### **SPLIT INVERTER AIR CONDITIONERS**

# Service Manual

## **ComfortStar®**

**Outdoor Unit: CSL18CD CSL24CD** 

CSL36CD CSL48CD

CSL60CD

CSL18CD-M CSL24CD-M CSL36CD-M CSL48CD-M

CSL60CD-M

### IMPORTANT NOTE:



Read this manual carefully before operating your new air conditioning unit. Make sue to save this manual for future reference.

Please check the applicable models, technical data, F-GAS(if any) and manufacturer information from the "Owner's Manual - Product Fiche" in the packaging of the outdoor unit.

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## Part 1

## **General Information**

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### 1 Product lineup

Model	Capacity(Btu/h)	Appearance
CSL18CD CSL18CD-M	18000	ComfortStar
CSL24CD CSL24CD-M	24000	
CSL36CD CSL36CD-M	36000	ComfortStarYc
CSL48CD CSL48CD-M	48000	ComfortStar X 22 UNVERTER
CSL60CD CSL60CD-M	55000	Com



### 2 Specifications

Model			CSL18CD	CSL24CD	CSL36CD	CSL48CD	CSL60CD		
Power supply V-Ph				208/230V,1Ph, 60Hz					
Caaliaa	Capacity	Btu/h	18000	24000	36000	48000	55000		
Cooling	Input	W	2000	2600	3450	5450	6400		
Outdoor Minir	num Circuit Ampacity	А	9.0	12.5	19.0	28.0	34.0		
Outdoor Max.I	Fuse	А	15	15	20	30	40		
Outdoor Air Fl	ow	CFM	1060	1350	2350	2800	3050		
Outdoor Noise	Level	dB(A)	54	54	56	60	60		
Connection Wiring				485	: AWG 25*3 Shielded, 24V: AWG	G 20			
Comunication	Туре		24V / 485	24V / 485	24V / 485	24V / 485 24V / 485			
	Unpacking(W*H*D)	inch	34-1/16×21-29/64×12-51/64		36-7/32×28-5/32×14-49/64	37-63/64×31-57/64×15-3/4			
Outdoor Unit	Packing (W*H*D)	inch	37-13/32×24-7/32×15-5/32		40-23/64×30-33/64×18-	42-1/8×34-41/64×20-43/64			
	Net/Gross weight	lbs	53/58	61/65	79/87	122/131	122/131		
	Type/Charge		R32/19.4	R32/35.3	R32/42.33	R32/49.38	R32/49.38		
Refrigeration	Outdoor Additional Charge	oz/ft	0.52	0.52	0.52	0.52	0.52		
	N.A.Design Pressure	PSI	609/174	609/174	609/174	609/174	609/174		
	Liquid /Vapor Valve Size	inch	(3/8) / (1/2)	(3/8) / (1/2)	(3/8) / (5/8)	(3/8) / (5/8)	(3/8) / (5/8)		
Refrigerant piping	Max. piping length	ft	98	98 164 246.0		246.0	246.0		
hihing	Max.Height Difference	ft	66	82	98	98	98		
Ambient temperature	Cooling	°F	5~131	5~131	5~131	5~131	5~131		

OUTDOOR UNIT			CSL18CD-M	CSL24CD-M	CSL36CD-M	CSL48CD-M	CSL60CD-M		
Power supply		V-Ph-Hz	208/230V,1Ph, 60Hz						
Caalina	Capacity	Btu/h	18000	18000 24000 36000		48000	55000		
Cooling	Input	w	2000	2600	3450	5450	6400		
Outdoor Minir	num Circuit Ampacity	А	9.0	12.5	19.0	28.0	34.0		
Outdoor Max.l	use	А	15	15	20	30	40		
Outdoor Air Fl	ow	CFM	1060	1350	2350	2800	3050		
Outdoor Noise	Level	dB(A)	54	54	56	60 60			
Connection W	ring		485: AWG 25*3 Shielded, 24V: AWG 20						
Comunication	Туре		24V / 485	24V / 485	24V / 485	24V / 485 24V / 485			
Unpacking(W*H*D)		inch	34-1/16×21-29/64×12-51/64		36-7/32×28-5/32×14-49/64	37-63/64×31-57/64×15-3/4			
Outdoor Unit	Packing (W*H*D)	inch	37-13/32×24-7/32×15-5/32		40-23/64×30-33/64×18-45/64	42-1/8×34-41/64×20-43/64			
	Net/Gross weight	Ibs	53/58	61/65	79/87	122/131	122/131		
	Type/Charge		R410a/23.3	R410a/42.3	R410a/40.2	R410a/63.5	R410a/63.5		
Refrigeration	Outdoor Additional Charge	oz/ft	0.62	0.62	0.62	0.62	0.62		
	N.A.Design Pressure	PSI	609/174	609/174	609/174	609/174	609/174		
	Liquid /Vapor Valve Size	inch	(3/8) / (1/2)	(3/8) / (1/2)	(3/8) / (5/8)	(3/8) / (5/8)	(3/8) / (5/8)		
Refrigerant piping	Max. piping length	ft	98	164	246.0	246.0	246.0		
L'AIIB	Max.Height Difference	ft	66 82		98	98	98		
Ambient temperature	Cooling	°F	5~131	5~131	5~131	5~131	5~131		

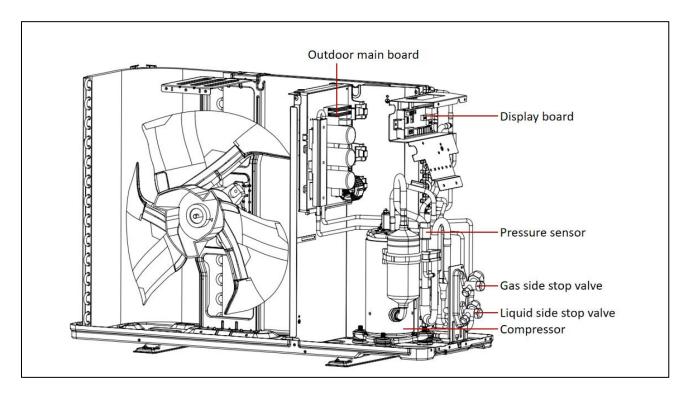
## Part 2

## **Component Layout and Refrigerant Circuit**

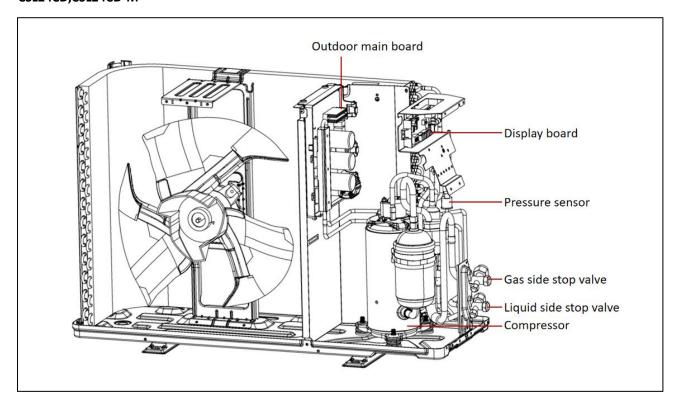
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### **1 Layout Functional Components**

