
4) Remove 2 screws of water collector assembly.(see CJ_AHU_013) 4) Release evaporator and the water collector assembly.	 CJ_AHU_013

Note: This section is for reference only. Actual unit appearance may vary.

Outdoor Unit Disassembly

Contents

1. Outdoor Unit Disassembly

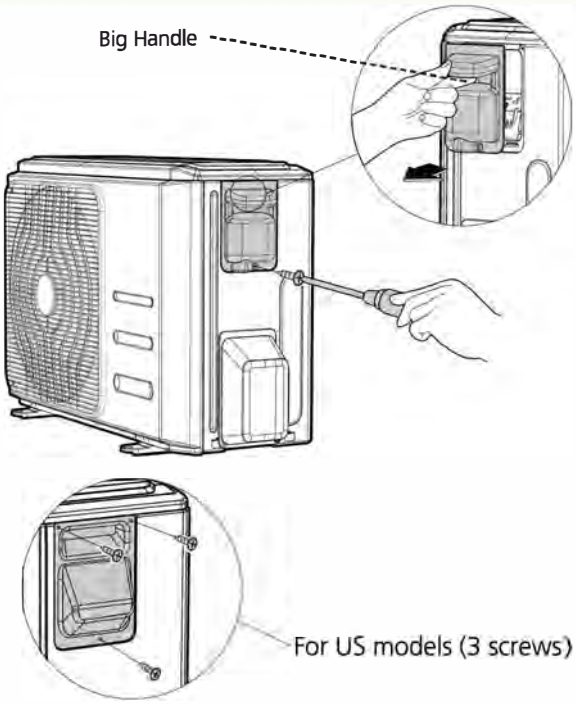
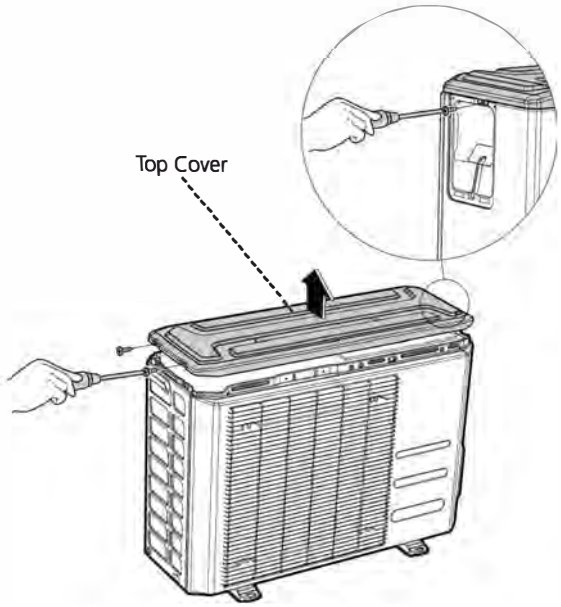
1.1 Outdoor Unit Table

Outdoor Unit Model	Panel Plate	PCB Board
18k	X330	PCB Board 16
24K	X430	PCB Board 6
30k	D30	PCB Board 13
36k	D30	PCB Board 13
48k	E30	PCB Board 11
60k	E30	PCB Board 11

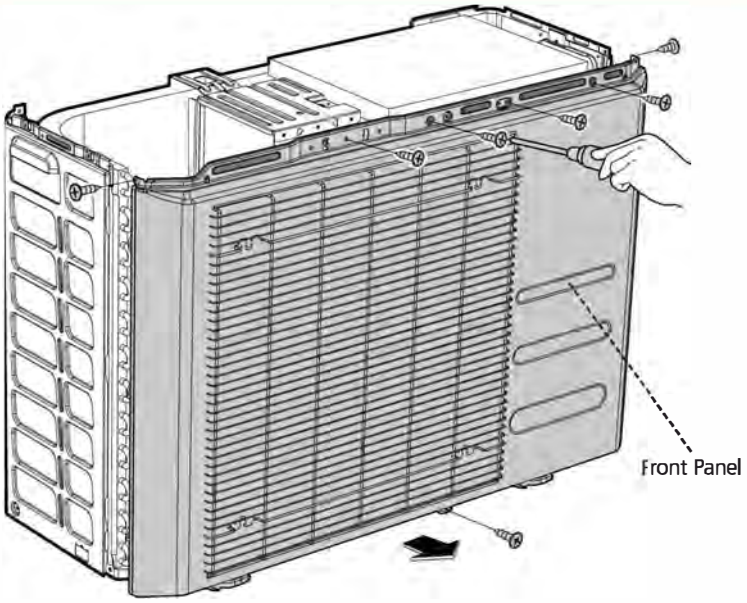
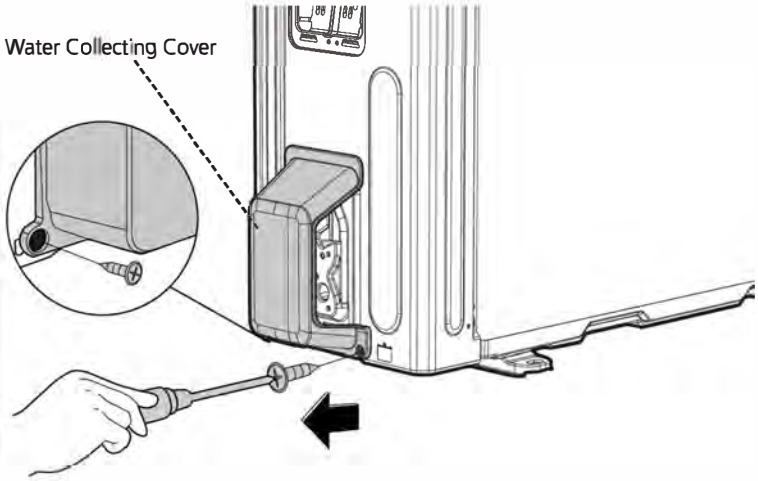
2. Outdoor Unit Disassembly

2.1 Panel Plate

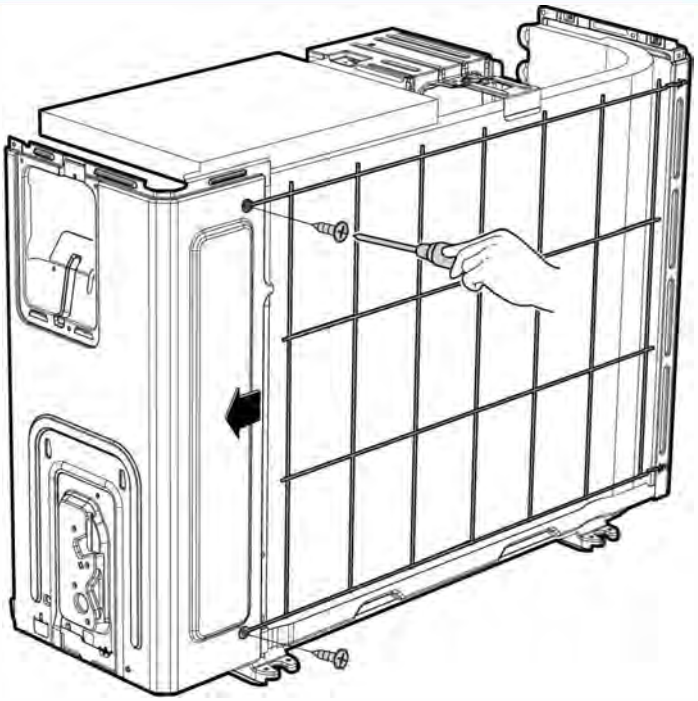
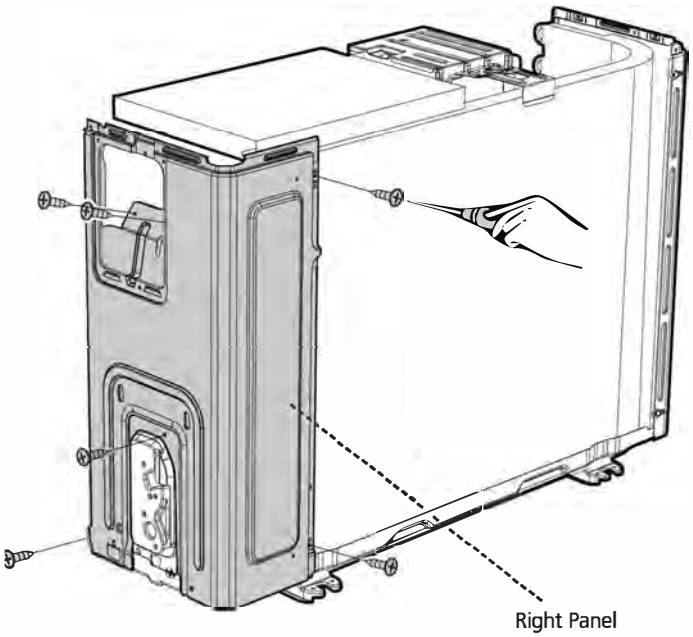
1. BA30

Procedure	Illustration
1) Turn off the air conditioner and the power breaker. 2) Remove the screws of the big handle and then remove the big handle (1 screws) (see CJ_BA30_001). 3) Remove the screws of the top cover and then remove the top cover (3 screws). One of the screws is located underneath the big handle (see CJ_BA30_002).	 **CJ_BA30_001**  **CJ_BA30_002**

Note: This section is for reference only. Actual unit appearance may vary.

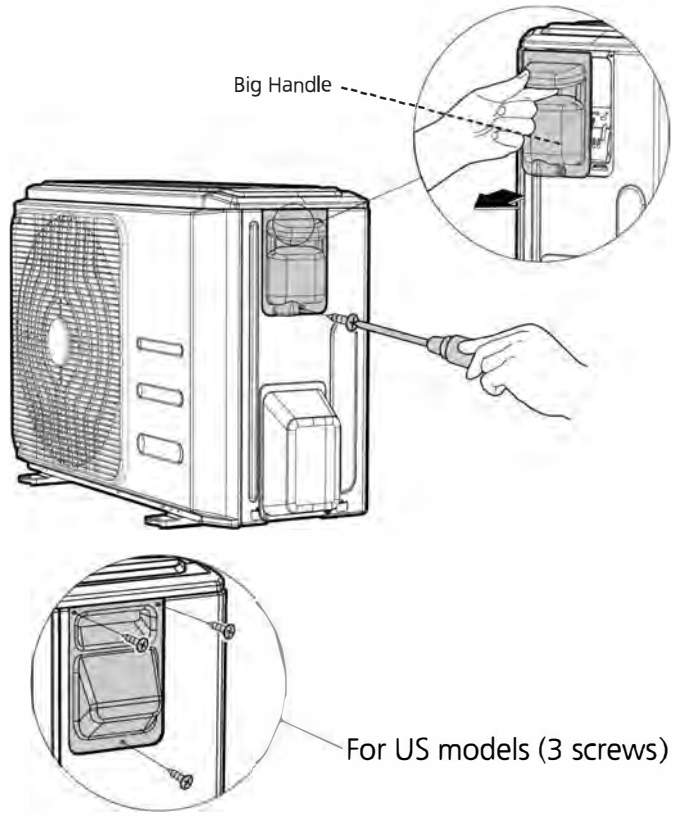
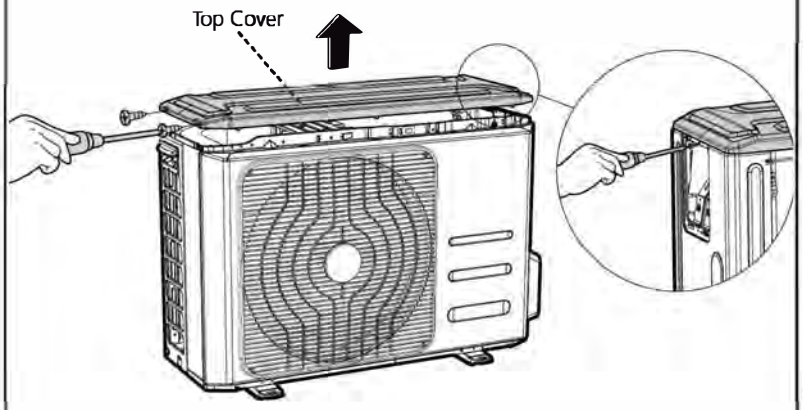
Procedure	Illustration
4) Remove the screws of the front panel and then remove the front panel (7 screws) (see CJ_BA30_003).	 CJ_BA30_003
5) Remove the screws of water collecting cover (2 screws) (see CJ_BA30_004).	 CJ_BA30_004

Note: This section is for reference only. Actual unit appearance may vary.

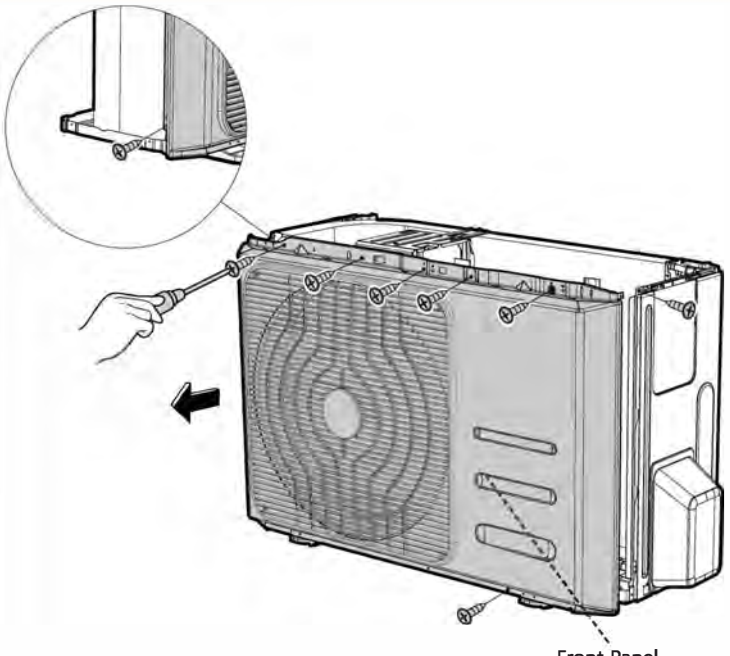
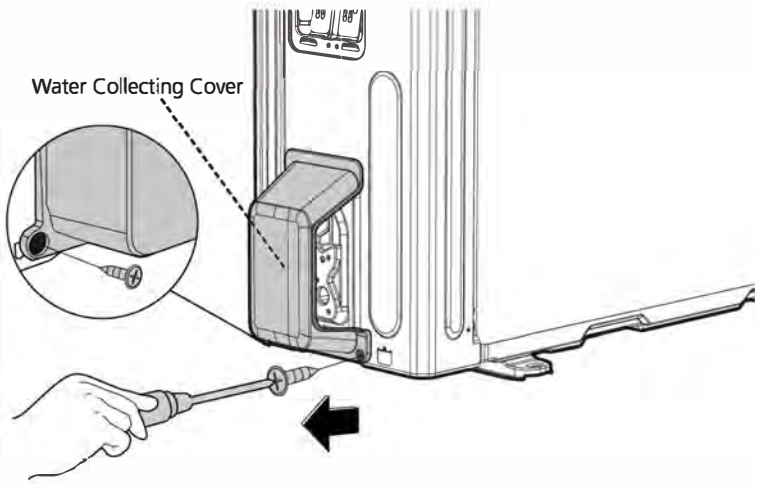
Procedure	Illustration
6) Remove the screws of the rear net and then remove the rear net (2 screws) (see CJ_BA30_005). (for some models)	 CJ_BA30_005
7) Remove the screws of the right panel and then remove the right panel (6 screws) (see CJ_BA30_006).	 CJ_BA30_006

Note: This section is for reference only. Actual unit appearance may vary.

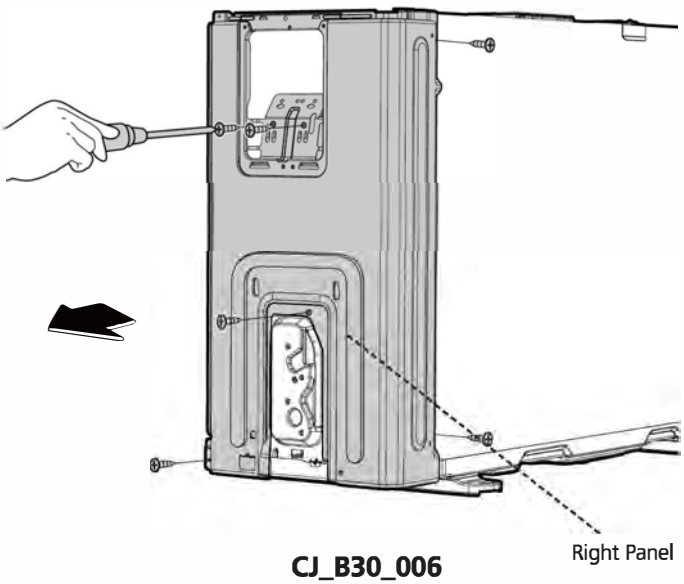
2. B30

Procedure	Illustration
1) Turn off the air conditioner and the power breaker. 2) Remove the screws of the big handle and then remove the big handle (1 screws) (see CJ_B30_001).	 **CJ_B30_001**
3) Remove the screws of the top cover and then remove the top cover (3 screws). One of the screws is located underneath the big handle (see CJ_ B30_002).	 **CJ_B30_002**

Note: This section is for reference only. Actual unit appearance may vary.

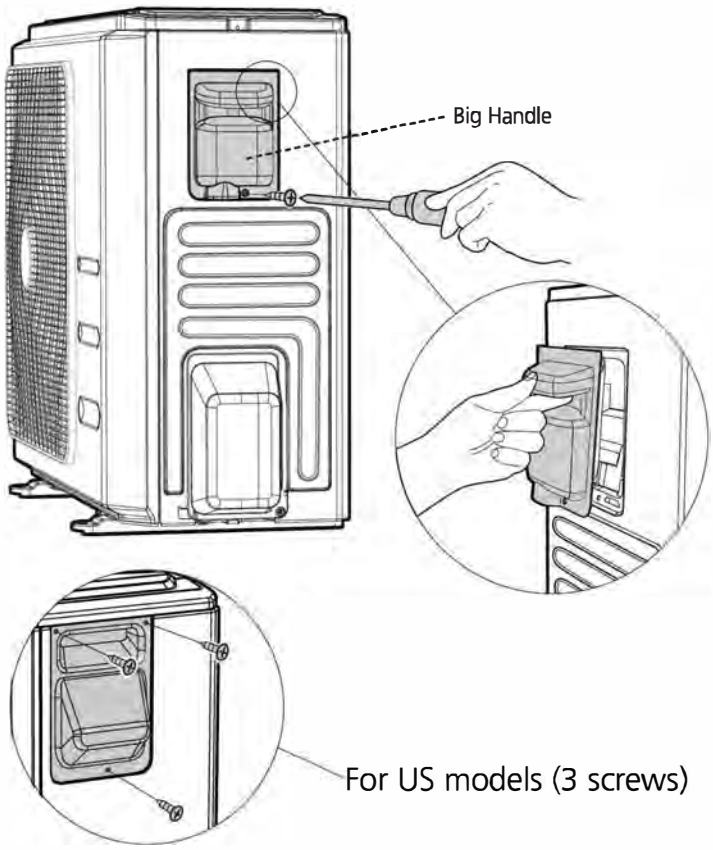
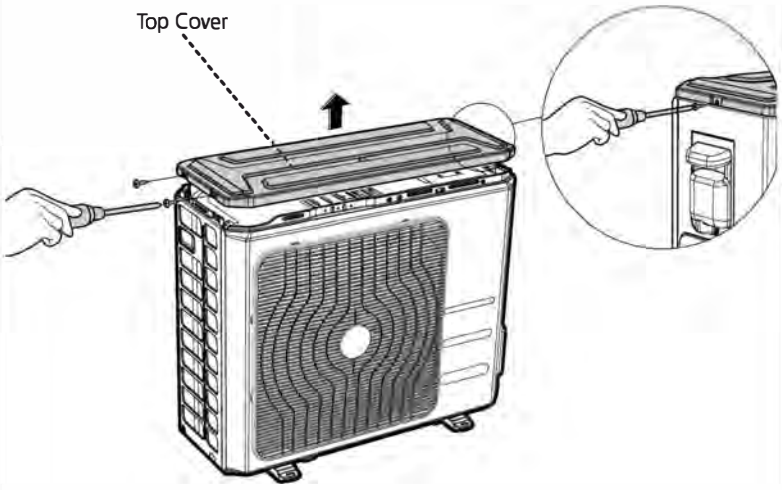
Procedure	Illustration
4) Remove the screws of the front panel and then remove the front panel (8 screws) (see CJ_B30_003).	 CJ_B30_003
5) Remove the screws of water collecting cover and then remove the water collecting cover (2 screws) (see CJ_B30_004).	 CJ_B30_004

Note: This section is for reference only. Actual unit appearance may vary.

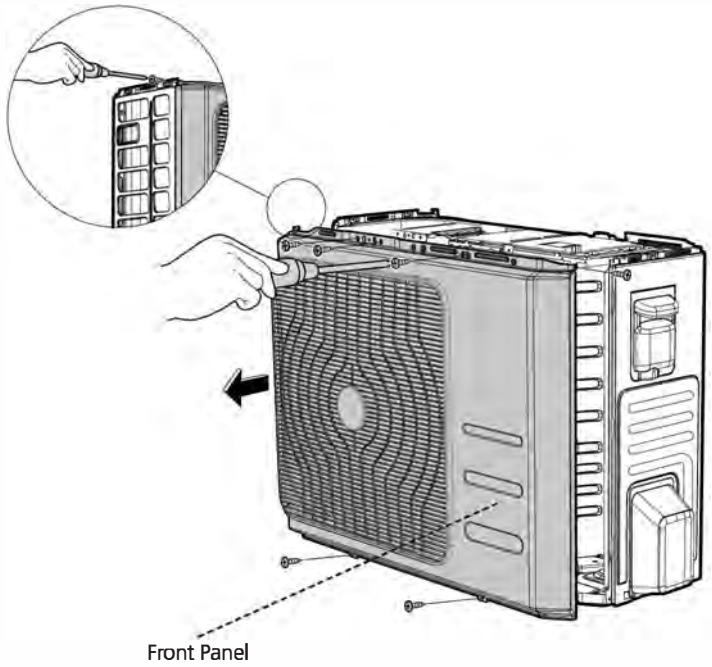
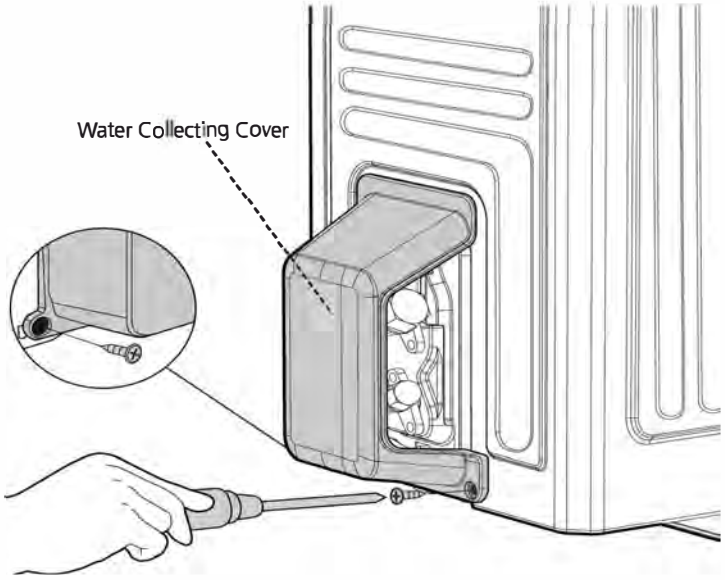
Procedure	Illustration
6) Remove the screws of the rear net and then remove the rear net (2 screws) (see CJ_B30_005). (for some models)	 CJ_B30_005
7) Remove the screws of the right panel and then remove the right panel (5 screws) (see CJ_B30_006).	 CJ_B30_006

Note: This section is for reference only. Actual unit appearance may vary.

