

4-Way Cassette Heat Pump System

Location:	Approval:
Engineer:	Date:
Submitted to:	Construction:
Submitted by:	Unit #:
Reference:	Drawing #:



INDOOR SPEINDOOR SPECIFICATIONCIFICATION

Indoor Air Flow (Turbo/H/M/L/Si) (CFM)	447.3 / 388.5 / 317.8 / 194.2 / 147.2
Indoor Noise Level (Turbo/H/M/L/Si) (dBA)	48/44.0/41.0/28.5/24.5
Dimension (W×D×H)	inch 22.44 x 22.44 x 9.65
	mm 570.0×570.0×245.0
Package (W×D×H)	inch 28.15 x 25.20 x 11.61
	mm 715×640×295
Net/Gross Weight	lbs 35.27/41.89
	kg 16.0/19.0

ELECTRICAL

Power Supply	208/230V,60Hz,1Ph
System MCA	18.00
Connection Wiring	14#x4
System MOCP	20
Indoor Fan Motor RLA	1.0
Indoor Fan Motor W	45.0
System Power Input @ Cooling (W)	1344(490 ~ 1620)
System Power Input @ Heating (W)	1570(395 ~ 1930)
MCA: Min. circuit amps (A)	MOCP: Max. over current protection (A)
RLA: Rated load amps (A)	W: Fan motor rated output (W)

EFFICIENCY

Cooling		Heating	
SEER2	20.7	HSPF2-4	11.4
EER2	12.5	COP	3.36

PERFORMANCE of Cooling

Cooling (Btu/hr)	
Rated Capacity	16800
Min/Max Capacity	5300~17800
Moisture Removal(L/h)	2.05
Standard Operating Range(°F/°C)	-13~122(-25~50)
Conditions:	Indoor: 80°F DB/67°F WB Outdoor: 95°F DB/75°F WB