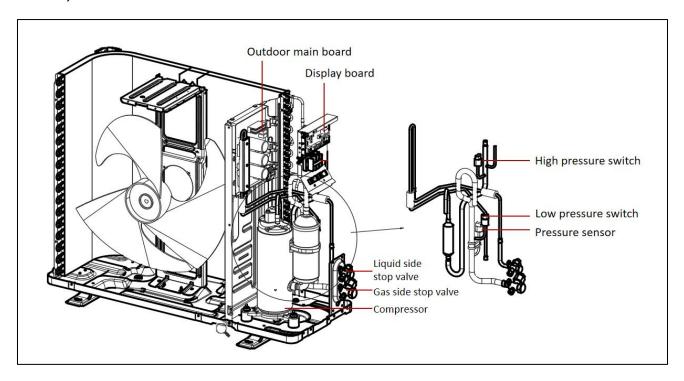
#### CSL18CD, CSL18CD-M



#### CSL24CD,CSL24CD-M

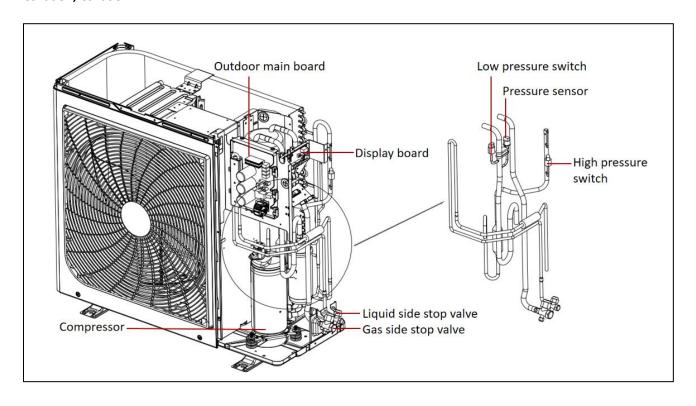


#### CSL36CD, CSL36CD-M

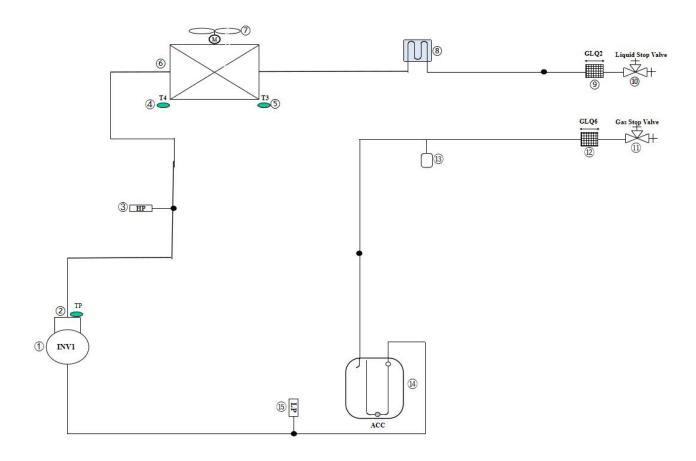


#### CSL48CD, CSL48CD-M

#### CSL60CD, CSL60CD-M



### 2 Piping diagrams



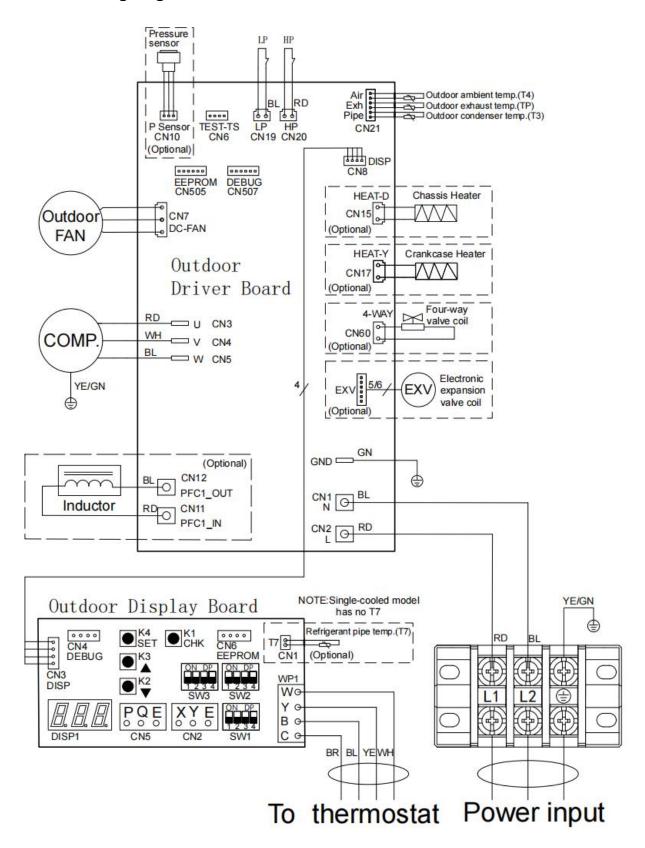
NO.	Component(Outdoor unit)	NO.	Component(Outdoor unit)
1	Compressor	9	Filter
2	Exhaust temperature sensor(TP)	10	Liquid Stop Valve
3	High pressure switch	11	Gas Stop Valve
4	Ambient temperature sensor(T4)	12	Filter
5	Condenser coil temperature sensor(3)	13	Pressure sensor
6	Condenser	14	Gas-liquid separator
7	Outdoor fan	15	Low pressure switch
8	Refrigerant cooling pipe	/	

## Part 3

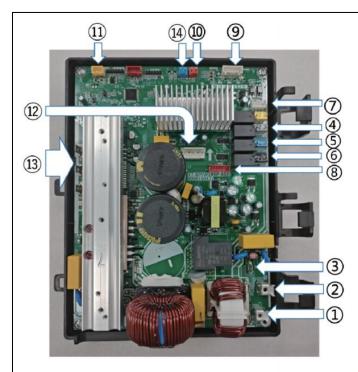
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#### 1 Electric wiring diagram