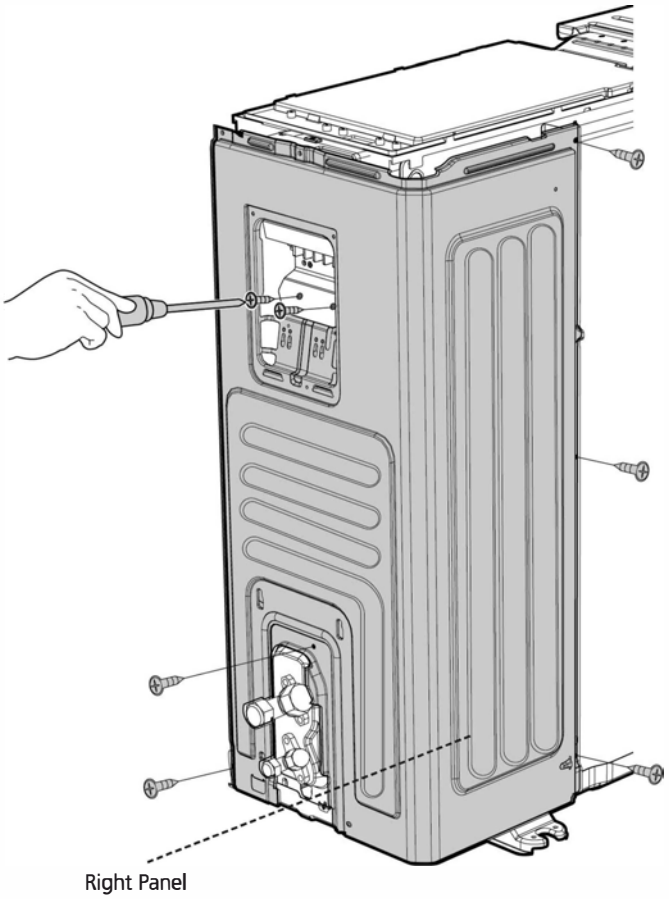
3. CA30

Procedure	Illustration
1) Turn off the air conditioner and the power breaker. 2) Remove the screws of the big handle and then remove the big handle (1 screws) (see CJ_CA30_001).	 **CJ_CA30_001**
3) Remove the screws of the top cover and then remove the top cover (3 screws). One of the screws is located underneath the big handle (see CJ_ CA30_002).	 **CJ_CA30_002**

Note: This section is for reference only. Actual unit appearance may vary.

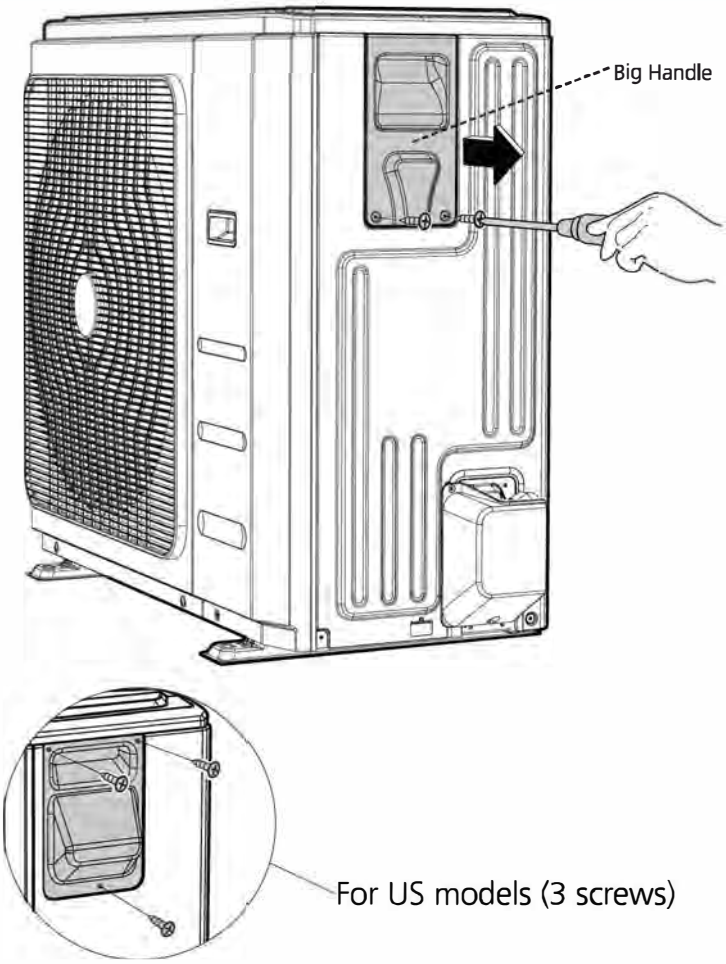
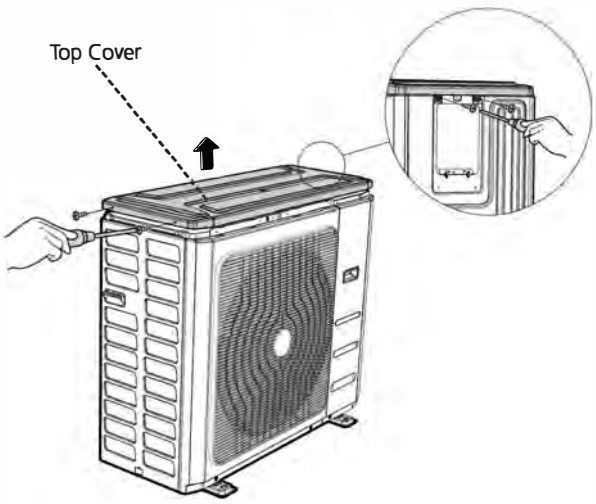
Procedure	Illustration
4) Remove the screws of the front panel and then remove the front panel (7 screws) (see CJ_CA30_003).	 CJ_CA30_003
5) Remove the screws of water collecting cover and then remove the water collecting cover (2 screws) (see CJ_ CA30_004).	 CJ_CA30_004

Note: This section is for reference only. Actual unit appearance may vary.

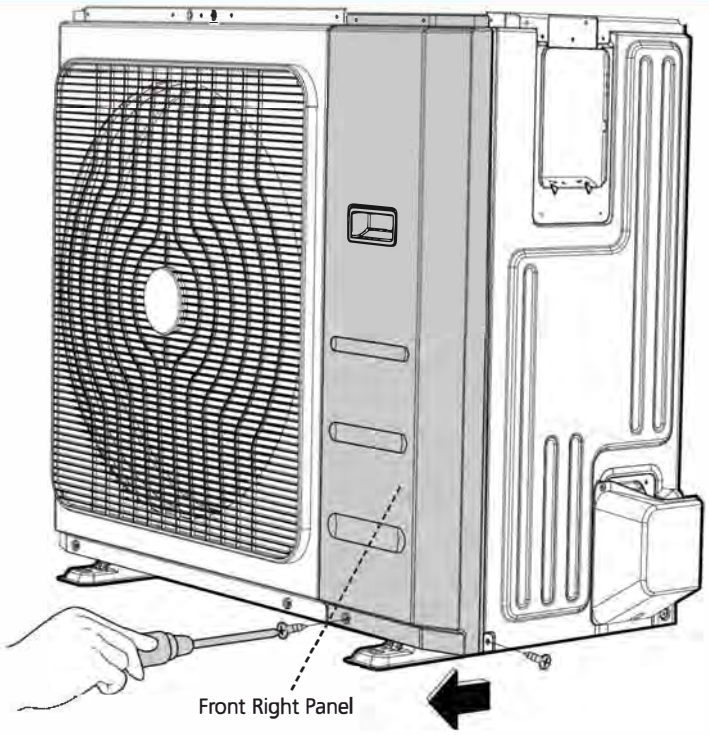
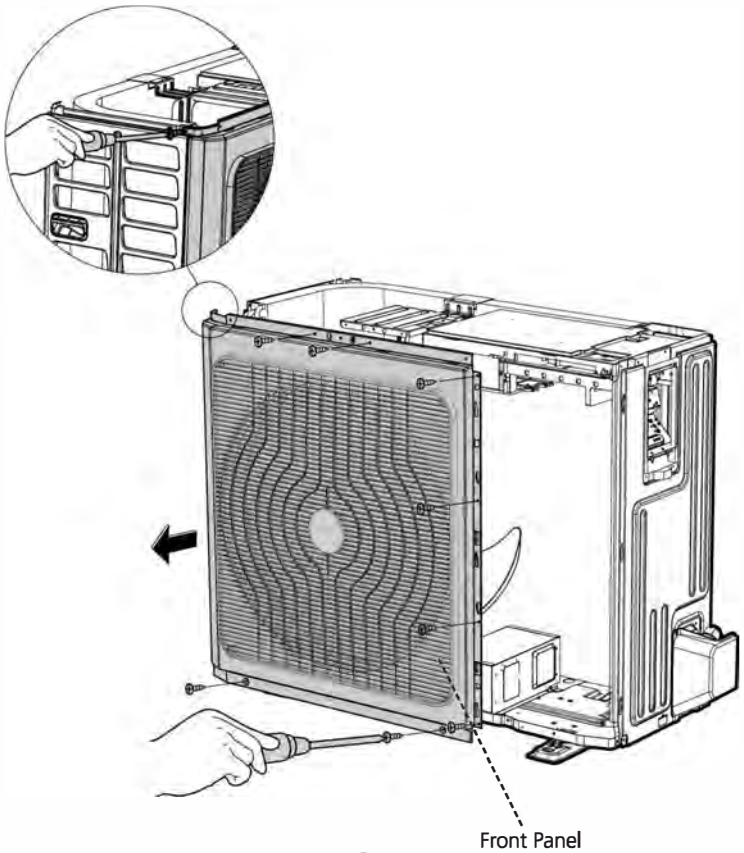
Procedure	Illustration
6) Remove the screws of the rear net and then remove the rear net (2 screws) (see CJ_CA30_005). (for some models)	 CJ_CA30_005
7) Remove the screws of the right panel and then remove the right panel (7 screws) (see CJ_CA30_006).	 Right Panel CJ_CA30_006

Note: This section is for reference only. Actual unit appearance may vary.

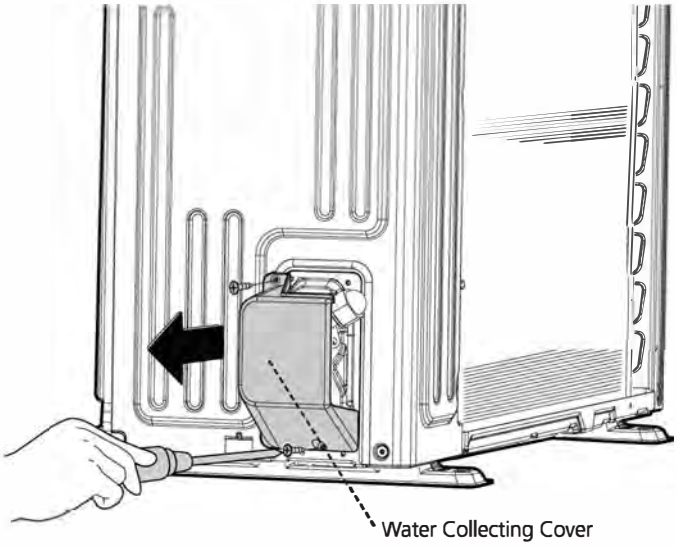
4. D30

Procedure	Illustration
1) Turn off the air conditioner and the power breaker. 2) Remove the screws of the big handle and then remove the big handle (2 screws) (see CJ_D30_001).	 **CJ_D30_001**
3) Remove the screws of the top cover and then remove the top cover (4 screws). Two of the screws is located underneath the big handle (see CJ_ D30_002).	 **CJ_D30_002**

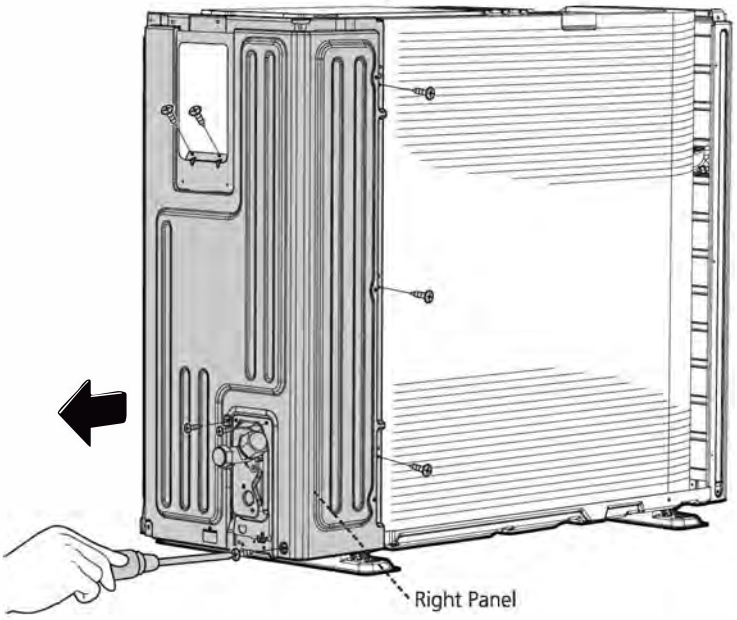
Note: This section is for reference only. Actual unit appearance may vary.

Procedure	Illustration
4) Remove the screws of the front right panel and then remove the front right panel (2 screws) (see CJ_D30_003).	 CJ_D30_003
5) Remove the screws of the front panel and then remove the front panel (9 screws) (see CJ_D30_004).	 CJ_D30_004

Note: This section is for reference only. Actual unit appearance may vary.

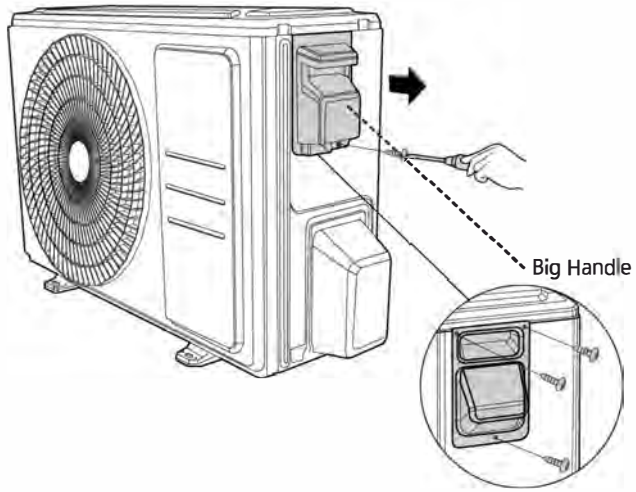
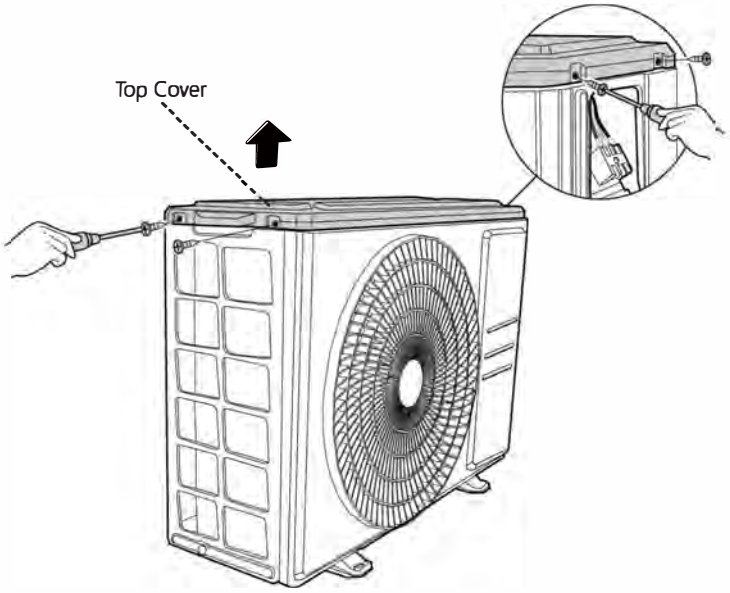
Procedure	Illustration
6) Remove the screws of water collecting cover and then remove the water collecting cover (2 screws) (see CJ_D30_005).	 **CJ_D30_005**
7) Remove the screws of the rear net and then remove the rear net (2 screws) (see CJ_D30_006). (for some models)	 **CJ_D30_006**

Note: This section is for reference only. Actual unit appearance may vary.

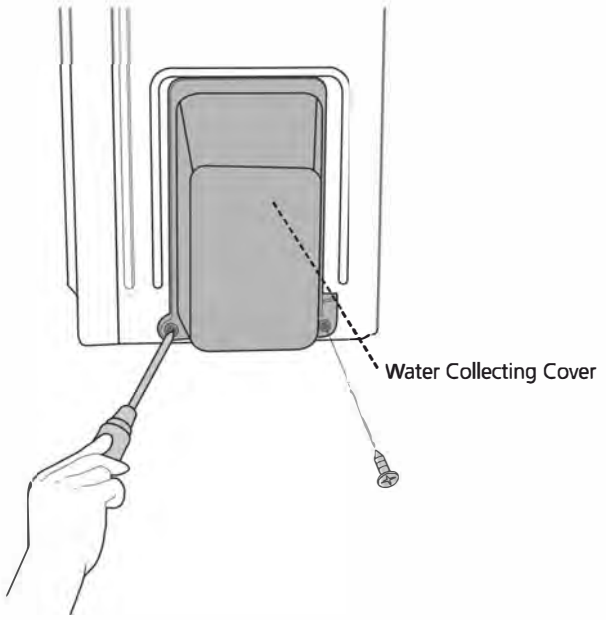
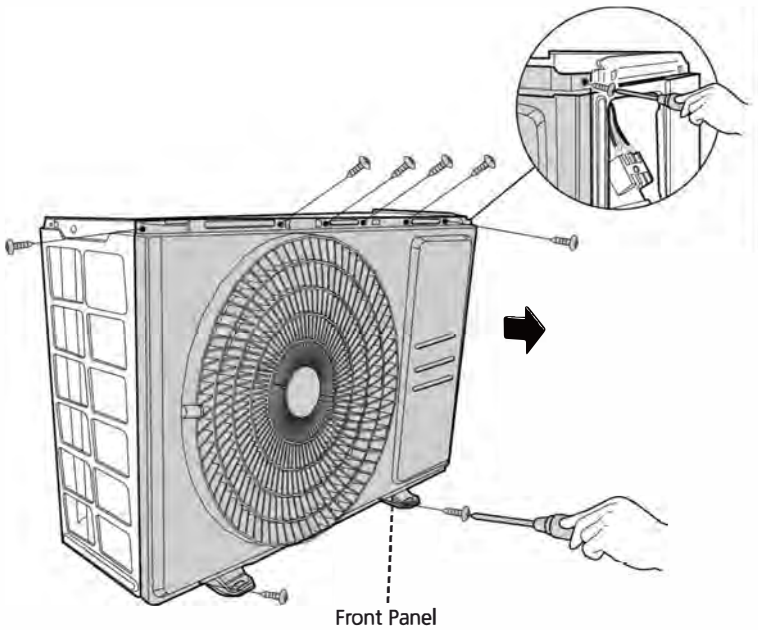
Procedure	Illustration
8) Remove the screws of the right panel and then remove the right panel (8 screws) (see CJ_D30_007).	 CJ_D30_007

Note: This section is for reference only. Actual unit appearance may vary.

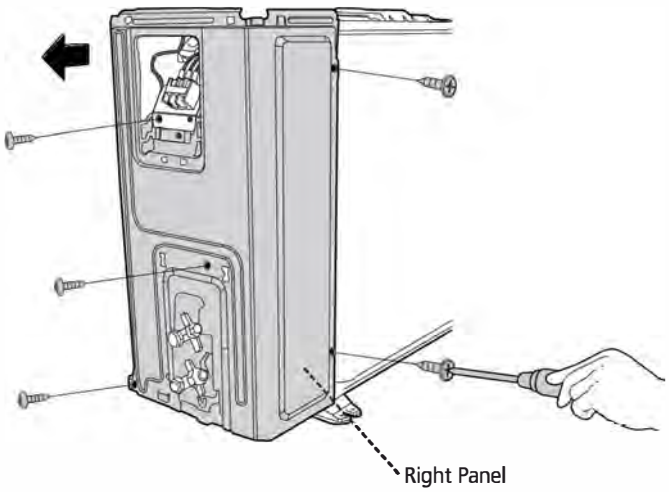
5. X230/X330

Procedure	Illustration
1) Turn off the air conditioner and the power breaker. 2) Remove the screw of the big handle and then remove the big handle (1 screws) (see CJ_X230_001).	 CJ_X230_001
3) Remove the screws of the top cover and then remove the top cover (4 screws). One of the screws is located underneath the big handle (see CJ_ X230_002).	 CJ_X230_002

Note: This section is for reference only. Actual unit appearance may vary.

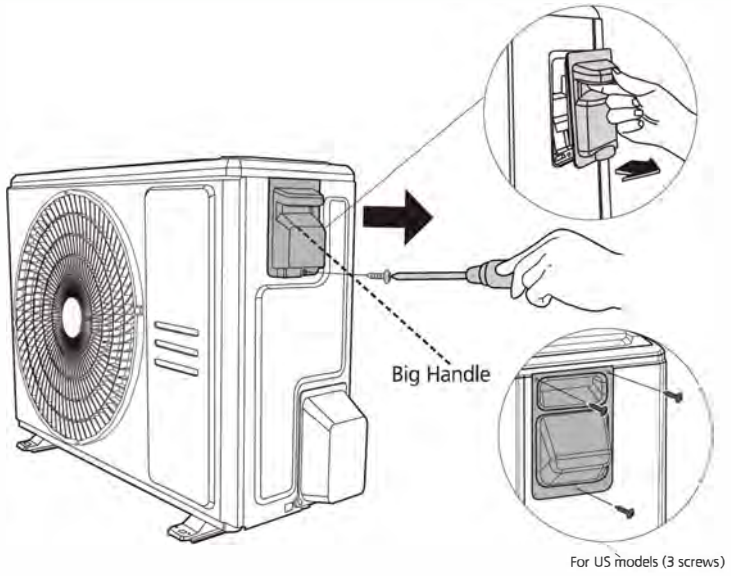
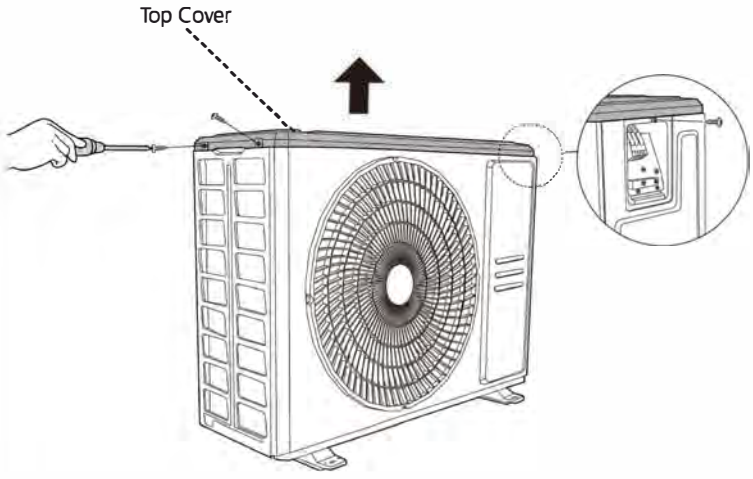
Procedure	Illustration
4) Remove the screws of water collecting cover and then remove the water collecting cover (2 screws) (see CJ_X230_003).	 CJ_X230_003
5) Remove the screws of the front panel and then remove the front panel (7 screws(onoff models) or 9 screws(inverter models) (see CJ_X230_004).	 CJ_X230_004

Note: This section is for reference only. Actual unit appearance may vary.

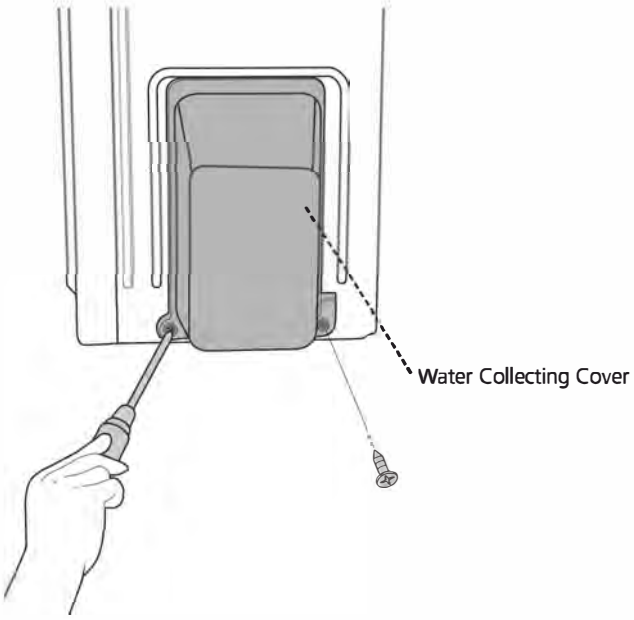
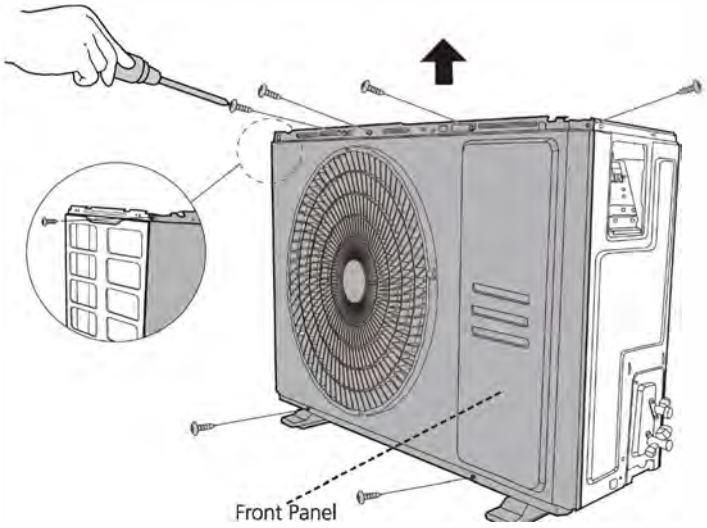
Procedure	Illustration
6) Remove the screws of the right panel and then remove the right panel (5 screws) (see CJ_X230_005).	 CJ_X230_005

Note: This section is for reference only. Actual unit appearance may vary.