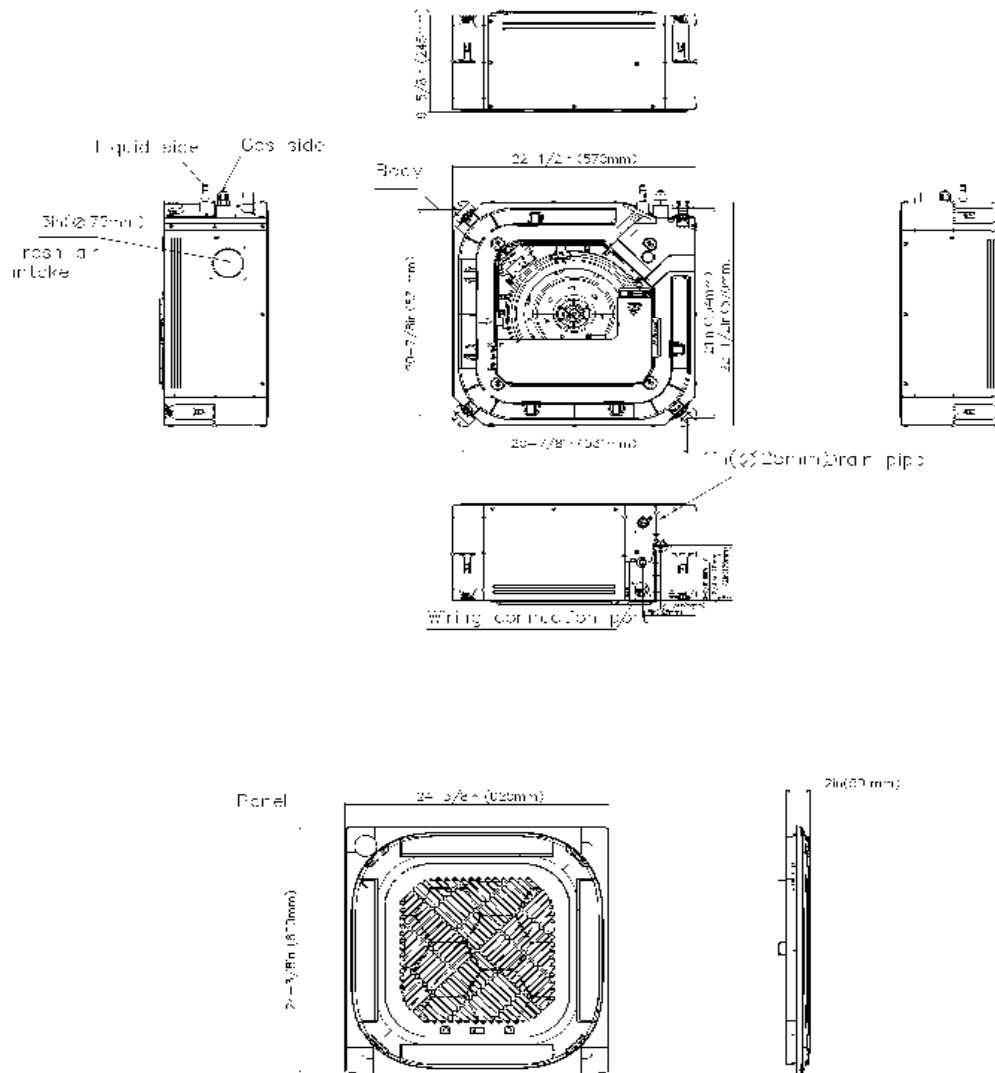
PERFORMANCE of Heating

Heating (Btu/hr)	
1. @ 47°F Rated	18000
1. @ 47°F Min/Max Capacity	7100~21500
2. @ 17°F Rated	13900
3. @ 5°F Rated: Capacity / COP	12800/2.20
3. @ 5°F Max: Capacity	12800
Standard Operating Range(°F/°C)	-13~75(-25~24)
1. Conditions:	Indoor: 70°F DB/60°F WB Outdoor: 47°F DB/43°F WB
2. Conditions:	Indoor: 70°F DB/60°F WB Outdoor: 17°F DB/15°F WB
3. Conditions	Indoor: 70°F DB/60°F WB Outdoor: 5°F DB/5°F WB

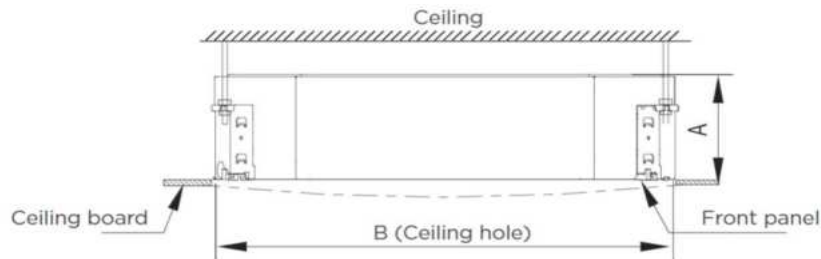
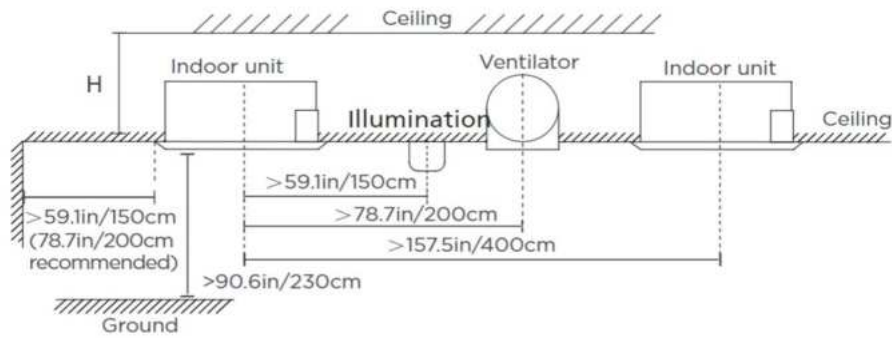
PIPING

Throttle type(Indoor)	N/A
Liquid Size	6.35mm(1/4in)
Gas Size	12.7mm(1/2in)
Max. Piping Length(ft/m)	98.40(30)
Max. Height Difference(ft/m)	65.60(20)
Max. Pre-charged Length(ft/m)	24.6(7.5)
Refrigerant Pre-charged Amount(oz/kg)	47.97(1.36)
Additional Charge of Refrigerant((oz/ft)/(g/m))	0.16(15)
Connection Method	Flared

Indoor Unit Dimension



Installation Instruction



Distance from ceiling relative to height of indoor unit

MODEL	Length of A	Length of H	Length of B
9K/12K/18K	9.6in (245mm)	>10.8in (275mm)	23.6in (600mm)
24K	8.03in (205mm)	9.06in (230mm)	35.4in (900mm)
36K	9.65in (245mm)	10.7in (271mm)	
48K	11.3in (287mm)	12.3in (313mm)	

FEATURES

- 360° Air Flow
- Remote on-off and alarm ports
- Refrigerant leakage detection sensor(Optional)
- Humidity sensor
- Built-in pump
- 1~100% fan speed setting
- WiFi capability: through WiFi dongle or wired controller with built-in WiFi
- OTA(by using WiFi dongle)
- 2-pin connector(HA/HB) for programmable wired controller
- Multiple control options available:
 - Two way communication wired controller with built-in WiFi:AWC-8P-LC-WIFI
 - Infrared wired controller: AWC-4
 - Wireless remote controller
 - Third-Party 24V Thermostat

*24V interface is required.