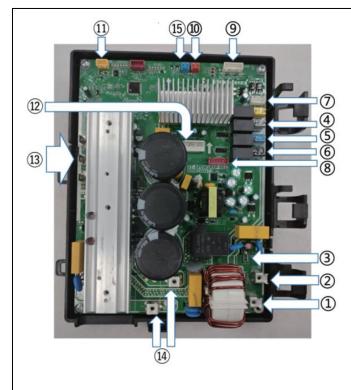


#### 2 PCB



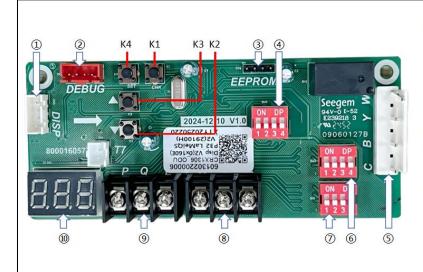
- No. Functional description
- 1 Power supply input L(L1)
- 2 Power supply input N(L2)
- 3 Ground wire
- 4 Crankshaft heating port
- 5 Four-way valve port
- 6 Solenoid Valve port
- 7 Display board ports
- 8 Electronic expansion valve port
- 9 T3 T4 TP sensor port
- 10 High pressure protection switch port
- 11 Pressure sensor port
- 12 DC motor port
- 13 Compressor port U V W
- 14 Low pressure protection switch port

#### 18/24/36K Outdoor Main Control Board



- No. Functional description
- 1 Power supply input L(L1)
- 2 Power supply input N(L2)
- 3 Ground wire
- 4 Crankshaft heating port
- 5 Four-way valve port
- 6 Solenoid Valve port
- 7 Display board ports
- 8 Electronic expansion valve port
- 9 T3 T4 TP sensor port
- 10 High pressure protection switch port
- 11 Pressure sensor port
- 12 DC motor port
- 13 Compressor port U V W
- 14 Reactor port
- 15 Low pressure protection switch port

#### 48/60K Outdoor Main Control Board



No. Function description

- 1 Communication port to main board
- 2 Port for program update
- 3 Port for EEPROM update
- 4 Dip Switch SW1
- 5 24V communication port
- 6 Dip Switch SW2
- 7 Dip Switch SW3
- 8 Port for wired controller
- 9 RS-485 communication port
- 10 LED dispaly

K1~K4 Button for checking or setting

#### **Display Board (Communication board)**

#### Definition and uses of the button

K1: Press "K1" once to enter the outdoor unit parameter inspection.

K2: Press "K2" to view the parameters in sequence.

K3: Press "K3" to view the parameters in reverse order.

K4: "SET" button used to enter forced cooling mode to recover the refrigerant.

#### Definition of SW1~SW3

		or Display Board P switch selection	Outdoor Display Board SW2 DIP switch selection			Outdoor Display Board SW3 DIP switch selection					
CIAIA	OFF	24V Control(Default)	CIAIO	OFF	Auto Defrosting(Default)	CIAID 4	OFF	Normal	energy e	fficiency	
SW1.1	ON	RS485 Comm. Mode	SW2.1	ON	Periodically Defrosting	SW3.1	ON	High energy efficiency (SE18)			E18)
SW1.2	OFF	°F for Fahrenheit(Default)	SW2.2	OFF	Defrost interval 60 minutes(Default)		OFF		OFF		24K
5001.2	ON	°C for Celsius	SVV2.2	ON	Defrost interval 30 minutes	SW3.2	OFF	SW3.3	ON	Model	36K
SW1.3	OFF	Heating and cooling	SW2.3	OFF	Normal Defrosting(Default)	3003.2	ON	3003.3	OFF	Model	48K
5001.3	ON	Single-cooled	SVV2.3	ON	Accelerate Defrosting		ON	1 1	ON		60K
SW1.4	OFF	Normal Cooling(Default)	SW2.4	OFF	Normal Thermostat(Default)	CIAID	OFF	Normal Heating(Default)			
SVV1.4	ON	Accelerate Cooling	SVV2.4	ON	O/B Thermostat	SW3.4	ON	Accelerate Heating			

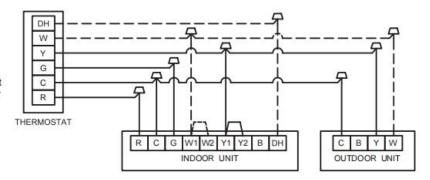
#### 3 Low voltage wiring diagram

The following wiring diagram are suitable for the Indoor Unit and Outdoor Unit with 24V thermostat.

#### Wiring for 1H and 1C thermostat (no heat pump system model)

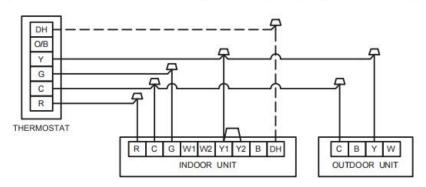
Note:Because Y1 and Y2 are jumped, the indoor fan will only run in high stage.

Note: Any time the electric heat elements are active. the indoor fan will run in high stage.



#### Wiring for 1H and 1C thermostat (no heat pump system model)

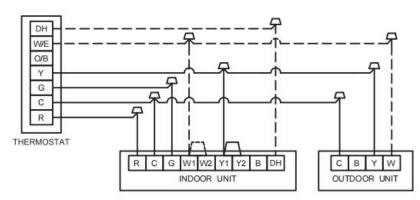
Note:Because Y1 and Y2 are jumped, the indoor fan will only run in high stage.



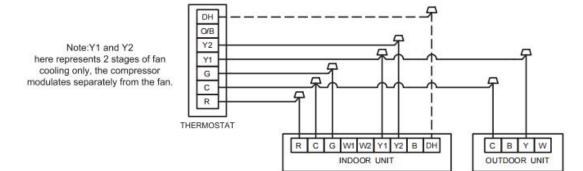
#### Wiring for 2H and 1C thermostat (no heat pump system model)

Note:Because Y1 and Y2 are jumped, the indoor fan will only run in high stage.

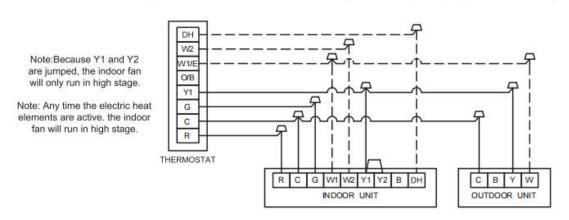
Note: Any time the electric heat elements are active. the indoor fan will run in high stage.



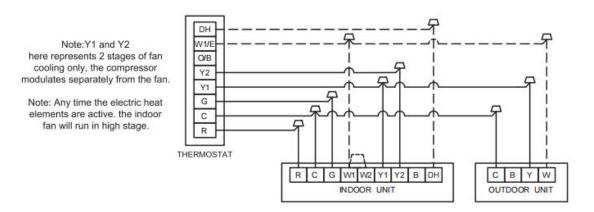
#### Wiring for 2H and 2C thermostat (no heat pump system model)



#### Wiring for 3H and 1C thermostat (no heat pump system model)



#### Wiring for 3H and 2C thermostat (no heat pump system model)

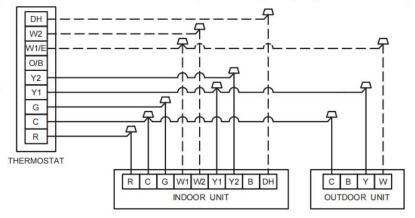




#### Wiring for 4H and 2C thermostat (no heat pump system model)

Note:Y1 and Y2 here represents 2 stages of fan cooling only, the compressor modulates separately from the fan.