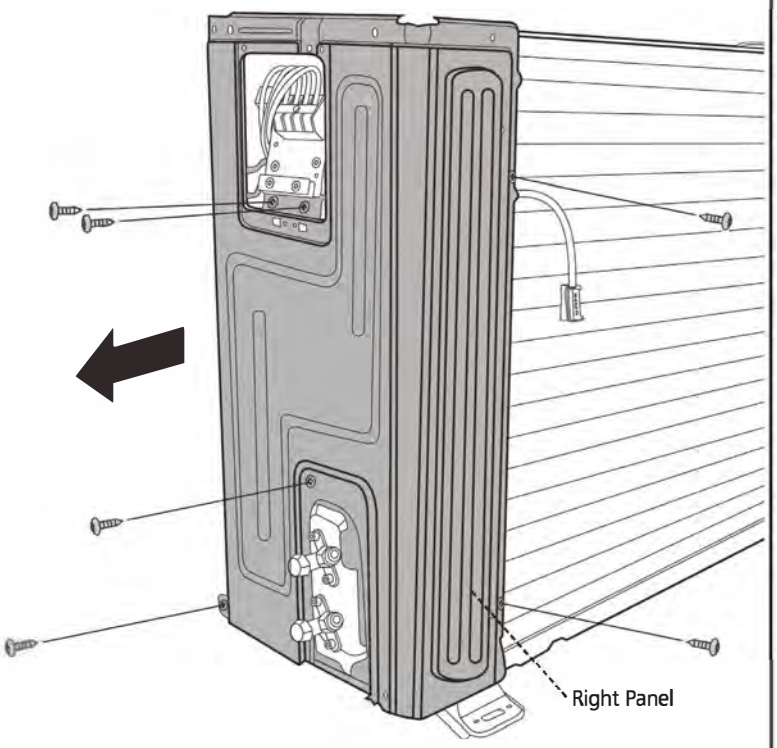
6.X430

Procedure	Illustration
1) Turn off the air conditioner and the power breaker. 2) Remove the screw of the big handle and then remove the big handle (1 screw) (see CJ_X430_001).	 **CJ_X430_001**
3) Remove the screws of the top cover and then remove the top cover (3 screws). One of the screws is located underneath the big handle (see CJ_X430_002).	 **CJ_X430_002**

Note: This section is for reference only. Actual unit appearance may vary.

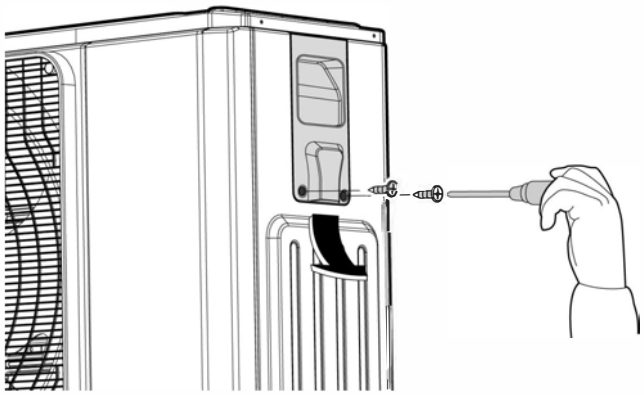
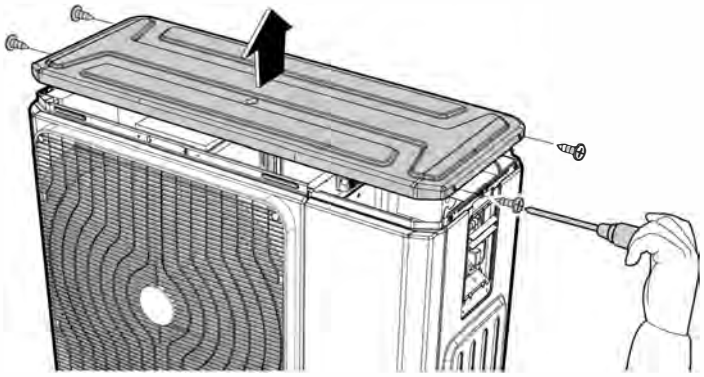
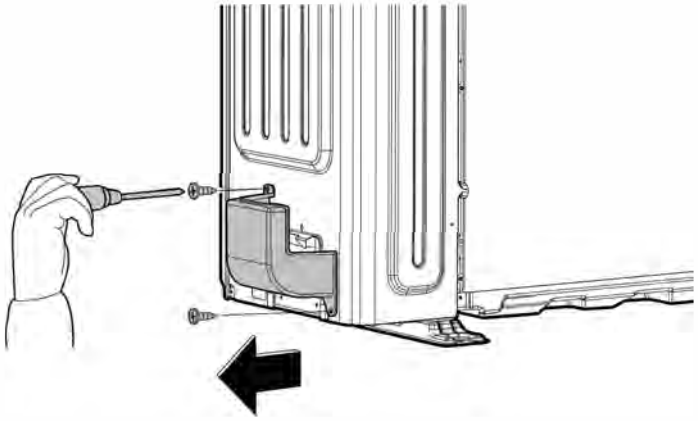
Procedure	Illustration
4) Remove the screws of water collecting cover and then remove the water collecting cover (2 screws) (see CJ_X430_003).	 CJ_X430_003
5) Remove the screws of the front panel and then remove the front panel (7 screws(onoff models) or 9 screws(inverter models) (see CJ_X430_004).	 CJ_X430_004

Note: This section is for reference only. Actual unit appearance may vary.

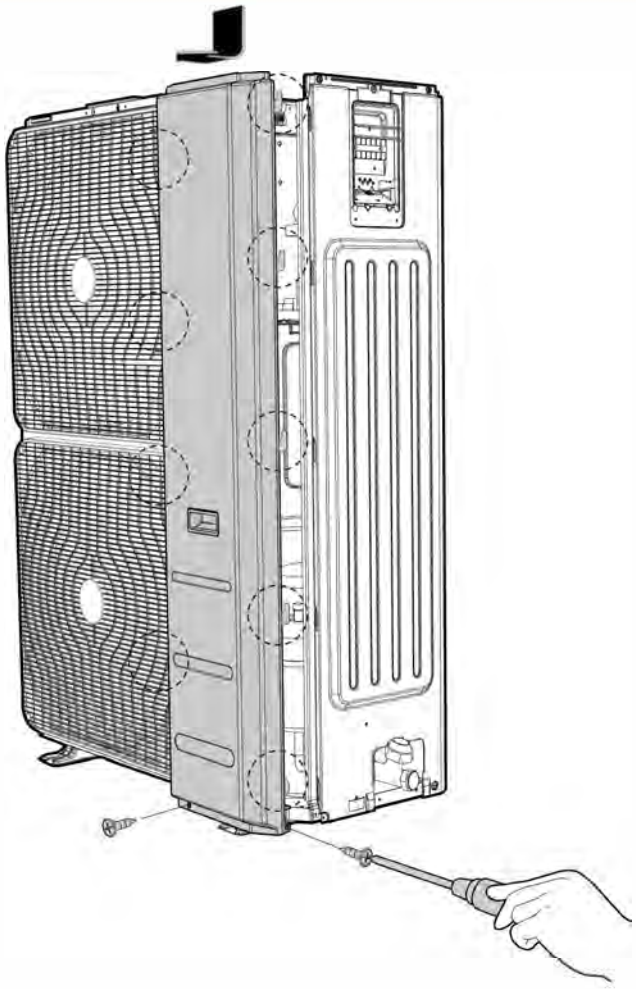
Procedure	Illustration
6) Remove the screws of the right panel and then remove the right panel (6 screws) (see CJ_X430_005).	 CJ_X430_005

Note: This section is for reference only. Actual unit appearance may vary.

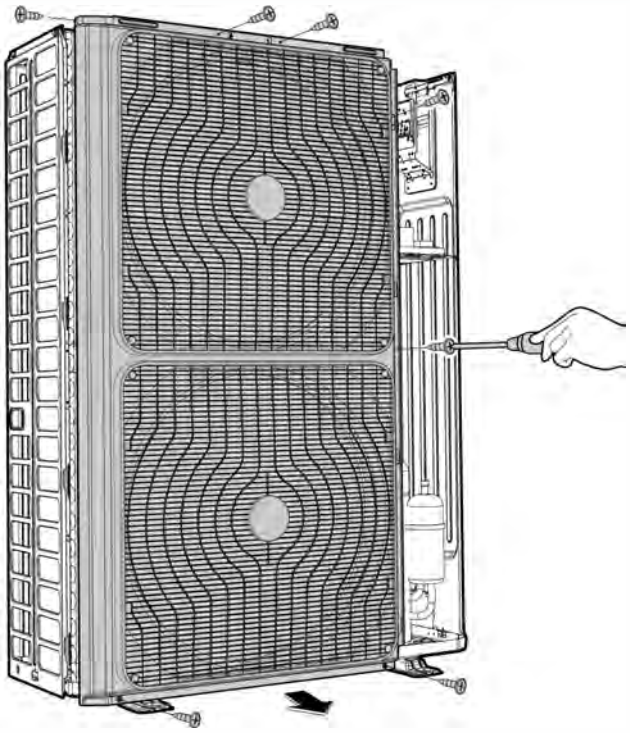
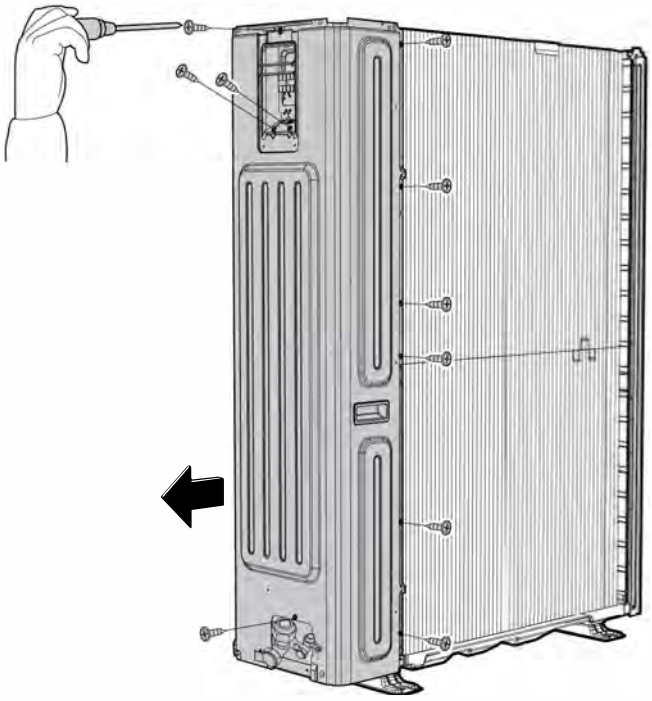
6. E30/590

Procedure	Illustration
1) Turn off the air conditioner and the power breaker. 2) Remove the screws of the big handle and then remove the big handle (2 screws) (see CJ_E30_001).	 CJ_E30_001
3) Remove the screws of the top cover and then remove the top cover (4 screws). Two of the screws is located underneath the big handle (see CJ_ E30_002).	 CJ_E30_002
4) Remove the screws of water collecting cover and then remove the water collecting cover (2 screw) (see CJ_ E30_003).	 CJ_E30_003

Note: This section is for reference only. Actual unit appearance may vary.

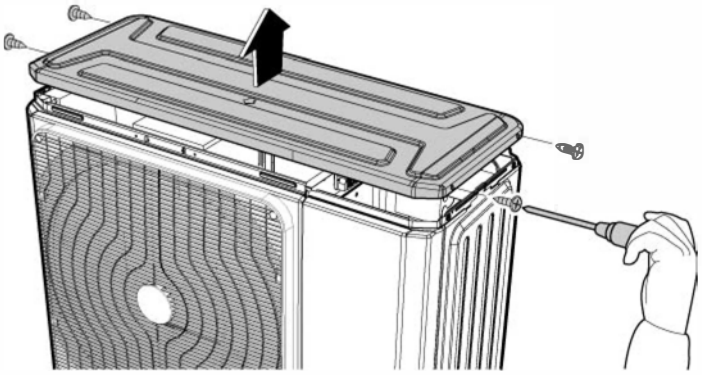
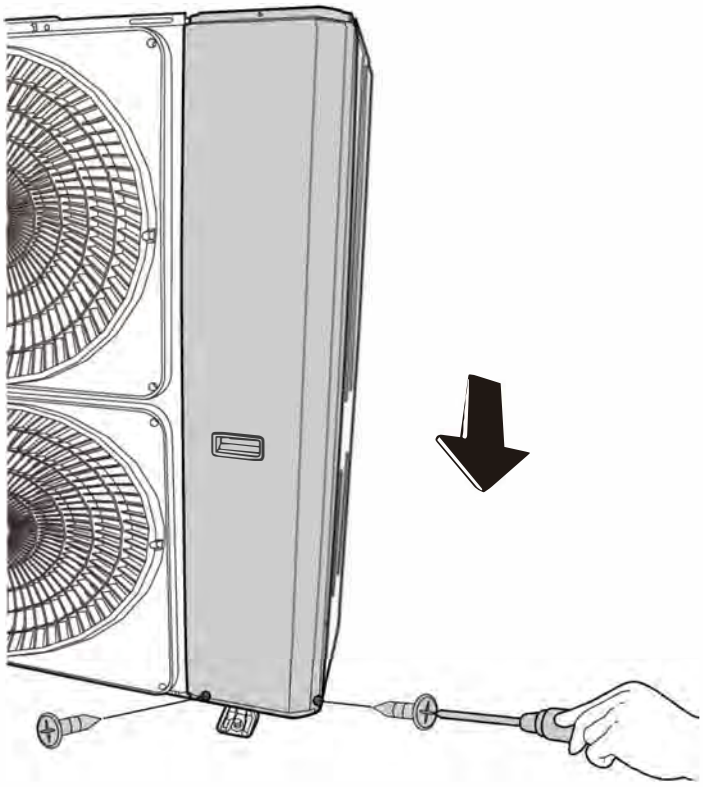
Procedure	Illustration
5) Remove the screws of the front right panel and then remove the front right panel (2 screws) (see CJ_E30_004).	 CJ_E30_004

Note: This section is for reference only. Actual unit appearance may vary.

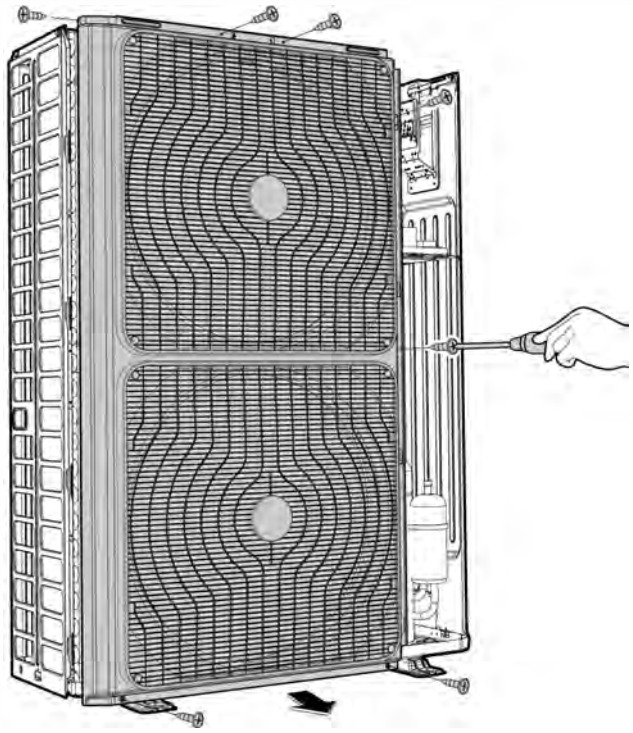
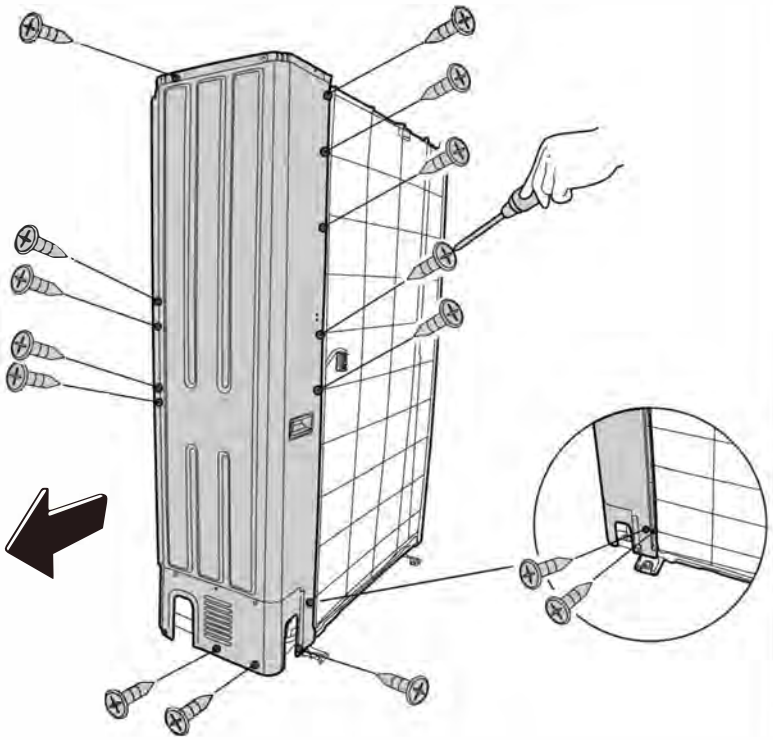
Procedure	Illustration
6) Remove the screws of the front panel and then remove the front panel (7 screws) (see CJ_E30_005).	 CJ_E30_005
7) Remove the screws of the right panel and then remove the right panel (10 screws) (see CJ_E30_006).	 CJ_E30_006

Note: This section is for reference only. Actual unit appearance may vary.

7. E30-COLMO

Procedure	Illustration
1) Turn off the air conditioner and the power breaker. 2) Remove the screws of the top cover and then remove the top cover (4 screws). Two of the screws is located underneath the big handle (see CJ_E30_COLMO_001).	 CJ_E30_COLMO_001
3) Remove the screws of the front right panel and then remove the front right panel (2 screws) (see CJ_E30_COLMO_002).	 CJ_E30_COLMO_002

Note: This section is for reference only. Actual unit appearance may vary.

Procedure	Illustration
4) Remove the screws of the front panel and then remove the front panel (7 screws) (see CJ_E30_COLMO_003).	 CJ_E30_COLMO_003
5) Remove the screws of the right panel &rear net and then remove the right panel &rear net. (15 screws) (see CJ_E30_COLMO_004).	 CJ_E30_COLMO_004

Note: This section is for reference only. Actual unit appearance may vary.

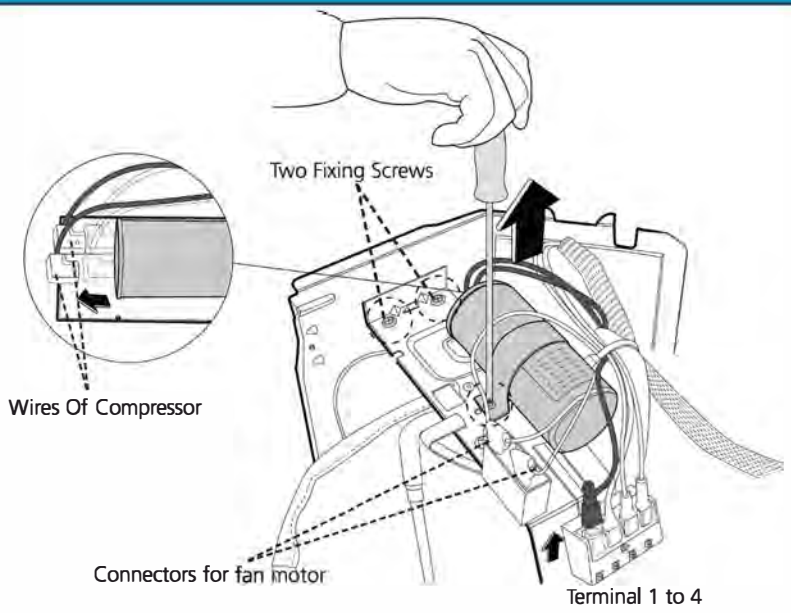
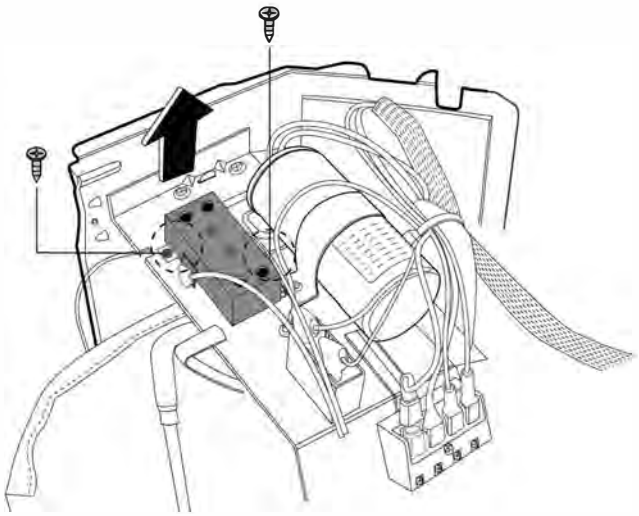
2.2 Electrical parts

WARNING: Antistatic gloves must be worn when you disassemble the electronic box.

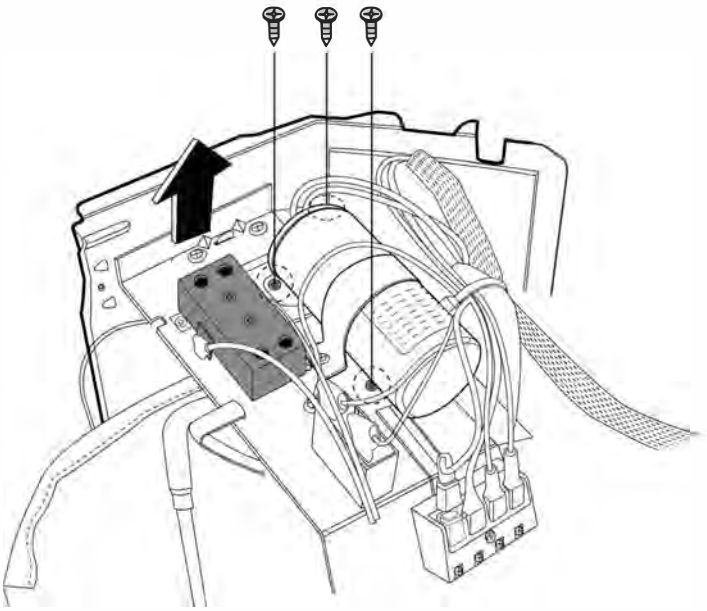
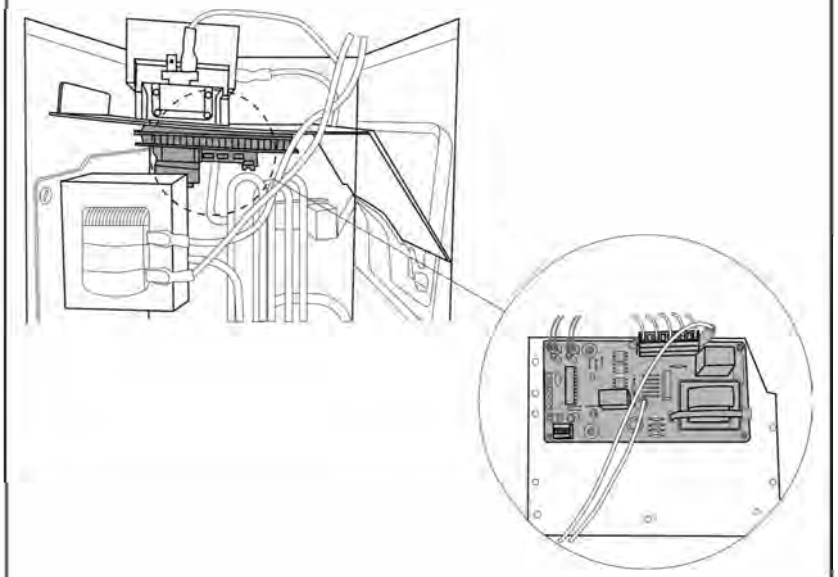
Note: Remove the air outlet grille(refer to 3.1 Panel Plate) before disassembling electrical parts.

i) PCB for ON-OFF Models

1. PCB board 1

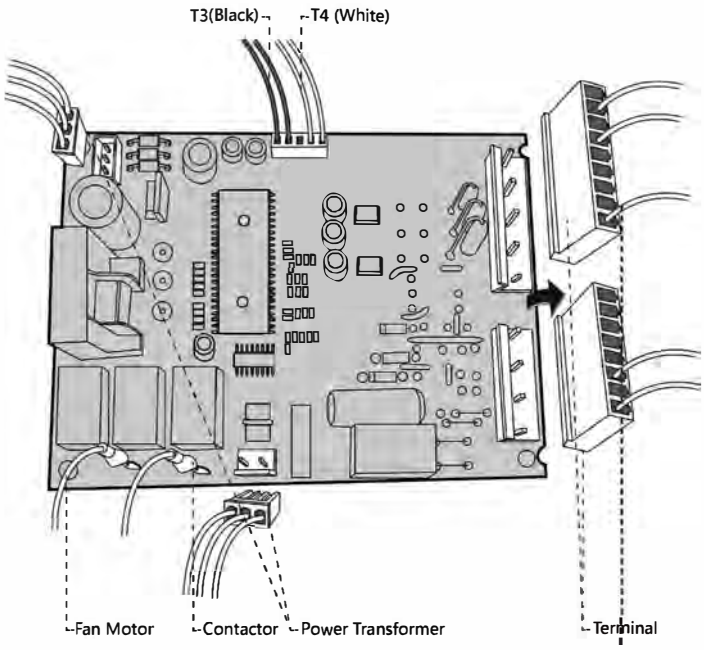
Procedure	Illustration
1) Remove the two screws fixed the electronic control board (see CJ_ ODU_PCB_001). 2) Disconnect the connectors for fan motor. (Blue wire, yellow wire, red wire, brown wire and black wire. The blue wire and red wire are on the capacitor. The black wire connects with terminal 4.) (see CJ_ODU_ PCB_001) 3) Disconnect the wires connected to the compressor. (Black wire connects with terminal 1,blue wire and red wire connect with the compressor capacitor) (see CJ_ODU_PCB_001) 4) Disconnect the wires connected to 4-way valve.(Blue wires on terminal 2&3) (see CJ_ODU_PCB_001) 5) Remove the fixing screw of the compressor capacitor, then pull it out (see CJ_ODU_PCB_001) 6) Remove the electrical parts (see CJ_ ODU_PCB_001) 7) For models with AC conductor, remove 2 screws of it showed in the figure.	 **CJ_ODU_PCB_001-01**  **CJ_ODU_PCB_001-02**

Note: This section is for reference only. Actual unit appearance may vary.

Procedure	Illustration
8) For models with subzero refrigeration control board, remove 3 screws of it showed in the figure.	 CJ_ODU_PCB_001-03
9) The subzero refrigeration control board is in the back of the medal sheet.	 CJ_ODU_PCB_001-04

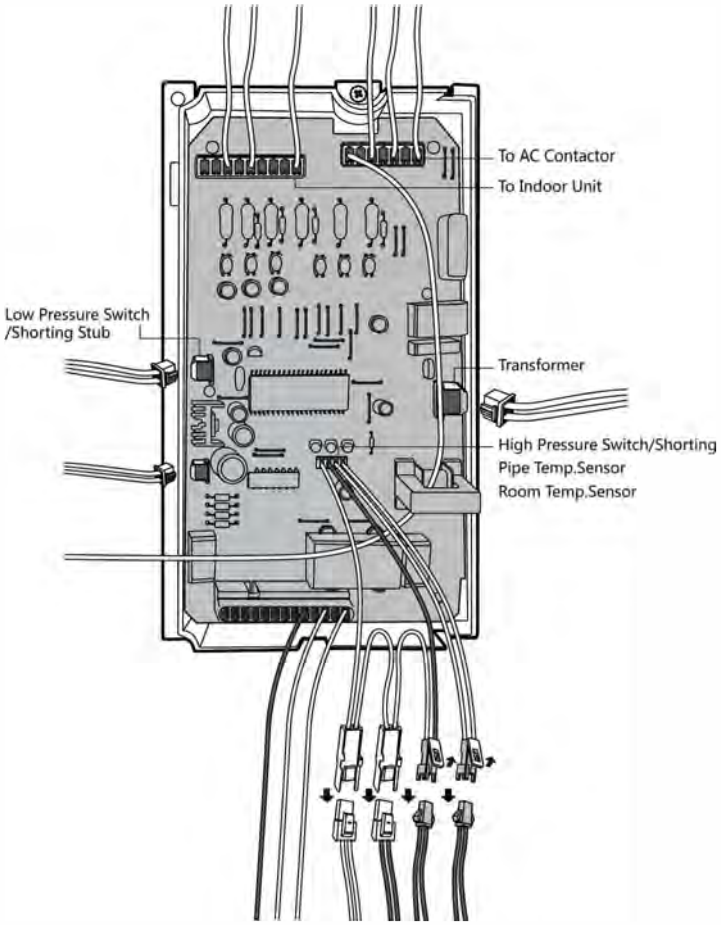
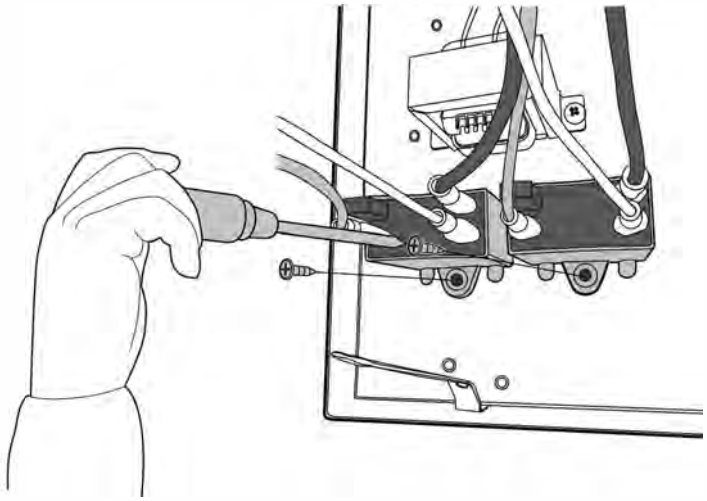
Note: This section is for reference only. Actual unit appearance may vary.

2. PCB board 2

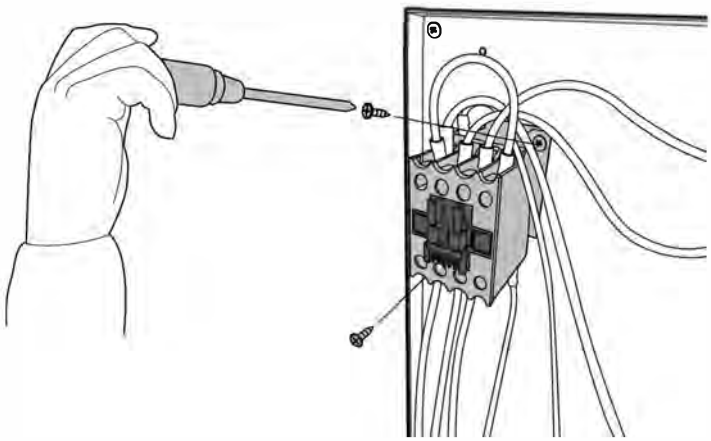
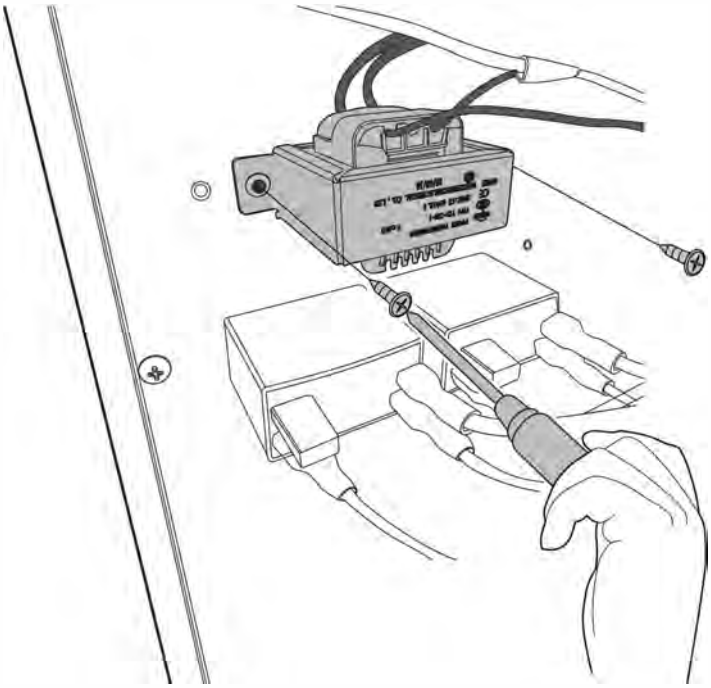
Procedure	Illustration
1) Disconnect the power transformer (see CJ_ODU_010) 2) Disconnect the wires connected to terminals. (see CJ_ODU_010) 3) Disconnect the wires connected to contactor. (see CJ_ODU_010) 4) Disconnect the wires connected to T3/T4 sensor. (see CJ_ODU_010)	 **CJ_ODU_PCB_002-1**

Note: This section is for reference only. Actual unit appearance may vary.

3. PCB board 3

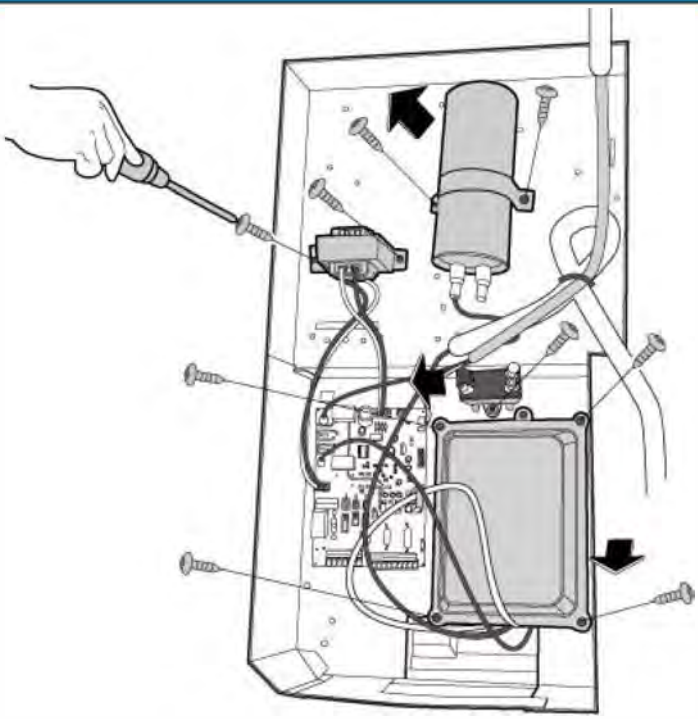
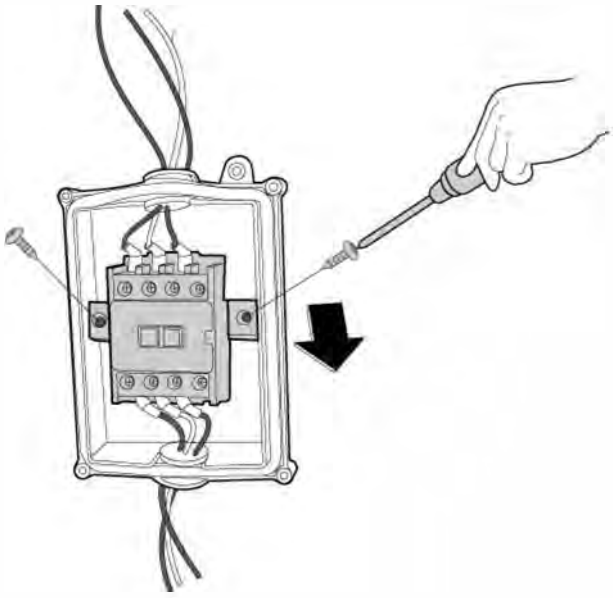
Procedure	Illustration
1) Disconnect the wires connected to the transformer. (see CJ_ODU_PCB_003-1) 2) Disconnect the wires connected to high/low pressure switch. (see CJ_ODU_PCB_003-1 3) Disconnect the wires connected to indoor unit. (see CJ_ODU_PCB_003-1) 4) Disconnect the wires connected to AC contactor. (see CJ_ODU_PCB_003-1) 5) Remove the screws of the capacitor and then remove it (1 screw for each capacitor). (see CJ_ODU_PCB_003-2)	 CJ_ODU_PCB_003-1  CJ_ODU_PCB_003-2

Note: This section is for reference only. Actual unit appearance may vary.

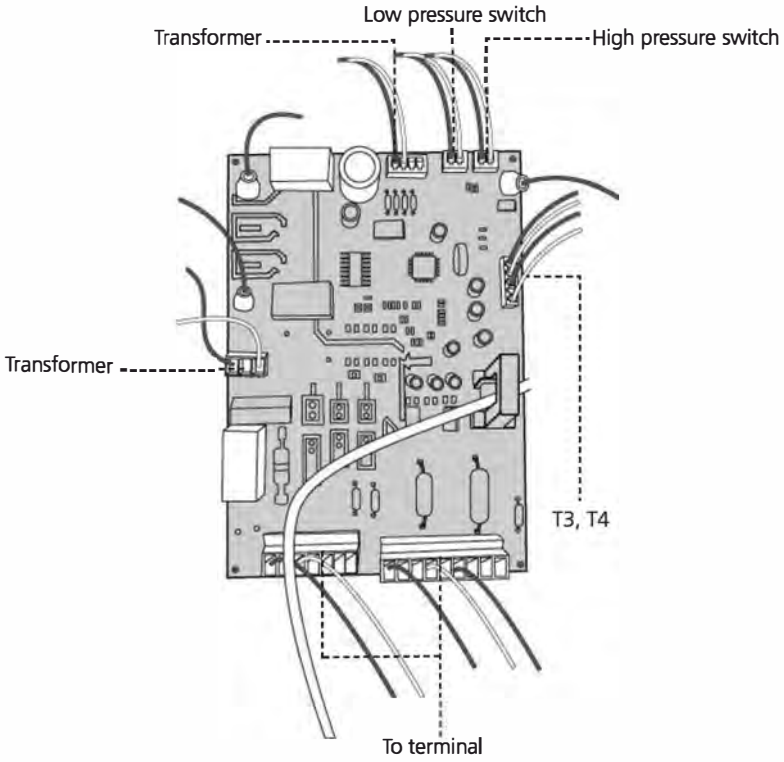
Procedure	Illustration
6) Remove the 1 screw of the AC contactor and then remove it. (see CJ_ODU_PCB_003-3)	 CJ_ODU_PCB_003-3
7) Remove 2 screws of the transformer and then remove it. (see CJ_ODU_ PCB_003-4)	 CJ_ODU_PCB_003-4

Note: This section is for reference only. Actual unit appearance may vary.

4. PCB board 14

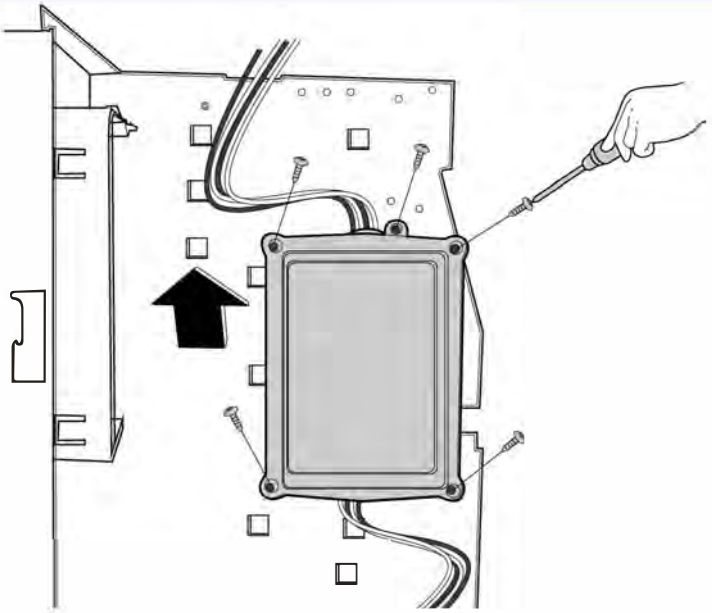
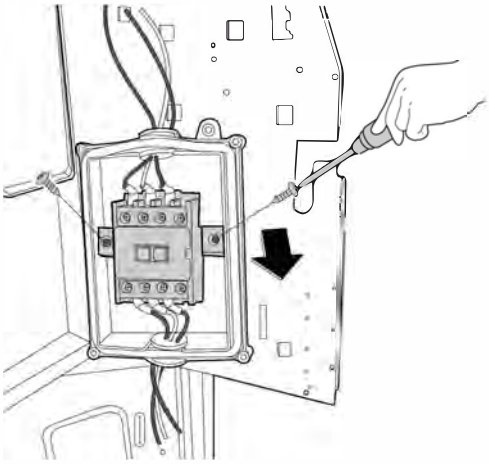
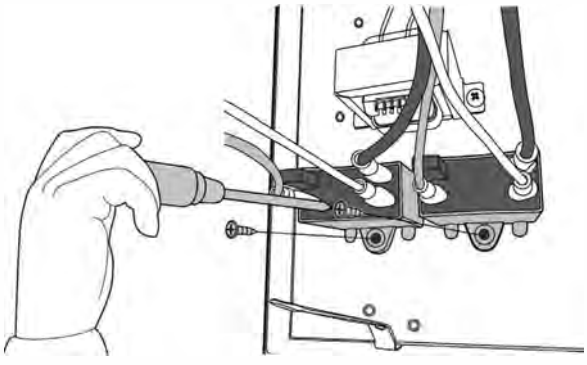
Procedure	Illustration
1) Remove the fixing screw of the compressor capacitor, then pull it out (see CJ_ODU_PCB_014-1) 2) Remove 2 screws of the transformer and then remove it. (see CJ_ODU_PCB_014-1) 3) Remove the fixing screw of the fan motor capacitor, then remove it. (see CJ_ODU_PCB_014-1) 4) Remove the 4 screws of the electronic installing box and then remove it. (see CJ_ODU_PCB_014-1) (for some models) 5) Remove the 2 screws of the AC contactor and then remove it. (see CJ_ODU_PCB_014-2)	 CJ_ODU_PCB_014-1  CJ_ODU_PCB_014-2

Note: This section is for reference only. Actual unit appearance may vary.

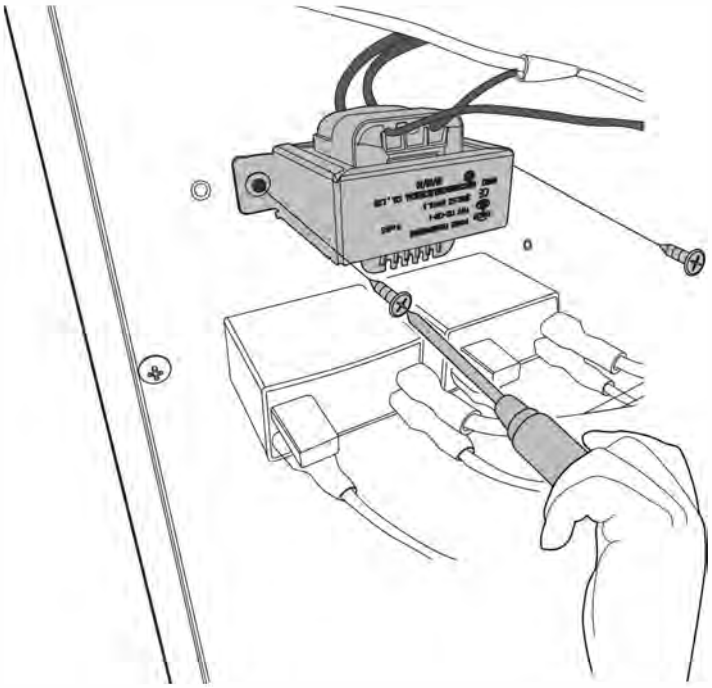
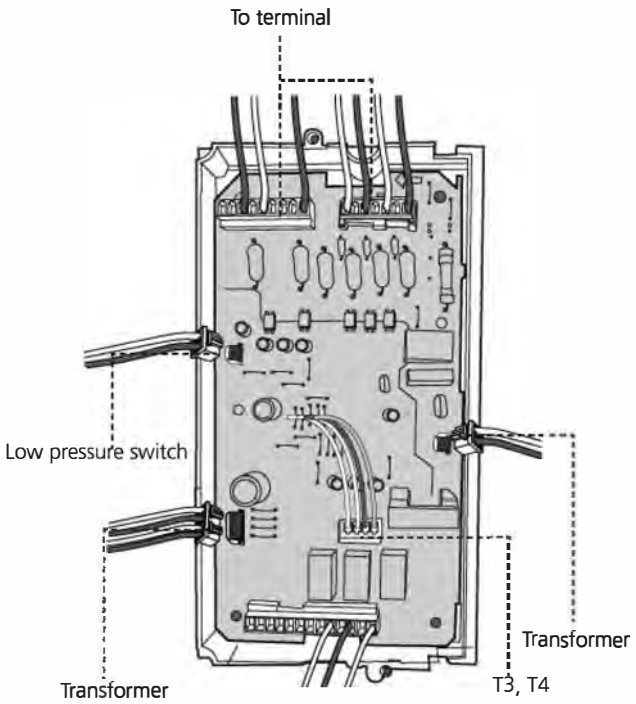
Procedure	Illustration
6) Disconnect the power transformer (see CJ_ODU_014-3) 7) Disconnect the wires connected to terminals. (see CJ_ODU_014-3) 8) Disconnect the wires connected to contactor. (see CJ_ODU_014-3) 9) Disconnect the wires connected to T3/T4 sensor. (see CJ_ODU_014-3)	 **CJ_ODU_PCB_014-3**

Note: This section is for reference only. Actual unit appearance may vary.

5. PCB board 15

Procedure	Illustration
1) Remove the 5 screws of the electronic installing box and then remove it. (see CJ_ODU_PCB_015-1)(for some models)	 CJ_ODU_PCB_015-1
2) Remove the 2 screws of the AC contactor and then remove it. (see CJ_ODU_PCB_015-2)	 CJ_ODU_PCB_015-2
3) Remove the screws of the capacitor and then remove it (1 screw for each capacitor). (see CJ_ODU_PCB_015-3)	 CJ_ODU_PCB_015-3

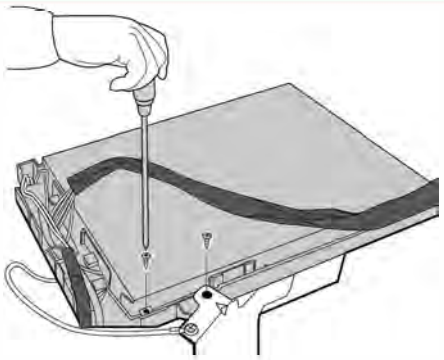
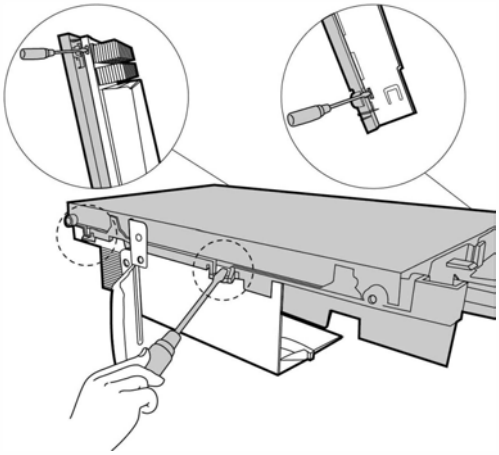
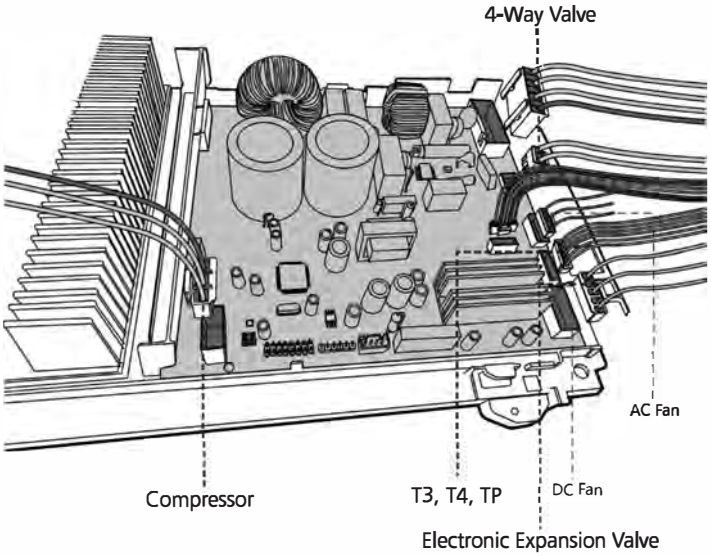
Note: This section is for reference only. Actual unit appearance may vary.