Note: Any time the electric heat elements are active. the indoor fan will run in high stage.



#### **Control Logic:**

#### Indoor unit connector

Connector	Purpose
R	24V Power Connection
С	Common
G	Fan Control
Y1	Low Cooling
Y2	High Cooling
В	Heating Reversing Valve
W1	Stage 1 Electric Heating
W2	Stage 2 Electric Heating
DH	Dehumidification

#### **Outdoor unit connector**

Connector	Purpose
С	Common
Υ	Cooling
В	Heating Reversing Valve
W	Defrost control

#### Note:

- 1) DH wiring is optional and requires a thermostat with a humidistat. DH functions as Passive Dehumidification and will downstage the indoor fan to first stage. System will operate according to normal sequence of operations if DH wiring is absent.
- 2) Dashed lines in the above thermostat wiring diagrams refer to optional wiring (wiring for Passive Dehumidification Function and/OR Electric Heat). For thermostat wiring please refer to the Owner's Manual of the thermostat.
- 3) B wire must be used with heat pump system only, the reversing valve energizes in heating.

## Part 4

## **Diagnosis and Troubleshooting**

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#### 1 Error code table

Error code	Error definition					
FA	EEPROM fault (on main PCB)					
FB	EEPROM fault (on inverter module)					
H1	P5 protection appears 3 times in 180 minutes can't be recovered until re-power on					
H2	FF protection appears 3 times in 150 minutes can't be recovered until re-power on					
Н3	PD protection appears 3 times in 180 minutes can't be recovered until re-power on(not applicable for cooling only unit)					
H4	P8 protection appears 3 times in 120 minutes can't be recovered until re-power on					
H5	P2 protection appears 3 times in 240 minutes can't be recovered until re-power on					
H6	P4 protection appears 3 times in 100 minutes can't be recovered until re-power on					
H7	PC protection appears 3 times in 200 minutes can't be recovered until re-power on					
H8	FE protection appears 3 times in 120 minutes can't be recovered until re-power on					
НС	F7 protection appears 3 times in 180 minutes can't be recovered until re-power on(not applicable for cooling only unit)					
HE	F8 protection appears 3 times in 60 minutes can't be recovered until re-power on (not applicable for cooling only unit)					
НО	Inverter module and main PCB communication error					
L1	DC bus low voltage protection					
L2	DC bus high voltage protection					
FF	High pressure switch fault for 20 minutes					
P1	High pressure switch fault for 4 seconds					
P2	Low pressure protection in cooling mode					
Р3	Over current protection					
P4	Discharge temperature protection					
P5	T3 high temperature protection in cooling mode					
P6	Compressor inverter module protection					
P7	Indoor unit anti-freezing protection(Applicable only when communication is established between the ComfortStar outdoor unit and the ComfortStar indoor unit via RS485)					
P8	IPM high temperature protection					



Overwet operation protection(Applicable only when communication is established between the ComfortStar outdoor unit and the ComfortStar indoor unit via RS485)						
ction in heating mode(not applicable for cooling only unit)						
door unit communication error( From Outdoor unit)						
T4 - Ambient temperature sensor fault						
TP - Discharge temperature sensor fault						
e sensor fault						
or fault (not applicable for cooling only unit)						
refrigerant pipe protection (not applicable for cooling only unit)						
h or too low protection						
nsor fault						
į						
ensor loose protection						
door unit communication error (Applicable only when communication is the ComfortStar outdoor unit and the ComfortStar indoor unit via RS485)						
erature sensor fault (Applicable only when communication is established etStar outdoor unit and the ComfortStar indoor unit via RS485)						
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protection (Applicable only when communication is established between the runit and the ComfortStar indoor unit via RS485)						
rrent fault (Applicable only when communication is established between the runit and the ComfortStar indoor unit via RS485)						
nmunication fault (Applicable only when communication is established						
e out of bounds protection						
- c - r - s - c - r - r - r - r - r - r - r - r - r						

#### 2 Troubleshooting

#### 2.1 Safety Precautions

The following precautions here are quite important, so be sure to follow them carefully. Read these instructions carefully before installation. Keep this manual in a handy for future preference.

Failure to adhere to all precautionary measures listed in this section may result in personal injury, damage to the unit or to property, or in extreme cases, death.



#### WARNING

Indicates a potentially hazardous situation which if not avoided, could result in death or serious injury.



#### CAUTION

- Indicates a potentially hazardous situation which if not avoided, may result in minor or moderate injury.
- It is also used to alert against unsafe practices.

#### 2.1.1 In case of Accidents or Emergency



#### **WARNING**

- If a gas leak is suspected, immediately turn off the gas and ventilate the area if a gas leak is suspected before turning the unit on.
- If strange sounds or smoke is detected from the unit, turn the breaker off and disconnect the power supply cable.
- If the unit comes into contact with liquid, contact an authorized service center.
- If liquid from the batteries makes contact with skin or clothing, immediately rinse or wash the area well with clean water.
- Do not insert hands or other objects into the air inlet or outlet while the unit is plugged in.
- Do not operate the unit with wet hands.



#### **CAUTION**

- Clean and ventilate the unit at regular intervals when operating it near a stove or near similar devices.
- Do not use the unit during severe weather conditions. If possible, remove the product from the window before such occurrences.

#### 2.1.2 Information servicing(For flammable materials)



#### WARNING

- Use this unit only on a dedicated circuit.
- Damage to the installation area could cause the unit
- to fall, potentially resulting in personal injury, property damage, or product failure.
- Only qualified personnel should disassemble, install, remove, or repair the unit.
- Only a qualified electrician should perform electrical work. For more information, contact your dealer, seller, or an authorized service center.



#### CAUTION

■ While unpacking be careful of sharp edges around the unit as well as the edges of the fins on the condenser and evaporator.

#### 2.1.3 Operation and Maintenance



#### WARNING

- Do not use defective or under-rated circuit breakers.
- Ensure the unit is properly grounded and that a dedicated circuit and breaker are installed.
- Do not modify or extend the power cable. Ensure the power cable is secure and not damaged during operation.
- Do not unplug the power supply plug during operation.
- Do not store or use flammable materials near the unit.
- Do not open the inlet grill of the unit during operation.
- Do not touch the electrostatic filter if the unit is equipped with one.
- Do not block the inlet or outlet of air flow to the unit.
- Do not use harsh detergents, solvents, or similar items to clean the unit. Use a soft cloth for cleaning.
- Do not touch the metal parts of the unit when removing the air filter as they are very sharp.
- Do not step on or place anything on the unit or outdoor units.
- Do not drink water drained from the unit.
- Avoid direct skin contact with water drained from the unit.