Procedure	Illustration
4) Remove 2 screws of the transformer and then remove it. (see CJ_ODU_PCB_015-4)	 CJ_ODU_PCB_015-4
5) Disconnect the wires connected to the transformer. (see CJ_ODU_PCB_015-5) 6) Disconnect the wires connected to high/low pressure switch. (see CJ_ODU_PCB_015-5) 7) Disconnect the wires connected to T3/T4 sensor. (see CJ_ODU_PCB_015-5) 8) Disconnect the wires connected to terminal. (see CJ_ODU_PCB_015-5)	 CJ_ODU_PCB_015-5

Note: This section is for reference only. Actual unit appearance may vary.

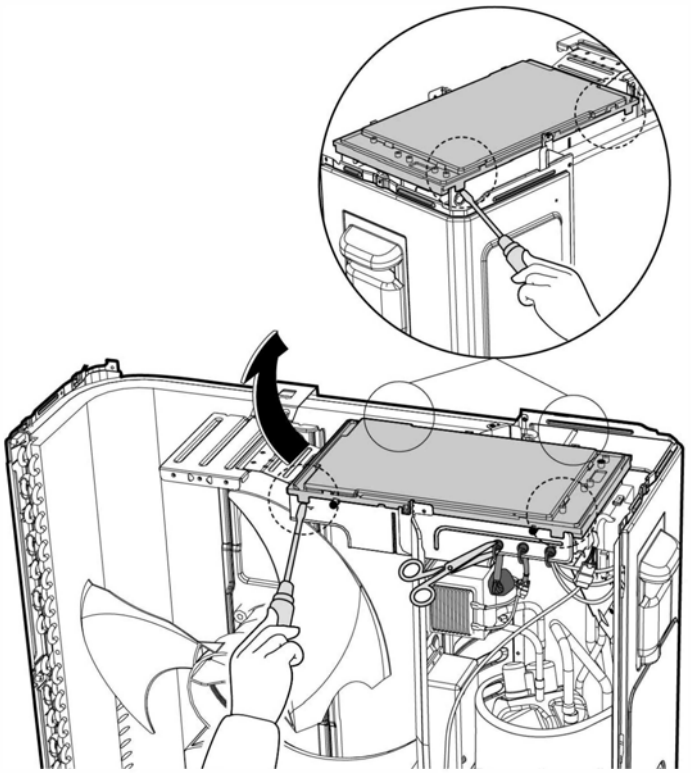
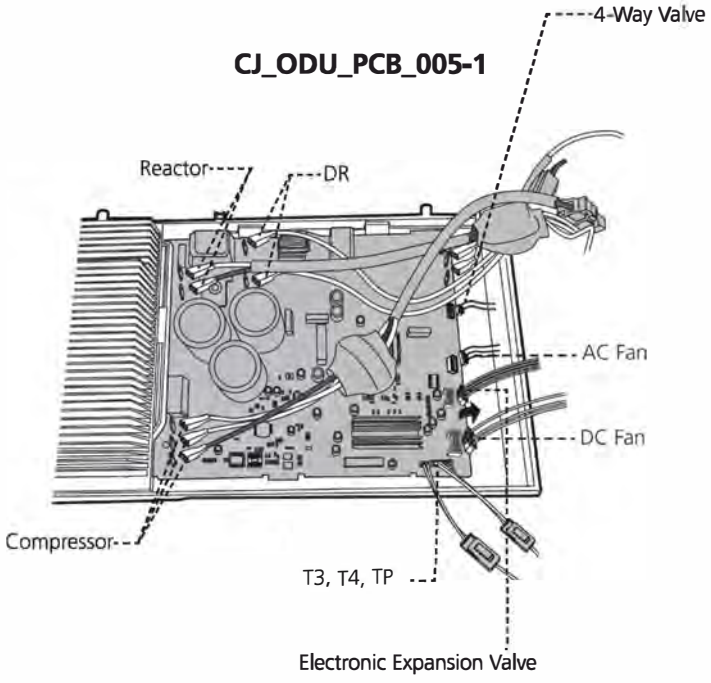
ii) PCB for Inverter Models

6. PCB board 4

Procedure	Illustration
1) Remove the screws of the top cover. (2 screws) (see CJ_ODU_PCB_004-1).	 CJ_ODU_PCB_004-1
2) Unfix the hooks and then open the electronic control box cover (4 hooks) (see CJ_ODU_PCB_004-2).	 CJ_ODU_PCB_004-2
3) Disconnect the connector for fan motor from the electronic control board (see CJ_ODU_PCB_004-3). 4) Remove the connector for the compressor (see CJ_ODU_PCB_004-3). 5) Pull out the two blue wires connected with the four way valve (CJ_ODU_PCB_004-3). 6) Pull out connectors of the condenser coil temp. sensor(T3),outdoor ambient temp. sensor(T4) and discharge temp. sensor(TP) (CJ_ODU_PCB_004-3). 7) Disconnect the electronic expansion valve wire (CJ_ODU_PCB_004-3). 8) Then remove the electronic control board.	 CJ_ODU_PCB_004-3

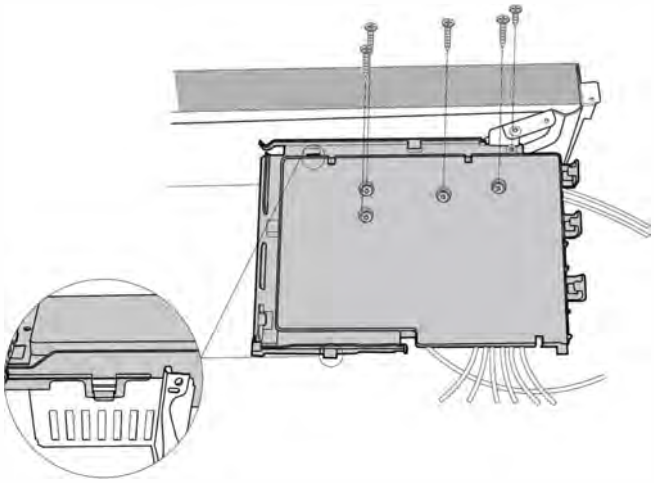
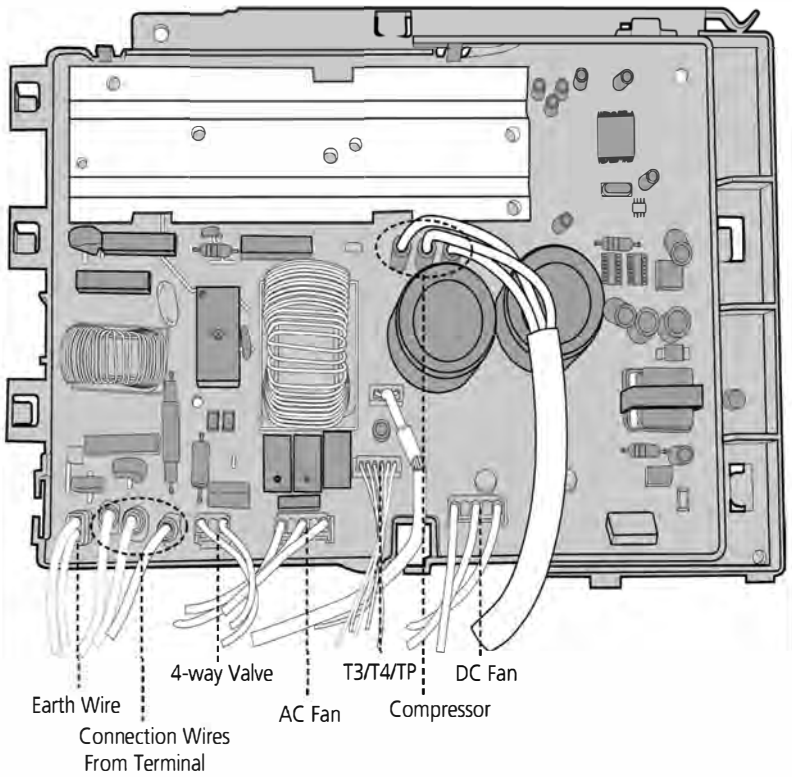
Note: This section is for reference only. Actual unit appearance may vary.

7. PCB board 5

Procedure	Illustration
1) Unfix the hooks and then open the electronic control box cover (4 hooks) (see CJ_ODU_PCB_005-1).	 CJ_ODU_PCB_005-1
2) Disconnect the connector for fan motor from the electronic control board (see CJ_ODU_PCB_005-2). 3) Remove the connector for the compressor (see CJ_ODU_PCB_005-2). 4) Pull out the two blue wires connected with the four way valve (see CJ_ODU_PCB_005-2). 5) Pull out connectors of the condenser coil temp. sensor(T3),outdoor ambient temp. sensor(T4) and discharge temp. sensor(TP) (see CJ_ODU_PCB_005-2). 6) Disconnect the electronic expansion valve wire (see Fig CJ_ODU_PCB_005-2). 7) Then remove the electronic control board.	 CJ_ODU_PCB_005-2

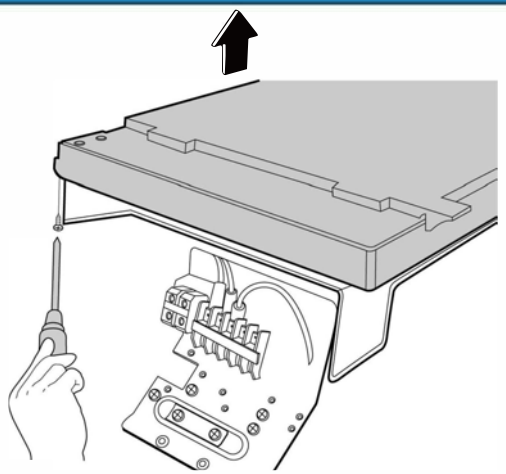
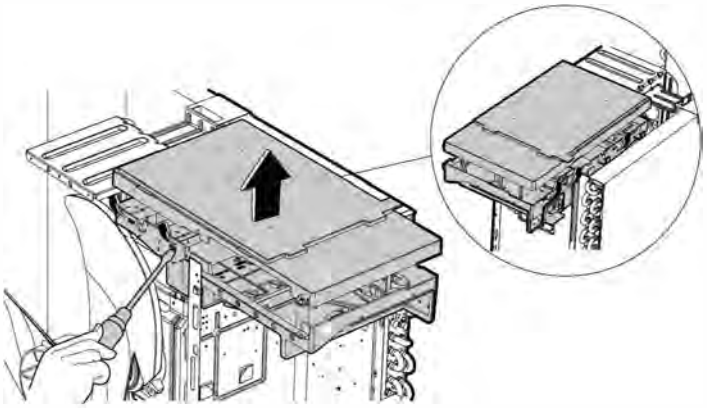
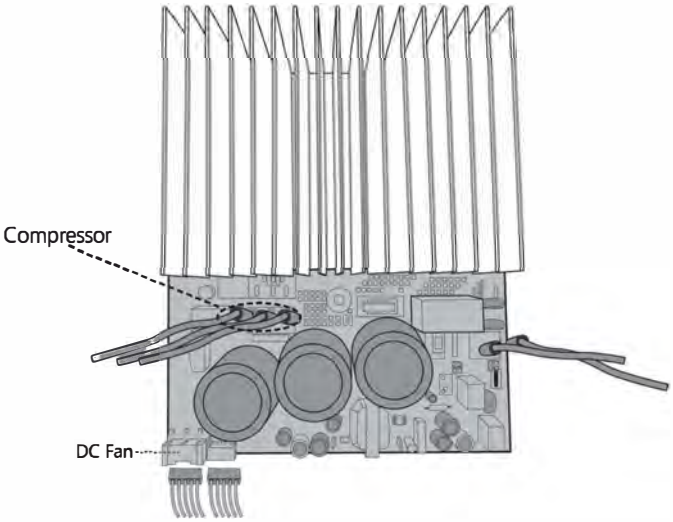
Note: This section is for reference only. Actual unit appearance may vary.

8. PCB board 6

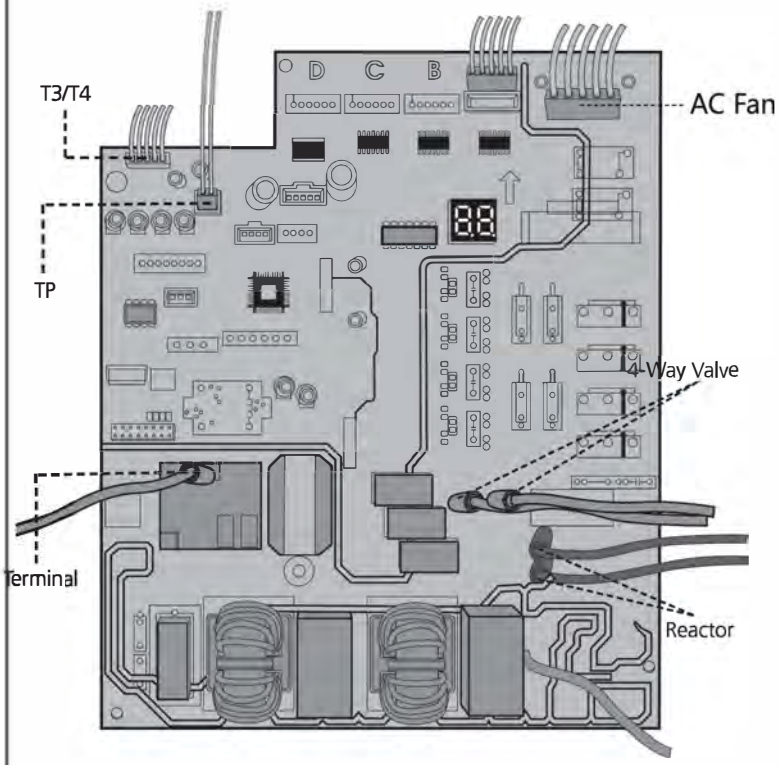
Procedure	Illustration
1) Remove the screws and unfix the hooks, then open the electronic control box cover (5 screws and 2 hooks)(see CJ_ODU_PCB_006-1).	 CJ_ODU_PCB_006-1
2) Disconnect the connector for fan motor from the electronic control board (see CJ_ODU_PCB_006-2). 3) Remove the connector for the compressor (see CJ_ODU_PCB_006-2). 4) Pull out the two blue wires connected with the four way valve (see CJ_ODU_PCB_006-2). 5) Pull out connectors of the condenser coil temp. sensor(T3),outdoor ambient temp. sensor(T4) and discharge temp. sensor(TP) (see CJ_ODU_PCB_006-2). 6) Disconnect the electronic expansion valve wire (see Fig CJ_ODU_PCB_006-2). 7) Remove the connector for the DR and reactor (see Fig CJ_ODU_PCB_006-2). 8) Then remove the electronic control board.	 CJ_ODU_PCB_006-2

Note: This section is for reference only. Actual unit appearance may vary.

9. PCB board 7

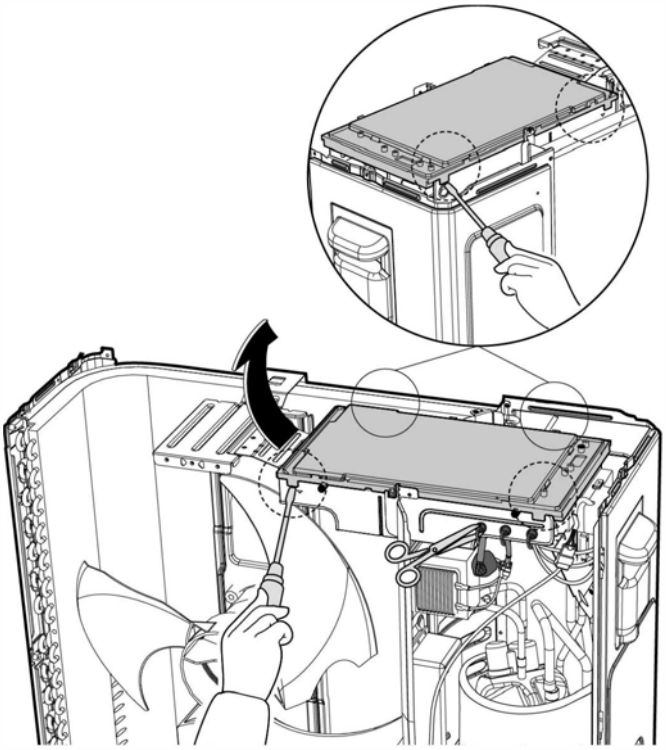
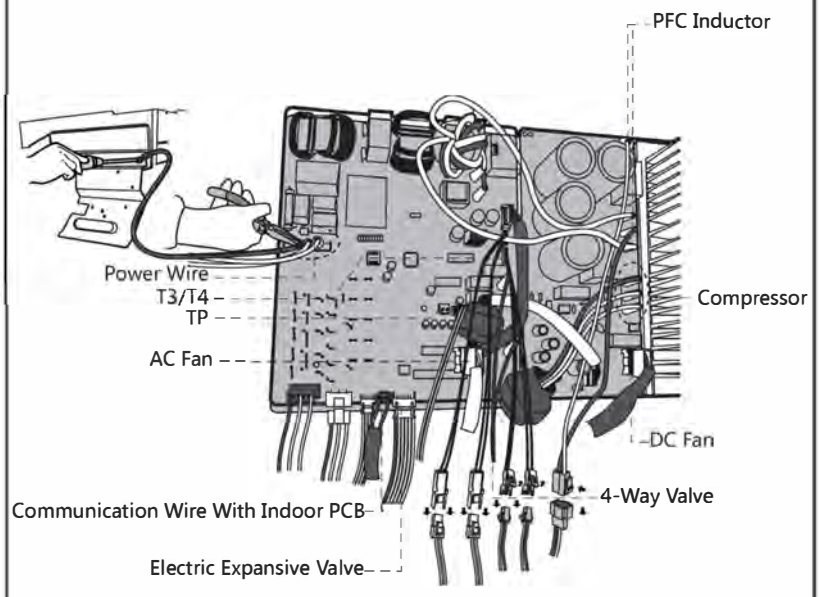
Procedure	Illustration
1) Remove the screws of the top cover. (1 screws) (see CJ_ODU_PCB_007-1).	 CJ_ODU_PCB_007-1
2) Unfix the hooks and then open the electronic control box cover (5 hooks) (see CJ_ODU_PCB_007-2).	 CJ_ODU_PCB_007-2
3) Disconnect the connector for fan motor from the IPM board (see CJ_ODU_PCB_007-3). 4) Remove the connector for the compressor (see CJ_ODU_PCB_007-3).	 CJ_ODU_PCB_007-3

Note: This section is for reference only. Actual unit appearance may vary.

Procedure	Illustration
5) Pull out the wire connected with the terminal. (see CJ_ODU_PCB_007-4). 6) Pull out connectors of the condenser coil temp. sensor(T3),outdoor ambient temp. sensor(T4) and discharge temp. sensor(TP) (see CJ_ODU_PCB_007-4). 7) Disconnect the electronic expansion valve wire (see Fig CJ_ODU_PCB_007-4). 8) Remove the connector for 4-way valve. (see Fig CJ_ODU_PCB_007-4). 9) Remove the connector for the reactor (see Fig CJ_ODU_PCB_007-4). 10)Then remove the electronic control box (see Fig CJ_ODU_PCB_007-4).	 **CJ_ODU_PCB_007-4**

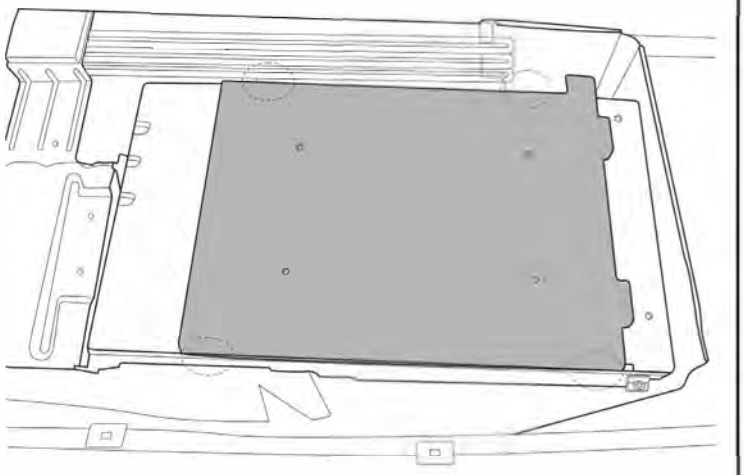
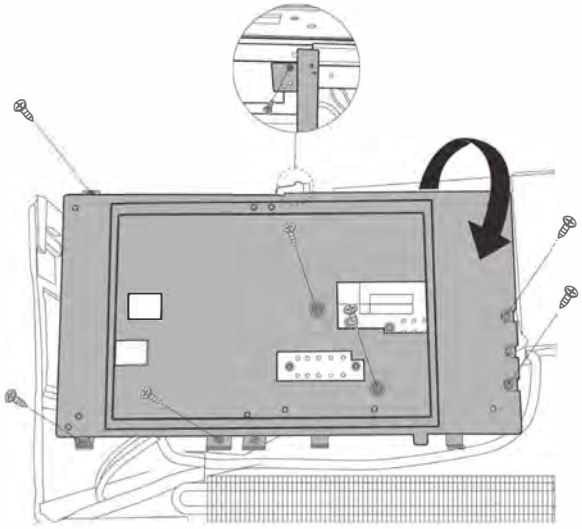
Note: This section is for reference only. Actual unit appearance may vary.

10. PCB board 8

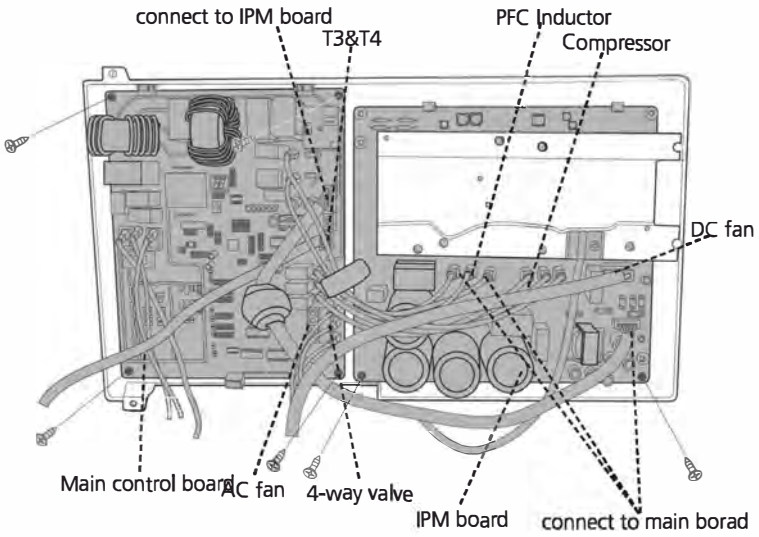
Procedure	Illustration
1) Unfix the hooks and then open the electronic control box cover (4 hooks) (see CJ_ODU_PCB_008-1). 2) Disconnect the connector for outdoor DC fan from the electronic control board (see CJ_ODU_PCB_008-2). 3) Remove the connector for the compressor (see CJ_ODU_PCB_008-2). 4) Pull out the two blue wires connected with the four way valve (see CJ_ODU_PCB_008-2). 5) Pull out connectors of the condenser coil temp. sensor(T3),outdoor ambient temp. sensor(T4) and discharge temp. sensor(TP) (see CJ_ODU_PCB_008-2). 6) Disconnect the electronic expansion valve wire (see Fig CJ_ODU_PCB_008-2). 7) Disconnect the communication wire indoor PCB (see Fig CJ_ODU_PCB_008-2). 8) Disconnect the PFC inductor (see Fig CJ_ODU_PCB_008-2). 9) Then remove the electronic control box (see CJ_ODU_PCB_008-2).	 **CJ_ODU_PCB_008-1**  **CJ_ODU_PCB_008-2**

Note: This section is for reference only. Actual unit appearance may vary.

11. PCB board 9

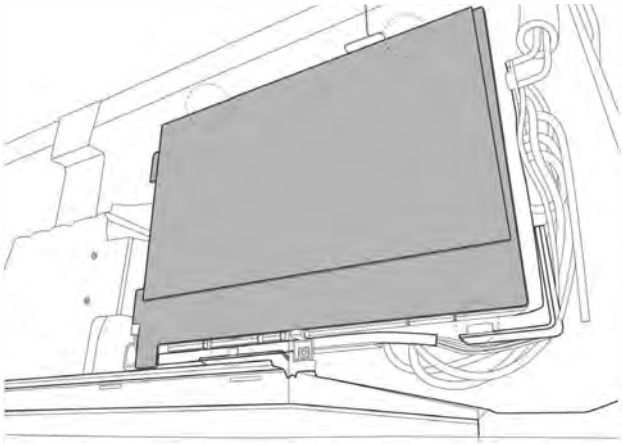
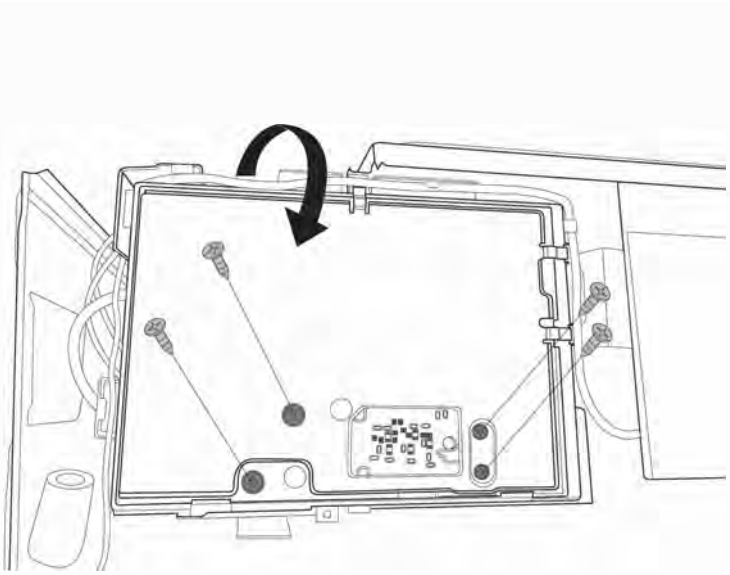
Procedure	Illustration
1) Unfix the hooks and then open the electronic control box cover (4 hooks) (see CJ_ODU_PCB_009-1).	 CJ_ODU_PCB_009-1
2) Remove 8 screws on the electronic control board and then turn over the electronic control board (see CJ_ODU_PCB_009-2).	 CJ_ODU_PCB_009-2

Note: This section is for reference only. Actual unit appearance may vary.

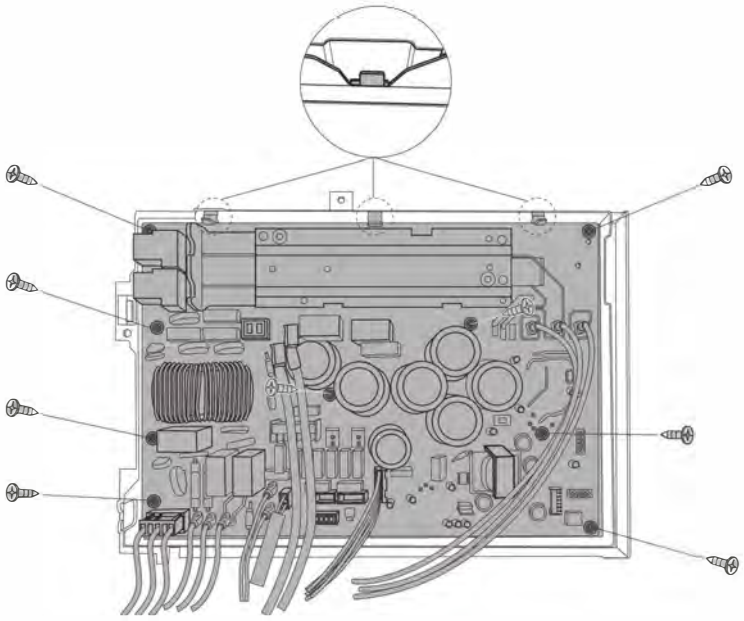
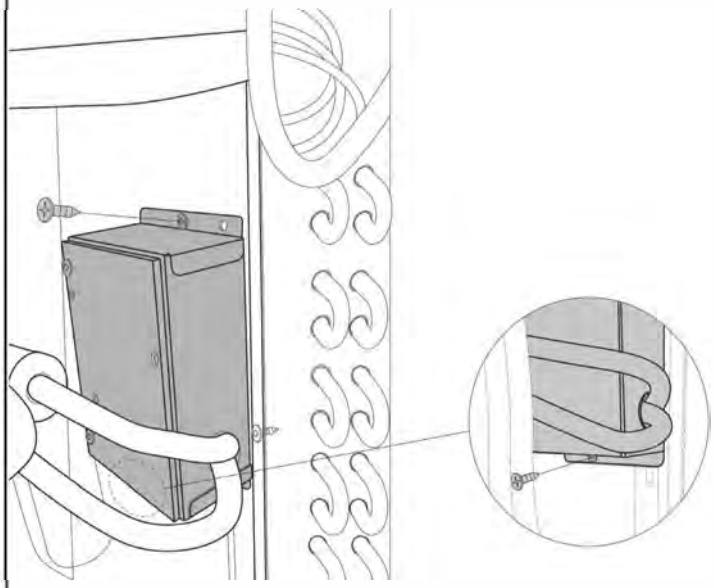
Procedure	Illustration
3) Pull out the two blue wires connected with the four way valve. (see CJ_ODU_PCB_009-3)(for heat pump models) 4) Pull out connectors of the condenser coil temp. sensor(T3),outdoor ambient temp. sensor(T4) and discharge temp. sensor(TP). (see CJ_ODU_PCB_009-3) 5) Disconnect the electronic expansion valve wire. (see Fig CJ_ODU_ PCB_009-3)(for some models) 6) Remove four screws and unfix the 3 hooks and then remove the main control board. (see CJ_ODU_ PCB_009-3) 7) Disconnect the connector for outdoor DC fan from the IPM board. (see CJ_ODU_PCB_009-3)(for some models) 8) Remove the connector for the compressor. (see CJ_ODU_PCB_009-3) 9) Remove the connector for the PFC Inductor. (see CJ_ODU_PCB_009-3) 10) Pull out 3 connectors between IPM board and main control board.(see CJ_ODU_PCB_009-3) 11) Remove two screws and unfix the 4 hooks and then remove the IPM board. (see CJ_ODU_PCB_009-3)	 **CJ_ODU_PCB_009-3**

Note: This section is for reference only. Actual unit appearance may vary.

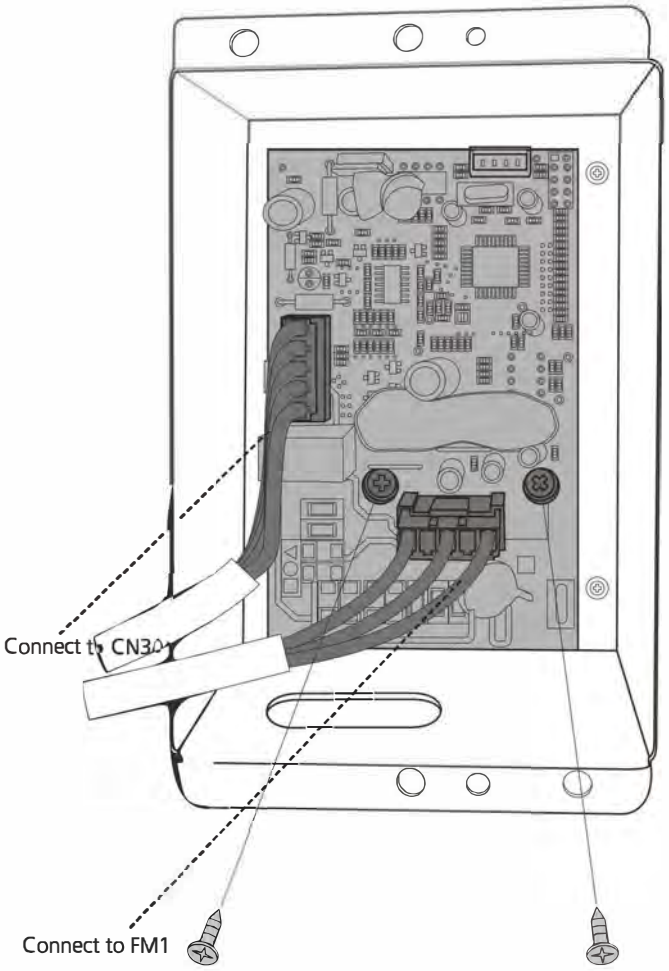
12. PCB board 10

Procedure	Illustration
1) Unfix the hooks and then open the electronic control box cover (4 hooks) (see CJ_ODU_PCB_010-1).	 CJ_ODU_PCB_010-1
2) Remove 4 screws on the electronic control board and then turn over the electronic control board (see CJ_ODU_PCB_010-2).	 CJ_ODU_PCB_010-2

Note: This section is for reference only. Actual unit appearance may vary.

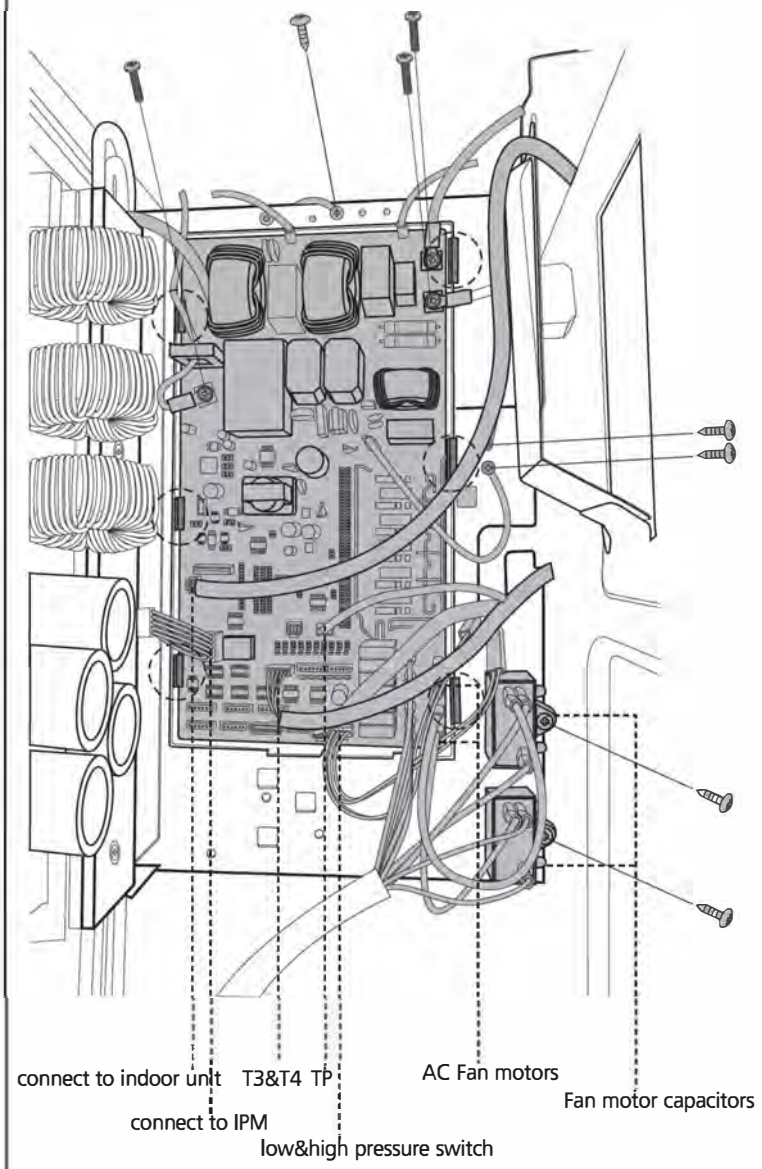
Procedure	Illustration
3) Pull out the connectors (see CJ_ ODU_PCB_010-3). 4) Remove the 9 screws and unfix the 3 hooks and then remove the electronic control board(see CJ_ ODU_PCB_010-3).	 CJ_ODU_PCB_010-3
5) Remove two screws and then remove the electronic control box subassembly on partition board assembly. (see CJ_ODU_PCB_010-4).	 CJ_ODU_PCB_010-4

Note: This section is for reference only. Actual unit appearance may vary.

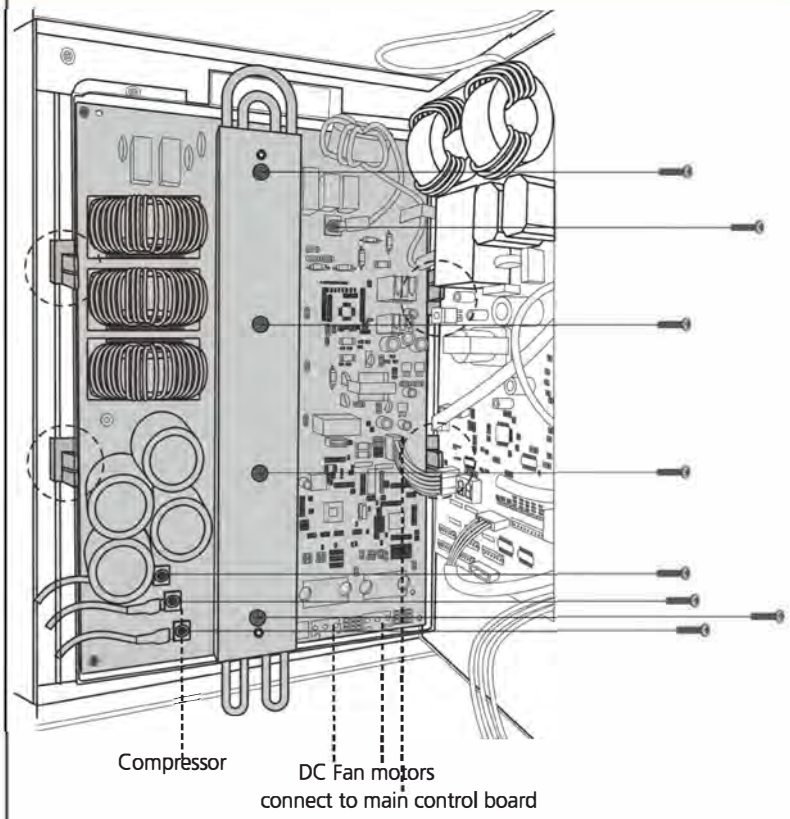
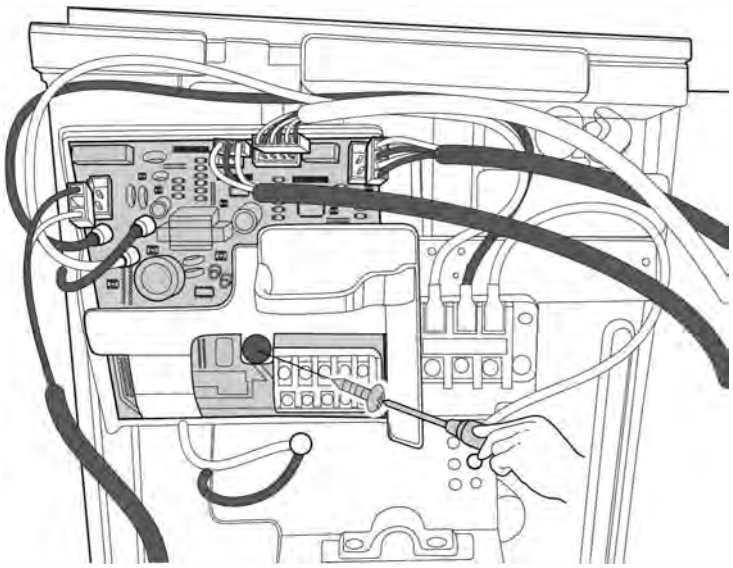
Procedure	Illustration
6) Remove two screws and two connectors and then remove the inverter control board (see CJ_ODU_PCB_010-5).	 CJ_ODU_PCB_010-5

Note: This section is for reference only. Actual unit appearance may vary.

13. PCB board 11

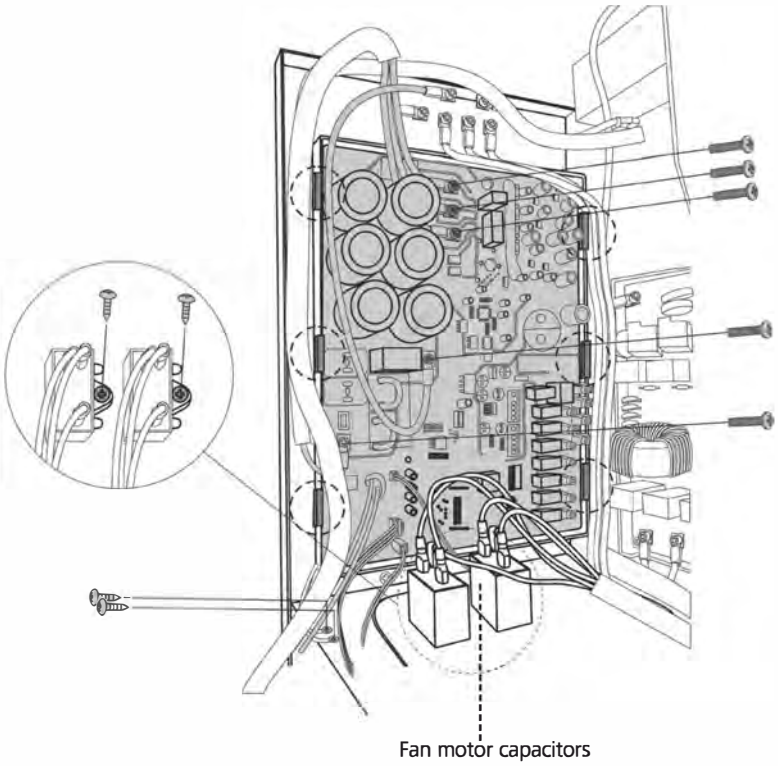
Procedure	Illustration
1) Remove 2 screws to disconnect the power supply wires. (see CJ_ODU_PCB_011-1) 2) Remove 3 screws to disconnect ground wires. (see CJ_ODU_PCB_011-1) 3) Disconnect the wires connected to main control board. (see CJ_ODU_PCB_011-1) 4) Disconnect the wires between main control board and IPM module board. (see CJ_ODU_PCB_011-1) 5) Remove the 4 screws and unfix the 6 hooks and then remove the main control board.(see CJ_ODU_PCB_011-1) 6) Remove 1 screw to remove the fan motor capacitor(1 screw for each capacitor).(see CJ_ODU_PCB_011-1).	 **CJ_ODU_PCB_011-1**

Note: This section is for reference only. Actual unit appearance may vary.

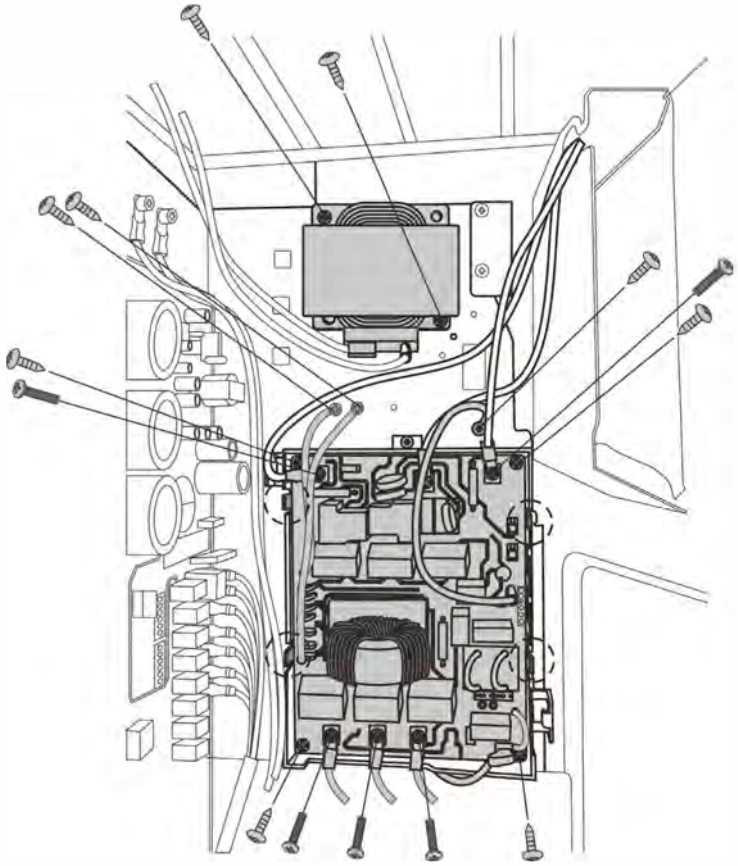
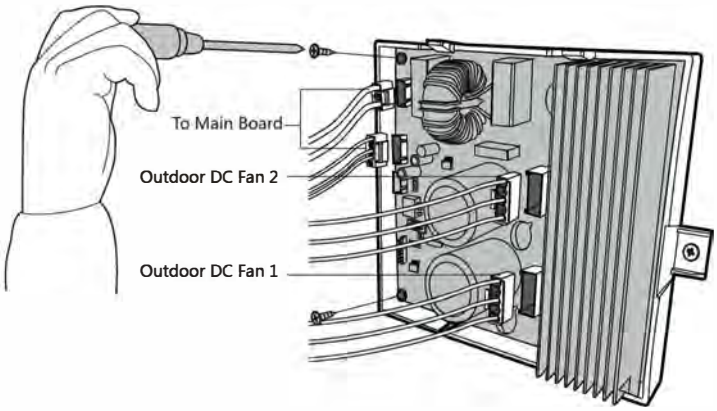
Procedure	Illustration
1) Remove 2 screws to disconnect the power supply wires. (see CJ_ODU_PCB_011-2) 2) Remove 3 screws to disconnect the wires connected to the compressor. (see CJ_ODU_PCB_011-2) 3) Remove 3 screws to remove the radiator.(see CJ_ODU_PCB_011-2) 4) Disconnect the wires between IPM module board and main control board. (see CJ_ODU_PCB_011-2) 5) Remove the 4 screws and unfix the 4 hooks and then remove the IPM moduel board.(see CJ_ODU_PCB_011-2)	 **CJ_ODU_PCB_011-2**
6) Remove the 1 screw and disconnect the wires and then remove the 24V board.(see CJ_ODU_PCB_011-3)(for some models)	 **CJ_ODU_PCB_011-3(for some models)**

Note: This section is for reference only. Actual unit appearance may vary.

14. PCB board 12

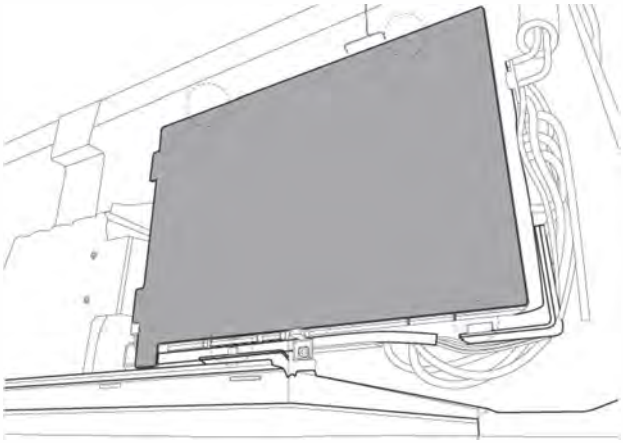
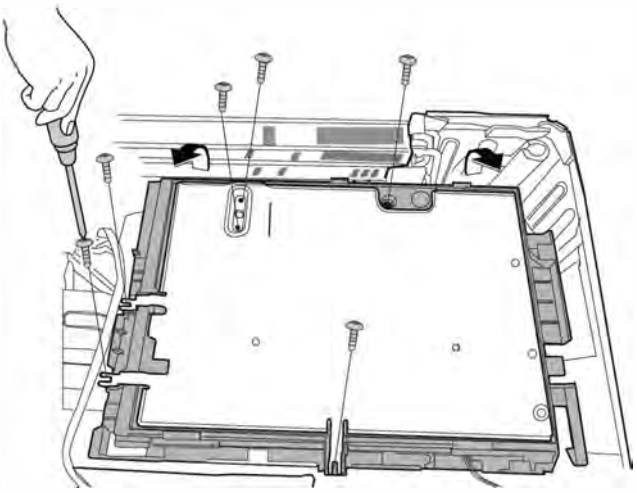
Procedure	Illustration
1) Remove 3 screws to disconnect the wires connected to the compressor. (see CJ_ODU_PCB_012-1) 2) Remove 2 screws to disconnect the power supply wires. (see CJ_ODU_ PCB_012-1) 3) Disconnect the wires connected to main control board. (see CJ_ODU_ PCB_012-1) 4) Remove the 4 screws and unfix the 6 hooks and then remove the main control board.(see CJ_ODU_ PCB_012-1) 5) Remove the screw of the fan capacitor and then remove it (1 screw for each capacitor). (see CJ_ODU_ PCB_012-1)	 **CJ_ODU_PCB_012-1**

Note: This section is for reference only. Actual unit appearance may vary.