■ Use a firm stool or step ladder according to manufacturer procedures when cleaning or maintaining the unit.



#### **CAUTION**

- Do not install or operate the unit for an extended period of time in areas of high humidity or in an environment directly exposing it to sea wind or salt spray.
- Do not install the unit on a defective or damaged installation stand, or in an unsecured location.
- Ensure the unit is installed at a level position
- Do not install the unit where noise or air discharge
- Created by the outdoor unit will negatively impact the environment or nearby residences.
- Do not expose skin directly to the air discharged by the unit for prolonged periods of time.
- Ensure the unit operates in areas water0r other liquids.
- Ensure the drain hose is installed correctly to ensure proper water drainage.
- When lifting or transporting the unit, it is recommended that two or more people are used for this task.
- When the unit is not to be used for an extended time, disconnect the power supply or turn off the breaker.

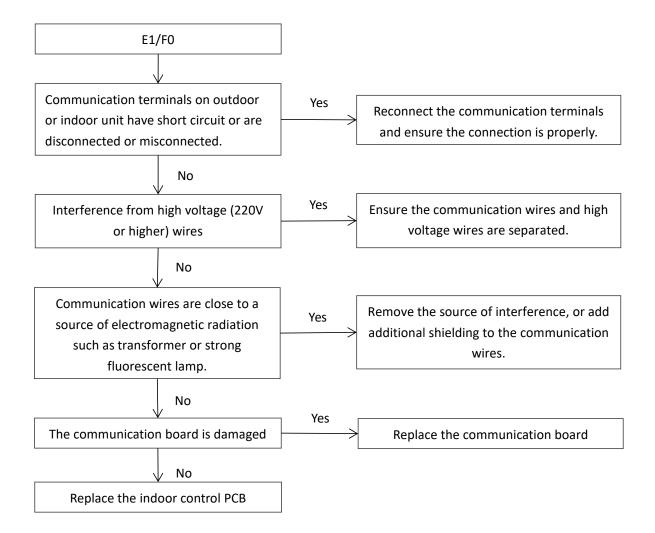
#### 2.2 ATL Troubleshooting

- ATL indicates ambient temperature out of bounds protection.
- The unit stops running and will not start operating until the ambient temperature returns to the allowable temperature range, error code is displayed on the communication board.
- The allowable ambient temperature range is  $5^{125}$  (-1552 °C).

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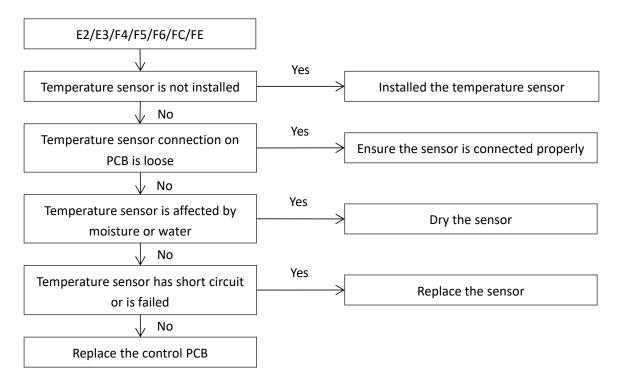
#### 2.3 E1/F0 Troubleshooting

- E1 indicates RS485 communication fault between outdoor unit and indoor unit(from indoor side).
- F0 indicates RS485 communication fault between outdoor unit and indoor unit(from outdoor side).
- The unit stops running and error code is displayed on the communication board



#### 2.4 F4/F5/F6/FC/FE/E2/E3/H8 Troubleshooting

- E2 indicates indoor unit T1 temperature sensor fault
- E3 indicates indoor unit T2 temperature sensor fault
- F4 indicates ambient temperature sensor fault
- F5 indicates discharge temperature sensor fault
- F6 indicates coil temperature sensor fault
- FC indicates IPM temperature sensor fault
- FE indicates T3/TP temperature sensor loose protection
- H8 indicates FE protection appears 3 times in 120 minutes can't be recovered until re-power on.
- The unit stops running and error code is displayed on the communication board

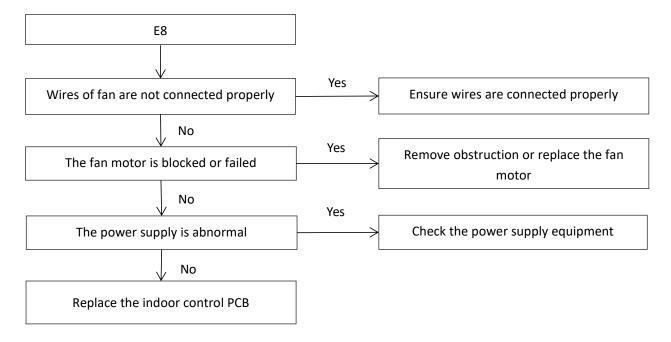


#### Note:

- 1) Measure sensor resistance. If the resistance is too low, the sensor has short-circuited. If the resistance is not consistent with the sensor's resistance characteristics table, the sensor has failed.
- 2) E2/E3 is applicable only when communication is established between the ComfortStar outdoor unit and the ComfortStar indoor unit via RS-485.

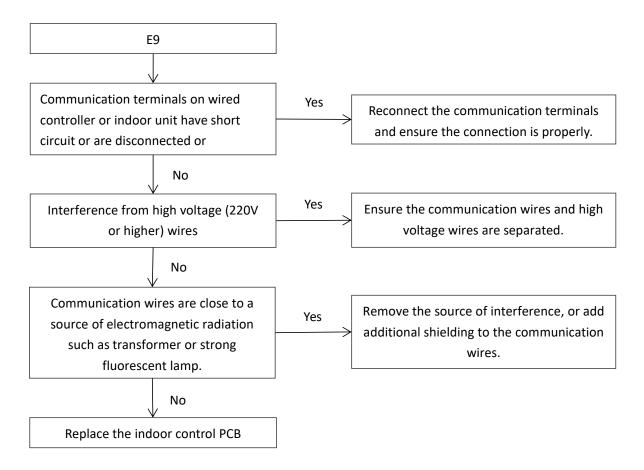
#### 2.5 E8 Troubleshooting

- E8 indicates indoor fan motor current fault, E8 is applicable only when communication is established between the ComfortStar outdoor unit and the ComfortStar indoor unit via RS-485.
- The unit stops running and error code is displayed on the communication board



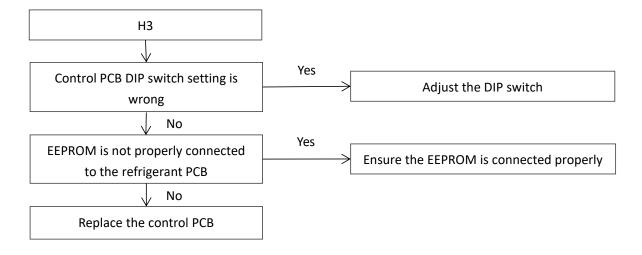
#### 2.6 E9 Troubleshooting

- E8 indicates wired controller communication fault, E9 is applicable only when communication is established between the ComfortStar outdoor unit and the ComfortStar indoor unit via RS485.
- The unit stops running and error code is displayed on the communication board



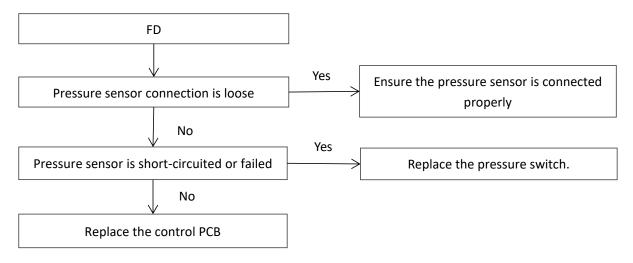
#### 2.7 FA/FB Troubleshooting

- FA indicates EEPROM fault on the main PCB
- FB indicates EEPROM fault on the inverter module
- The unit stops running and error code is displayed on the communication board



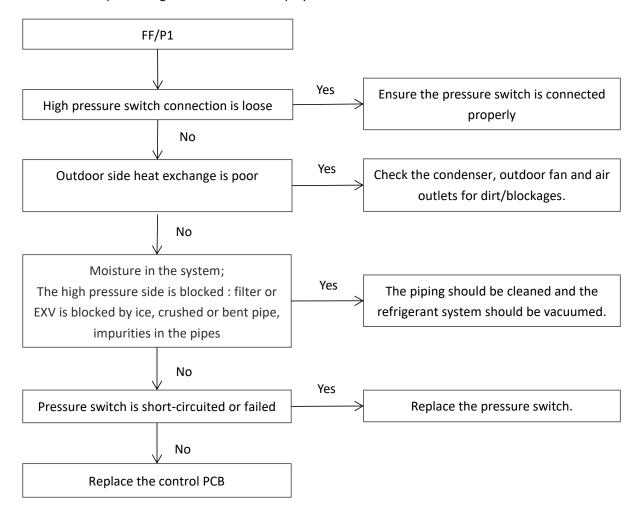
#### 2.8 FD Troubleshooting

- FD indicates pressure sensor fault
- The unit stops running and error code is displayed on the communication board



#### 2.9 FF/P1/H2 Troubleshooting

- FF indicates high pressure switch fault for 20 minutes.
- P1 indicates high pressure switch fault for 4 seconds.
- H2 indicates FF protection appears 3 times in 150 minutes can't be recovered until re-power on.
- The unit stops running and error code is displayed on the communication board

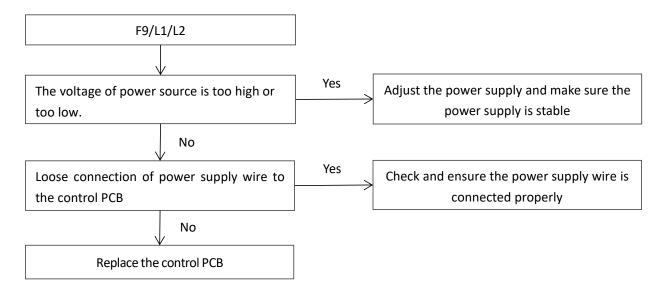


#### 2.10 F9/L1/L2 Troubleshooting

- F9 indicates AC voltage is too high or too low protection
- L1 indicates DC bus low voltage protection
- L2 indicates DC bus high voltage protection

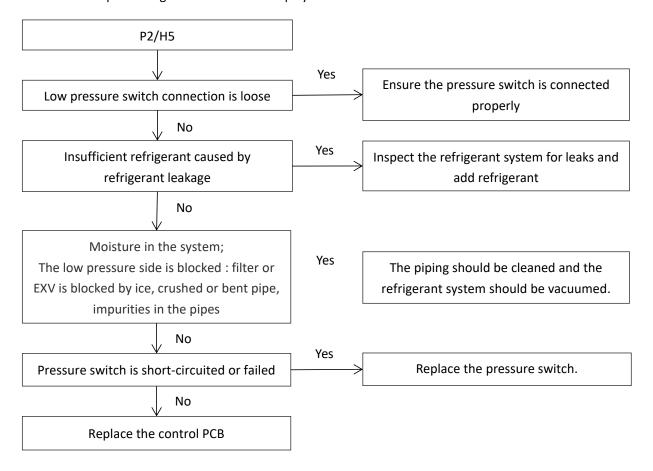
Allowable voltage range of power source	178~265V
Upper limit of DC generatrix voltage	430V
Lower limit of DC generatrix voltage	150V

■ The unit stops running and error code is displayed on the communication board



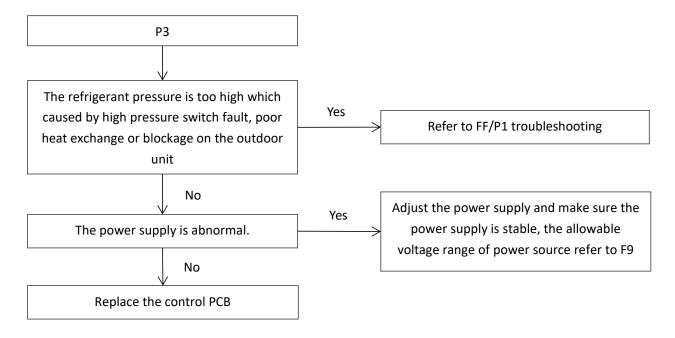
#### 2.11 P2/H5 Troubleshooting

- P2 indicates low pressure protection in cooling mode.
- H5 indicates P2 protection appears 3 times in 240 minutes can't be recovered until re-power on.
- The unit stops running and error code is displayed on the communication board