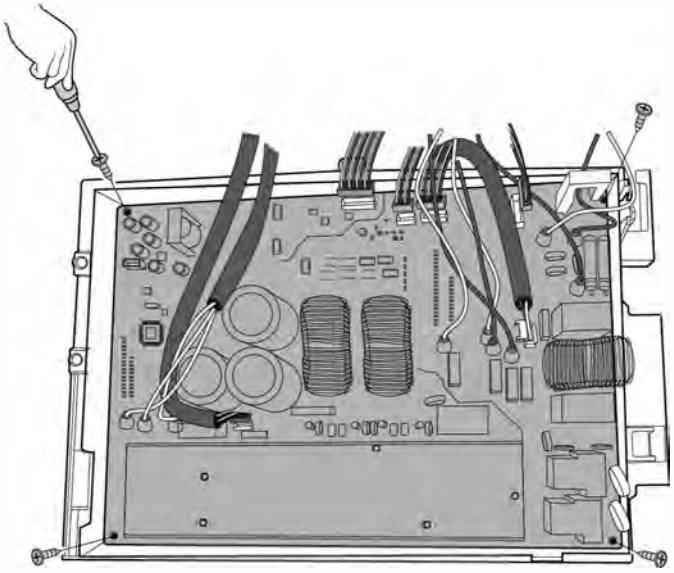
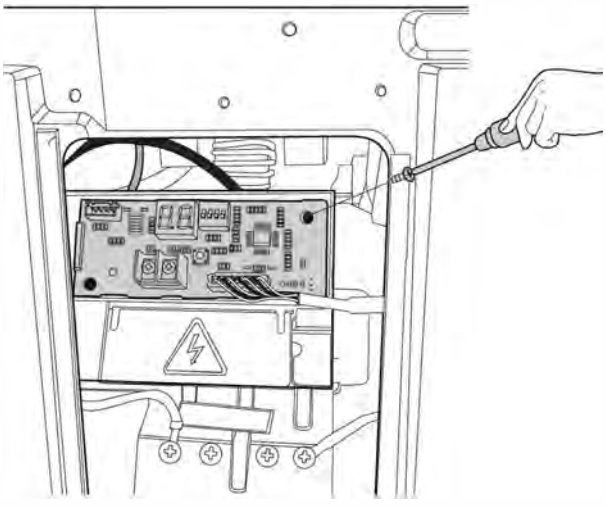
Procedure	Illustration
6) Remove 3 screws to disconnect the power supply wires. (see CJ_ODU_PCB_012-1) 7) Remove 3 screws to disconnect ground wires. (see CJ_ODU_PCB_012-1) 8) Disconnect the wires connected to main control board. (see CJ_ODU_PCB_012-2) 9) Remove the 4 screws and unfix the 4 hooks and then remove the filter board.(see CJ_ODU_PCB_012-2) 10)Remove the 2 screws of the reactor and then remove it . (see CJ_ODU_PCB_012-2)	 **CJ_ODU_PCB_012-2**
11)Disconnect the wires connected to main control board. (see CJ_ODU_PCB_012-3)(for some models) 12)Remove the 2 screws and then remove the DC motor driver board. (see CJ_ODU_PCB_012-3)(for some models)	 **CJ_ODU_PCB_012-3** **(for some models)**

Note: This section is for reference only. Actual unit appearance may vary.

15. PCB board 13

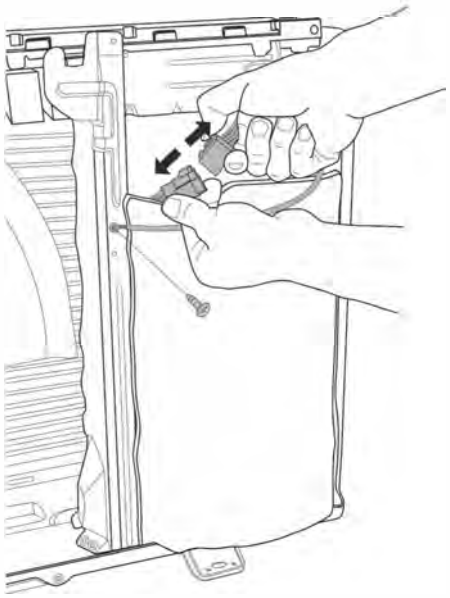
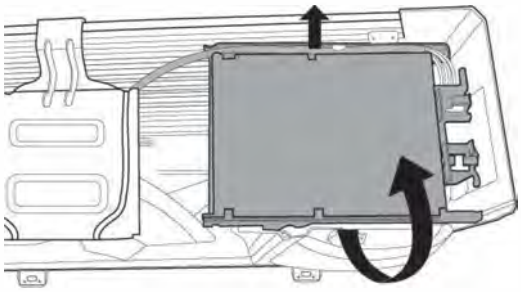
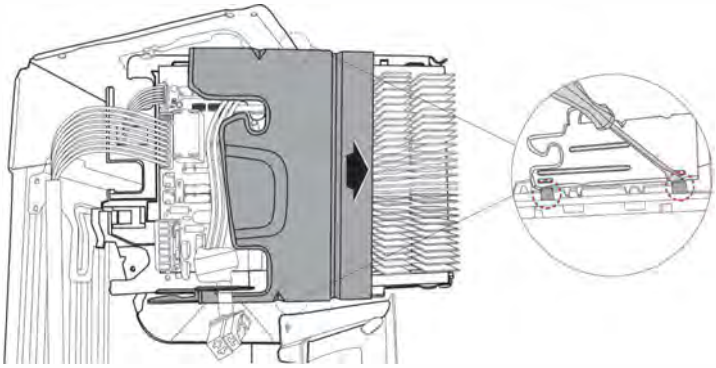
Procedure	Illustration
1) Unfix the hooks and then open the electronic control box cover (4 hooks) (see CJ_ODU_PCB_013-1).	 CJ_ODU_PCB_013-1
2) Remove 6 screws on the electronic control board and then turn over the electronic control board (see CJ_ODU_PCB_013-2).	 CJ_ODU_PCB_013-2

Note: This section is for reference only. Actual unit appearance may vary.

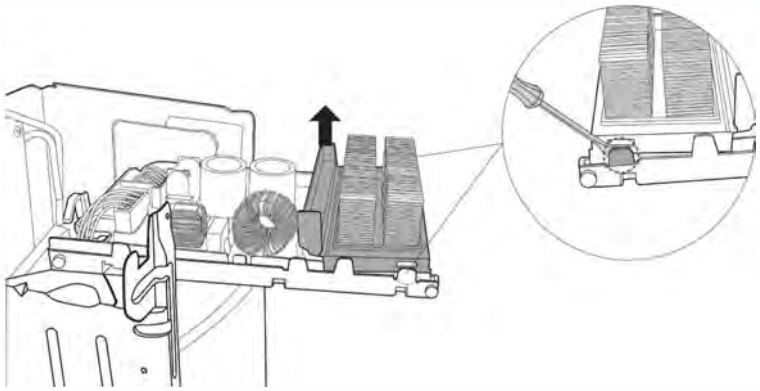
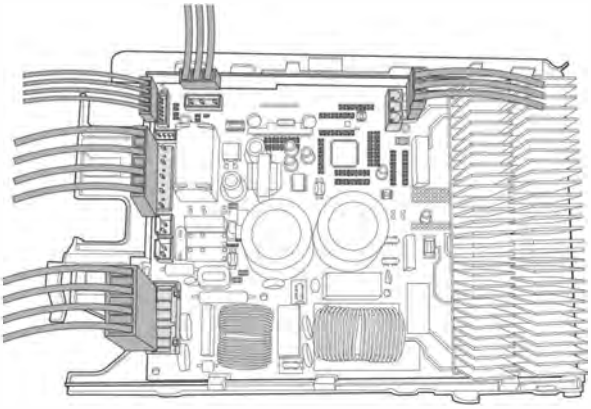
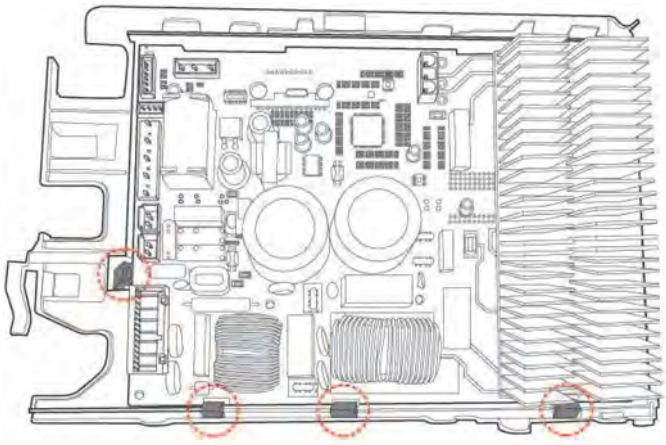
Procedure	Illustration
3) Pull out the connectors (see CJ_ ODU_PCB_013-3). 4) Remove the 4 screws and then remove the electronic control board(see CJ_ODU_PCB_013-3).	 **CJ_ODU_PCB_013-3**
5) Pull out the connector, remove one screw and then remove the key board subassembly on terminal board. (see CJ_ODU_PCB_013-4) (for some units).	 **CJ_ODU_PCB_013-4**

Note: This section is for reference only. Actual unit appearance may vary.

16. PCB board 16

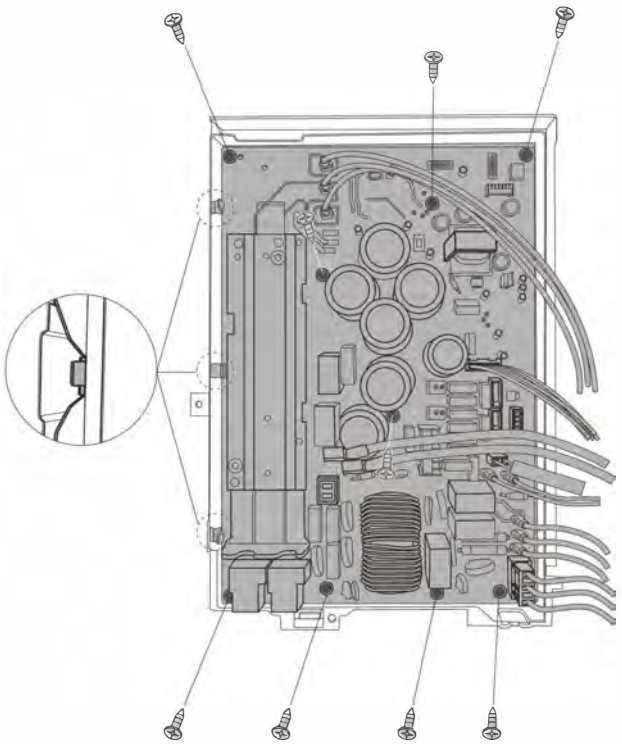
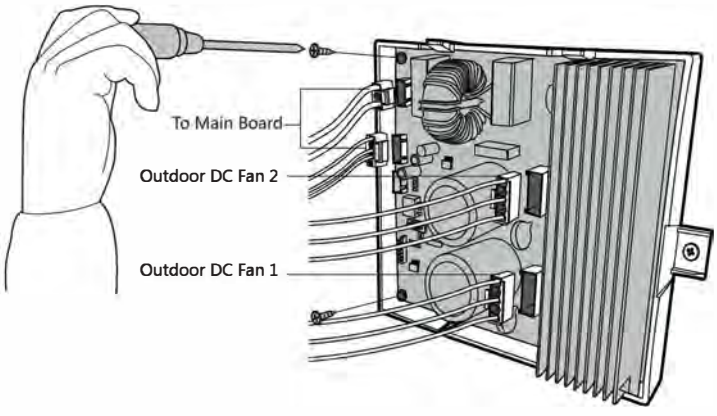
Procedure	Illustration
1) Disconnect the connector for compressor and release the ground wire(1 screw). (see CJ_ODU_PCB_016-1).	 CJ_ODU_PCB_016-1
2) Pull out the wires from electrical supporting plate and turn over the electronic control assembly. (see CJ_ODU_PCB_016-2).	 CJ_ODU_PCB_016-2
3) Remove the electronic installing box subassembly (4 hooks) (see CJ_ODU_PCB_016-3).	 CJ_ODU_PCB_016-3

Note: This section is for reference only. Actual unit appearance may vary.

Procedure	Illustration
4) Remove the fixing board (2 hooks) (see CJ_ODU_PCB_016-4).	 CJ_ODU_PCB_016-4
5) Disconnect the connectors from the electronic control board (see CJ_ODU_PCB_016-5).	 CJ_ODU_PCB_016-5
6) Then remove the electronic control board (4 hooks).(see CJ_ODU_ PCB_016-6).	 CJ_ODU_PCB_016-6

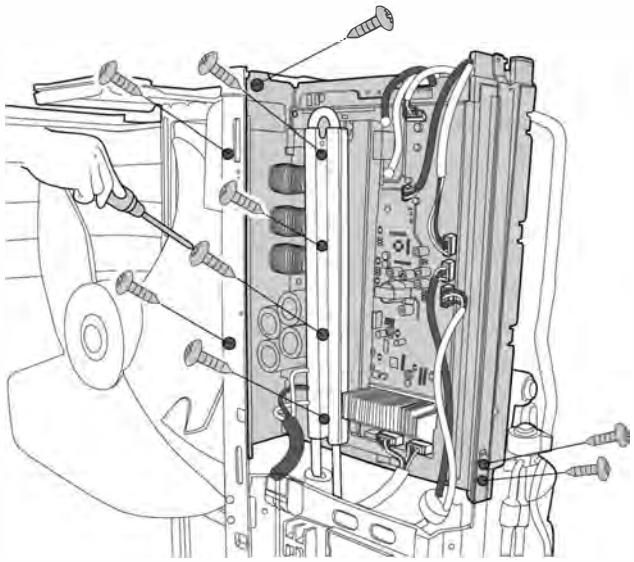
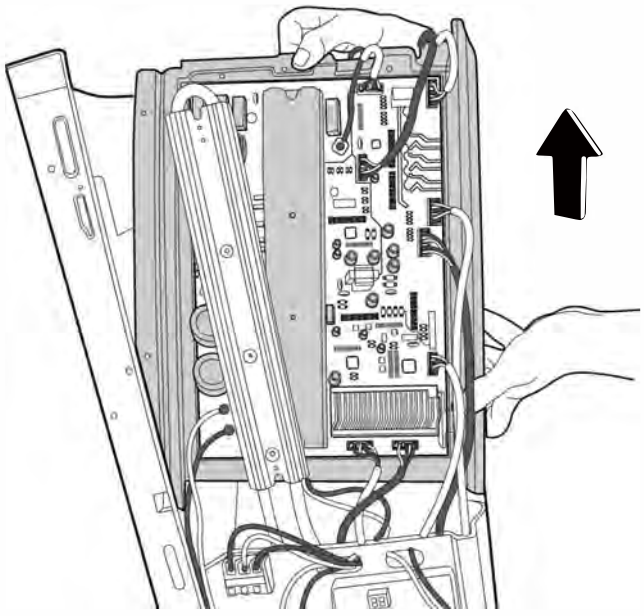
Note: This section is for reference only. Actual unit appearance may vary.

17. PCB board 17

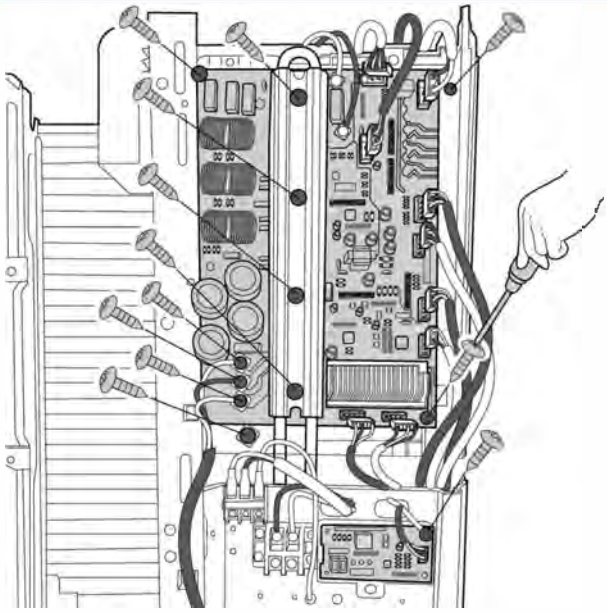
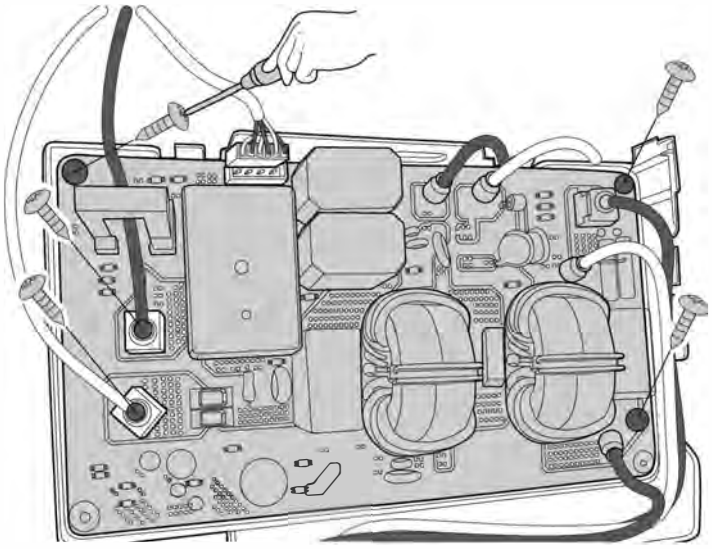
Procedure	Illustration
1) Pull out the connectors (see CJ_ODU_PCB_017-1). 2) Remove the 9 screws and unfix the 3 hooks and then remove the electronic control board(see CJ_ODU_PCB_017-2).	 **CJ_ODU_PCB_017-1**
3) Disconnect the wires connected to main control board. (see CJ_ODU_PCB_017-2)(for some models) 4) Remove the 2 screws and then remove the DC motor driver board. (see CJ_ODU_PCB_017-2)(for some models)	 **CJ_ODU_PCB_017-2** **(for some models)**

Note: This section is for reference only. Actual unit appearance may vary.

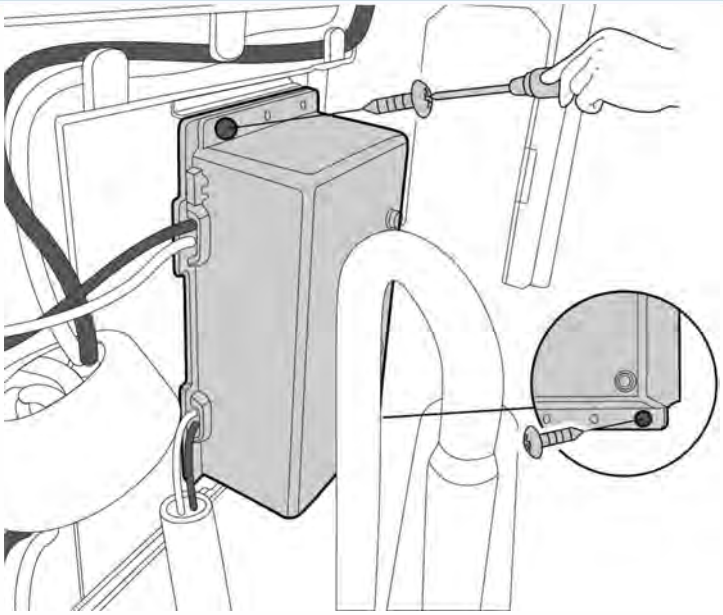
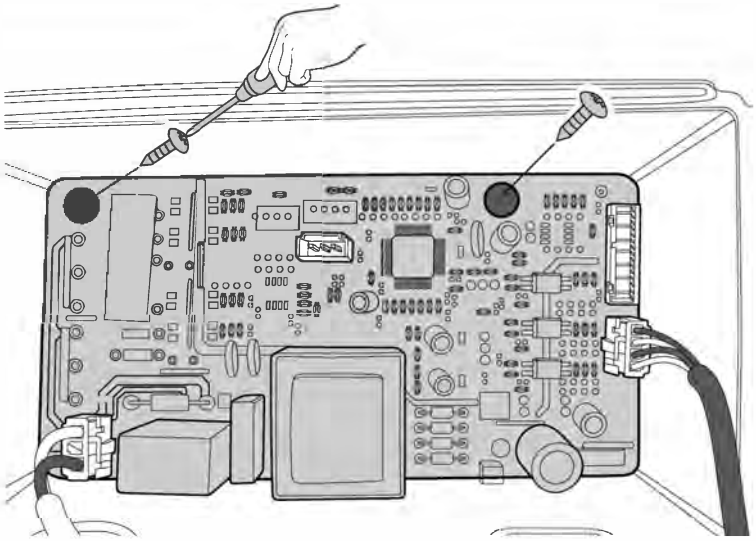
13. PCB board 18

Procedure	Illustration
1) Remove 4 screws unfix the radiator. (see CJ_ODU_PCB_018-1) 2) Remove 3 screws unfix the electronic control box assembly and partition board. (see CJ_ODU_PCB_018-1) 3) Remove 2 screws unfix the electronic control box assembly and terminal board subassembly. (see CJ_ODU_PCB_018-1)	 CJ_ODU_PCB_018-1
4) Move upward and slowly remove the electronic control box assembly. (CJ_ODU_PCB_018-2) (If you want to repair the electrical control box components, perform the steps 1 to 4;If you want to repair the main control board assembly, perform steps 5 to 7 below.)	 CJ_ODU_PCB_018-2

Note: This section is for reference only. Actual unit appearance may vary.

Procedure	Illustration
5) Disconnect the wires connected to main control board. (see CJ_ODU_PCB_018-3) 6) Remove the 4 screws and then remove the main control board.(see CJ_ODU_PCB_018-3) 7) Remove 1 screw to remove the key board .(see CJ_ODU_PCB_018-3).	 **CJ_ODU_PCB_018-3**
8) Disconnect the wires between filter board and main control board. (see CJ_ODU_PCB_018-4) 9) Remove the 3 screws and then remove the filter board.(see CJ_ODU_PCB_018-4) (Filter board is on the back of the electronic control box assembly)	 **CJ_ODU_PCB_018-4**

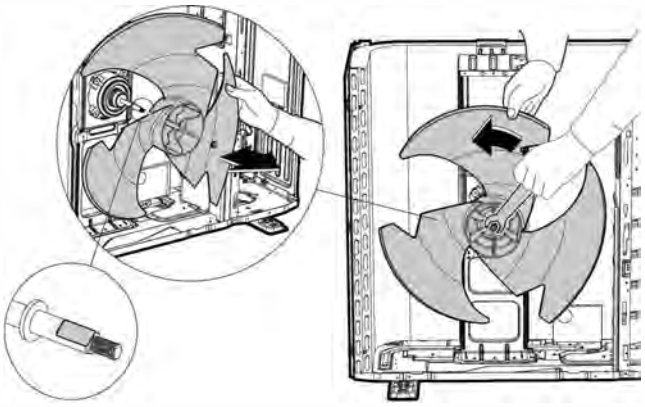
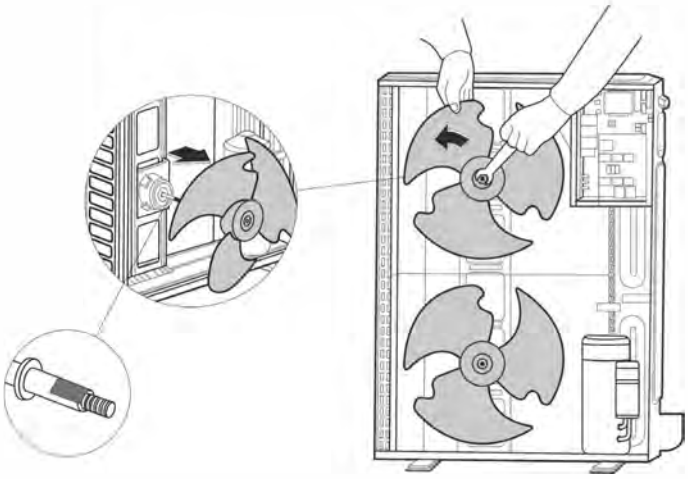
Note: This section is for reference only. Actual unit appearance may vary.

Procedure	Illustration
10)Remove the 2 screws and then remove the DR module box subassembly.(see CJ_ODU_PCB_018-5)(DR module box subassembly is on the back of the electronic control box assembly)	 CJ_ODU_PCB_018-5
11)Remove the 2 screws and then remove the DR module board.(see CJ_ODU_PCB_018-6)	 CJ_ODU_PCB_018-6

Note: This section is for reference only. Actual unit appearance may vary.

2.3 Fan Assembly

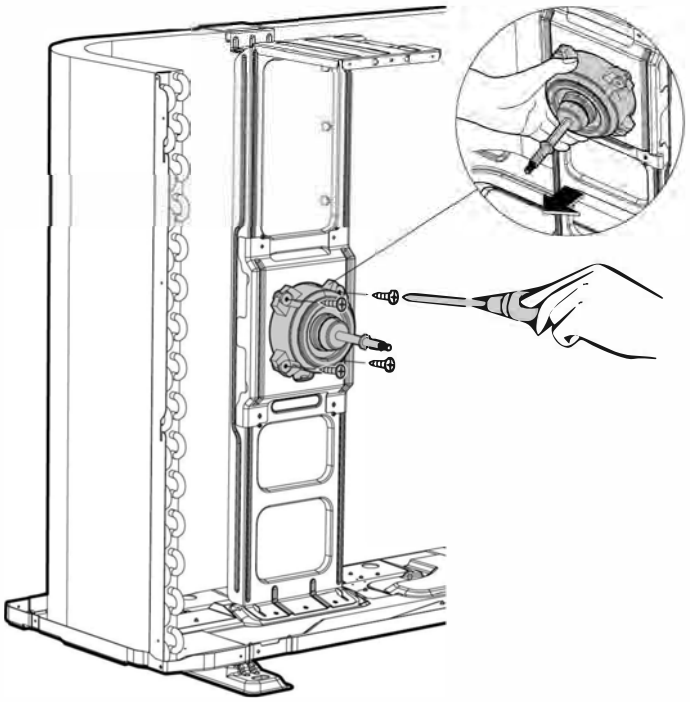
Note: Remove the panel plate (refer to 3.1 Panel Plate) before disassembling fan.

Procedure	Illustration
1) Remove the nut securing the fan with a spanner (see CJ_ODU_FAN_001-1&2). 2) Remove the fan.	 **CJ_ODU_FAN_001-1**  **CJ_ODU_FAN_001-2**

Note: This section is for reference only. Actual unit appearance may vary.

2.4 Fan Motor

Note: Remove the panel plate and the connection of fan motor on PCB (refer to 3.1 Panel Plate and 3.2 Electrical parts) before disassembling fan motor.

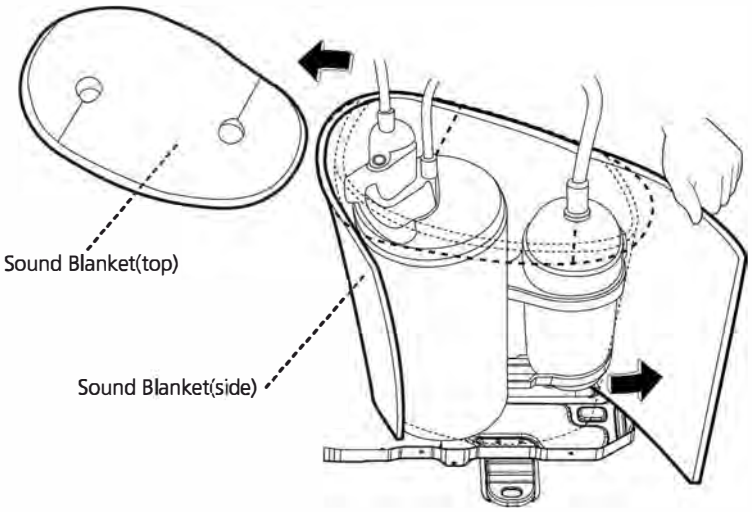
Procedure	Illustration
3) Remove the fixing screws of the fan motor (4 screws) (see CJ_ODU_MOTOR_001). 4) Remove the fan motor.	

CJ_ODU_MOTOR_001

Note: This section is for reference only. Actual unit appearance may vary.

2.5 Sound blanket

Note: Remove the panel plate (refer to 3.1 Panel plate) before disassembling sound blanket.

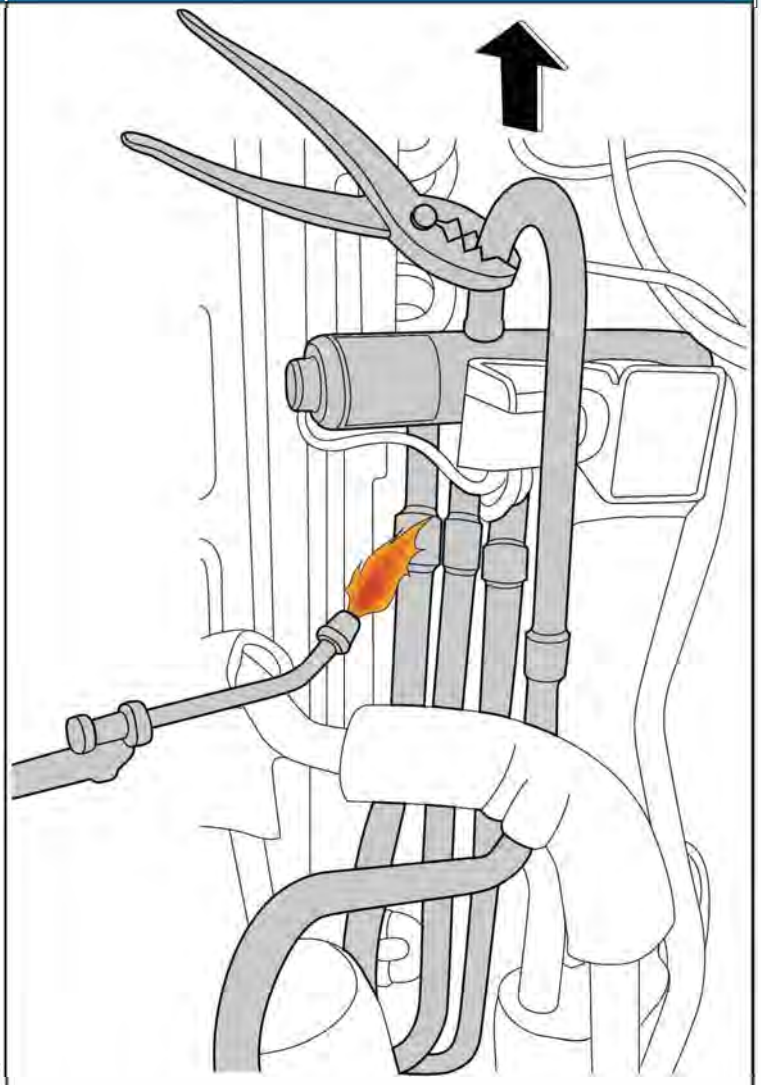
Procedure	Illustration
1) Remove the sound blanket (side and top) (see CJ_ODU_BLANKET_001).	 **CJ_ODU_BLANKET_001**

Note: This section is for reference only. Actual unit appearance may vary.

2.6 Four-way valve (for heat pump models)

WARNING: Evacuate the system and confirm that there is no refrigerant left in the system before removing the four-way valve and the compressor. (For R32 & R290, you should evacuate the system with the vacuum pump; flush the system with nitrogen; then repeat the two steps before heating up the brazed parts. The operations above should be implemented by professionals.)

Note: Remove the panel plate, connection of four-way valve on PCB (refer to 3.1 Panel plate and 3.2 Electrical parts) before disassembling sound blanket.

Procedure	Illustration
1) Heat up the brazed parts and then detach the the four-way valve and the pipe (see CJ_ODU_VALVE_001). 2) Remove the four-way valve assembly with pliers.	

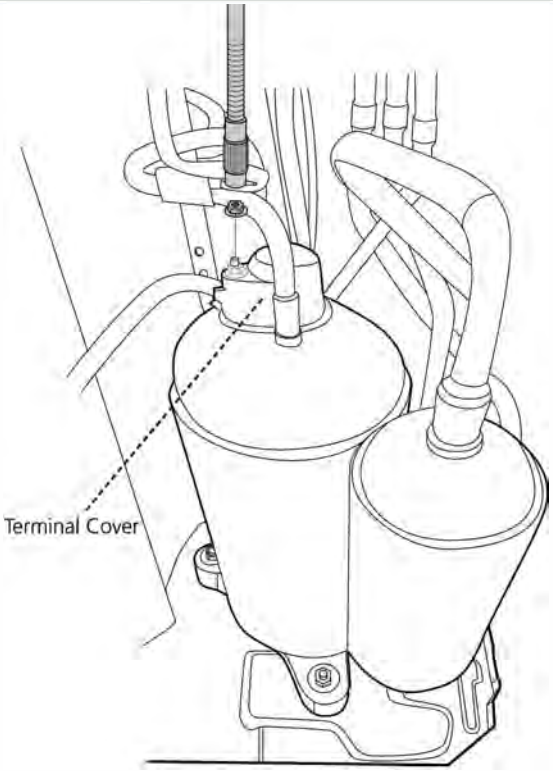
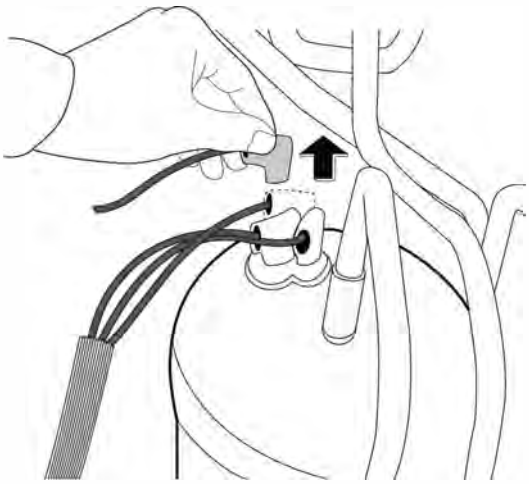
CJ_ODU_VALVE_001

Note: This section is for reference only. Actual unit appearance may vary.

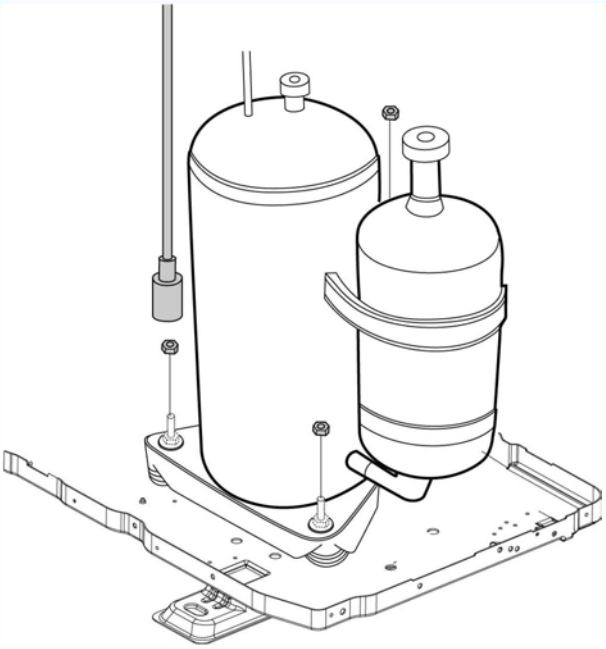
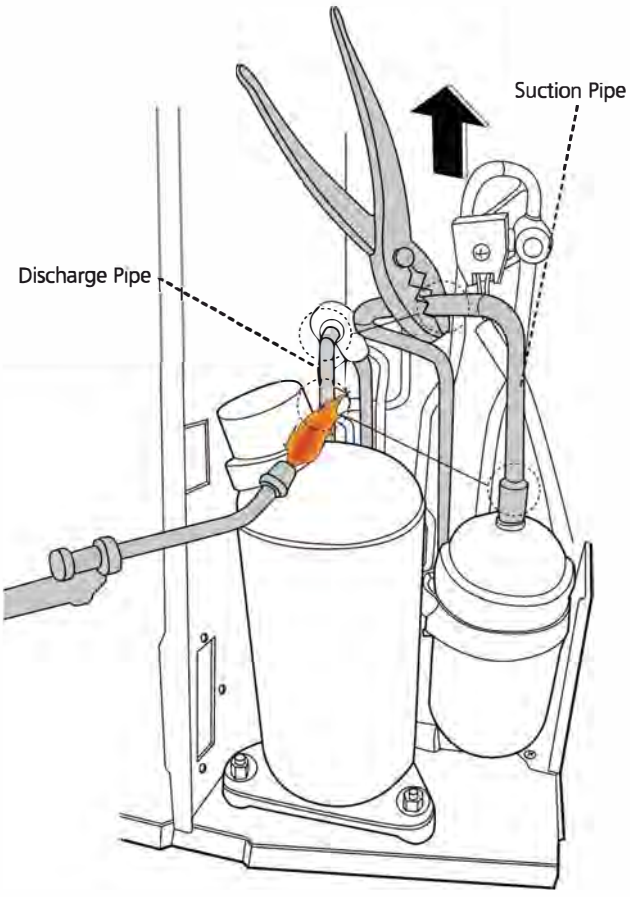
2.7 Compressor

WARNING: Evacuate the system and confirm that there is no refrigerant left in the system before removing the four-way valve and the compressor. (For R32 & R290, you should evacuate the system with the vacuum pump; flush the system with nitrogen; then repeat the two steps before heating up the brazed parts. The operations above should be implemented by professionals.)

Note: Remove the panel plate, connection of compressor on PCB (refer to 3.1 Panel plate and 3.2 Electrical parts) before disassembling sound blanket.

Procedure	Illustration
1) Remove the flange nut of terminal cover and remove the terminal cover (see CJ_ ODU_COMP_001).	 CJ_ODU_COMP_001
2) Disconnect the connectors (see CJ_ODU_ COMP_002).	 CJ_ODU_COMP_002

Note: This section is for reference only. Actual unit appearance may vary.

Procedure	Illustration
3) Remove the hex nuts and washers securing the compressor, located on the bottom plate (see CJ_ODU_COMP_003).	 CJ_ODU_COMP_003
4) Heat up the brazed parts and then remove the the discharge pipe and the suction pipe (see CJ_ODU_COMP_004). 5) Lift the compressor from the base pan assembly with pliers.	 CJ_ODU_COMP_004

Note: This section is for reference only. Actual unit appearance may vary.

Appendix

Contents

i) Temperature Sensor Resistance Value Table for T1,T2,T3 and T4 (°C – K)

°C	°F	K Ohm	°C	°F	K Ohm	°C	°F	K Ohm	°C	°F	K Ohm
-20	-4	115.266	20	68	12.6431	60	140	2.35774	100	212	0.62973
-19	-2	108.146	21	70	12.0561	61	142	2.27249	101	214	0.61148
-18	0	101.517	22	72	11.5	62	144	2.19073	102	216	0.59386
-17	1	96.3423	23	73	10.9731	63	145	2.11241	103	217	0.57683
-16	3	89.5865	24	75	10.4736	64	147	2.03732	104	219	0.56038
-15	5	84.219	25	77	10	65	149	1.96532	105	221	0.54448
-14	7	79.311	26	79	9.55074	66	151	1.89627	106	223	0.52912
-13	9	74.536	27	81	9.12445	67	153	1.83003	107	225	0.51426
-12	10	70.1698	28	82	8.71983	68	154	1.76647	108	226	0.49989
-11	12	66.0898	29	84	8.33566	69	156	1.70547	109	228	0.486
-10	14	62.2756	30	86	7.97078	70	158	1.64691	110	230	0.47256
-9	16	58.7079	31	88	7.62411	71	160	1.59068	111	232	0.45957
-8	18	56.3694	32	90	7.29464	72	162	1.53668	112	234	0.44699
-7	19	52.2438	33	91	6.98142	73	163	1.48481	113	235	0.43482
-6	21	49.3161	34	93	6.68355	74	165	1.43498	114	237	0.42304
-5	23	46.5725	35	95	6.40021	75	167	1.38703	115	239	0.41164
-4	25	44	36	97	6.13059	76	169	1.34105	116	241	0.4006
-3	27	41.5878	37	99	5.87359	77	171	1.29078	117	243	0.38991
-2	28	39.8239	38	100	5.62961	78	172	1.25423	118	244	0.37956
-1	30	37.1988	39	102	5.39689	79	174	1.2133	119	246	0.36954
0	32	35.2024	40	104	5.17519	80	176	1.17393	120	248	0.35982
1	34	33.3269	41	106	4.96392	81	178	1.13604	121	250	0.35042
2	36	31.5635	42	108	4.76253	82	180	1.09958	122	252	0.3413
3	37	29.9058	43	109	4.5705	83	181	1.06448	123	253	0.33246
4	39	28.3459	44	111	4.38736	84	183	1.03069	124	255	0.3239
5	41	26.8778	45	113	4.21263	85	185	0.99815	125	257	0.31559
6	43	25.4954	46	115	4.04589	86	187	0.96681	126	259	0.30754
7	45	24.1932	47	117	3.88673	87	189	0.93662	127	261	0.29974
8	46	22.5662	48	118	3.73476	88	190	0.90753	128	262	0.29216
9	48	21.8094	49	120	3.58962	89	192	0.8795	129	264	0.28482
10	50	20.7184	50	122	3.45097	90	194	0.85248	130	266	0.2777
11	52	19.6891	51	124	3.31847	91	196	0.82643	131	268	0.27078
12	54	18.7177	52	126	3.19183	92	198	0.80132	132	270	0.26408
13	55	17.8005	53	127	3.07075	93	199	0.77709	133	271	0.25757
14	57	16.9341	54	129	2.95896	94	201	0.75373	134	273	0.25125
15	59	16.1156	55	131	2.84421	95	203	0.73119	135	275	0.24512
16	61	15.3418	56	133	2.73823	96	205	0.70944	136	277	0.23916
17	63	14.6181	57	135	2.63682	97	207	0.68844	137	279	0.23338
18	64	13.918	58	136	2.53973	98	208	0.66818	138	280	0.22776
19	66	13.2631	59	138	2.44677	99	210	0.64862	139	282	0.22231

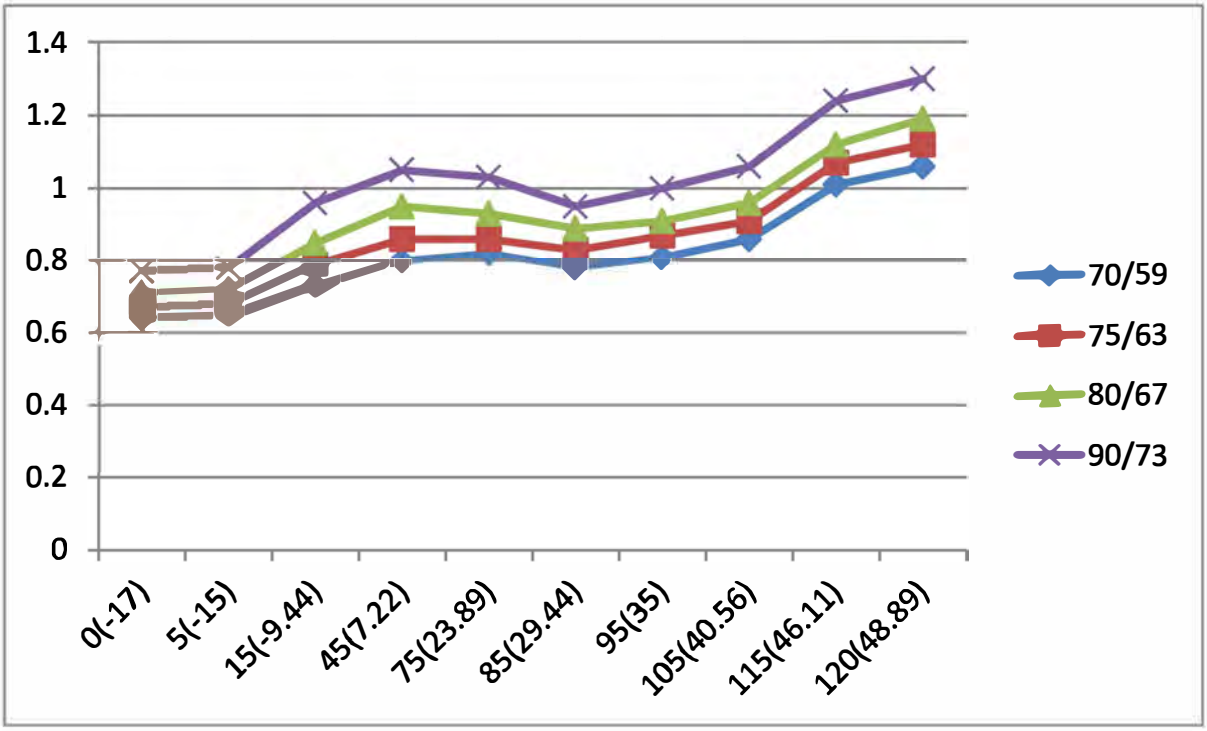
ii) Temperature Sensor Resistance Value Table for TP(for some units) (°C --K)

°C	°F	K Ohm	°C	°F	K Ohm	°C	°F	K Ohm	°C	°F	K Ohm
°C	°F	K Ohm	°C	°F	K Ohm	°C	°F	K Ohm	°C	°F	K Ohm
-20	-4	542.7	20	68	68.66	60	140	13.59	100	212	3.702
-19	-2	511.9	21	70	65.62	61	142	13.11	101	214	3.595
-18	0	483	22	72	62.73	62	144	12.65	102	216	3.492
-17	1	455.9	23	73	59.98	63	145	12.21	103	217	3.392
-16	3	430.5	24	75	57.37	64	147	11.79	104	219	3.296
-15	5	406.7	25	77	54.89	65	149	11.38	105	221	3.203
-14	7	384.3	26	79	52.53	66	151	10.99	106	223	3.113
-13	9	363.3	27	81	50.28	67	153	10.61	107	225	3.025
-12	10	343.6	28	82	48.14	68	154	10.25	108	226	2.941
-11	12	325.1	29	84	46.11	69	156	9.902	109	228	2.86
-10	14	307.7	30	86	44.17	70	158	9.569	110	230	2.781
-9	16	291.3	31	88	42.33	71	160	9.248	111	232	2.704
-8	18	275.9	32	90	40.57	72	162	8.94	112	234	2.63
-7	19	261.4	33	91	38.89	73	163	8.643	113	235	2.559
-6	21	247.8	34	93	37.3	74	165	8.358	114	237	2.489
-5	23	234.9	35	95	35.78	75	167	8.084	115	239	2.422
-4	25	222.8	36	97	34.32	76	169	7.82	116	241	2.357
-3	27	211.4	37	99	32.94	77	171	7.566	117	243	2.294
-2	28	200.7	38	100	31.62	78	172	7.321	118	244	2.233
-1	30	190.5	39	102	30.36	79	174	7.086	119	246	2.174
0	32	180.9	40	104	29.15	80	176	6.859	120	248	2.117
1	34	171.9	41	106	28	81	178	6.641	121	250	2.061
2	36	163.3	42	108	26.9	82	180	6.43	122	252	2.007
3	37	155.2	43	109	25.86	83	181	6.228	123	253	1.955
4	39	147.6	44	111	24.85	84	183	6.033	124	255	1.905
5	41	140.4	45	113	23.89	85	185	5.844	125	257	1.856
6	43	133.5	46	115	22.89	86	187	5.663	126	259	1.808
7	45	127.1	47	117	22.1	87	189	5.488	127	261	1.762
8	46	121	48	118	21.26	88	190	5.32	128	262	1.717
9	48	115.2	49	120	20.46	89	192	5.157	129	264	1.674
10	50	109.8	50	122	19.69	90	194	5	130	266	1.632
11	52	104.6	51	124	18.96	91	196	4.849			
12	54	99.69	52	126	18.26	92	198	4.703			
13	55	95.05	53	127	17.58	93	199	4.562			
14	57	90.66	54	129	16.94	94	201	4.426			
15	59	86.49	55	131	16.32	95	203	4.294			
16	61	82.54	56	133	15.73	96	205	4.167			
17	63	78.79	57	135	15.16	97	207	4.045			
18	64	75.24	58	136	14.62	98	208	3.927			
19	66	71.86	59	138	14.09	99	210	3.812			

iii) Pressure On Service Port

Cooling chart(R410A):

°F(°C)	ODU(DB) / IDU(DB/WB)	0(-17)	5(-15)	15 (-9.44)	45 (7.22)	75 (23.89)	85 (29.44)	95 (35)	105 (40.56)	115 (46.11)	120 (48.89)
BAR	70/59 (21.11/15)	6.4	6.5	7.3	8.0	8.2	7.8	8.1	8.6	10.1	10.6
	75/63 (23.89/17.22)	6.7	6.8	7.9	8.6	8.6	8.3	8.7	9.1	10.7	11.2
	80/67 (26.67/19.44)	7.1	7.2	8.5	9.5	9.3	8.9	9.1	9.6	11.2	11.9
	90/73 (32.22/22.78)	7.7	7.8	9.6	10.5	10.3	9.5	10.0	10.6	12.4	13.0
PSI	70/59 (21.11/15)	93	94	106	116	119	113	117	125	147	154
	75/63 (23.89/17.22)	97	99	115	125	124	120	126	132	155	162
	80/67 (26.67/19.44)	103	104	123	138	135	129	132	140	162	173
	90/73 (32.22/22.78)	112	113	139	152	149	138	145	154	180	189
MPa	70/59 (21.11/15)	0.64	0.65	0.73	0.8	0.82	0.78	0.81	0.86	1.01	1.06
	75/63 (23.89/17.22)	0.67	0.68	0.79	0.86	0.86	0.83	0.87	0.91	1.07	1.12
	80/67 (26.67/19.44)	0.71	0.72	0.85	0.95	0.93	0.89	0.91	0.96	1.12	1.19
	90/73 (32.22/22.78)	0.77	0.78	0.96	1.05	1.03	0.95	1	1.06	1.24	1.3



Heating chart(R410A):

°F(°C)	ODU(DB/WB) / IDU(DB)	57/53 (13.89/11.67)	47/43 (8.33/6.11)	37/33 (2.78/0.56)	27/23 (-2.78/-5)	17/13 (-8.33/-10.56)	0/-2 (-17/-19)	-17/-18 (-27/-28)
BAR	55(12.78)	30.3	28.5	25.3	22.8	20.8	18.5	16.5
	65(18.33)	32.5	30.0	26.6	25.4	23.3	20.5	19.0
	75(23.89)	33.8	31.5	27.8	26.3	24.9	21.5	20.0
PSI	55(12.78)	439	413	367	330	302	268	239
	65(18.33)	471	435	386	368	339	297	276
	75(23.89)	489	457	403	381	362	312	290
MPa	55(12.78)	3.03	2.85	2.53	2.28	2.08	1.85	1.65
	65(18.33)	3.25	3.00	2.66	2.54	2.33	2.05	1.90
	75(23.89)	3.38	3.15	2.78	2.63	2.49	2.15	2.00