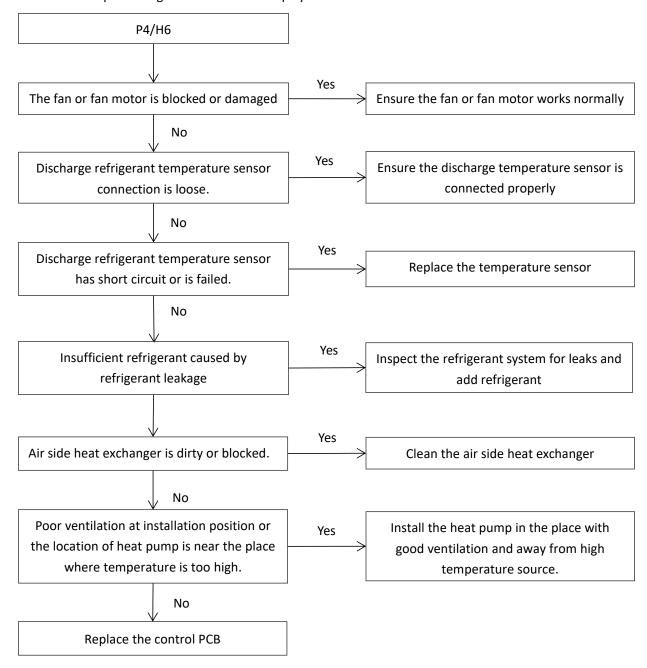
#### 2.12 P3 Troubleshooting

- P3 indicates over current protection
- The unit stops running and error code is displayed on the communication board



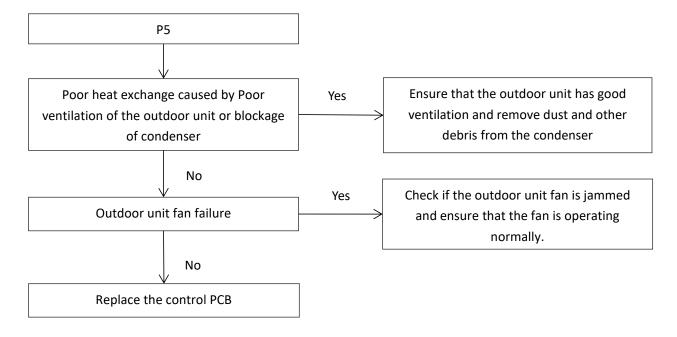
#### 2.12 P4/H6 Troubleshooting

- P4 indicates discharge temperature protection
- H6 indicates P4 protection appears 3 times in 100 minutes can't be recovered until re-power on.
- The unit stops running and error code is displayed on the communication board.



#### 2.13 P5 Troubleshooting

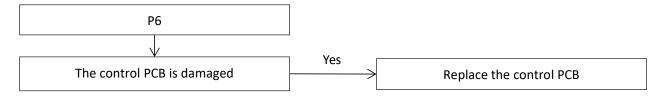
- P5 indicates T3 high temperature protection in cooling mode
- The unit stops running and error code is displayed on the communication board.



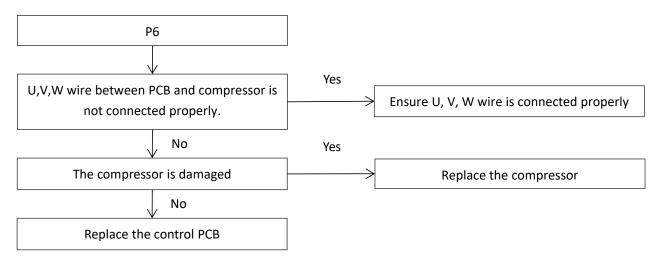
#### 2.14 P6 Troubleshooting

- P6 indicates compressor inverter module protection.
- The unit stops running and error code is displayed on the communication board.

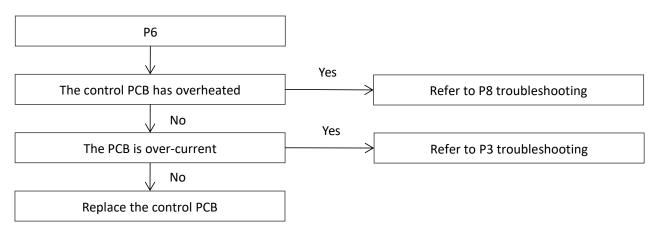
#### Situation1: P6 appears immediately when the outdoor unit is powered-on



#### Situation2: P6 appears immediately after the compressor starts up

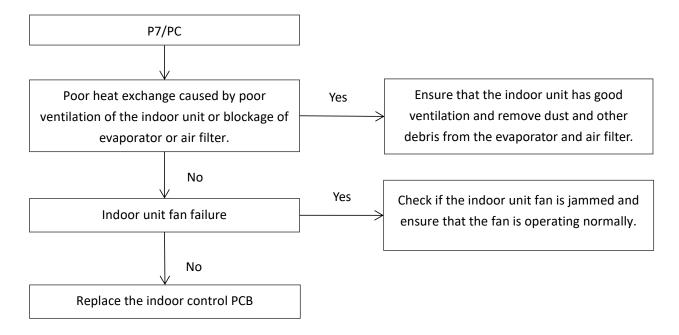


**Situation3:** d1/d2/dA appears after the compressor has been running for a period of time.



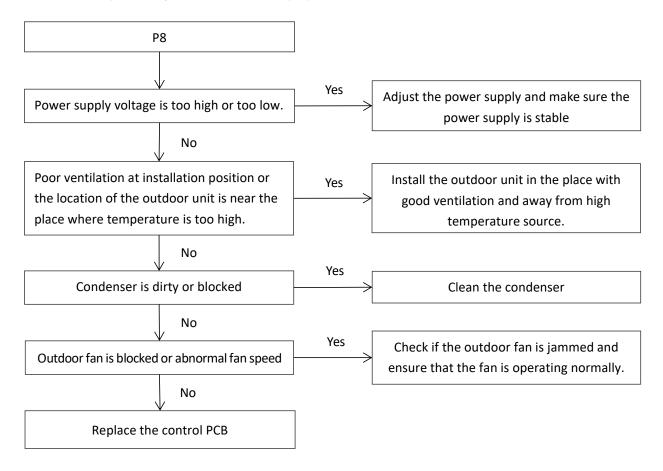
#### 2.15 P7/PC Troubleshooting

- P7 indicates Indoor unit anti-freezing protection.
- PC indicates overwet operation protection.
- The unit stops running and error code is displayed on the communication board.
- P7/PC is applicable only when communication is established between the ComfortStar outdoor unit and the ComfortStar indoor unit via RS485.



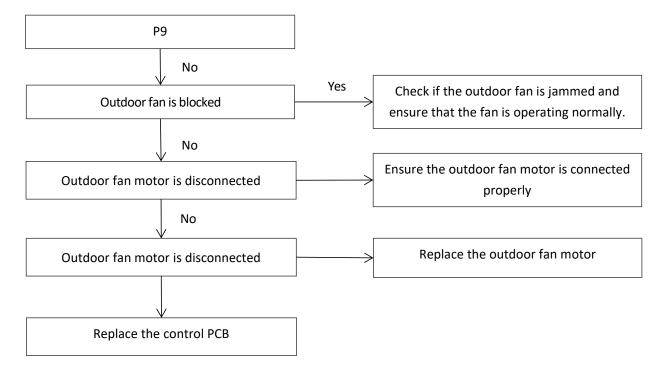
#### 2.15 P8 Troubleshooting

- P8 indicates IPM high temperature protection.
- The unit stops running and error code is displayed on the communication board.



#### 2.15 P9 Troubleshooting

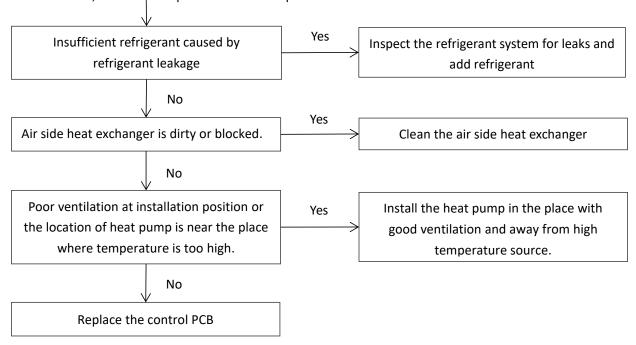
- P9 indicates fan motor inverter module protection
- The unit stops running and error code is displayed on the communication board.



#### 2.16 H0 Troubleshooting

- H0 indicates Inverter module and main PCB communication error
- The unit stops running and error code is displayed on the communication board.

There is only one control PCB in the electric control box which integrates the functions of main control board and inverter module, mainten ance personnel has to replace the PCB when H0 fault occurs.



### **3. Temperature Sensor Resistance Characteristics**

 $Outdoor\ ambient\ temperature\ sensor(T4)\ and\ condenser\ coil\ temperature\ sensor(T3)\ resistance\ characteristics.$ 

Temperature	Resistance	Temperature	Resistance	Temperature	Resistance	Temperature	Resistance
(°C)	(kΩ)	(°C)	(kΩ)	(°C)	(kΩ)	(℃)	(kΩ)
-25	144.266	15	16.079	55	2.841	95	0.708
-24	135.601	16	15.313	56	2.734	96	0.686
-23	127.507	17	14.588	57	2.632	97	0.666
-22	119.941	18	13.902	58	2.534	98	0.646
-21	112.867	19	13.251	59	2.44	99	0.627
-20	106.732	20	12.635	60	2.35	100	0.609
-19	100.552	21	12.05	61	2.264	101	0.591
-18	94.769	22	11.496	62	2.181	102	0.574
-17	89.353	23	10.971	63	2.102	103	0.558
-16	84.278	24	10.473	64	2.026	104	0.542
-15	79.521	25	10	65	1.953	105	0.527
-14	75.059	26	9.551	66	1.883		
-13	70.873	27	9.125	67	1.816		
-12	66.943	28	8.721	68	1.752		
-11	63.252	29	8.337	69	1.69		
-10	59.784	30	7.972	70	1.631		
-9	56.524	31	7.625	71	1.574		
-8	53.458	32	7.296	72	1.519		
-7	50.575	33	6.982	73	1.466		
-6	47.862	34	6.684	74	1.416		
-5	45.308	35	6.401	75	1.367		
-4	42.903	36	6.131	76	1.321		
-3	40.638	37	5.874	77	1.276		
-2	38.504	38	5.63	78	1.233		
-1	36.492	39	5.397	79	1.191		
0	34.596	40	5.175	80	1.151		
1	32.807	41	4.964	81	1.113		
2	31.12	42	4.763	82	1.076		
3	29.528	43	4.571	83	1.041		
4	28.026	44	4.387	84	1.007		
5	26.608	45	4.213	85	0.974		
6	25.268	46	4.046	86	0.942		
7	24.003	47	3.887	87	0.912		
8	22.808	48	3.735	88	0.883		
9	21.678	49	3.59	89	0.855		
10	20.61	50	3.451	90	0.828		
11	19.601	51	3.318	91	0.802		
12	18.646	52	3.191	92	0.777		
13	17.743	53	3.069	93	0.753		
14	16.888	54	2.952	94	0.73		

Compressor exhaust temperature sensor (TP) resistance characteristics.

Temperature	Resistance	Temperature	Resistance	Temperature	Resistance	Temperature	Resistance
(°C)	(kΩ)	(°C)	(kΩ)	(°C)	(kΩ)	(℃)	(kΩ)
-20	542.7	20	68.66	60	13.59	100	3.702
-19	511.9	21	65.62	61	13.11	101	3.595
-18	483	22	62.73	62	12.65	102	3.492
-17	455.9	23	59.98	63	12.21	103	3.392
-16	430.5	24	57.37	64	11.79	104	3.296
-15	406.7	25	54.89	65	11.38	105	3.203
-14	384.3	26	52.53	66	10.99	106	3.113
-13	363.3	27	50.28	67	10.61	107	3.025
-12	343.6	28	48.14	68	10.25	108	2.941
-11	325.1	29	46.11	69	9.902	109	2.86
-10	307.7	30	44.17	70	9.569	110	2.781
-9	291.3	31	42.33	71	9.248	111	2.704
-8	275.9	32	40.57	<b>7</b> 2	8.94	112	2.63
-7	261.4	33	38.89	73	8.643	113	2.559
-6	247.8	34	37.3	74	8.358	114	2.489
-5	234.9	35	35.78	75	8.084	115	2.422
-4	222.8	36	34.32	76	7.82	116	2.357
-3	211.4	37	32.94	77	7.566	117	2.294
-2	200.7	38	31.62	78	7.321	118	2.233
-1	190.5	39	30.36	79	7.086	119	2.174
0	180.9	40	29.15	80	6.859	120	2.117
1	171.9	41	28	81	6.641	121	2.061
2	163.3	42	26.9	82	6.43	122	2.007
3	155.2	43	25.86	83	6.228	123	1.955
4	147.6	44	24.85	84	6.033	124	1.905
5	140.4	45	23.89	85	5.844	125	1.856
6	133.5	46	22.89	86	5.663	126	1.808
7	127.1	47	22.1	87	5.488	127	1.762
8	121	48	21.26	88	5.32	128	1.717
9	115.2	49	20.46	89	5.157	129	1.674
10	109.8	50	19.69	90	5	130	1.632
11	104.6	51	18.96	91	4.849		
12	99.69	52	18.26	92	4.703		
13	95.05	53	17.58	93	4.562		
14	90.66	54	16.94	94	4.426	_	
15	86.49	55	16.32	95	4.294		
16	82.54	56	15.73	96	4.167		
17	78.79	57	15.16	97	4.045		
18	75.24	58	14.62	98	3.927		
19	71.86	59	14.09	99	3.812		

# **ComfortStar®**

The design and specifications are subject to change without prior notice for product improvement. Consult with the sales agency or manufacturer for details.